



SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	Liqui-Bond SA 3505, Part A
Registration number	-
Synonyms	None.
Issue date	22-May-2013
Version number	04
Revision date	06-July-2017
Supersedes date	10-September-2015

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Thermally Conductive Silicone Adhesive.
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Manufacturer/Supplier	The Bergquist Company
Address:	18930 West 78th Street Chanhassen, MN. 55317
Non-Emergency calls:	1-800-347-4572
Contact person:	AEHMSDS@henkel.com

1.4. Emergency telephone number

Chemical Emergency	
Call CHEMTREC Day or Night	
Within USA and Canada:	1-800-424-9300
Outside USA and Canada:	+1 703-527-3887 (Collect Calls Accepted)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary	Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	None.
Hazard statements	The mixture does not meet the criteria for classification.

Precautionary statements

Prevention	Observe good industrial hygiene practices.
Response	Wash thoroughly after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information	This product is not hazardous according to Regulation (EC) No 1272/2008 as amended, therefore a hazard label does not apply.
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2.3. Other hazards	Not a PBT or vPvB substance or mixture.
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SECTION 3: Composition/information on ingredients

3.2. Mixtures

The components are not hazardous or are below required disclosure limits.

SECTION 4: First aid measures

General information	Get medical attention if any discomfort develops.
4.1. Description of first aid measures	
Inhalation	Move to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Flush thoroughly with water. If irritation occurs, get medical assistance.
Ingestion	Rinse mouth thoroughly. Get medical attention if any discomfort occurs.
4.2. Most important symptoms and effects, both acute and delayed	Under normal conditions of intended use, this material does not pose a risk to health.
4.3. Indication of any immediate medical attention and special treatment needed	Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards	This product is not flammable.
5.1. Extinguishing media	
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
5.2. Special hazards arising from the substance or mixture	None.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Avoid contact with skin and eyes. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away.
6.2. Environmental precautions	Environmental manager must be informed of all major spillages.
6.3. Methods and material for containment and cleaning up	Sweep up or gather material and place in appropriate container for disposal.
6.4. Reference to other sections	For personal protection, see Section 8 of the SDS. For waste disposal, see Section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Provide adequate ventilation. Avoid contact with skin and eyes. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8).
7.2. Conditions for safe storage, including any incompatibilities	Store in closed original container in a dry place. Store away from incompatible materials.
7.3. Specific end use(s)	Thermally Conductive Silicone Adhesive.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAK	5 mg/m ³	Respirable fraction.
		5 mg/m ³	Respirable fume.
	STEL	10 mg/m ³	Inhalable fraction.
		20 mg/m ³	Inhalable fraction.
		10 mg/m ³	Respirable fume.
		10 mg/m ³	Respirable fraction.

Belgium. Exposure Limit Values.

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m ³	Respirable fraction.

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	3,5 mg/m ³	Respirable fraction.
		10 mg/m ³	Dust.
		1,5 mg/m ³	Respirable fraction.
Trade secret	TWA	2 mg/m ³	

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAC	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Czech Republic. OELs. Government Decree 361

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	0,1 mg/m ³	Respirable dust.

Denmark. Exposure Limit Values

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TLV	5 mg/m ³	Total
		2 mg/m ³	Respirable.

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.
Trade secret	TWA	2 mg/m ³	

Finland. Workplace Exposure Limits

Components	Type	Value
Trade secret	TWA	2 mg/m ³

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	VME	10 mg/m ³

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Inhalable fraction.
		1,5 mg/m ³	Respirable fraction.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	AGW	10 mg/m ³	Inhalable fraction.
		1,25 mg/m ³	Respirable fraction.

Greece. OELs (Decree No. 90/1999, as amended)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m ³	Inhalable
		10 mg/m ³	Respirable.

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m ³	Respirable.

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3
Trade secret	TWA	2 mg/m3

Ireland. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Total inhalable dust.

Italy. OELs

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
		1 mg/m3	Respirable fraction.

Latvia. OELs. Occupational exposure limit values of chemical substances in work environment

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Decomposition aerosol.
		4 mg/m3	
Trade secret	TWA	6 mg/m3	

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements (Hygiene Norm HN 23:2007)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m3	Inhalable fraction.
		2 mg/m3	Respirable fraction.
Trade secret	TWA	6 mg/m3	

Norway. Administrative Norms for Contaminants in the Workplace

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TLV	10 mg/m3

Poland. MACs. Regulation regarding maximum permissible concentrations and intensities of harmful factors in the work environment, Annex 1

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	2,5 mg/m3	Inhalable fraction.
		1,2 mg/m3	Respirable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	5 mg/m3	Aerosol
	TWA	2 mg/m3	Aerosol

Slovakia. OELs. Decree of the government of the Slovak Republic concerning protection of health in work with chemical agents

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Inhalable fraction.
		1,5 mg/m3	Respirable fraction.
		0,1 mg/m3	

Spain. Occupational Exposure Limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m ³	Total dust.
		2 mg/m ³	Respirable dust.
Trade secret	TWA	1 mg/m ³	Total dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	24 mg/m ³	Fume and respirable dust.
	TWA	3 mg/m ³	Respirable dust.
		3 mg/m ³	Fume and respirable dust.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Inhalable dust.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.
Derived no effect levels (DNELs)	Not available.
Predicted no effect concentrations (PNECs)	Not available.
Exposure guidelines	Follow standard monitoring procedures.
8.2. Exposure controls	
Appropriate engineering controls	Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.
Individual protection measures, such as personal protective equipment	
General information	Use personal protective equipment as required. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Risk of contact: Wear approved safety goggles.
Skin protection	
- Hand protection	Use suitable protective gloves if risk of skin contact. Suitable gloves can be recommended by the glove supplier.
- Other	If prolonged or repeated contact is likely, chemical resistant clothing is recommended.
Respiratory protection	In case of inadequate ventilation, use respiratory protection.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.
Environmental exposure controls	Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

Physical state	Liquid.
Form	Paste.
Colour	Brown.
Odour	Slight.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 100,0 °C (> 212,0 °F)

Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	2,9 (25 °C)
Solubility(ies)	Insoluble in water.
Partition coefficient (n-octanol/water)	Not relevant.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	45 Pa·s (25 °C)
Explosive properties	Not available.
Oxidising properties	Not available.
9.2. Other information	No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	None.

SECTION 11: Toxicological information

General information Under normal conditions of intended use, this material does not pose a risk to health.

Information on likely routes of exposure

Inhalation	Vapours may irritate throat and respiratory system and cause coughing.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	May cause eye irritation on direct contact.
Ingestion	Ingestion may cause irritation and malaise.

Symptoms Under normal conditions of intended use, this material does not pose a risk to health.

11.1. Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory sensitisation	Based on available data, the classification criteria are not met.
Skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Mixture versus substance information	None known.
Other information	None known.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2. Persistence and degradability	No data is available on the degradability of this product.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log K_{ow})	Not relevant.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	The product is insoluble in water.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.
Contaminated packaging	Since emptied containers retain product residue, follow label warnings even after container is emptied.
EU waste code	08 04 10 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

National regulations

Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

DNEL: Derived No-Effect Level.
PNEC: Predicted No-Effect Concentration.
PBT: Persistent, bioaccumulative and toxic.
vPvB: Very Persistent and very Bioaccumulative.

References

Registry of Toxic Effects of Chemical Substances (RTECS)
HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens

Information on evaluation method leading to the classification of mixture

The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

Full text of any H-statements not written out in full under Sections 2 to 15

None.

Training information

Follow training instructions when handling this material.

Disclaimer

The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	Liqui-Bond SA 3505, Part B
Registration number	-
Synonyms	None.
Issue date	22-May-2013
Version number	04
Revision date	06-July-2017
Supersedes date	10-September-2015

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Thermally Conductive Silicone Adhesive.
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Manufacturer/Supplier	The Bergquist Company
Address:	18930 West 78th Street Chanhassen, MN. 55317
Non-Emergency calls:	1-800-347-4572
Contact person:	AEHMSDS@henkel.com

1.4. Emergency telephone number

Chemical Emergency Call CHEMTREC Day or Night	
Within USA and Canada:	1-800-424-9300
Outside USA and Canada:	+1 703-527-3887 (Collect Calls Accepted)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary	Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	None.
Hazard statements	The mixture does not meet the criteria for classification.

Precautionary statements

Prevention	Observe good industrial hygiene practices.
Response	Wash thoroughly after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information	This product is not hazardous according to Regulation (EC) No 1272/2008 as amended, therefore a hazard label does not apply.
--------------------------------	--

2.3. Other hazards	Not a PBT or vPvB substance or mixture.
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SECTION 3: Composition/information on ingredients

3.2. Mixtures

The components are not hazardous or are below required disclosure limits.

SECTION 4: First aid measures

General information Get medical attention if any discomfort develops.

4.1. Description of first aid measures

Inhalation Move to fresh air. Get medical attention if symptoms occur.
Skin contact Wash skin with soap and water. Get medical attention if irritation persists after washing.
Eye contact Flush thoroughly with water. If irritation occurs, get medical assistance.
Ingestion Rinse mouth thoroughly. Get medical attention if any discomfort occurs.

4.2. Most important symptoms and effects, both acute and delayed Under normal conditions of intended use, this material does not pose a risk to health.

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards This product is not flammable.

5.1. Extinguishing media

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media None known.

5.2. Special hazards arising from the substance or mixture None.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
Special fire fighting procedures Move containers from fire area if you can do so without risk.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Avoid contact with skin and eyes. For personal protection, see section 8 of the SDS.
For emergency responders Keep unnecessary personnel away.

6.2. Environmental precautions Environmental manager must be informed of all major spillages.

6.3. Methods and material for containment and cleaning up Sweep up or gather material and place in appropriate container for disposal.

6.4. Reference to other sections For personal protection, see Section 8 of the SDS. For waste disposal, see Section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling Provide adequate ventilation. Avoid contact with skin and eyes. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8).

7.2. Conditions for safe storage, including any incompatibilities Store in closed original container in a dry place. Store away from incompatible materials.

7.3. Specific end use(s) Thermally Conductive Silicone Adhesive.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAK	5 mg/m ³	Respirable fraction.
		5 mg/m ³	Respirable fume.
	STEL	10 mg/m ³	Inhalable fraction.
		20 mg/m ³	Inhalable fraction.
		10 mg/m ³	Respirable fume.
		10 mg/m ³	Respirable fraction.

Belgium. Exposure Limit Values.

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m ³	Respirable fraction.

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	3,5 mg/m ³	Respirable fraction.
		10 mg/m ³	Dust.
		1,5 mg/m ³	Respirable fraction.
Trade secret	TWA	2 mg/m ³	

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAC	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Czech Republic. OELs. Government Decree 361

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	0,1 mg/m ³	Respirable dust.

Denmark. Exposure Limit Values

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TLV	5 mg/m ³	Total
		2 mg/m ³	Respirable.

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.
Trade secret	TWA	2 mg/m ³	

Finland. Workplace Exposure Limits

Components	Type	Value
Trade secret	TWA	2 mg/m ³

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	VME	10 mg/m ³

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Inhalable fraction.
		1,5 mg/m ³	Respirable fraction.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	AGW	10 mg/m ³	Inhalable fraction.
		1,25 mg/m ³	Respirable fraction.

Greece. OELs (Decree No. 90/1999, as amended)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m ³	Inhalable
		10 mg/m ³	Respirable.

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m ³	Respirable.

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3
Trade secret	TWA	2 mg/m3

Ireland. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Total inhalable dust.

Italy. OELs

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
		1 mg/m3	Respirable fraction.

Latvia. OELs. Occupational exposure limit values of chemical substances in work environment

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Decomposition aerosol.
		4 mg/m3	
Trade secret	TWA	6 mg/m3	

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements (Hygiene Norm HN 23:2007)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m3	Inhalable fraction.
		2 mg/m3	Respirable fraction.
Trade secret	TWA	6 mg/m3	

Norway. Administrative Norms for Contaminants in the Workplace

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TLV	10 mg/m3

Poland. MACs. Regulation regarding maximum permissible concentrations and intensities of harmful factors in the work environment, Annex 1

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	2,5 mg/m3	Inhalable fraction.
		1,2 mg/m3	Respirable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	5 mg/m3	Aerosol
	TWA	2 mg/m3	Aerosol

Slovakia. OELs. Decree of the government of the Slovak Republic concerning protection of health in work with chemical agents

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Inhalable fraction.
		1,5 mg/m3	Respirable fraction.
		0,1 mg/m3	

Spain. Occupational Exposure Limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m ³	Total dust.
		2 mg/m ³	Respirable dust.
Trade secret	TWA	1 mg/m ³	Total dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	24 mg/m ³	Fume and respirable dust.
	TWA	3 mg/m ³	Respirable dust.
		3 mg/m ³	Fume and respirable dust.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Inhalable dust.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.
Derived no effect levels (DNELs)	Not available.
Predicted no effect concentrations (PNECs)	Not available.
Exposure guidelines	Follow standard monitoring procedures.
8.2. Exposure controls	
Appropriate engineering controls	Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.
Individual protection measures, such as personal protective equipment	
General information	Use personal protective equipment as required. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Risk of contact: Wear approved safety goggles.
Skin protection	
- Hand protection	Use suitable protective gloves if risk of skin contact. Suitable gloves can be recommended by the glove supplier.
- Other	If prolonged or repeated contact is likely, chemical resistant clothing is recommended.
Respiratory protection	In case of inadequate ventilation, use respiratory protection.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.
Environmental exposure controls	Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

Physical state	Liquid.
Form	Paste.
Colour	Grey.
Odour	Slight.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 100,0 °C (> 212,0 °F)

Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	2,9 (25 °C)
Solubility(ies)	Insoluble in water.
Partition coefficient (n-octanol/water)	Not relevant.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	30 Pa·s (25 °C)
Explosive properties	Not available.
Oxidising properties	Not available.
9.2. Other information	No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	None.

SECTION 11: Toxicological information

General information Under normal conditions of intended use, this material does not pose a risk to health.

Information on likely routes of exposure

Inhalation	Vapours may irritate throat and respiratory system and cause coughing.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	May cause eye irritation on direct contact.
Ingestion	Ingestion may cause irritation and malaise.

Symptoms Under normal conditions of intended use, this material does not pose a risk to health.

11.1. Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory sensitisation	Based on available data, the classification criteria are not met.
Skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Mixture versus substance information	None known.
Other information	None known.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2. Persistence and degradability	No data is available on the degradability of this product.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log K_{ow})	Not relevant.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	The product is insoluble in water.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.
Contaminated packaging	Since emptied containers retain product residue, follow label warnings even after container is emptied.
EU waste code	08 04 10 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

National regulations

Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

DNEL: Derived No-Effect Level.
PNEC: Predicted No-Effect Concentration.
PBT: Persistent, bioaccumulative and toxic.
vPvB: Very Persistent and very Bioaccumulative.

References

Registry of Toxic Effects of Chemical Substances (RTECS)
HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens

Information on evaluation method leading to the classification of mixture

The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

Full text of any H-statements not written out in full under Sections 2 to 15

None.

Training information

Follow training instructions when handling this material.

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