

SAFETY DATA SHEET

Carbon Arc electrodes

Section 1. Identification

GHS product identifier : Carbon Arc electrodes

Other means of identification : Not available.

Product code : Not available.

Product type : Solid.

Identified uses

Arc metal removal.

Supplier/Manufacturer : Astaras Welding Accessories
6901 Bryan Dairy Rd. Unit #160
Largo, FL 33777
Tel : (727) 546-9600
Fax : (727) 546-9699

Emergency telephone number (with hours of operation) : CHEMTREC, U.S. : 1-800-424-9300 International: +1-703-527-3887 (24/7)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H350 - May cause cancer.
H372 - Causes damage to organs through prolonged or repeated exposure.
H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P281 - Use personal protective equipment as required.
P273 - Avoid release to the environment.
P260 - Do not breathe dust.
P270 - Do not eat, drink or smoke when using this product.
P264 - Wash hands thoroughly after handling.



Section 2. Hazards identification

- Response** : P391 - Collect spillage.
P314 - Get medical attention if you feel unwell.
P308 + P313 - IF exposed or concerned: Get medical attention.
- Storage** : P405 - Store locked up.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified (HNOC)

- Physical hazards not otherwise classified (PHNOC)** : None known.
- Health hazards not otherwise classified (HHNOC)** : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

CAS number/other identifiers

- CAS number** : Not applicable.
- Product code** : Not available.

Ingredient name	%	CAS number
Copper	10 - 30	7440-50-8
Crystalline silica, quartz	0.1 - 1	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments : No specific treatment.
Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media : None known.

- Specific hazards arising from the chemical** : This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
 carbon dioxide
 carbon monoxide
 metal oxide/oxides

Section 5. Fire-fighting measures

Special protective actions for fire-fighters : No special measures are required.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

United States

Occupational exposure limits

Ingredient name	Exposure limits
Copper Crystalline silica, quartz	ACGIH TLV (United States, 4/2014). TWA: 1 mg/m ³ , (Cu) 8 hours. Form: Dusts and mists TWA: 0.2 mg/m ³ 8 hours. Form: Fume OSHA PEL (United States, 2/2013). TWA: 1 mg/m ³ 8 hours. Form: Dusts and mists TWA: 0.1 mg/m ³ 8 hours. Form: Fume NIOSH REL (United States, 10/2013). TWA: 1 mg/m ³ , (Cu) 10 hours. Form: Dusts and mists OSHA PEL Z3 (United States, 2/2013). TWA: 10 mg/m ³ 8 hours. Form: Respirable TWA: 250 mppcf 8 hours. Form: Respirable NIOSH REL (United States, 10/2013). TWA: 0.05 mg/m ³ 10 hours. Form: Respirable dust ACGIH TLV (United States, 4/2014). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable fraction

Canada

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	Notations
Natural graphite	US ACGIH 4/2014	-	2	-	-	-	-	-	-	-	[a]
	AB 4/2009	-	2	-	-	-	-	-	-	-	[b]
	BC 7/2013	-	2	-	-	-	-	-	-	-	[c]
	ON 1/2013	-	2	-	-	-	-	-	-	-	[a]
	QC 1/2014	-	2	-	-	-	-	-	-	-	[d]
Copper, Cu	US ACGIH 4/2014	-	1	-	-	-	-	-	-	-	[e]
	US ACGIH 4/2014	-	0.2	-	-	-	-	-	-	-	[f]
	AB 4/2009	-	1	-	-	-	-	-	-	-	[e]
	BC 7/2013	-	0.2	-	-	-	-	-	-	-	[f]
	BC 7/2013	-	1	-	-	-	-	-	-	-	[e]
Copper	ON 1/2013	-	1	-	-	-	-	-	-	-	[e]
Copper, Cu	ON 1/2013	-	0.2	-	-	-	-	-	-	-	[f]
	QC 1/2014	-	1	-	-	-	-	-	-	-	[e]
Crystalline silica, quartz	QC 1/2014	-	0.2	-	-	-	-	-	-	-	[f]
	US ACGIH 4/2014	-	0.025	-	-	-	-	-	-	-	[a]
	AB 4/2009	-	0.025	-	-	-	-	-	-	-	[g]
	BC 7/2013	-	0.025	-	-	-	-	-	-	-	[c]
	ON 1/2013	-	0.1	-	-	-	-	-	-	-	[a]
Graphite, synthetic	QC 1/2014	-	0.1	-	-	-	-	-	-	-	[d]
	QC 1/2014	-	2	-	-	-	-	-	-	-	[d]

Form: [a]Respirable fraction [b]Respirable (all forms except graphite fibres) [c]Respirable [d]Respirable dust [e]Dusts and mists [f]Fume [g]Respirable particulate.

Mexico

Ingredient name	Exposure limits
Natural graphite	NOM-010-STPS (Mexico, 9/2000).
Graphite, synthetic	LMPE-PPT: 2 mg/m ³ 8 hours.
Copper	NOM-010-STPS (Mexico, 9/2000).
	LMPE-PPT: 2 mg/m ³ 8 hours. Form: Powder.
	LMPE-PPT: 10 mg/m ³ 8 hours.
	NOM-010-STPS (Mexico, 9/2000).
	LMPE-PPT: 1 mg/m ³ , (Cu) 8 hours. Form: powder and fog
Crystalline silica, quartz	LMPE-CT: 2 mg/m ³ , (Cu) 15 minutes. Form: powder and fog
	LMPE-CT: 2 mg/m ³ , (Cu) 15 minutes. Form: smoke
	LMPE-PPT: 0.2 mg/m ³ , (Cu) 8 hours. Form: smoke
	NOM-010-STPS (Mexico, 9/2000).
	LMPE-PPT: 0.1 mg/m ³ 8 hours.

Section 8. Exposure controls/personal protection

- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Personal protective equipment (Pictograms)** :



Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid. [Rod.]
- Color** : Black.
- Odor** : Odorless.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Weighted average: 1112.71°C (2034.9°F)
- Boiling point** : Not available.
- Flash point** : Not available.

Section 9. Physical and chemical properties

Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: Not available.
Solubility	: Insoluble in the following materials: cold water and hot water.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Volatility	: Not available.
VOC (w/w)	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Incompatible with some strong acids.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

There is no data available.

Irritation/Corrosion

There is no data available.

Sensitization

There is no data available.

Carcinogenicity

Classification

Product/ingredient name	OSHA	IARC	NTP	ACGIH	EPA	NIOSH
Crystalline silica, quartz	-	1	Known to be a human carcinogen.	A2	-	+

Specific target organ toxicity (single exposure)

There is no data available.



Section 11. Toxicological information

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Crystalline silica, quartz	Category 1	Inhalation	kidneys, respiratory tract and testes

Aspiration hazard

There is no data available.

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.
Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate effects : No known significant effects or critical hazards.
Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure.
Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

There is no data available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Copper	Acute EC50 1100 µg/L Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/L Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 µg/L Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/L Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/L Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 µg/L Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/L Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/L Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/L Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/L Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.8 µg/L Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks

Persistence and degradability

There is no data available.

Bioaccumulative potential

There is no data available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT	TDG / NOM-003-SCT	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-

Section 14. Transport information

Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

AERG : Not applicable.

DOT-RQ Details : Copper 5000 lbs / 2270 kg

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** All components are listed or exempted.
Clean Water Act (CWA) 307: Copper

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Crystalline silica, quartz	0.1 - 1	No.	No.	No.	No.	Yes.



Section 15. Regulatory information

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Copper	7440-50-8	10 - 30
Supplier notification	Copper	7440-50-8	10 - 30

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed: Natural graphite; Copper; Crystalline silica, quartz
- New York** : The following components are listed: Copper
- New Jersey** : The following components are listed: Natural graphite; Copper; Crystalline silica, quartz
- Pennsylvania** : The following components are listed: Natural graphite; Copper; Crystalline silica, quartz

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Carbon Arc electrodes Crystalline silica, quartz	Yes. Yes.	No. No.	No. No.	No. No.

Canada

Canadian lists

- Canadian NPRI** : The following components are listed: Copper
- CEPA Toxic substances** : None of the components are listed.
- Canada inventory** : All components are listed or exempted.

International lists

National inventory

- Australia** : All components are listed or exempted.
- China** : All components are listed or exempted.
- Europe** : All components are listed or exempted.
- Japan** : Not determined.
- Malaysia** : Not determined.
- New Zealand** : All components are listed or exempted.
- Philippines** : All components are listed or exempted.
- Republic of Korea** : All components are listed or exempted.
- Taiwan** : Not determined.

Section 16. Other information

History

- Date of issue mm/dd/yyyy** : 05/15/2015
- Date of previous issue** : 05/15/2014
- Version** : 5
- Prepared by** : KMK Regulatory Services Inc.



Section 16. Other information

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

