

SAFETY DATA SHEET

Section 1. Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Product Name: Vicoprofen

Synonyms: Hydrocodone Bitartrate and Ibuprofen Tablets; Vicoprofen Tablets, 7.5 mg/200 mg;

Vicoprofen Tablets

Trade name: Vicoprofen

List Number: 0723; 2277

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use: Pharmaceuticals

1.3 Details of the supplier of the safety data sheet

Supplier: AbbVie Inc.

1 North Waukegan Road North Chicago, IL 60064

USA

+1-800-255-5162 +1-847-932-7900

Customer Service Telephone: 1-800-255-5162 (US and Canada only)

+1-847-937-7433

E-mail Address: AbbVie.SDS@abbvie.com

1.4 Emergency telephone number

Emergency Telephone: CHEMTREC: 1(800) 424-9300 (in USA and Canada)

or +1-703-527-3887 (international)

Section 2. Hazards identification

2.1 Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute oral toxicityCategory 4Serious eye damage/eye irritationCategory 2Respiratory sensitizationCategory 1Skin sensitizationCategory 1Specific target organ systemicCategory 3

toxicity (single exposure)

Classification according to EU Directives 67/548/EEC or 1999/45/EC

Indication of danger: Xn - Harmful

Xi - Irritant

Section 2. Hazards identification

Risk Phrases: R22 - Harmful if swallowed

R36/37 - Irritating to eyes and respiratory system R42 - May cause sensitization by inhalation R43 - May cause sensitization by skin contact

2.2 Label elements



Signal Word: Danger

Hazard Statements: H302 - Harmful if swallowed

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H335 - May cause respiratory irritation

P280 - Wear protective gloves/protective clothing/eye protection/face protection P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if

you feel unwell

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position

comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing P312 - Call a POISON CENTER or doctor/physician if you feel unwell

2.3 Other hazards

Not determined

Section 3. Composition/information on ingredients

Chemical Name	Percent	EINECS/ELINCS	EEC Classification	EU - GHS	REACH No.
		Number		Substance	
				Classification	
Ibuprofen	40-60	Present	Xn, R22; Xi, R36/37	STOT SE 3 (H335)	No data available
15687-27-1				Eye Irrit. 2 (H319)	
				Acute Tox. 4	
				(H302)	
Cellulose Microcrystalline	5-20	Present		Not Hazardous*	No data available
9004-34-6					
Starch	5-20	Present		Not Hazardous*	No data available
9005-25-8					

Product Name: Vicoprofen Jul-29-2014 **Issued:**

Section 3. Composition	Section 3. Composition/information on ingredients						
Croscarmellose sodium 74811-65-7	5-20	NA		Not Hazardous*	No data available		
Hydroxypropyl Methylcellulose 9004-65-3	1-10	NA		Not Hazardous*	No data available		
Hydrocodone Bitartrate 34195-34-1	1-10	NA	Xn, R22 R42, R43 R67	STOT SE 3 (H336) Resp. Sens. 1 (H334) Skin Sens. 1 (H317) Acute Tox. 4 (H302)	No data available		
Silica, Amorphous 112926-00-8	1-10	NA		Not Hazardous*	No data available		

Not Hazardous* - Based on available data, not classified as hazardous according to the criteria of the Globally Harmonized System.

For the full text of the R-phrases mentioned in this Section, see Section 16 For the full text of the H-Statements mentioned in this Section, see Section 16

Section 4. First aid measures

4.1 Description of first aid measures

Eye Contact: Remove from source of exposure. Flush with copious amounts of water. If irritation

persists or signs of toxicity occur, seek medical attention. Provide

symptomatic/supportive care as necessary.

Skin Contact: Remove from source of exposure. Flush with copious amounts of water. If irritation

persists or signs of toxicity occur, seek medical attention. Provide

symptomatic/supportive care as necessary.

Inhalation: Remove from source of exposure. If signs of toxicity occur, seek medical attention.

Provide symptomatic/supportive care as necessary.

Remove from source of exposure. If signs of toxicity occur, seek medical attention. **Ingestion:**

Provide symptomatic/supportive care as necessary.

Protection of First-aiders: Use personal protective equipment

4.2 Most important symptoms and effects, both acute and delayed

Signs and Symptoms: Clinical data suggests the following: lightheadedness, dizziness, sedation, nausea,

vomiting, cognitive dysfunction, incoordination, respiratory distress, rash, abnormal

kidney function, altered white blood cells and thrombocytes.

Medical Conditions

Data suggest any pre-existing ailments in the following organs: central nervous **Aggravated by Exposure:**

system, respiratory system, skin, gastrointestinal system, kidneys. Hypersensitivity

to the material and/or similar materials.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically **Notes To Physician:**

Section 5. Firefighting measures

5.1 Extinguishing Media

Suitable Extinguishing Media: Use extinguishing agent suitable for type of surrounding fire

Unsuitable Extinguishing Media: Not determined

5.2 Special hazards arising from the substance or mixture

Special Exposure Hazards: Not determined

5.3 Advice for firefighters

Protective Equipment and As in any fire, wear self-contained breathing apparatus and full protective gear

Precautions for Firefighters:

Section 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal Precautions: For personal protection see section 8

6.2. Environmental precautions

Environmental Precautions: Contain material and prevent release to waterways or soil.

6.3. Methods and material for containment and cleaning up

Methods for Cleaning Up: Recover product and place in an appropriate container for disposal.

6.4. Reference to other sections

Refer to Sections 8, 12, and 13 for further information.

Section 7. Handling and storage

7.1. Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice

7.2. Conditions for safe storage, including any incompatibilities

Store according to label instructions

7.3. Specific end use(s)

Recommended use: Pharmaceuticals

Section 8. Exposure controls/personal protection

8.1. Control parameters

Exposure limits:

Chemical Name	Employee Exposure Limit	Skin Notation
Ibuprofen 15687-27-1	660 mcg/m ³	None
Cellulose Microcrystalline 9004-34-6	Not Applicable	None
Starch 9005-25-8	Not Applicable	None
Croscarmellose sodium 74811-65-7	Not Applicable	None
Hydroxypropyl Methylcellulose 9004-65-3	Not Applicable	None
Hydrocodone Bitartrate 34195-34-1	5 mcg/m³ TWA	None
Silica, Amorphous 112926-00-8	Not Applicable	None

Chemical Name	ACGIH TLV	France	German MAK	Ireland	Italy
Cellulose Microcrystalline	10 mg/m³ total dust	TWA: 10 mg/m ³		20 mg/m ³ (STEL)	
9004-34-6	10/3 +-+-1+			4 mg/m³ (TWA)	
Starch 9005-25-8	10 mg/m ³ total dust for Starch			4 mg/m ³ (TWA)	
Hydroxypropyl Methylcellulose	10 mg/m ³ total dust; 3				
9004-65-3	mg/m³ respirable dust				
Silica, Amorphous	10 mg/m^3				
112926-00-8					

Chemical Name	The Netherlands	Spain	Switzerland	UK OEL/MEL
Cellulose Microcrystalline		10 mg/m ³ (TWA)	3 mg/m³ (TWA)	12 mg/m³ (STEL)
9004-34-6				$4 \text{ mg/m}^3 \text{ (TWA)}$
Starch		10 mg/m ³ (TWA)	3 mg/m³ (TWA)	12 mg/m³ (STEL)
9005-25-8				$4 \text{ mg/m}^3 \text{ (TWA)}$
Silica, Amorphous			4 mg/m³ (TWA)	
112926-00-8				

8.2. Exposure controls

Engineering Controls: No special provisions are required under normal product use conditions.

Use inside a process enclosure when handling the bulk formulation.

Respiratory Protection: Respiratory protection is not needed during normal product use. When handling the

bulk formulation, an approved respirator (i.e. NIOSH, EN, etc.) should be worn when

exposures are expected to exceed the applicable limits.

Eyes: Eye protection not needed during typical product use conditions. Wear eye

protection as appropriate when handling the bulk formulation.

Gloves: Gloves not required during normal product use conditions. Wear impervious gloves

when handling the bulk formulation.

Other PPE Data: Wear appropriate body coverings if contact may occur.

Environmental Exposure

Controls:

Not determined

Section 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: White Convex tablet

Odor: Odorless.

Odor Threshold: Not determined Not determined. **Boiling Pt.** @ 760 mm Hg (°C): Not determined. **Melting/Freezing Point (°C):** Not determined Flash Point (°C): Not determined. **Evaporation Rate at 20°C:** Not determined. Flammability (Solid): Not determined. **Lower Explosive Limit:** Not determined. **Upper Explosive Limit:** Not determined. **Vapor Pressure (mm Hg):** Not determined. Vapor Density (Air = 1): Not determined. **Specific Gravity:** Not determined. **Solubility(ies):** Not determined.

octanol/water

Autoignition Temp. (°C): Not determined.

Decomposition temperature (°C): Not determined.

Viscosity (centipoise): Not determined.

Explosion Severity: Not determined.

Oxidizer Properties: Not determined.

Not determined.

9.2. Other information

Partition coefficient: n-

Not determined

Section 10. Stability and reactivity

10.1. Reactivity

Not determined

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

Hazardous reactions: Not determined.

10.4. Conditions to avoid

Not determined.

10.5 Incompatible materials

Not determined

10.6 Hazardous decompostion products

Carbon oxides, Nitrogen oxides (NOx)

Section 11. Toxicological information

11.1. Information on toxicological effects

Routes of Exposure:

Oral: Clinical Route

Dermal: Yes **Inhalation:** Unlikely

Acute Toxicity - Oral: Data for component (s) given below.

Chemical Name	Acute Test	Value	Units	Species
Ibuprofen	LD50 =	636	mg/kg	Rats
15687-27-1		495-1690	mg/kg	Guinea Pigs Mice Rabbits
				Hamsters
Cellulose Microcrystalline 9004-34-6	LD50 >	5000	mg/kg	Rats
Hydroxypropyl Methylcellulose 9004-65-3	LD50 >	2250	mg/kg	Rats
Hydrocodone Bitartrate 34195-34-1	LD50 =	375	mg/kg	Rats

Acute Toxicity - Dermal: Data for component (s) given below.

Chemical Name	Acute Test	Value	Units	Species
Cellulose Microcrystalline	LD50 >	2000	mg/kg	Rabbits
9004-34-6				

Acute Toxicity - Inhalation: Data for component (s) given below.

Chemical Name	Test	Value	Units	Species
Cellulose Microcrystalline	LC 50 >	5800	mg/m ³ , 4 hour	Rats
9004-34-6			_	

Other Toxicology Data: Data for component (s) given below:

Chemical Name	Test Type	Value	Units	Species	Comments
Hydrocodone Bitartrate	LD50 (sc) =	150	mg/kg	Rats	
34195-34-1		86		Mice	

Corrosivity: Not determined.

Dermal Irritation: Not determined.

Eye Irritation: The active ingredient is an eye irritant.

Sensitization: Minor Ingredient : May cause allergic respiratory and skin reactions.

Toxicokinetics/Metabolism: Not determined.

Target Organ Effects: Active Ingredient : May cause respiratory tract irritation

Minor Ingredient: May cause drowsiness or dizziness

Reproductive Effects: Not determined.

Carcinogenicity: Not determined.

Mutagenicity: Data for component (s) given below.

Chemical Name	Micronucleus Assay	Ames Test:	Mouse Lymphoma Assay	Chromosomal Abbr. Assay
Ibuprofen 15687-27-1	No Data.	Negative	No Data.	No Data.

Aspiration hazard: Not determined

Notes:

1. ALD: Approximate lethal dosage

2. LC50: Concentration in air that produces 50% mortality

3. LD50: Oral or dermal dosage that produces 50% mortality

Section 12. Ecological information

12.1. Toxicity

Data for component (s) given below.

Chemical Name	Percent	LC 50 (mg/l)	Species	Duration
Ibuprofen	40-60	173	Bluegill	96 Hours
15687-27-1				

Chemical Name	Percent	EC 50 (mg/l)	Species	Duration
Ibuprofen	40-60	9.06	Daphnia magna	48 Hours
15687-27-1				

Chemical Name	Percent	EB 50/ErC 50 (mg/l)	Species	Duration
Ibuprofen	40-60	7.1	Unicellular Green Algae	96 Hours
15687-27-1				

12.2. Persistence and degradability

Not determined.

12.3. Bioaccumulative potential

Data for components given below.

Chemical Name	Percent	Log Po/w
Ibuprofen	40-60	<4
15687-27-1		

12.4. Mobility in soil

Not determined.

12.5. Results of PBT or vPvB assessment

Chemical safety report is not required for this substance/product.

12.6. Other adverse effects

Do not allow undiluted material or large quantities to reach groundwater, bodies of water or sewer system.

Notes:

- 1. EC50: Concentration in water that produces 50% mortality in Daphnia sp.
- 2. LC50: Concentration in water that produces 50% mortality in fish.
- 3. EbC50/ErC50: Concentration in water that produces 50% inhibition of growth and in algae.

Section 13. Disposal considerations

13.1 Waste treatment methods

Waste Disposal Methods: Disposal should be made in accordance with country, federal, state and local

regulations.

Section 14. Transport information

ADR, DOT, ICAO/IATA, IMDG/IMO

Status: Not regulated

14.1. UN Number: Not applicable
14.2. Proper shipping name: Not applicable
14.3. Hazard class: Not applicable
14.4. Packing group: Not applicable
14.5. Environmental hazard: Not applicable
14.6. Special Provisions: Not applicable
14.7. Transport in bulk according Not applicable

to Annex II of MARPOL 73/78

and the IBC Code:

Section 15. Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Chemical Name	EINECS/ ELINCS	TSCA	DSL	NDSL	PICCS
Ibuprofen 15687-27-1	Present	X	X	Not listed.	X
Cellulose Microcrystalline 9004-34-6	Present	X	X	Not listed.	X
Starch 9005-25-8	Present	X	X	Not listed.	X
Croscarmellose sodium 74811-65-7	-	-	-	Not listed.	X
Hydroxypropyl Methylcellulose 9004-65-3	-	X	X	Not listed.	X
Hydrocodone Bitartrate 34195-34-1	-	-	-	Not listed.	-
Silica, Amorphous 112926-00-8	-	-	X	Not listed.	X

Chemical Name	ENCS	ISHL	IECSC	AICS	KECL	New Zealand
Ibuprofen 15687-27-1	Present	-	-	X	Present	HSR007001
Cellulose Microcrystalline 9004-34-6	Present	-	X	X	Present	
Starch 9005-25-8	Present	-	X	X	Present	
Croscarmellose sodium 74811-65-7	-	-	X	X	-	
Hydroxypropyl Methylcellulose 9004-65-3	Present	-	X	X	Present	

Product Name: Vicoprofen Jul-29-2014 **Issued:**

Chemical Name	ENCS	ISHL	IECSC	AICS	KECL	New Zealand
Hydrocodone Bitartrate 34195-34-1	-	-	-	-	-	
Silica, Amorphous 112926-00-8	Present	-	X	X	Present	

Legend

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory $\pmb{DSL/NDSL}\ -\ Canadian\ Domestic\ Substances\ List/Non-Domestic\ Substances\ List$

PICCS - Philippines Inventory of Chemicals and Chemical Substances

ENCS - Japan Existing and New Chemical Substances

ISHL - Japan Industrial Safety and Health Law

IECSC - China Inventory of Existing Chemical Substances AICS - Australian Inventory of Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

Carcinogenicity Rating:

Chemical Name	Percent	NTP:	IARC:	ACGIH:
Ibuprofen	40-60	Not Listed	Not Listed	Not Listed
Cellulose Microcrystalline	5-20	Not Listed	Not Listed	Not Listed
Starch	5-20	Not Listed	Not Listed	Not Listed
Croscarmellose sodium	5-20	Not Listed	Not Listed	Not Listed
Hydroxypropyl Methylcellulose	1-10	Not Listed	Not Listed	Not Listed
Hydrocodone Bitartrate	1-10	Not Listed	Not Listed	Not Listed
Silica, Amorphous	1-10	Not Listed	Not Listed	Not Listed

SARA 313 Information

Chemical Name	Percent	SARA 313 Chemical:	CERCLA RQ/SARA EHS RQ (lbs):	SARA EHS TPQ (lbs):
Ibuprofen	40-60	No	Not Applicable	Not applicable
Cellulose Microcrystalline	5-20	No	Not Applicable	Not applicable
Starch	5-20	No	Not Applicable	Not applicable
Croscarmellose sodium	5-20	No	Not Applicable	Not applicable
Hydroxypropyl Methylcellulose	1-10	No	Not Applicable	Not applicable
Hydrocodone Bitartrate	1-10	No	Not Applicable	Not applicable
Silica, Amorphous	1-10	No	Not Applicable	Not applicable

Immediate Health: Yes **Delayed Health:** No Fire: No **Sudden Pressure:** No **Reactivity:** No

RCRA Status: Not determined.

Proposition 65 Status: Does not contain chemicals known to the state of California to cause cancer or

reproductive harm.

WHMIS Hazard Class: Exempt

NFPA Rating:

Health: 1 Fire: 1

Reactivity: 0

Notes:

1. SARA = Superfund Amendments and the Reauthorization Act.

2. CERCLA = Comprehensive Environmental Response, Compensation and Liability Act.

3. FIFRA = Federal Insecticide, Fungicide and Rodenticide Act.

4. TSCA = Toxic Substances Control Act.

5. EC = European Community.

6. WHMIS = Canadian Workplace Hazardous Materials Information System.

7. UN GHS = United Nations Globally Harmonized System for Hazard Identification.

15.2. Chemical safety assessment

Chemical safety assessment has not been conducted on the substance/product.

Section 16. Other information

Risk Phrases: R22 - Harmful if swallowed, R36/37 - Irritating to eyes and respiratory system, R42 -

May cause sensitization by inhalation, R43 - May cause sensitization by skin contact

Full text of H-Statements referred to under sections 2 and 3

H335 - May cause respiratory irritation, H319 - Causes serious eye irritation, H302 - Harmful if swallowed, H336 - May cause drowsiness or dizziness, H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled, H317 - May cause an allergic skin reaction

Document Authored By: Occupational and Environmental Toxicology

Issued: Jul-29-2014

Supersedes the SDS dated: Oct-25-2001

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