

SAFETY DATA SHEET

Section 1. Identification

GHS product identifier : SUPRASEC® 9704 (SealGuard II A Side)
Product code : 00080857
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Component of a Polyurethane System

Supplier's details : Huntsman Polyurethanes (an international business unit of Huntsman International LLC.)
P.O. Box 4980
The Woodlands, TX 77387

For Polyurethanes product information/assistance:
The Woodlands: (800) 257-5547
Auburn Hills: (800) 553-8624
Canada: (905) 678-9150

e-mail address of person responsible for this SDS : MSDS@huntsman.com

Emergency telephone number (24h/7day) : Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY: INHALATION - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Respiratory tract irritation] - Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements :

Section 2. Hazards identification

Harmful if inhaled.
 Causes skin and eye irritation.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 May cause respiratory irritation.

Precautionary statements : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. In case of inadequate ventilation wear respiratory protection. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Store locked up. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : Not available.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Isocyanic acid, polymethylenepolyphenylene ester	60 - 100	9016-87-9
Diphenylmethane 4,4'-diisocyanate	30 - 60	101-68-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. Get medical attention immediately. Treatment is symptomatic for primary irritation or bronchospasm. If breathing is laboured, oxygen should be administered by qualified personnel.
- Skin contact** : After contact with skin, wash immediately with plenty of warm soapy water: Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. An MDI study has demonstrated that a polyglycol-based skin cleanser (such as D-Tam™, PEG-400) or corn oil may be more effective than soap and water. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Provided the patient is conscious, wash out mouth with water. Get medical attention if symptoms appear.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Section 4. First aid measures

- Eye contact** : Causes eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. This product is a respiratory irritant and potential respiratory sensitizer: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons. LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.
- Skin contact** : Causes skin irritation. May cause sensitization by skin contact. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitizers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.
- Ingestion** : Low oral toxicity, but ingestion may cause irritation of the gastrointestinal tract.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- Flash point** : Closed cup: 230°C (446°F)

Extinguishing media

- Suitable extinguishing media** : Foam, CO₂ or dry powder.
- Unsuitable extinguishing media** :

Section 5. Fire-fighting measures

Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous. Prevent washings from entering water courses, keep fire exposed containers cool by spraying with water.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Combustion products may include: carbon monoxide, carbon dioxide, nitrogen oxides, hydrocarbons and HCN.
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. PVC boots, gloves, safety helmet and protective clothing should be worn.
- Remark** : Due to reaction with water producing CO₂-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Containers may burst if overheated.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods and materials for containment and cleaning up** : If the product is in its solid form: Spilled MDI flakes should be picked up carefully. The area should be vacuum cleaned to remove remaining dust particles completely. If the product is in its liquid form: Absorb spillages onto sand, earth or any suitable adsorbent material. Leave to react for at least 30 minutes. Shovel into open-top drums for further decontamination. Wash the spillage area with water. Test atmosphere for MDI vapour. Neutralise small spillages with decontaminant. Remove and dispose of residues. The compositions of liquid decontaminants are given in Section 16. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Keep container tightly closed in a cool, well-ventilated place. Keep away from moisture. Due to reaction with water producing CO₂-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Do not reseal contaminated containers. Uncontaminated containers, free of moisture, may be resealed only after placing under a nitrogen blanket. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Unsuitable containers: Do not store in containers made of copper, copper alloys or galvanized surfaces.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Diphenylmethane 4,4'-diisocyanate	ACGIH TLV (United States, 6/2013). TWA: 0.005 ppm 8 hours. OSHA PEL (United States, 2/2013). CEIL: 0.02 ppm CEIL: 0.2 mg/m ³

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Diisocyanates can only be smelled if the occupational exposure limit has been exceeded considerably.

Medical supervision of all employees who handle or come in contact with respiratory sensitizers is recommended. Personnel with a history of asthma-type conditions, bronchitis or skin sensitisation conditions should not work with MDI based products. The Occupational Exposure Limits listed do not apply to previously sensitised individuals. Sensitised individuals should be removed from any further exposure.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Hand protection** : Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms. Examples of glove materials that might provide suitable protection include :Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated (“EVAL”), Polychloroprene (Neoprene*), Nitrile/butadiene rubber (“nitrile” or “NBR”), Polyvinyl chloride (“PVC” or “vinyl”), Fluoroelastomer (Viton*).
- When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN374) is recommended.
- Contaminated gloves should be decontaminated and disposed of.
Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to : other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/specifications provided by the glove supplier. Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C' , Tyvek-Pro 'F' disposable coverall.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Thermal hazards** : Not available.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid. [Liquid.]
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/Freezing point** : Not available.
- Boiling/condensation point** : 245°C (473°F)
- Flash point** : Closed cup: 230°C (446°F)

Section 9. Physical and chemical properties

Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: Not available.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: >600°C
Decomposition temperature	: Not available.
Viscosity	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Stable at room temperature.
Possibility of hazardous reactions	: Reaction with water (moisture) produces CO ₂ -gas. Exothermic reaction with materials containing active hydrogen groups. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents. MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface. A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.
Conditions to avoid	: Avoid high temperatures.
Incompatible materials	: Water, alcohols, amines, bases, and acids.
Hazardous decomposition products	: Combustion products may include: carbon oxides (CO, CO ₂) nitrogen oxides (NO, NO ₂ etc.) hydrocarbons and HCN

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.49 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male	>10000 mg/kg
Diphenylmethane 4,4'-diisocyanate	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.49 mg/l

Section 11. Toxicological information

	OECD 402 Acute Dermal Toxicity OECD 401 Acute Oral Toxicity	LD50 Dermal LD50 Oral	Rabbit - Male, Female Rat - Male	>9400 mg/kg >10000 mg/kg
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Conclusion/Summary : Diphenylmethane 4,4'-diisocyanate Irritating to respiratory system.

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Non-irritant.
Diphenylmethane 4,4'-diisocyanate	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Non-irritant.

Conclusion/Summary

Skin : Isocyanic acid, polymethylenepolyphenylene ester Irritating to skin.
Diphenylmethane 4,4'-diisocyanate Irritating to skin.

Eyes : Isocyanic acid, polymethylenepolyphenylene ester Based on the human occupational exposure data, this substance is considered as irritating to eyes.
Diphenylmethane 4,4'-diisocyanate Based on the human occupational exposure data, this substance is considered as irritating to eyes.

Respiratory : Isocyanic acid, polymethylenepolyphenylene ester No additional information.
Diphenylmethane 4,4'-diisocyanate No additional information.

Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
	No official guidelines	Respiratory	Rat	Sensitizing
Diphenylmethane 4,4'-diisocyanate	-	skin	Guinea pig	Sensitizing
	OECD 429 Skin Sensitization: Local Lymph Node Assay	skin	Mouse	Sensitizing
	OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
	No official guidelines	Respiratory	Guinea pig	Sensitizing

Section 11. Toxicological information

Mutagenicity

Product/ingredient name	Test	Result
Isocyanic acid, polymethylenepolyphenylene ester	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Human	Equivocal
Diphenylmethane 4,4'- diisocyanate	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative

Conclusion/Summary :

Isocyanic acid,
polymethylenepolyphenylene
ester No mutagenic effect.

Diphenylmethane 4,4'-
diisocyanate No mutagenic effect.

Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Isocyanic acid, polymethylenepolyphenylene ester	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	1 mg/m ³	2 years; 5 days per week	Negative - Inhalation - NOAEL
Diphenylmethane 4,4'- diisocyanate	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	1 mg/m ³	2 years; 5 days per week	Positive - Inhalation - NOAEL

Carcinogenic class

Product/ingredient name	IARC	OSHA
Isocyanic acid, polymethylenepolyphenylene ester	3	-
Diphenylmethane 4,4'-diisocyanate	3	-

Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Isocyanic acid, polymethylenepolyphenylene ester	OECD 414 Prenatal Developmenta I Toxicity Study	Rat - Male, Female	Negative	Negative	Negative

Conclusion/Summary :

Section 11. Toxicological information

Isocyanic acid, polymethylenepolyphenylene ester
 Diphenylmethane 4,4'-diisocyanate

No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Isocyanic acid, polymethylenepolyphenylene ester Diphenylmethane 4,4'-diisocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	Negative - Inhalation
	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	Negative - Inhalation

Conclusion/Summary :

Isocyanic acid, polymethylenepolyphenylene ester
 Diphenylmethane 4,4'-diisocyanate

No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester Diphenylmethane 4,4'-diisocyanate	Category 3	Not applicable.	Respiratory tract irritation
	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons. LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.

Section 11. Toxicological information

- Skin contact** : Causes skin irritation. May cause sensitization by skin contact. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitisers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.
- Ingestion** : Low oral toxicity, but ingestion may cause irritation of the gastrointestinal tract.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Chronic NOEC Inhalation Dusts and mists	Rat - Male, Female	0.2 mg/m ³

- General** : May cause damage to organs through prolonged or repeated exposure if inhaled. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Rats have been exposed for two years to a respirable aerosol of polymeric MDI which resulted in chronic pulmonary irritation at high concentrations. Only at the top level (6 mg/m³), there was a significant incidence of a benign tumour of the lung (adenoma) and one malignant tumour (adenocarcinoma). There were no lung tumours at 1 mg/m³ and no effects at 0.2 mg/m³. Overall, the tumour incidence, both benign and malignant, and the number of animals with the tumours were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly unlikely that

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tumour formation will occur.

- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No birth defects were seen in two independent animal (rat) studies. Fetotoxicity was observed at doses that were extremely toxic (including lethal) to the mother. Fetotoxicity was not observed at doses that were not maternally toxic. The doses used in these studies were maximal, respirable concentrations, which are well in excess of defined occupational exposure limits.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	1.5 mg/l

Other information : Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 201 Alga, Growth Inhibition Test	Acute EC50	72 hours Static	Algae	>1640 mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours Static	Bacteria	>100 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/l
	-	Acute LC0	96 hours	Fish	>1000 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/l
	OECD 211 <i>Daphnia Magna</i> Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>=10 mg/l
Diphenylmethane 4,4'-diisocyanate	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours Static	Algae	1640 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/l
	OECD 211 <i>Daphnia Magna</i> Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>=10 mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours Static	Algae	1640 mg/l

Persistence and degradability

Section 12. Ecological information

Product/ingredient name	Test	Period	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %
Diphenylmethane 4,4'-diisocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %

Conclusion/Summary : Isocyanic acid, polymethylenepolyphenylene ester Not biodegradable
Diphenylmethane 4,4'-diisocyanate Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Isocyanic acid, polymethylenepolyphenylene ester	Fresh water 0.8 days	-	Not readily
Diphenylmethane 4,4'-diisocyanate	Fresh water 0.83 days	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Isocyanic acid, polymethylenepolyphenylene ester	-	200	low
Diphenylmethane 4,4'-diisocyanate	4.51	200	low

Mobility in soil

Mobility : By considering the production and use of the substance, it is unlikely that significant environmental exposure in the air or water will arise. Immiscible with water, but will react with water to produce inert and non-biodegradable solids. Conversion to soluble products, including diamino- diphenylmethane (MDA), is very low under the optimal laboratory conditions of good dispersion and low concentration. In air, the predominant degradation process is predicted to be a relatively rapid OH radical attack, by calculation and by analogy with related diisocyanates.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information

BOD5 : Not determined.

COD : Not determined.

TOC : Not determined.

Section 13. Disposal considerations


Disposal methods : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

DOT : OTHER REGULATED SUBSTANCES, LIQUID, N.O.S. (Methylene Diphenyl Diisocyanate)
TDG : Not regulated.
IMDG : Not regulated.
IATA : Not regulated.

Regulatory information	UN number	Classes	PG*	Label	Additional information
DOT Classification	NA3082	9	III		Reportable quantity 5000 lbs. (2270 kg) Single containers less than 5,000 lbs. are not regulated.
TDG Classification	Not regulated	-	-		-
IMDG Classification	Not regulated	-	-		-
IATA Classification	Not regulated	-	-		-

PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations

TSCA 8(b) inventory : All components are listed or exempted.

TSCA 5(a)2 final significant new use rule (SNUR) : No ingredients listed.

Section 15. Regulatory information

TSCA 5(e) substance consent order : No ingredients listed.

TSCA 12(b) export notification : No ingredients listed.

SARA 311/312 : Immediate (acute) health hazard

	<u>Product name</u>	<u>Concentration %</u>
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	: Diphenylmethane 4,4'-diisocyanate	36 - 42

Clean Air Act - Ozone Depleting Substances (ODS) : This product does not contain nor is it manufactured with ozone depleting substances.

	<u>Product name</u>	<u>Concentration %</u>
SARA 313 Form R - Reporting requirements	: Isocyanic acid, polymethylenepolyphenylene ester	51.5 - 62
	: Diphenylmethane 4,4'-diisocyanate	36 - 42

	<u>Ingredient name</u>	<u>%</u>	<u>Section 304 CERCLA Hazardous Substance</u>	<u>CERCLA Reportable Quantity (Lbs)</u>	<u>Product Reportable Quantity (Lbs)</u>
CERCLA Hazardous substances	: Diphenylmethane 4,4'-diisocyanate	42	Listed	5000	11905

State regulations

PENNSYLVANIA - RTK : Diphenylmethane 4,4'-diisocyanate

California Prop 65 : This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Canadian regulations

CEPA DSL : All components are listed or exempted.

WHMIS Classes : WHMIS Class D-2A: Material causing other toxic effects (Very toxic).
WHMIS Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Brazil Regulations

Classification system used : Norma ABNT-NBR 14725-2:2012

Section 15. Regulatory information

International lists :

- Australia inventory (AICS):** Not determined.
- China inventory (IECSC):** Not determined.
- Japan inventory:** Not determined.
- Korea inventory:** Not determined.
- Malaysia Inventory (EHS Register):** Not determined.
- New Zealand Inventory of Chemicals (NZIoC):** Not determined.
- Philippines inventory (PICCS):** Not determined.
- Taiwan inventory (CSNN):** Not determined.

Section 16. Other information

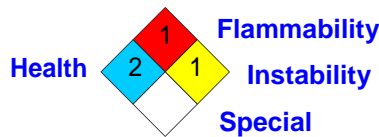
Hazardous Material Information System (U.S.A.) :

Health	*	2
Flammability		1
Physical hazards		1
Personal protection		H

The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.) :



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

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Date of issue : 2/20/2014.
Date of previous issue : No previous validation.
Version : 1

▀ **Indicates information that has changed from previously issued version.**

Liquid decontaminants (percentages by weight or volume):

Decontaminant 1 : *- sodium carbonate : 5 - 10 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %
 Decontaminant 2 : *- concentrated ammonia solution : 3 - 8 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %

Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.

Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)

Literature reference: PU 193-1 : 'MDI-Based Compositions : Hazards and Safe Handling Procedures.'

Section 16. Other information

PU 181-15 : Recommended melting procedures for MDI-based isocyanates.

ISOPA Guidelines for safe Loading/Unloading, Transportation, Storage of TDI and MDI , Ref.03-96 PSC-0005-GUIDL.
SPI PMDI User Guidelines for the Chemical Protective Clothing Selection.

References of methods used in the Physico-Chemical Properties section are reported in Annex V part A to Commission Directive 92/69/EEC of 31 July 1992 adapting to technical progress for the Seventeenth time Council Directive 67/548/EEC.

Notice to reader

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.


SAFETY DATA SHEET

RIMLINE® SA 97030 (SealGuard II B side)

Section 1. Identification

- GHS product identifier** : RIMLINE® SA 97030 (SealGuard II B Side)
- Product code** : 00079703
- Other means of identification** : Not available.
- Product type** : Liquid.
- Material uses** : Component of a Polyurethane System
- Supplier's details** : Huntsman Polyurethanes (an international business unit of Huntsman International LLC.)
P.O. Box 4980
The Woodlands, TX 77387
- For Polyurethanes product information/assistance:
The Woodlands: (800) 257-5547
Auburn Hills: (800) 553-8624
Canada: (905) 678-9150
- e-mail address of person responsible for this SDS** : MSDS@huntsman.com
- Emergency telephone number (24h/7day)** : Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

- OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
- Classification of the substance or mixture** : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SKIN SENSITIZATION - Category 1
AQUATIC HAZARD (ACUTE) - Category 3
AQUATIC HAZARD (LONG-TERM) - Category 3
- GHS label elements**
- Hazard pictograms** : 
- Signal word** : Danger
- Hazard statements** : Causes serious eye damage.
Causes skin irritation.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

Section 2. Hazards identification

Precautionary statements : Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Polyether polyol	13 - 30	25791-96-2
Polyether polyol	3 - 7	26316-40-5
Triethylenediamine	1 - 3	280-57-9
Bis(dimethylaminoethyl) ether	1 - 3	3033-62-3
TRIS(2-CHLOROISOPROPYL)PHOSPHATE	1 - 3	13674-84-5
Diethyltoluenediamine	0.1 - 1	68479-98-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- Flash point** : Closed cup: >121.11°C (>250°F)

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides
halogenated compounds
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
- Methods and materials for containment and cleaning up** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 4.44 to 48.89°C (40 to 120°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Bis(dimethylaminoethyl) ether	ACGIH TLV (United States, 6/2013). Absorbed through skin. STEL: 0.15 ppm 15 minutes. TWA: 0.05 ppm 8 hours.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

- Eyeface protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Thermal hazards** : Not available.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/Freezing point** : Not available.
- Boiling/condensation point** : Not available.
- Flash point** : Closed cup: >121.11°C (>250°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.05
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): 300 mPa·s (300 cP)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
Polyether polyol	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rat - Male, Female	>2000 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	1002.5 mg/kg
Polyether polyol	-	LD50 Dermal	Rabbit - Male, Female	>5000 mg/kg
	-	LD50 Oral	Rat - Male, Female	>5000 mg/kg
Triethylenediamine	No official guidelines	LC50 Inhalation Dusts and mists	Rat	>20.2 mg/l
	No official guidelines	LD50 Dermal	Rabbit	>2000 mg/kg
Bis(dimethylaminoethyl) ether	No official guidelines	LD50 Oral	Rat - Male	700 mg/kg
	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat - Male, Female	4 mg/l
	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Vapor	Rat - Male, Female	>2.204 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit - Female	314 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	609 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	677 mg/kg
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat	>7.19 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit	>2000 mg/kg
	No official guidelines	LD50 Oral	Rat - Female	632 mg/kg
Diethyltoluenediamine	No official guidelines	LD50 Oral	Rat - Male	>500 mg/kg
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rat	>2000 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	738 mg/kg

Section 11. Toxicological information

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Polyether polyol	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Non-irritant.
Polyether polyol	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Non-irritant.
Polyether polyol	EPA OPPTS OPPTS 870.2500 Acute Dermal Irritation	Rabbit	Skin - Non-irritant.
Polyether polyol	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Severe irritant
Triethylenediamine	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Severe irritant
Bis(dimethylaminoethyl) ether	No official guidelines	Rabbit	Skin - Irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Severe irritant
TRIS(2-CHLOROISOPROPYL) PHOSPHATE	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Corrosive
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Non-irritant.
Diethyltoluenediamine	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Non-irritant.
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Non-irritant.
	EPA OPPTS EPA OTS 798.4500	Rabbit	Eyes - Irritant

Conclusion/Summary

Skin	:	Polyether polyol	Non-irritating to the skin.
		Polyether polyol	Non-irritating to the skin.
		Triethylenediamine	Irritating to skin.
		Bis(dimethylaminoethyl) ether	Corrosive to the skin.
		TRIS (2-CHLOROISOPROPYL) PHOSPHATE	Non-irritating to the skin.
		Diethyltoluenediamine	Non-irritating to the skin.
Eyes	:	Polyether polyol	Non-irritating to the eyes.
		Polyether polyol	Severely irritating to eyes.
		Triethylenediamine	Severely irritating to eyes.
		Bis(dimethylaminoethyl) ether	Severely irritating to eyes.
		TRIS (2-CHLOROISOPROPYL) PHOSPHATE	Non-irritating to the eyes.
		Diethyltoluenediamine	Irritating to eyes.
Respiratory	:	Polyether polyol	No additional information.
		Polyether polyol	No additional information.
		Triethylenediamine	No additional information.
		Bis(dimethylaminoethyl) ether	No additional information.
		TRIS (2-CHLOROISOPROPYL) PHOSPHATE	No additional information.
		Diethyltoluenediamine	No additional information.

Section 11. Toxicological information

Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Polyether polyol	-	skin	Guinea pig	Not sensitizing
Polyether polyol	-	skin	Mouse	Sensitizing
Triethylenediamine	-	skin	Guinea pig	Not sensitizing
Bis(dimethylaminoethyl) ether	-	skin	Guinea pig	Not sensitizing
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	-	skin	Mouse	Not sensitizing
Diethyltoluenediamine	-	skin	Guinea pig	Not sensitizing

Mutagenicity

Product/ingredient name	Test	Result
Polyether polyol	Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: Mammalian-Human Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: bacteria/yeast Metabolic activation: +/-	Negative
Polyether polyol	Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: bacteria/yeast Metabolic activation: +/-	Negative
Triethylenediamine	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
Bis(dimethylaminoethyl) ether	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
	Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-	Equivocal
TRIS (2-CHLOROISOPROPYL)	Experiment: In vitro Subject: Mammalian-Animal	Positive

Section 11. Toxicological information

PHOSPHATE	Metabolic activation: + Experiment: In vitro Subject: Mammalian-Animal	Negative
	Experiment: In vitro Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
Diethyltoluenediamine	Experiment: In vitro Subject: Mammalian-Animal	Positive
	Metabolic activation: + Experiment: In vitro Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
	Subject: Mammalian-Animal	Negative

Conclusion/Summary :

Diethyltoluenediamine No mutagenic effect.

Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Diethyltoluenediamine	OECD 451 Carcinogenicity Studies	Rat - Male, Female	1.8 to 3.2 mg/ kg	24 months; 7 days per week	Negative - Oral - LOAEL

Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Polyether polyol	OECD 421 Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative	Negative	Negative
Polyether polyol	OECD 421 Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative	Negative	Negative
Triethylenediamine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative	-	-
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	OECD 416 Two- Generation Reproduction Toxicity Study	Rat - Male, Female	Negative	-	-

Section 11. Toxicological information

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Triethylenediamine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative - Oral
Bis(dimethylaminoethyl) ether	-	Rat - Female Rabbit	Negative - Oral Positive - Dermal
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	Negative - Oral
	OECD 416 Two- Generation Reproduction Toxicity Study No official guidelines	Rat	Negative - Oral

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result
Polyether polyol	OECD 407 Repeated Dose 28-day Oral Toxicity Study in Rodents	Sub-chronic NOAEL Oral	Rat - Male, Female	>1000 mg/kg/d
Polyether polyol	Unknown guidelines	Sub-chronic NOAEL Oral	Rat - Male, Female	>1000 mg/kg/d
Triethylenediamine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Sub-chronic NOAEL Oral	Rat - Male, Female	100 mg/kg/d
	OECD 412 Repeated Dose Inhalation Toxicity: 28-day or 14-day Study	Sub-chronic LOEC Inhalation Dusts and mists	Rat - Male, Female	60 mg/m ³
Bis(dimethylaminoethyl) ether	OECD 411 Subchronic Dermal Toxicity: 90-day Study	Sub-chronic NOAEL Dermal	Rabbit - Male, Female	>8 mg/kg
	-	Sub-chronic NOEC Inhalation Vapor	Rat - Male, Female	8.2 mg/m ³
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	EU	Sub-acute NOEL Oral	Rat - Male, Female	>100 mg/kg
	No official guidelines	Sub-chronic NOAEL Oral	Rat - Female	171 mg/kg/d
	No official guidelines	Sub-chronic LOAEL Oral	Rat - Male	52 mg/kg/d
Diethyltoluenediamine	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	Sub-chronic NOAEL Oral	Rat - Male, Female	8 to 10 mg/kg

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	3359.1 mg/kg
Dermal	22638.5 mg/kg
Inhalation (vapors)	793.1 mg/l

Other information : Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Polyether polyol	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	>100 mg/l
	EU EC C.11 Biodegradation: Activated Sludge Respiration Inhibition Test.	Acute IC50	3 hours Static	Bacteria	>10000 mg/l
	EU EC C.3 Algal Inhibition Test	Acute LC50	96 hours Static	Algae	>100 mg/l
	EU EC C.1 Acute Toxicity for Fish	Acute LC50	96 hours Semi-static	Fish	>1000 mg/l
	OECD 211 <i>Daphnia Magna</i> Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/l
Polyether polyol	EU EC C.3 Algal Inhibition Test	Acute EC50	72 hours Static	Algae	150.67 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	103 mg/l
	EU EC C.11 Biodegradation: Activated Sludge Respiration Inhibition Test.	Acute IC50	3 hours Static	Bacteria	>10000 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	25600 mg/l
	OECD 211 <i>Daphnia Magna</i> Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/l
Triethylenediamine	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	>100 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72 hours Static	Algae	180 mg/l
	OECD 203 Fish,	Acute LC50	96 hours	Fish	>100 mg/l

Section 12. Ecological information

Bis(dimethylaminoethyl) ether	Acute Toxicity Test OECD 201 Alga, Growth Inhibition Test	Chroni	LOAEL	72 hours Static	Algae	79	mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	c	NOEC	48 hours Static	Daphnia	92	mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Chroni	EC50	48 hours Static	Daphnia	102	mg/l
	OECD 201 Alga, Growth Inhibition Test	c Acute	ErC50 (growth rate)	72 hours Static	Algae	24	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Semi-static	Fish	131.2	mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute	EC20	30 minutes Static	Bacteria	>720	mg/l
	OECD 201 Alga, Growth Inhibition Test	Chroni c	NOECb	72 hours Static	Algae	1.83	mg/l
TRIS (2-CHLOROISOPROPYL) PHOSPHATE (COMMERCIAL)	ISO ISO 8192	Chroni	EC50	3 hours Static	Bacteria	784	mg/l
	OECD 201 Alga, Growth Inhibition Test	c Acute	ErC50 (growth rate)	72 hours Static	Algae	82	mg/l
	No official guidelines		LC50	48 hours Static	Daphnia	131	mg/l
Diethyltoluenediamine	No official guidelines	Acute	LC50	96 hours Static	Fish	51	mg/l
	No official guidelines	Acute	LC50	96 hours Static	Fish	56.2	mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	NOEC	21 days Semi-static	Daphnia	32	mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute	NOECr	72 hours Static	Algae	13	mg/l
	Unknown guidelines	Chroni c	EC50	24 hours Static	Bacteria	>170	mg/l
	EU EC C.2 Acute Toxicity for Daphnia		EC50	48 hours Static	Daphnia	0.5	mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic	ErC50 (growth rate)	72 hours Static	Algae	104	mg/l
	DIN DIN 38412 Part 15	Acute	LC50	48 hours Static	Fish	200	mg/l
	Unknown guidelines	Acute	EC10	24 hours Static	Bacteria	170	mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute	NOECr	72 hours Static	Algae	32	mg/l

[Persistence and degradability](#)

Section 12. Ecological information

Product/ingredient name	Test	Period	Result
Polyether polyol	OECD 301B Ready Biodegradability - CO ₂ Evolution Test	28 days	40 %
	OECD 302A Inherent Biodegradability: Modified SCAS Test	28 days	1.9 %
Polyether polyol	EU	28 days	2 %
Triethylenediamine	OECD 301B Ready Biodegradability - CO ₂ Evolution Test	28 days	7 %
	OECD 301C Ready Biodegradability - Modified MITI Test (I)	28 days	0 %
Bis(dimethylaminoethyl) ether	OECD 302B Inherent Biodegradability: Zahn-Wellens/EMPA Test	28 days	<10 %
	OECD Derived from OECD 301F (Biodegradation Test)	28 days	2 %
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	OECD 302A Inherent Biodegradability: Modified SCAS Test	63 days	95 %
	OECD 301E Ready Biodegradability - Modified OECD Screening Test	28 days	14 %
Diethyltoluenediamine	No official guidelines	28 days	<60 %

Conclusion/Summary : Triethylenediamine Not readily biodegradable.
 Bis(dimethylaminoethyl) ether Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Polyether polyol	-	-	Not readily
Polyether polyol	-	-	Not readily
Triethylenediamine	-	-	Not readily
Bis(dimethylaminoethyl) ether	-	-	Not readily
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	Fresh water >365 days	-	Not readily
Diethyltoluenediamine	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Polyether polyol	-1.82 to -0.73	-	low
Polyether polyol	-1.25 to 1.2	-	low
Triethylenediamine	-1.13	<3.16	low
Bis(dimethylaminoethyl) ether	-0.34	-	low
TRIS (2-CHLOROISOPROPYL) PHOSPHATE	2.68	6.58 to 14	low
Diethyltoluenediamine	1.17	13.82	low

Mobility in soil

Not available.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information

Section 12. Ecological information

BOD5 : Not determined.

COD : Not determined.

TOC : Not determined.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

DOT : Not regulated.

TDG : Not regulated.

IMDG : Not regulated.

IATA : Not regulated.

Regulatory information	UN number	Classes	PG*	Label	Additional information
DOT Classification	Not regulated	-	-		-
TDG Classification	Not regulated	-	-		-
IMDG Classification	Not regulated	-	-		-
IATA Classification	Not regulated	-	-		-

PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations

- TSCA 8(b) inventory** : All components are listed or exempted.
- TSCA 5(a)2 final significant new use rule (SNUR)** : No ingredients listed.
- TSCA 5(e) substance consent order** : No ingredients listed.
- TSCA 12(b) export notification** : No ingredients listed.
- SARA 311/312** : Immediate (acute) health hazard
- Clean Air Act - Ozone Depleting Substances (ODS)** : This product does not contain nor is it manufactured with ozone depleting substances.
- SARA 313** : No ingredients listed.

	<u>Ingredient name</u>	<u>%</u>	<u>Section 304 CERCLA Hazardous Substance</u>	<u>CERCLA Reportable Quantity (Lbs)</u>	<u>Product Reportable Quantity (Lbs)</u>
CERCLA Hazardous substances	Methanol	0.0012992	Listed	5000	384852217

State regulations

- PENNSYLVANIA - RTK** : Dipropylene glycol
- California Prop 65** : **WARNING:** This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

<u>Ingredient name</u>	<u>Cancer</u>	<u>Reproductive</u>
Methanol	No.	Yes.

Canadian regulations

- CEPA DSL** : All components are listed or exempted.
- WHMIS Classes** : Class D-1A: Material causing immediate and serious toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Brazil Regulations

- Classification system used** : Norma ABNT-NBR 14725-2:2012

Section 15. Regulatory information

International lists :

- Australia inventory (AICS):** Not determined.
- China inventory (IECSC):** Not determined.
- Japan inventory:** At least one component is not listed.
- Korea inventory:** Not determined.
- Malaysia Inventory (EHS Register):** Not determined.
- New Zealand Inventory of Chemicals (NZIoC):** At least one component is not listed.
- Philippines inventory (PICCS):** All components are listed or exempted.
- Taiwan inventory (CSNN):** Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.) :

Health	*	2
Flammability		1
Physical hazards		0
Personal protection		

The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.) :



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Section 16. Other information

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