Page 1 of 10 Version No: 1.2

Chemwatch: 9-41704

Altex Thinner #155

Altex Thinner #155

Altex Coatings Ltd

29/11/2013 Chemwatch: 9-41704 Print Date: Issue Date: 29/11/2013 Version No: 1.2

Safety Data Sheet according to HSNO Regulations S.GHS.NZL.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Altex Thinner #155 Product name: **Chemical Name:** Not Applicable

PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL Proper shipping name:

(including paint thinning or reducing compound)

Chemical formula: Not Applicable

Other means of identification:

CAS number: Not Applicable

Relevant identified uses of the substance or mixture and uses advised against

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Relevant identified uses: Before starting consider control of exposure by mechanical ventilation.

Details of the supplier of the safety data shee

Registered company name: Altex Coatings Ltd Address: New Zealand Telephone: +64 7 5411221 +64 7 5411310 Fax: Website: www.altexcoatings.co.nz Email:

Emergency telephone number

Association / Organisation: 0800 764766 Emergency telephone numbers:

Other emergency telephone numbers: 0800 764766

CHEMWATCH EMERGENCY RESPONSE

Primary Number Alternative Number 1 Alternative Number 2

+800 2436 2255 +612 9186 1132 Once connected and if the message is not in your prefered language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

GHS Classification[1]:

Acute Toxicity (Inhalation) Category 4, Chronic Aquatic Hazard Category 4, Reproductive Toxicity Category 2, STOT - RE Category 2, Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Acute Toxicity (Oral) Category 4

Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Determined by Chemwatch using GHS/HSNO criteria:

3.1B, 6.1D (inhalation), 6.1D (oral), 6.3A, 6.8B, 6.9B (inhalation), 8.3A, 9.1D

Label elements

GHS label elements









Signal word: DANGER

Hazard statement(s):

H225 Highly flammable liquid and vapour

H302 Harmful if swallowed H315 Causes skin irritation H318 Causes serious eye damage

Page 2 of 10 Chemwatch: 9-41704 Version No: 1.2

Altex Thinner #155

H332	Harmful if inhaled
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure
H413	May cause long lasting harmful effects to aquatic life

Supplementary statement(s):

Not Applicable

Not Applicable	
Precautionary state	ement(s): Prevention
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary state	ement(s): Response
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water and soap
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P321	Specific treatment (see advice on this label).
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Use to extinguish.
Precautionary state	ement(s): Storage

P403+P235 Store in a well-ventilated place. Keep cool.

Store locked up.

Precautionary statement(s): Disposal

Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration

SECTION 3 Composition / information on ingredients

See section below for composition of Mixtures

CAS No	%[weight]	Name
108-88-3	66.3	toluene
78-93-3	20.7	methyl ethyl ketone
71-36-3	9.5	n-butanol
108-65-6	3.4	propylene glycol monomethyl ether acetate, alpha-isomer

SECTION 4 First aid measures

NZ Poisons Centre 0800 POISON (0800 764 766) | NZ Emergency Services: 111

Eye Contact:

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact:

Page 3 of 10 Chemwatch: 9-41704 Version No: 1.2

Altex Thinner #155

If skin contact occurs:

- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

Inhalation:

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- · Transport to hospital, or doctor.

Ingestion:

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- · Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- . Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink
- · Seek medical advice.
- · Avoid giving milk or oils.
- Avoid giving alcohol.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. for simple ketones:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- · Monitor and treat, where necessary, for shock
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- · Give activated charcoal.

ADVANCED TREATMENT

· Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.

- Consider intubation at first sign of upper airway obstruction resulting from oedema.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- · Drug therapy should be considered for pulmonary oedema
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eve irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- · Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Following acute or short term repeated exposures to toluene:

- Toluene is absorbed across the alveolar barrier, the blood/air mixture being 11.2/15.6 (at 37 degrees C.) The concentration of toluene, in expired breath, is of the order of 18 ppm following sustained exposure to 100 ppm. The tissue/blood proportion is 1/3 except in adipose where the proportion is 8/10.
- Metabolism by microsomal mono-oxygenation, results in the production of hippuric acid. This may be detected in the urine in amounts between 0.5 and 2.5 g/24 hr which represents, on average 0.8 gm/gm of creatinine. The biological half-life of hippuric acid is in the order of 1-2 hours.
- Primary threat to life from ingestion and/or inhalation is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (eg cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 <50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial damage has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenaline) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
o-Cresol in urine	0.5 mg/L	End of shift	В
Hippuric acid in urine	1.6 g/g creatinine	End of shift	B, NS
Taluana in blood	0.05 mg/l	Prior to last shift of workwook	

NS: Non-specific determinant: also observed after exposure to other material

B: Background levels occur in specimens collected from subjects NOT exposed

Page 4 of 10
Chemwatch: 9-41704

Version No: 1.2

Altex Thinner #155

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- · Dry chemical powder.
- BCF (where regulations permit).
- · Carbon dioxide.
- · Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility:

• Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting:

- · Alert Fire Brigade and tell them location and nature of hazard.
- · May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water course.
- · Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control the fire and cool adjacent area.
- · Avoid spraying water onto liquid pools.
- Do not

Fire/Explosion Hazard:

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

&Combustion products include:, carbon dioxide (CO2),

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Minor Spills:

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

Major Spills:

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Contains low boiling substance:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- Check for bulging containers.
- Vent periodically
- Always release caps or seals slowly to ensure slow dissipation of vapours
- . DO NOT allow clothing wet with material to stay in contact with skin
- Electrostatic discharge may be generated during pumping this may result in fire.

Other information

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.

Page **5** of **10**Chemwatch: 9-41704

Version No: 1.2

Altex Thinner #155

Conditions for safe storage, including any incompatibilities

Suitable container:

- Packing as supplied by manufacturer.
- · Plastic containers may only be used if approved for flammable liquid.
- · Check that containers are clearly labelled and free from leaks
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.

Storage incompatibility:

Toluene:

- reacts violently with strong oxidisers, bromine, bromine trifluoride, chlorine, hydrochloric acid/ sulfuric acid mixture, 1,3-dichloro-5,5-dimethyl-2,4-imidazolidindione, dinitrogen tetraoxide, fluorine, concentrated nitric acid, nitrogen dioxide, silver chloride, sulfur dichloride, uranium fluoride, vinyl acetate
- · forms explosive mixtures with strong acids, strong oxidisers, silver perchlorate, tetranitromethane
- is incompatible with bis-toluenediazo oxide
- · attacks some plastics, rubber and coatings
- may generate electrostatic charges, due to low conductivity, on flow or agitation.

For alkyl aromatics:

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

• Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen

Package Material Incompatibilities:

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	toluene	Toluene	188 (mgm3) / 50 (ppm)			Skin absorption
New Zealand Workplace Exposure Standards (WES)	methyl ethyl ketone	Methyl ethyl ketone	445 (mgm3) / 150 (ppm)	890 (mgm3) / 300 (ppm)		Exposure can also be estimated by biological monitoring.
New Zealand Workplace Exposure Standards (WES)	n-butanol	n-Butyl alcohol			150 (mgm3) / 50 (ppm)	Skin absorption
Emergency Limits						

Emergency Limits				
Ingredient	TEEL-0	TEEL-1	TEEL-2	TEEL-3
toluene	200(ppm)	200(ppm)	510(ppm)	2900(ppm)
methyl ethyl ketone	200(ppm)	200(ppm)	2700(ppm)	4000(ppm)
n-butanol	50(ppm)	50(ppm)	50(ppm)	1400(ppm)
propylene glycol monomethyl ether acetate, alpha-isomer	50(ppm)	150(ppm)	250(ppm)	600(ppm)

Ingredient	Original IDLH	Revised IDLH
toluene	2,000(ppm)	500(ppm)
methyl ethyl ketone	3,000(ppm)	3,000 [Unch](ppm)
n-butanol	8,000(ppm)	1,400 [LEL](ppm)

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Personal protection











Eye and face protection:

- Safety glasses with side shields
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and

Page **6** of **10**Chemwatch: 9-41704

Version No: 1.2

Altex Thinner #155

first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection:

See Hand protection below

Hand protection:

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and

has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- · chemical resistance of glove material,

Body protection:

See Other protection below

Other protection:

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe
- Evewash unit.
- · Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- · For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

Thermal hazards:

Recommended material(s):

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

Altex Thinner #155

Material	CPI

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion C: Poor to Dangerous Choice for other than short term immersion **NOTE**: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation.

*Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection:

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3	-
100+ x ES	-	Air-line**	

 $\mbox{\ensuremath{^{*}}}$ - Continuous-flow; $\mbox{\ensuremath{^{**}}}$ - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deqC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state	Liquid	Relative density (Water = 1)	0.86
Odour		Partition coefficient n-octanol / water	
Odour threshold		Auto-ignition temperature (°C)	495
pH (as supplied)		Decomposition temperature	
Melting point / freezing point (°C)		Viscosity (cSt)	
Initial boiling point and boiling range (°C)	78-145	Molecular weight (g/mol)	
Flash point (°C)	6	Taste	
Evaporation rate	2.9	Explosive properties	
Flammability		Oxidising properties	
Upper Explosive Limit (%)	8.4	Surface Tension (dyn/cm or mN/m)	
Lower Explosive Limit (%)	1.4	Volatile Component (%vol)	100
Vapour pressure (kPa)	4.0	Gas group	
Solubility in water (g/L)	Immiscible	pH as a solution(1%)	
Vapour density (Air = 1)	3.0		

SECTION 10 Stability and reactivity

Reactivity:

See section 7

Chemical stability:

- Presence of incompatible materials.
- Product is considered stable
- Hazardous polymerisation will not occur.

Possibility of hazardous reactions:

Altex Thinner #155

See section 7

Conditions to avoid:

See section 7

Incompatible materials:

See section 7

Hazardous decomposition products:

See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.

The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.

The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics.

Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced.

Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics.

Ingestion:

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Effects on the nervous system characterise over-exposure to higher aliphatic alcohols. These include headache, muscle weakness, giddiness, ataxia, (loss of muscle coordination), confusion, delirium and coma. Gastrointestinal effects may include nausea, vomiting and diarrhoea. In the absence of effective treatment, respiratory arrest is the most common cause of death in animals acutely poisoned by the higher alcohols. Aspiration of liquid alcohols produces an especially toxic response as they are able to penetrate deeply in the lung where they are absorbed and may produce pulmonary injury. Those possessing lower viscosity elicit a greater response. The result is a high blood level and prompt death at doses otherwise tolerated by ingestion without aspiration. In general the secondary alcohols are less toxic than the corresponding primary isomers. As a general observation, alcohols are more powerful central nervous system depressants than their aliphatic analogues.

Skin Contact:

The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eve:

When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.

Workers exposed to 200 ppm n-butanol showed ocular symptoms including corneal inflammation, burning sensation, blurring of vision, lachrymation, and photophobia. 100 ppm produced no systemic effects and reports of irritation of the eyes was rare.

The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.

Chronic

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.

Exposure to the material may cause concerns for humans owing to possible developmental toxic effects, generally on the basis that results in appropriate animal studies provide strong suspicion of developmental toxicity in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of other toxic effects

On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Chronic toluene habituation occurs following intentional abuse (glue sniffing) or from occupational exposure. Ataxia, incoordination and tremors of the hands and feet (as a consequence of diffuse cerebral atrophy), headache, abnormal speech, transient memory loss, convulsions, coma, drowsiness, reduced colour perception, frank blindness, nystagmus (rapid, involuntary eye-movements), hearing loss leading to deafness and mild dementia have all been associated with chronic abuse. Peripheral nerve damage, encephalopathy, giant axonopathy electrolyte disturbances in the cerebrospinal fluid and abnormal computer tomographic (CT scans) are common amongst toluene addicts.

TOXICITY	IRRITATION
Altex Thinner #155	
toluene	
Dermal (rabbit) LD50: 12124 mg/kg	Eye (rabbit): 2mg/24h - SEVERE
Inhalation (rat) LC50: >26700 ppm/1h	Eye (rabbit):0.87 mg - mild
Oral (rat) LD50: 636 mg/kg	Eye (rabbit):100 mg/30sec - mild
	Skin (rabbit):20 mg/24h-moderate
	Skin (rabbit):500 mg - moderate
methyl ethyl ketone	
Dermal (rabbit) LD50: 20000 mg/kg	- mild
Dermal (rabbit) LD50: 6480 mg/kg	Eye (human): 350 ppm -irritant
Inhalation (rat) LC50: 50100 mg/m3/8 hr	Eye (rabbit): 80 mg - irritant
Inhalation (rat) LD50: 23500 mg/m3/8 hr	Skin (rabbit): 402 mg/24 hr - mild
Oral (rat) LD50: 2737 mg/kg	Skin (rabbit):13.78mg/24 hr open
n-butanol	
Dermal (rabbit) LD50: 3400 mg/kg	Eye (human): 50 ppm - irritant
Inhalation (rat) LC50: 8000 ppm/4h	Eye (rabbit): 1.6 mg-SEVERE
Oral (rat) LD50: 790 mg/kg	Eye (rabbit): 24 mg/24h-SEVERE

Altex Thinner #155

	Skin (rabbit): 405 mg/24h-moderate
propylene glycol monomethyl ether acetate, alpha-isomer	
Dermal (rabbit) LD50: >5000 mg/kg*	* [CCINFO]
Inhalation (rat) LC50: 4345 ppm/6h	Nil reported
Oral (rat) LD50: 8532 mg/kg	

Altex Thinner #155

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

TOI LIENE

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. For toluene:

Acute Toxicity

Humans exposed to intermediate to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis, and death. Similar effects are observed in short-term animal studies.

Humans - Toluene ingestion or inhalation can result in severe central nervous system depression, and in large doses, can act as a narcotic. The ingestion of about 60 mL resulted in fatal nervous system depression within 30 minutes in one reported case.

N-RUTANOI

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic).

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER

for propylene glycol ethers (PGEs):

Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM).

Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic acids.

Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).

This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product.

A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I]

Acute Toxicity:	Acute Toxicity (Inhalation) Category 4 Acute Toxicity (Oral) Category 4	Carcinogenicity:	Not Applicable
Skin Irritation/Corrosion:	Skin Corrosion/Irritation Category 2	Reproductivity:	Reproductive Toxicity Category 2
Serious Eye Damage/Irritation:	Serious Eye Damage Category 1	STOT - Single Exposure:	Not Applicable
Respiratory or Skin sensitisation:	Not Applicable	STOT - Repeated Exposure:	STOT - RE Category 2
Mutagenicity:	Not Applicable	Aspiration Hazard:	Not Applicable

CMR STATUS

SKIN

toluene	New Zealand Workplace Exposure Standards (WES) - Skin	Skin absorption
n-butanol	New Zealand Workplace Exposure Standards (WES) - Skin	Skin absorption

SECTION 12 Ecological information

Toxicit_\

May cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. For example, there is an increase in toxicity as alkylation of the naphthalene structure increases. The order of most toxic to least in a study using grass shrimp (Palaemonetes pugio) and brown shrimp (Penaeus aztecus) was dimethylnaphthalenes > methylnaphthalenes > naphthalenes.

Studies conclude that the toxicity of an oil appears to be a function of its di-aromatic and tri-aromatic hydrocarbons, which includes three-ring hydrocarbons such as phenanthrene.

The heavier (4-, 5-, and 6-ring) PAHs are more persistent than the lighter (2- and 3-ring) PAHs and tend to have greater carcinogenic and other chronic impact potential. PAHs in general are more frequently associated with chronic risks.

	Paraintanan Water/Seil				
Persistence and degradability					

Altex Thinner #155

Bioaccumulative potential			
Ingredient	Bioaccumulation		
Mobility in soil			
Ingredient	Mobility		

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal:

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate:

Reduction

Insure that the disposal of material is carried out in accordance with Hazardous Substances (Disposal) Regulations 2001.

SECTION 14 Transport information

Labels Required:



Marine Pollutant: NO				
HAZCHEM: •3YE; •3Y				
Land transport (UN)				
UN number	1263	Packing group	II	
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	Environmental hazard	No relevant data	
	Class: 3		Special provisions	163
Transport hazard class(es)	Subrisk:	Special precautions for user	limited quantity	5 L
All 1222 22 24 (1040 14TA (1000)				
Air transport (ICAO-IATA / DGR)			1	
UN number	1263	Packing group	II	
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)	Environmental hazard	No relevant data	
		Special precautions for user	Special provisions:	A3A72
			Cargo Only Packing Instructions:	364
	ICAO/IATA Class: 3		Cargo Only Maximum Qty / Pack:	60 L
Towns and the second education (ICAO/IATA Class: 3		Passenger and Cargo Packing Instructions:	353
Transport hazard class(es)	ERG Code: 3L		Passenger and Cargo Maximum Qty / Pack:	5 L
	ENG Code.		Passenger and Cargo Limited Quantity Packing Instructions:	Y341
			Passenger and Cargo Maximum Qty / Pack:	1 L
Sea transport (IMDG-Code / GGVSee)				
UN number	1263	Packing group	II	
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	Environmental hazard	No relevant data	
			EMS Number:	F-E.S-E
Transport hazard class(es)	IMDG Class: 3	Special precautions for user	Special provisions:	163
Transport nazaru ciass(es)	IMDG Subrisk:	Special precautions for user	Limited Quantities:	5 L

Page **10** of **10**Chemwatch: 9-41704

Version No: 1.2

Altex Thinner #155

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code				
Source	Ingredient	Pollution Category	Residual Concentration - Outside Special Area (% w/w)	Residual Concentration
IMO MARPOL 73/78 (Annex II) - List of	n-butanol			

Other Liquid Substances

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number Group Standard

HSR002662 Surface Coatings and Colourants (Flammable) Group Standard 2006

toluene(108-88-3) is found on the following regulatory lists

"New Zealand Workplace Exposure Standards (WES)", "United Nations Consolidated List of Products Whose Consumption and/or Sale Have Been Banned, Withdrawn, Severely Restricted or Not Approved by Governments", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Dangerous Goods", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data", "International Fragrance Association (IFRA) Standards Prohibited", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water", "IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards", "IMO IBC Code Chapter 17: Summary of minimum requirements", "FisherTransport Information", "Gigma-AldrichTransport Information", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "Acros Transport Information", "OECD List of High Production Volume (HPV) Chemicals", "New Zealand Inventory of Chemicals (NZIoC)", "New Zealand Cosmetic Products Group Standard - Schedule 5 - Table 1: Components Cosmetic Products Must Not Contain Except Subject to the Restrictions and Conditions Laid Down", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "International Air Transport Association (IATA) Dangerous Goods Regulations", "United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control (Red List) - Table II", "United Nations Convention Against Illicit Traffic in Narc

methyl ethyl ketone(78-93-3) is found on the following regulatory lists

"New Zealand Workplace Exposure Standards (WES)", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Dangerous Goods", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Chemicals (single components)", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "FisherTransport Information", "Sigma-AldrichTransport Information", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "OECD List of High Production Volume (HPV) Chemicals", "New Zealand Inventory of Chemicals (NZIoC)", "IOFI Global Reference List of Chemically Defined Substances", "International Fragrance Association (IFRA) Survey: Transparency List", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Maritime Dangerous Goods Requirements (IMDG Code)", "United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control (Red List) - Table II", "United Nations Convention Against Illicit Traffic in Narcotic Drugs and Psychotropic Substances - Table II", "OSPAR National List of Candidates for Substitution – Norwav"

n-butanol(71-36-3) is found on the following regulatory lists

"New Zealand Workplace Exposure Standards (WES)", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Dangerous Goods", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Chemicals (single components)", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 18: List of products to which the Code does not apply", "FisherTransport Information", "Signa-AldrichTransport Information", "IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances", "Acros Transport Information", "OECD List of High Production Volume (HPV) Chemicals", "International Council of Chemical Sociations (ICCA) - High Production Volume List", "New Zealand Inventory of Chemicals (NZIoC)", "IOFI Global Reference List of Chemically Defined Substances", "International Fragrance Association (IFRA) Survey: Transparency List", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Maritime Dangerous Goods Requirements (IMDG Code)", "IMO IBC Code Chapter 17: Summary of minimum requirements", "OSPAR National List of Candidates for Substitution – Norway"

propylene glycol monomethyl ether acetate, alpha-isomer(108-65-6) is found on the following regulatory lists

"New Zealand Hazardous Substances and New Organisms (HSNO) Act - Dangerous Goods", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data", "New Zealand Hazardous Substances and New Organisms (HSNO) Act - Chemicals (single components)", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "FisherTransport Information", "Sigma-AldrichTransport Information", "OECD List of High Production Volume (HPV) Chemicals", "International Council of Chemical Associations (ICCA) - High Production Volume List", "New Zealand Inventory of Chemicals (NZIOC)", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Maritime Dangerous Goods Requirements (IMDG Code)", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "OSPAR National List of Candidates for Substitution – Norway"

SECTION 16 Other information

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.