

MSDS Vasco

PRODUCT IDENTIFICATION

Manufacturer: Blaser Swissslube, Inc.
31 Hatfield Lane
Goshen, NY 10924
USA

Emergency phone number: (845) 294-3200

Product name: **Vasco 5000** **Art. No. 2850**

Product type: Water-miscible vegetable oil based metalworking fluid

Prepared by: OH & S Coordinator

Date of issue: August 05, 2009

Supersedes: -

HMIS III® ¹	
Health	1
Reactivity	0
Physical Hazard	0
Personal Protection	A or B

PRODUCT COMPOSITION

Vasco 5000 is a mixture of vegetable oils, emulsifiers and inhibitors. None of the ingredients are subject to exposure limits:

Ingredient	%
Synthetic esters	45 – 60
Emulsifiers	25 – 45
Polar and EP Additives	7 – 10

Vasco 5000 does not contain as an ingredient: mineral oil, chlorinated additives, phenols, nitrites and/or nitrate releasing agents, boron, diethanolamine, NDELA, heavy metals (i.e. lead, mercury etc.) arsenic, PCB, PCT, TCDD or other dioxin related substances.

EMERGENCY & FIRST AID PROCEDURES

Skin contact: Wash with plenty of soap and fresh water (good personal hygiene practices are sufficient). Remove any contaminated clothing and launder before reuse.

Eye contact: Rinse with plenty of fresh water for 15 minutes. Consult physician if necessary.

Inhalation: Remove to fresh air.

Ingestion: Do not induce vomiting, pulmonary aspiration hazard. Consult a physician without delay. If involuntary vomiting occurs, keep airways clear; ensure that head is below hips. Get medical attention.

FIRE & EXPLOSION HAZARD DATA

Flash point (COC): 356°F (180°C)

Auto ignition temperature: Not determined

Explosion limits: Not determined

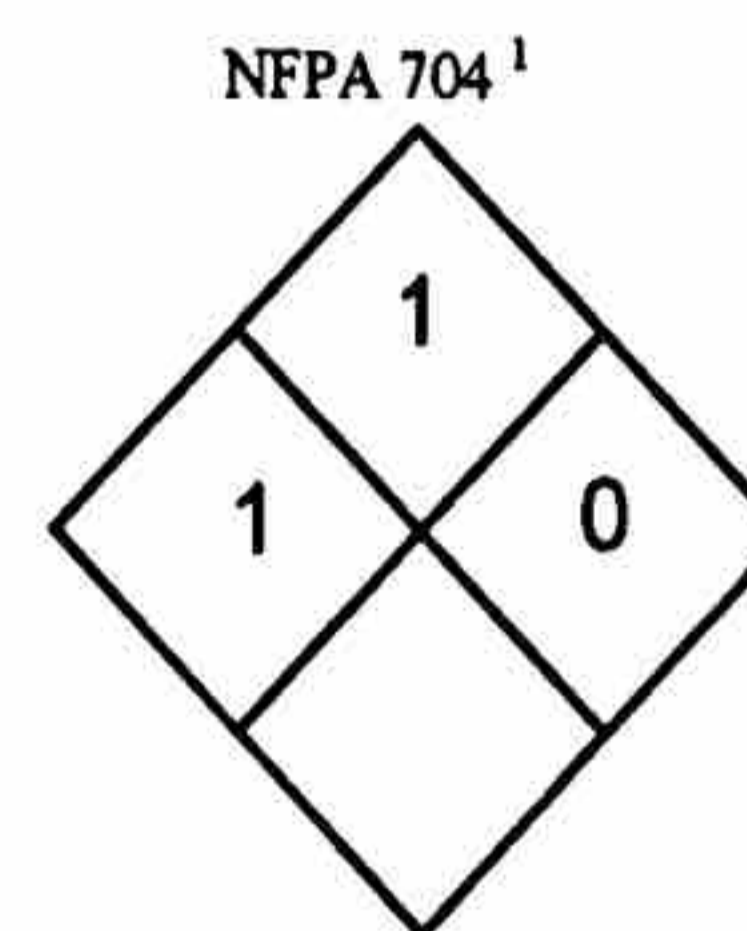
Hazardous combustion products: Oxides of carbon, nitrogen and traces of oxides of sulfur and phosphorus.

Products formed under abnormal conditions: None

Fire fighting media: CO₂, dry chemical, foam

Special fire fighting procedures: Wear self-contained breathing apparatus when fighting fires in confined spaces. Cool exposed containers with water mist to prevent pressure build-up.

Unusual fire or explosion hazards: Not recommended for machining magnesium due to significant fire and explosion hazards; end-user assumes all liability.



¹ See last page for explanations

MSDS Vasco

PRECAUTIONS FOR SAFE HANDLING & USE

Steps to be taken in case material is released or spilled:	Spills or leaks may cause slippery conditions. Contain spill and recover free product. Absorb remainder using oil-binding agents (such as 'Speedy Dry®'). Prevent material from entering surface waters, storm sewers and soils.
Waste disposal methods:	Dispose according to all applicable federal, state and local regulations.
Precautions to be taken in handling/storing:	Avoid direct solar irradiation of concentrate containers. Do not store below 39°F (4°C).
Other precautions:	Do not store with strong oxidizers.

CONTROL MEASURES

Ventilation:	Ventilation sufficient to comply with recommended NIOSH exposure limit for metalworking fluids is suggested.
Respiratory protection:	Not generally required.
Protective gloves:	Impervious gloves recommended where prolonged or repeated contact cannot be avoided. Use extreme care when wearing gloves around moving machinery.
Eye protection:	Industrial safety glasses are recommended.
Other protective equipment or clothing:	Standard work clothing and shoes.
Work/hygenic practices:	Thorough personal hygiene and clean working practices are sufficient.

CHEMICAL & PHYSICAL PROPERTIES OF THE COMPLETE PRODUCT

Volatiles in %:	Not volatile
VOC:	Nil
Vapor pressure:	Not volatile
Boiling point:	> 482°F (> 250°C)
Pour point:	< 32°F (< 0°C)
pH @ 5% :	8.5 - 9.2
Density:	0.96 g/cm ³
Solubility in water:	Emulsifies
Viscosity:	280 mm ² /s @ 68°F (20°C) 90 mm ² /s @ 104°F (40°C)
Color / Odor of liquid:	Brown / specific type

REACTIVITY DATA

Stability:	Stable
Conditions to avoid:	Avoid direct solar irradiation of containers. Do not store below 39°F (4°C). Good and safe housekeeping procedures suggest that all combustible materials be stored away from strong oxidizers.
Incompatibility (materials to avoid):	<u>Concentrate:</u> Strong acids, strong oxidizers <u>End use dilutions:</u> Magnesium
Hazardous decomposition or by-products:	None
Hazardous polymerization or by-products:	Will not occur

MSDS Vasco

HEALTH HAZARD DATA

LD₅₀ of concentrate:	> 5 g/kg (calculated)
Health hazards (acute/chronic):	Not established, none expected under normal use conditions
Skin Irritation:	Not established; not expected to be irritating
Eye Irritation:	Not established; not expected to be irritating
Carcinogenicity:	None of the ingredients are listed on OSHA, IARC, NTP or other lists of carcinogenic ingredients
Routes of entry:	<ul style="list-style-type: none">♦ Inhalation: Possible♦ Skin: Not likely to be absorbed through skin♦ Ingestion: Accidental only
Signs and symptoms of exposure:	None established, none expected under normal use conditions
Medical conditions generally aggravated by exposure:	Not established, none expected under normal use conditions
OSHA regulated:	No
WHMIS regulated:	No
NIOSH recommended exposure limit for Metalworking Fluids	0.5 mg/m ³

ENVIRONMENTAL, REGULATORY AND SUPPLEMENTAL INFORMATION

NFPA Storage:	III B		
SARA Title III information:			
♦ Immediate health (acute):	No	♦ Delayed health (chronic):	No
♦ Fire hazard:	No	♦ Reactive hazard:	No
♦ Sudden pressure release:	No		

Vasco 5000 does not contain any ingredients listed on the SARA Title III, Section 313 List or CERCLA List of Chemicals.

California Prop 65: This product does not contain trace amounts of chemicals which the State of California has found to cause cancer, birth defects or other reproductive harm.

SARA notification under 40 CFR part 372: This notification must not be detached from the MSDS and any copying and redistribution of this MSDS must include this notice, as required by 40 CFR part 372: Vasco 5000 contains a zinc compound that is reportable under SARA Title III, Section 313:

Zinc compound: ~9.5 lbs per drum

RCRA / Hazardous Waste: Vasco 5000, as sold, does not meet the criteria of a hazardous waste as defined under 40CFR 261, in that it does not exhibit the characteristics of a hazardous waste of Subpart C, nor is it listed as a hazardous waste under Subpart D. It is the end user's responsibility to determine the regulatory status of the waste at the time of disposal.

TSCA: All ingredients of Vasco 5000 are listed on the TSCA Chemical Substances Inventory.

Clean Air Act: Vasco 5000 does not contain nor is it manufactured with ozone depleting substances as defined in the Federal Clean Air Act Amendments of 1990, sections 602 and 611.

Canadian DSL / NDSL Information: Not all ingredients of Vasco 5000 are listed on the Canadian DSL; One ingredient is listed as NDSL.

DOT: This product is not considered hazardous under current DOT Regulations.

Spills: This product is classified as oil. Spills into or leading to surface waters that cause a sheen should be reported to the National Response Center at 1-800-424-8802.

RoHS: This product conforms to the RoHS Directive in that the RoHS regulated materials are absent or their concentrations are significantly below regulatory thresholds.

Animal products / byproducts: This product does not contain any raw materials sourced from animal products or animal byproducts.

MSDS Vasco

HMIS III® Ratings	0	1	2	3	4
Health, Flammability, Physical Hazard	Minimal hazard	Slight hazard	Moderate hazard	Serious hazard	Severe hazard

There is a new generation of HMIS® being introduced, HMIS® III. This new system still uses colored bars and numeric hazard ratings, but instead of "reactivity" it uses "physical hazard" warnings, which are more in line with OSHA defined hazards. HMIS® III will provide employees the tools to understand and handle chemicals with a far greater degree of precision, thereby increasing the potential for the customer's HazCom compliance.

The HMIS® III health criteria have been designed to be as compatible as possible with the definitions contained in ANSI Z129.176. They also reflect certain criteria accepted by NIOSH, U.S. EPA, and other organizations. Acute oral, dermal, and inhalation toxicity are rated on a five-tiered scale (0-4), generally with a tenfold difference. The new HMIS® III uses two boxes to indicate health hazards:

- The left box indicates if the chemical is a chronic or an acute hazard. An asterisk (*) or other designation corresponds to additional information on data sheet or separate chronic effects notification.
- The right box is used to indicate the hazard rating number. Numeric ratings are based on acute toxicity and chronic health hazard data, either from internal company data or published information. The HMIS® III health criteria have been designed to be as compatible as possible with the definitions contained in ANSI Z129.176. They also reflect certain criteria accepted by NIOSH, U.S. EPA, and other organizations. Acute oral, dermal, and inhalation toxicity are rated on a five-tiered scale (0-4), generally with a tenfold difference between the levels.

Personal Protection Index:

- A. Safety glasses with side shields
- B. Safety glasses with side shields and impervious gloves (Viton, neoprene or other oil resistant material)

**NFPA 704 Ratings
(Under Fire Conditions)**

Health Hazard	Normal Material	Slightly Hazardous	Hazardous	Extreme danger	Deadly
Fire (Flash Point)	Will not Burn	>200°F	100-200°F	73-100°F	<73°F
Reactivity	Stable	Unstable if heated	Violent Chemical change	Shock and Heat may detonate	May detonate

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