

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

TUNNEL-GEL® MAX

Revision Date: 15-Jun-2015

Revision Number: 3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name TUNNEL-GEL® MAX
Internal ID Code HM008082

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Viscosifier
Sector of use SU2 - Mining, (including offshore industries)
Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents, other unspecific
Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises

1.3. Details of the supplier of the safety data sheet

Halliburton Manufacturing Services, Ltd.
Halliburton House, Howemoss Crescent
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number
+44 1224 795277 or +1 281 575 5000

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): + 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture
REGULATION (EC) No 1272/2008

Not classified

2.2. Label Elements

Not classified

Hazard Pictograms**Signal Word**

None

Hazard Statements

Not Classified

Precautionary Statements - EU (§28, 1272/2008)

None

Contains**Substances**

Contains no hazardous substances in concentrations above cut-off values according to the competent authority

CAS Number

NA

2.3. Other Hazards

None known

SECTION 3: Composition/information on Ingredients
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3.1. Substances

Substance

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	NA	60 - 100%	Not applicable	No data available

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin

Wash with soap and water. Get medical attention if irritation persists.

Ingestion

Under normal conditions, first aid procedures are not required.

4.2. Most Important symptoms and effects, both acute and delayed

No significant hazards expected.

4.3. Indication of any immediate medical attention and special treatment needed**Notes to Physician**

Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media**Suitable Extinguishing Media**

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Special Exposure Hazards**

Not applicable.

5.3. Advice for firefighters**Special Protective Equipment for Fire-Fighters**

Not applicable.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use appropriate protective equipment. Avoid creating and breathing dust.

See Section 8 for additional information

6.2. Environmental precautions

None known.

6.3. Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage**7.1. Precautions for Safe Handling**

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Keep from excessive heat. Do not reuse empty container. Product has a shelf life of 36 months.

7.3. Specific End Use(s)**Exposure Scenario**

No information available

Other Guidelines

No information available

SECTION 8: Exposure Controls/Personal Protection**8.1. Control parameters****Exposure Limits**

Substances	CAS Number	EU	UK	Netherlands	France
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable	Not applicable	Not applicable

Derived No Effect Level (DNEL)
Worker

No information available.

General Population

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Controls

Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)

Hand Protection

Normal work gloves.

Skin Protection

Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection

Wear safety glasses or goggles to protect against exposure.

Other Precautions

None known.

Environmental Exposure Controls No information available

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Powder **Color:** Various
Odor: Mild earthy **Odor Threshold:** No information available

<u>Property</u>	<u>Values</u>
<u>Remarks/ - Method</u>	
pH:	8-10
Freezing Point/Range	No data available
Melting Point/Range	No data available
Boiling Point/Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
upper flammability limit	No data available
lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	2.6
Water Solubility	Slightly soluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available

Explosive Properties No information available
Oxidizing Properties No information available

9.2. Other information

VOC Content (%) No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Hydrofluoric acid.

10.6. Hazardous Decomposition Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects**Acute Toxicity**

Inhalation	None known.
Eye Contact	May cause mechanical irritation to eye.
Skin Contact	May cause mechanical skin irritation.
Ingestion	None known.

Chronic Effects/Carcinogenicity

No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No data available	No data available	No data available

SECTION 12: Ecological Information

12.1. Toxicity**Ecotoxicity Effects**

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according	NA	No information available	No information available	No information available	No information available

to the competent authority					
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12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.5. Results of PBT and vPvB assessment

No information available.

Substances	PBT and vPvB assessment
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	Not applicable

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method If practical, recover and reclaim, recycle, or reuse by the guidelines of an approved local reuse program. Should contaminated product become a waste, dispose of in a licensed industrial landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

RID

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

ADR

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

14.1. UN Number: Not restricted

14.2. UN Proper Shipping Name: Not restricted

14.3. Transport Hazard Class(es): Not applicable

14.4. Packing Group: Not applicable

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 0: Generally not water endangering.

15.2. Chemical Safety Assessment

No information available

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3

None

Key or legend to abbreviations and acronyms

bw – body weight

CAS – Chemical Abstracts Service

CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures

EC – European Commission

EC10 – Effective Concentration 10%

EC50 – Effective Concentration 50%

EEC – European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL0 – Lethal Loading 0%

LL50 – Lethal Loading 50%

MARPOL – International Convention for the Prevention of Pollution from Ships

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NOEC – No Observed Effect Concentration

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic

PC – Chemical Product category

PEL – Permissible Exposure Limit

ppm – parts per million

PROC – Process category

REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL – Short Term Exposure Limit

SU – Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 15-Jun-2015

Revision Note Revision Note

SDS sections updated: SECTION: 2

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet