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SAFETY DATA SHEET

Section 1. Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Product Name: Vicodin Meltrex Tablets

Synonyms: Hydrocodone bitartrate and acetaminophen tablets, USP

List Number: 3327

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use: Pharmaceuticals

1.3 Details of the supplier of the safety data sheet

Supplier: AbbVie Inc.

1 North Waukegan Road North Chicago, IL 60064

USA

1-800-255-5162 +1-847-937-7433

Customer Service Telephone: 1-800-255-5162 (US and Canada only)

+1-847-937-7433

E-mail Address: AbbVie.SDS@abbvie.com

1.4 Emergency telephone number

Emergency Telephone: CHEMTREC: 1(800) 424-9300 (in USA and Canada)

or +1-703-527-3887 (international)

Section 2. Hazards identification

2.1 Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute oral toxicityCategory 4Skin corrosion/irritationCategory 2Respiratory sensitizationCategory 1Skin sensitizationCategory 1Specific target organ systemicCategory 3

toxicity (single exposure)

Chronic aquatic toxicity Chronic toxicity 3

Classification according to EU Directives 67/548/EEC or 1999/45/EC

Indication of danger: Xi - Irritant

Xn - Harmful

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Section 2. Hazards identification

Risk Phrases: R22 - Harmful if swallowed

R37 - Irritating to respiratory system

R38 - Irritating to skin

R42 - May cause sensitization by inhalation R43 - May cause sensitization by skin contact

R52 - Harmful to aquatic organisms

R53 - May cause long-term adverse effects in the aquatic environment

2.2 Label elements



Signal Word: Danger

Hazard Statements: H302 - Harmful if swallowed

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H335 - May cause respiratory irritation

H412 - Harmful to aquatic life with long lasting effects

P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if

vou feel unwell

P272 - Contaminated work clothing should not be allowed out of the workplace

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position

comfortable for breathing

P312 - Call a POISON CENTER or doctor/physician if you feel unwell

P273 - Avoid release to the environment

2.3 Other hazards

Not determined

Section 3. Composition/information on ingredients

Chemical Name	Percent	EINECS/ELINCS Number	EEC Classification	EU - GHS Substance	REACH No.
				Classification	
Acetaminophen 103-90-2	50-80	Present	Xn, R22 R52-53	Acute Tox. 4 (H302) Aquatic Chronic 3 (H412)	No data available
Hydroxypropyl Cellulose 9004-64-2	0-20	NA		Not Hazardous*	No data available

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Section 3. Composition/information on ingredients							
Methyl Methacylate 80-62-6	10-20	Present	F; R11 R43 Xi; R36/37/38	Flam. Liq. 2 (H225) Skin Irrit. 2 (H315) Skin Sens. 1 (H317) STOT SE 3 (H335)	No data available		
Pluronic P123 (Poloxamer) 9003-11-6	0-10	NA		Not Hazardous*	No data available		
Hydrocodone Bitartrate 34195-34-1	0-10	NA	Xn, R22; R42, R43, R67	STOT SE 3 (H336) Resp. Sens. 1 (H334) Skin Sens. 1 (H317) Acute Tox. 4 (H302)	No data available		
Colloidal Silicon Dioxide 7631-86-9	0-10	Present		Not Hazardous*	No data available		

Not Hazardous* - Based on available data, not classified as hazardous according to the criteria of the Globally Harmonized System.

For the full text of the R-phrases mentioned in this Section, see Section 16 For the full text of the H-Statements mentioned in this Section, see Section 16

Section 4. First aid measures

4.1 Description of first aid measures

Remove from source of exposure. Flush with copious amounts of water. If irritation **Eye Contact:**

persists or signs of toxicity occur, seek medical attention. Provide

symptomatic/supportive care as necessary.

Skin Contact: Remove from source of exposure. Flush with copious amounts of water. If irritation

persists or signs of toxicity occur, seek medical attention. Provide

symptomatic/supportive care as necessary.

Inhalation: Remove from source of exposure. If signs of toxicity occur, seek medical attention.

Provide symptomatic/supportive care as necessary.

Ingestion: Remove from source of exposure. If signs of toxicity occur, seek medical attention.

Provide symptomatic/supportive care as necessary.

Protection of First-aiders: Use personal protective equipment

4.2 Most important symptoms and effects, both acute and delayed

Signs and Symptoms: Clinical data suggests the following: lightheadedness, dizziness, sedation, nausea,

> vomiting, cognitive dysfunction, incoordination, respiratory distress, rash, anorexia, abnormal liver function, abnormal kidney function, altered white blood cells and

thrombocytes.

Medical Conditions

Data suggest any pre-existing ailments in the following organs: central nervous system, respiratory system, skin, urinary bladder, gastrointestinal system, kidneys. **Aggravated by Exposure:**

Hypersensitivity to the material and/or similar materials.

4.3 Indication of any immediate medical attention and special treatment needed

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Notes To Physician: Treat symptomatically

Section 5. Firefighting measures

5.1 Extinguishing Media

Suitable Extinguishing Media: Use extinguishing agent suitable for type of surrounding fire

Unsuitable Extinguishing Media: Not determined

5.2 Special hazards arising from the substance or mixture

Special Exposure Hazards: Not determined

5.3 Advice for firefighters

Protective Equipment and As in any fire, wear self-contained breathing apparatus and full protective gear

Precautions for Firefighters:

Section 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal Precautions: For personal protection see section 8

6.2. Environmental precautions

Environmental Precautions: Contain material and prevent release to waterways or soil.

6.3. Methods and material for containment and cleaning up

Methods for Cleaning Up: Recover product and place in an appropriate container for disposal.

6.4. Reference to other sections

Refer to Sections 8, 12, and 13 for further information.

Section 7. Handling and storage

7.1. Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice

7.2. Conditions for safe storage, including any incompatibilities

Store according to label instructions

7.3. Specific end use(s)

Recommended use: Pharmaceuticals

Section 8. Exposure controls/personal protection

8.1. Control parameters

Product Name: Vicodin Meltrex Tablets Issued: Jun-14-2013

Exposure limits:

Chemical Name	Employee Exposure Limit	Skin Notation
Acetaminophen 103-90-2	1000 mcg/m ³	None
Hydroxypropyl Cellulose 9004-64-2	Not Applicable	None
Methyl Methacylate 80-62-6	Not Applicable	None
Pluronic P123 (Poloxamer) 9003-11-6	Not Applicable	None
Hydrocodone Bitartrate 34195-34-1	5 mcg/m ³ TWA	None
Colloidal Silicon Dioxide 7631-86-9	Not Applicable	None

Chemical Name	ACGIH TLV	France	German MAK	Ireland	Italy
Acetaminophen 103-90-2				10 mg/m³ (TWA)	
Hydroxypropyl Cellulose 9004-64-2	10 mg/m³ as nuisance dust, for Cellulose				
Methyl Methacylate 80-62-6	50 ppm TWA 100 ppm STEL	STEL: 410 mg/m ³ TWA: 205 mg/m ³	210 mg/m³ TWA	100 ppm (STEL) 50 ppm (TWA)	
Colloidal Silicon Dioxide 7631-86-9	10 mg/m ³ for nuisance dust; 3 mg/m ³ respirable particulate		4 mg/m³ TWA	6 mg/m³ (TWA) 2.4 mg/m³ (TWA) 6 mg/m³ (TWA)	

Chemical Name	The Netherlands	Spain	Switzerland	UK OEL/MEL
Acetaminophen 103-90-2				30 mg/m ³ (STEL) 10 mg/m ³ (TWA)
Methyl Methacylate	410 mg/m ³ (STEL)	100 ppm (STEL)	210 mg/m ³ (TWA)	100 ppm (STEL)
80-62-6	205 mg/m ³ (TWA)	50 ppm (TWA)	420 mg/m ³ (STEL)	416 mg/m ³ (STEL) 100 ppm (STEL)
				50 ppm (TWA) 208 mg/m ³ (TWA)
Colloidal Silicon Dioxide 7631-86-9			0.3 mg/m ³ (TWA)	18 mg/m³ (STEL) 7.2 mg/m³ (STEL)
				18 mg/m³ (STEL)
				$6 \text{ mg/m}^3 \text{ (TWA)}$
				$2.4 \text{ mg/m}^3 \text{ (TWA)}$

8.2. Exposure controls

Engineering Controls: No special provisions are required under normal product use conditions.

Use inside a process enclosure when handling the bulk formulation.

Respiratory Protection: Respiratory protection is not needed during normal product use. When handling the

bulk formulation, an approved respirator (i.e. NIOSH, EN, etc.) should be worn when

exposures are expected to exceed the applicable limits.

Eyes: Eye protection not needed during typical product use conditions. Wear eye

protection as appropriate when handling the bulk formulation.

Gloves: Gloves not required during normal product use conditions. Wear impervious gloves

when handling the bulk formulation.

Other PPE Data: Wear appropriate body coverings if contact may occur.

Environmental Exposure

Controls:

Not determined

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Section 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Tablet

Odor: Odor not determined. **Odor Threshold:** Not determined pH: Not determined. **Boiling Pt.** @ 760 mm Hg (°C): Not determined. **Melting/Freezing Point (°C):** Not determined Flash Point (°C): Not determined. **Evaporation Rate at 20°C:** Not determined. Flammability (Solid): Not determined. **Lower Explosive Limit:** Not determined. **Upper Explosive Limit:** Not determined. **Vapor Pressure (mm Hg):** Not determined. **Vapor Density** (Air = 1): Not determined. **Specific Gravity:** Not determined. **Solubility(ies):** Not determined.

octanol/water

Autoignition Temp. (°C): Not determined.

Decomposition temperature (°C): Not determined.

Viscosity (centipoise): Not determined.

Explosion Severity: Not determined.

Oxidizer Properties: Not determined.

Not determined.

9.2. Other information

Partition coefficient: n-

Not determined

Section 10. Stability and reactivity

10.1. Reactivity

Not determined

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

Hazardous reactions: Not determined.

10.4. Conditions to avoid

Not determined.

10.5 Incompatible materials

Not determined

10.6 Hazardous decompostion products

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Carbon oxides, Nitrogen oxides (NOx)

Section 11. Toxicological information

11.1. Information on toxicological effects

Routes of Exposure:

Oral: Clinical Route

Dermal: Yes **Inhalation:** Unlikely

Acute Toxicity - Oral: Data for component (s) given below.

Chemical Name	Acute Test	Value	Units	Species	
Acetaminophen 103-90-2	LD50 =	338 1944	mg/kg mg/kg	Mice Rats	
Hydroxypropyl Cellulose 9004-64-2	LD50 =	5000-10,200	mg/kg	Mice Rats	
Methyl Methacylate 80-62-6	LD50 =	3625 8700	mg/kg	Mice Rats Animals	
Pluronic P123 (Poloxamer) 9003-11-6	LD50 >	5000	mg/kg	Rats	
Hydrocodone Bitartrate 34195-34-1	LD50 =	375	mg/kg	Rats	
Colloidal Silicon Dioxide 7631-86-9	LD50 =	3160	mg/kg	Rats	

Acute Toxicity - Dermal: Data for component (s) given below.

Chemical Name	Acute Test	Value	Units	Species
Pluronic P123 (Poloxamer)	LD50 >	2000	mg/kg	Rabbits
9003-11-6				

Acute Toxicity - Inhalation: Data for component (s) given below.

Chemical Name	Test	Value	Units	Species
Methyl Methacylate	LC 50 =	18,500	mg/m³ (variable exposure	Mice Rat (Male) Rats
80-62-6		78,000	times)	
Colloidal Silicon Dioxide	LC 50 >	200	mg/L, 1 hour	Rats
7631-86-9				

Other Toxicology Data: Data for component (s) given below:

Chemical Name	Test Type	Value	Units	Species	Comments
Hydrocodone Bitartrate	LD50 (sc) =	150	mg/kg	Rats	None.
34195-34-1		86	mg/kg	Mice	

Corrosivity: Not determined.

Dermal Irritation: Not determined.

Eye Irritation: Not determined.

Sensitization: Not determined.

Toxicokinetics/Metabolism: Not determined.

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Target Organ Effects: Major Ingredient: In clinical use target organ effects include: central nervous system,

respiratory system, skin, gastrointestinal tract, kidneys, liver, blood.

Data for component (s) given below.

Chemical Name	Target	Species	Dosage	Units	Route	Duration
	Organs:					
Acetaminophen 103-90-2	Lymphatic system Liver Kidney Thyroid Testes Ovaries Uterus	Rats Mice	600	mg/kg	Oral Diet	Repeat dose study (ies).
Colloidal Silicon Dioxide 7631-86-9	Respiratory System	Rats	126	mg/L	Inhalation	2 years

Reproductive Effects: Not determined.

Chemical Name	Species	Dosage	Units	Route	Duration
Hydrocodone Bitartrate					
34195-34-1					

Carcinogenicity: Not determined.

Mutagenicity: Data for component (s) given below.

Chemical Name	Micronucleus Assay	Ames Test:	Mouse Lymphoma	Chromosomal Abbr.
			Assay	Assay
Acetaminophen 103-90-2	No Data.	Negative	No Data.	Positive
Methyl Methacylate 80-62-6	No Data.	Positive	Positive	Positive

Aspiration hazard: Not determined

Notes:

1. ALD: Approximate lethal dosage

2. LC50: Concentration in air that produces 50% mortality

3. LD50: Oral or dermal dosage that produces 50% mortality

Section 12. Ecological information

12.1. Toxicity

Data for component (s) given below.

Chemical Name	Percent	LC 50 (mg/l)	Species	Duration
Acetaminophen 103-90-2	50-80	814	Fathead Minnow	96 Hours
Colloidal Silicon Dioxide 7631-86-9	0-10	5000	Brachydanio rerio	96 Hours

Chemical Name	Percent	EC 50 (mg/l)	Species	Duration
Acetaminophen	50-80	9.2	Daphnia magna	48 Hours
103-90-2				
Methyl Methacylate	10-20	69		
80-62-6				
Colloidal Silicon Dioxide	0-10	7600	Daphnia magna	48 Hours
7631-86-9				

Chemical Name	Percent	EB 50/ErC 50 (mg/l)	Species	Duration

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Colloidal Silicon Dioxide	0-10	440	Unicellular Green Algae	72 Hours
7631-86-9				

12.2. Persistence and degradability

Not determined.

12.3. Bioaccumulative potential

Not determined

12.4. Mobility in soil

Not determined.

12.5. Results of PBT or vPvB assessment

Chemical safety report is not required for this substance/product.

12.6. Other adverse effects

Do not allow undiluted material or large quantities to reach groundwater, bodies of water or sewer system.

Notes:

- 1. EC50: Concentration in water that produces 50% mortality in Daphnia sp.
- 2. LC50: Concentration in water that produces 50% mortality in fish.
- 3. EbC50/ErC50: Concentration in water that produces 50% inhibition of growth and in algae.

Section 13. Disposal considerations

13.1 Waste treatment methods

Waste Disposal Methods: Disposal should be made in accordance with country, federal, state and local

regulations.

Section 14. Transport information

ADR, DOT, ICAO/IATA, IMDG/IMO

Status: Not regulated

14.1. UN Number: Not applicable
14.2. Proper shipping name: Not applicable
14.3. Hazard class: Not applicable
14.4. Packing group: Not applicable
14.5. Environmental hazard: Not applicable
14.6. Special Provisions: Not applicable
14.7. Transport in bulk according Not applicable

to Annex II of MARPOL 73/78

and the IBC Code:

Section 15. Regulatory Information

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Section 15. Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Chemical Name	EINECS/ ELINCS	TSCA	DSL	NDSL	PICCS
Acetaminophen	Present	X	X	Not listed.	X
103-90-2					
Hydroxypropyl Cellulose	=	X	X	Not listed.	X
9004-64-2					
Methyl Methacylate	Present	X	X	Not listed.	X
80-62-6					
Pluronic P123 (Poloxamer)	-	X	X	Not listed.	X
9003-11-6					
Hydrocodone Bitartrate	-	-	-	Not listed.	-
34195-34-1					
Colloidal Silicon Dioxide	Present	X	X	Not listed.	X
7631-86-9					

Chemical Name	ENCS	ISHL	IECSC	AICS	KECL	New Zealand
Acetaminophen 103-90-2	Present	Present	X	X	Present	HSR005203
Hydroxypropyl Cellulose 9004-64-2	Present	-	X	X	Present	
Methyl Methacylate 80-62-6	Present	-	X	X	Present	HSR001195
Pluronic P123 (Poloxamer) 9003-11-6	Present	-	X	X	Present	
Hydrocodone Bitartrate 34195-34-1	-	-	-	-	-	
Colloidal Silicon Dioxide 7631-86-9	Present	-	X	X	Present	

Legend

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

PICCS - Philippines Inventory of Chemicals and Chemical Substances

ENCS - Japan Existing and New Chemical Substances

ISHL - Japan Industrial Safety and Health Law

IECSC - China Inventory of Existing Chemical Substances

AICS - Australian Inventory of Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

Carcinogenicity Rating:

Chemical Name	Percent	NTP:	IARC:	ACGIH:
Acetaminophen	50-80	Not Listed	Not Listed	Not Listed
Hydroxypropyl Cellulose	0-20	Not Listed	Not Listed	Not Listed
Methyl Methacylate	10-20	Listed	Not Listed	Not Listed
Pluronic P123 (Poloxamer)	0-10	Not Listed	Not Listed	Not Listed
Hydrocodone Bitartrate	0-10	Not Listed	Not Listed	Not Listed
Colloidal Silicon Dioxide	0-10	Not Listed	Not Listed	Not Listed

SARA 313 Information

Chemical Name	Percent	SARA 313 Chemical:	CERCLA RQ/SARA	SARA EHS TPQ (lbs):	
			EHS RQ (lbs):		
Acetaminophen	50-80	No	Not Applicable	Not applicable	
Hydroxypropyl Cellulose	0-20	No	Not Applicable	Not applicable	
Methyl Methacylate	10-20	1.0 % de minimis concentration	454 kg	Not applicable	
Pluronic P123 (Poloxamer)	0-10	No	Not Applicable	Not applicable	
Hydrocodone Bitartrate	0-10	No	Not Applicable	Not applicable	
Colloidal Silicon Dioxide	0-10	No	Not Applicable	Not applicable	

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Immediate Health:YesDelayed Health:NoFire:NoSudden Pressure:NoReactivity:No

RCRA Status: Not determined.

Proposition 65 Status: Does not contain chemicals known to the state of California to cause cancer or

reproductive harm.

WHMIS Hazard Class: Exempt

NFPA Rating:

Health: 2 Fire: 1 Reactivity: 0

reactivity.

Notes:

1. SARA = Superfund Amendments and the Reauthorization Act.

 $2.\ CERCLA = Comprehensive\ Environmental\ Response,\ Compensation\ and\ Liability\ Act.$

3. FIFRA = Federal Insecticide, Fungicide and Rodenticide Act.

4. TSCA = Toxic Substances Control Act.

5. EC = European Community.

6. WHMIS = Canadian Workplace Hazardous Materials Information System.

7. UN GHS = United Nations Globally Harmonized System for Hazard Identification.

15.2. Chemical safety assessment

Chemical safety assessment has not been conducted on the substance/product.

Section 16. Other information

Risk Phrases: R22 - Harmful if swallowed, R37 - Irritating to respiratory system, R38 - Irritating to

skin, R42 - May cause sensitization by inhalation, R43 - May cause sensitization by skin contact, R52 - Harmful to aquatic organisms, R53 - May cause long-term

adverse effects in the aquatic environment

Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed, H412 - Harmful to aquatic life with long lasting effects, H336 - May cause drowsiness or dizziness, H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled, H317 - May cause an allergic skin reaction, H225 - Highly flammable liquid and vapor, H315 - Causes skin irritation, H335 - May cause respiratory irritation

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Supersedes the SDS dated: Apr-03-2007

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