
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name TEN20 FLUX
Synonym(s) FLUX POWDER

1.2 Uses and uses advised against

Use(s) BRAZING FLUX • WELDING FLUX

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Website <http://www.boc.com.au>

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

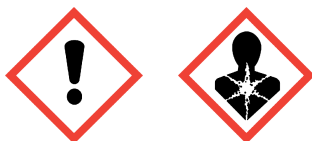
CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Acute Toxicity: Oral: Category 4
Acute Toxicity: Skin: Category 4
Acute Toxicity: Inhalation: Category 4
Toxic to Reproduction: Category 1

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H332 Harmful if inhaled.
H360 May damage fertility or the unborn child.

Prevention statement(s)

P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME TEN20 FLUX**Response statement(s)**

P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P322 Specific measures are advised - see first aid instructions.
P330 Rinse mouth.
P363 Wash contaminated clothing before reuse.

Storage statement(s)

P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POTASSIUM HEXAFLUOROSILICATE	16871-90-2	240-896-2	1 to 10%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder
POTASSIUM TETRABORATE	1332-77-0	215-575-5	10 to 60%
BORON	7440-42-8	231-151-2	1 to 10%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

May impair fertility. May cause harm to the unborn child.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated. May evolve hydrofluoric acid and boron trifluoride when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure product is adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Borates, anhydrous	SWA (AUS)	--	1	--	--
Fluorides (as F)	SWA (AUS)	--	2.5	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. At high dust levels, wear a Powered Air Purifying Respirator (PAPR) with Class P3 (Particulate) filter or a Full-face Class P3 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	600°C to 1000°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	1.14 (Approximately)
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), fluorine, alkaloidal and metallic salts.

10.6 Hazardous decomposition products

May evolve hydrofluoric acid and boron trifluoride when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Information available for the product:

Harmful if swallowed, in contact with skin, and/or if inhaled. In the course of normal use may evolve welding fumes, such as hydrofluoric acid and boron trifluoride. Hydrofluoric acid easily penetrates the skin and causes destruction and corrosion of the bone and underlying tissue. Prolonged exposure to inorganic fluorides causes fluorosis, which includes signs of joint pain and stiffness, tooth discolouration, nausea and vomiting, loss of appetite, diarrhoea or constipation, weight loss, anaemia, weakness and general unwellness.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
BORON	650 mg/kg (rat)	--	--
POTASSIUM HEXAFLUOROSILICATE	70 mg/kg (mouse)	--	--

Skin Contact may result in irritation, redness, pain and rash.

Eye Contact may result in irritation, lacrimation, pain and redness.

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Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	May damage fertility or the unborn child. Animal studies have shown that exposure to high concentrations of borates may effect the developing fetus and the testes.
STOT – single exposure	Over exposure may result in mucous membrane irritation of the respiratory tract, coughing, breathing difficulties and nasal inflammation.
STOT – repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

Boron is an essential micronutrient for healthy growth of plants, however, it can be harmful to boron sensitive plants at higher concentrations. The desired level of boron in saturated soil is between 0.15ppm and 0.5ppm. Care should be taken to minimise the amount of boron product released to the environment. Calcium may precipitate out some of the boron, but this process will not significantly reduce toxicity to plants.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

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Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
Hazard codes	Repr. Xn	Reproductive toxin Harmful
Risk phrases	R20/21/22 R60 R61	Harmful by inhalation, in contact with skin and if swallowed. May impair fertility. May cause harm to the unborn child.
Safety phrases	S24/25 S26 S36/37/39 S38 S46	Avoid contact with skin and eyes. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice Wear suitable protective clothing, gloves and eye/face protection. In case of insufficient ventilation, wear suitable respiratory equipment. If swallowed, contact a doctor or Poisons Information Centre immediately and show container or label.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information **RESPIRATORS:** In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME TEN20 FLUX**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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