

## SAFETY DATA SHEET

### XC POLYMER

Revision Date: 30-Sep-2015

Revision Number: 6

#### 1. Product Identifier & Identity for the Chemical

**Statement of Hazardous Nature** Non-Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

##### 1.1. Product Identifier

**Product Name** XC POLYMER

##### Other means of Identification

**Synonyms:** None  
**Product Code:** HM004626

##### Recommended use of the chemical and restrictions on use

**Recommended Use** Viscosifier  
**Uses Advised Against** No information available

##### Supplier's name, address and phone number

**Manufacturer/Supplier** Halliburton Australia Pty. Ltd.  
15 Marriott Road  
Jandakot  
WA 6164  
Australia  
  
ACN Number: 009 000 775  
Telephone Number: + 61 1 800 686 951  
Fax Number: 61 (08) 9455 5300  
**E-Mail address:** fdunexchem@halliburton.com

##### Emergency phone number

+ 61 1 800 686 951

##### **Australian Poisons Information Centre**

24 Hour Service: - 13 11 26  
Police or Fire Brigade: - 000 (exchange): - 1100

#### 2. Hazard Identification

**Statement of Hazardous Nature** Non-Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

##### Classification of the hazardous chemical

Not classified

##### Label elements, including precautionary statements

##### **Hazard Pictograms**

**Signal Word** Not Hazardous

**Hazard Statements** Not Classified

**Precautionary Statements**

**Prevention** None

**Response** None

**Storage** None

**Disposal** None

**Contains**

**Substances**

Xanthan gum

**CAS Number**

11138-66-2

**Other hazards which do not result in classification**

None known

**Australia Classification**

*For the full text of the H-phrases mentioned in this Section, see Section 16*

**Classification**

Not Classified

**Risk Phrases**

None

### 3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Xanthan gum	11138-66-2	60 - 100%	

### 4. First aid measures

**Description of necessary first aid measures**

**Inhalation** If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Eyes** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

**Skin** Wash with soap and water. Get medical attention if irritation persists.

**Ingestion** Under normal conditions, first aid procedures are not required.

**Symptoms caused by exposure**

No significant hazards expected.

**Medical Attention and Special Treatment**

**Notes to Physician** Treat symptomatically

### 5. Fire Fighting Measures

**Suitable extinguishing equipment**

**Suitable Extinguishing Media**

Water fog, carbon dioxide, foam, dry chemical.

**Extinguishing media which must not be used for safety reasons**

None known.

**Specific hazards arising from the chemical**

**Special Exposure Hazards**

Decomposition in fire may produce harmful gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

### **Special protective equipment and precautions for fire fighters**

#### **Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

## 6. Accidental release measures

### **6.1. Personal precautions, protective equipment and emergency procedures**

Use appropriate protective equipment. Avoid creating and breathing dust.

### **6.2. Environmental precautions**

None known.

### **6.3. Methods and material for containment and cleaning up**

Scoop up and remove.

## 7. Handling and storage

### **7.1. Precautions for Safe Handling**

#### **Handling Precautions**

Avoid creating or inhaling dust.

#### **Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice.

### **7.2. Conditions for safe storage, including any incompatibilities**

#### **Storage Information**

Store away from oxidizers. Store in a cool, dry location.

#### **Other Guidelines**

No information available

## 8. Exposure Controls/Personal Protection

### **Control parameters - exposure standards, biological monitoring**

#### **Exposure Limits**

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Xanthan gum	11138-66-2	Not applicable	10 mg/m <sup>3</sup>

### **Appropriate engineering controls**

#### **Engineering Controls**

Use in a well ventilated area.

### **Personal protective equipment (PPE)**

#### **Respiratory Protection**

Not normally needed. But if significant exposures are possible then the following respirator is recommended:

Dust/mist respirator. (N95, P2/P3)

#### **Hand Protection**

Normal work gloves.

#### **Skin Protection**

Normal work coveralls.

#### **Eye Protection**

Wear safety glasses or goggles to protect against exposure.

#### **Other Precautions**

None known.

#### **Environmental Exposure Controls**

No information available

## 9. Physical and Chemical Properties

### **9.1. Information on basic physical and chemical properties**

**Physical State:** Solid

**Color:** Cream

**Odor:** Slight

**Odor Threshold:** No information available

<u>Property</u> <u>Remarks/ - Method</u>	<u>Values</u>
<b>pH:</b>	5.5-8.5
<b>Freezing Point/Range</b>	No data available
<b>Melting Point/Range</b>	No data available
<b>Boiling Point/Range</b>	No data available
<b>Flash Point</b>	No data available
<b>Evaporation rate</b>	No data available
<b>Vapor Pressure</b>	No data available
<b>Vapor Density</b>	No data available
<b>Specific Gravity</b>	0.75
<b>Water Solubility</b>	Soluble in water
<b>Solubility in other solvents</b>	No data available
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Autoignition Temperature</b>	204 °C / 400 °F
<b>Decomposition Temperature</b>	No data available
<b>Viscosity</b>	No data available
<b>Explosive Properties</b>	No information available
<b>Oxidizing Properties</b>	No information available
<b>9.2. Other information</b>	
<b>VOC Content (%)</b>	No data available

## 10. Stability and Reactivity

### 10.1. Reactivity

Not expected to be reactive.

### 10.2. Chemical Stability

Stable

### 10.3. Possibility of Hazardous Reactions

Will Not Occur

### 10.4. Conditions to Avoid

None anticipated

### 10.5. Incompatible Materials

Strong oxidizers.

### 10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

## 11. Toxicological Information

### Information on routes of exposure

**Principle Route of Exposure** Eye or skin contact, inhalation.

### Symptoms related to exposure

#### **Most Important Symptoms/Effects**

No significant hazards expected.

### Numerical measures of toxicity

#### Toxicology data for the components

<b>Substances</b>	<b>CAS Number</b>	<b>LD50 Oral</b>	<b>LD50 Dermal</b>	<b>LC50 Inhalation</b>
Xanthan gum	11138-66-2	> 5000 mg/kg (Rat) > 45000 mg/kg (Rat)	No data available	> 21 mg/L (Rat) 1h > 4.25 mg/L (Rat) 4h

**Test species:** Rat

### Immediate, delayed and chronic health effects from exposure

**Inhalation** May impede respiration.  
**Eye Contact** May cause mild eye irritation.  
**Skin Contact** None known.  
**Ingestion** None known.

**Chronic Effects/Carcinogenicity** No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

**Exposure Levels**

No data available

**Interactive effects**

None known.

**Data limitations**

No data available

Substances	CAS Number	Skin corrosion/irritation
Xanthan gum	11138-66-2	Not irritating to skin in rabbits.

Substances	CAS Number	Eye damage/irritation
Xanthan gum	11138-66-2	Non-irritating to rabbit's eye

Substances	CAS Number	Skin Sensitization
Xanthan gum	11138-66-2	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Xanthan gum	11138-66-2	No sensitization responses were observed

Substances	CAS Number	Mutagenic Effects
Xanthan gum	11138-66-2	No information available

Substances	CAS Number	Carcinogenic Effects
Xanthan gum	11138-66-2	Did not show carcinogenic effects in animal experiments

Substances	CAS Number	Reproductive toxicity
Xanthan gum	11138-66-2	Animal testing did not show any effects on fertility.

Substances	CAS Number	STOT - single exposure
Xanthan gum	11138-66-2	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Xanthan gum	11138-66-2	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Xanthan gum	11138-66-2	Not applicable

## 12. Ecological Information

**Ecotoxicity****Product Ecotoxicity Data**

No data available

**Substance Ecotoxicity Data**

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Xanthan gum	11138-66-2	No information available	TLM96 320-560 ppm (Oncorhynchus mykiss) LC50 (96h) 490 mg/L (Oncorhynchus mykiss)	No information available	TLM96 > 75000 ppm (Mysidopsis bahia) LC50 (48h) 980 mg/L (Daphnia magna)

**12.2. Persistence and degradability**

Readily biodegradable

Substances	CAS Number	Persistence and Degradability
Xanthan gum	11138-66-2	No information available

**12.3. Bioaccumulative potential**

Substances	CAS Number	Log Pow
Xanthan gum	11138-66-2	No information available

**12.4. Mobility in soil**

Substances	CAS Number	Mobility
Xanthan gum	11138-66-2	No information available

**12.6. Other adverse effects****Endocrine Disruptor Information**

This product does not contain any known or suspected endocrine disruptors

<b>13. Disposal Considerations</b>
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**Safe handling and disposal methods**

Bury in a licensed landfill according to federal, state, and local regulations.

**Disposal of any contaminated packaging**

Follow all applicable national or local regulations.

**Environmental regulations**

Not applicable

<b>14. Transport Information</b>
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**Transportation Information**

<b>UN Number:</b>	Not restricted
<b>UN Proper Shipping Name:</b>	Not restricted
<b>Transport Hazard Class(es):</b>	Not applicable
<b>Packing Group:</b>	Not applicable
<b>Environmental Hazards:</b>	Not applicable

**Special precautions during transport**

None

**HazChem Code**

None Allocated

<b>15. Regulatory Information</b>
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**Safety, health and environmental regulations specific for the product****International Inventories****Australian AICS Inventory**

All components listed on inventory or are exempt.

**New Zealand Inventory of Chemicals**

All components listed on inventory or are exempt.

**EINECS Inventory**

This product, and all its components, complies with EINECS

**US TSCA Inventory**

All components listed on inventory or are exempt.

**Canadian DSL Inventory**

All components listed on inventory or are exempt.

**Poisons Schedule number**

None Allocated

<b>16. Other information</b>
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**Date of preparation or review**

**Revision Date:** 30-Sep-2015

**Revision Note**

SDS sections updated: 2

**Full text of R-phrases referred to under Sections 2 and 3**

None

**Full text of H-Statements referred to under sections 2 and 3**

None

**Additional information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

**Key abbreviations or acronyms used**

bw – body weight CAS – Chemical Abstracts Service EC50 – Effective Concentration 50% LC50 – Lethal Concentration 50% LD50 – Lethal Dose 50% LL50 – Lethal Loading 50% mg/kg – milligram/kilogram mg/L – milligram/liter NOEC – No Observed Effect Concentration OEL – Occupational Exposure Limit PBT – Persistent Bioaccumulative and Toxic ppm – parts per million STEL – Short Term Exposure Limit TWA – Time-Weighted Average vPvB – very Persistent and very Bioaccumulative h - hour mg/m<sup>3</sup> - milligram/cubic meter mm - millimeter mmHg - millimeter mercury w/w - weight/weight d - day

**Key literature references and sources for data**

[www.ChemADVISOR.com/](http://www.ChemADVISOR.com/)

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**End of Safety Data Sheet**