

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information This product is hazardous according to OSHA 29 CFR 1910.1200 requirements, therefore a hazard label does apply.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4	10-15
Reaction product: bisphenol-A-(epichlorohydrin)	25068-38-6	10-15
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	1-3

4. First-aid measures

Inhalation Move to fresh air. Get medical attention if symptoms occur.

Skin contact Wash the skin immediately with soap and water. If skin irritation or rash occurs: Get medical advice/attention.

Eye contact Immediately flush eyes with plenty of water for 15 minutes. Get medical attention if irritation persists.

Ingestion Rinse mouth thoroughly. Get medical attention if any discomfort occurs.

Most important symptoms/effects, acute and delayed Irritation of eyes and mucous membranes. Irritation of nose and throat. Skin irritation. Sensitization.

Indication of immediate medical attention and special treatment needed Treat symptomatically.

General information Take off contaminated clothing and shoes immediately. Wash contaminated clothing before re-use. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical None.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

General fire hazards This product is not flammable.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Avoid contact with skin and eyes. For personal protection, see Section 8 of the SDS.

Methods and materials for containment and cleaning up Sweep up or gather material and place in appropriate container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions Environmental Manager must be informed of all major spillages.

7. Handling and storage

Precautions for safe handling Provide adequate ventilation. Avoid contact with skin and eyes. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8). Persons with epoxy allergy should not work with this product.

Conditions for safe storage, including any incompatibilities

Store in closed original container in a dry place. Store away from incompatible materials.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum oxide (CAS 1344-28-1)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum oxide (CAS 1344-28-1)	TWA	1 mg/m ³	Respirable fraction.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Follow standard monitoring procedures.

Appropriate engineering controls

Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety goggles.

Skin protection

Hand protection

Use suitable protective gloves if risk of skin contact. Suitable gloves can be recommended by the glove supplier.

Other

Wear chemical-resistant gloves, footwear and protective clothing appropriate for risk of exposure. Contact chemical protective clothing manufacturer for specific information.

Respiratory protection

In case of inadequate ventilation, use respiratory protection.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Liquid.

Physical state

Liquid.

Form

Liquid.

Color

Gray.

Odor

Slight.

Odor threshold

Not relevant.

pH

Not relevant.

Melting point/freezing point

Not relevant.

Initial boiling point and boiling range

Not relevant.

Flash point

Not relevant.

Evaporation rate

Not relevant.

Flammability (solid, gas)

Not relevant.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not relevant.

Vapor density	Not relevant.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not relevant.
Auto-ignition temperature	Not relevant.
Decomposition temperature	Not relevant.
Viscosity	Not available.
Other information	
Bulk density	Not relevant.
Density	2.40 (25 °C)
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
VOC (Weight %)	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	None.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Vapors may irritate throat and respiratory system and cause coughing.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes and mucous membranes. Irritation of nose and throat. Skin irritation. Sensitization.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Reaction product: bisphenol-A-(epichlorohydrin) (CAS 25068-38-6)		
Acute		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not classified.
Skin sensitization	May cause an allergic skin reaction.

Germ cell mutagenicity Not classified.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicity	Not classified.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not classified.
Chronic effects	None known.
Further information	None known.

12. Ecological information**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Components	Species	Test Results
Reaction product: bisphenol-A-(epichlorohydrin) (CAS 25068-38-6)		
Fish	LC50 Salmo gairdneri	1.5 mg/l, 96 hours
Aquatic		
Crustacea	EC50 Daphnia magna	2.7 mg/l, 48 hours
Persistence and degradability	No data available.	
Bioaccumulative potential	No data available.	
Mobility in soil	The product is insoluble in water.	
Other adverse effects	None known.	

13. Disposal considerations

Disposal instructions	Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose of in accordance with local regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s. (Phenol, polymer with formaldehyde, glycidyl ether, Reaction product: bisphenol-A-(epichlorohydrin))
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	8, 146, 335, IB3, T4, TP1, TP29
Packaging exceptions	155
Packaging non bulk	203
Packaging bulk	241
IATA	
UN number	UN3082

UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Phenol, polymer with formaldehyde, glycidyl ether, Reaction product: bisphenol-A-(epichlorohydrin))

Transport hazard class(es)

Class 9

Subsidiary risk -

Label(s) 9

Packing group III

Environmental hazards Yes

ERG Code 9L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN3082

UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Phenol, polymer with formaldehyde, glycidyl ether, Reaction product: bisphenol-A-(epichlorohydrin))

Transport hazard class(es)

Class 9

Subsidiary risk -

Label(s) 9

Packing group III

Environmental hazards

Marine pollutant Yes

EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is hazardous according to OSHA 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminum oxide	1344-28-1	70-80

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Aluminum oxide (CAS 1344-28-1)

US. New Jersey Worker and Community Right-to-Know Act

Aluminum oxide (CAS 1344-28-1)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminum oxide (CAS 1344-28-1)

US. Rhode Island RTK

Aluminum oxide (CAS 1344-28-1)

US. California Proposition 65**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Carbon black (CAS 1333-86-4)

Reaction product: bisphenol-A-(epichlorohydrin) (CAS 25068-38-6)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-February-2014

Revision date 12-October-2015

Version # 08

NFPA ratings**References**

Registry of Toxic Effects of Chemical Substances (RTECS)
 HSDB® - Hazardous Substances Data Bank

Disclaimer

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SAFETY DATA SHEET

1. Identification

Product identifier Liqui-Bond EA1805
Other means of identification
Product code Part B; GB 5, 7, 10 mils
Recommended use Thermally conductive epoxy material used together with Part A.
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier The Bergquist Company
Address: 18930 West 78th Street
Chanhassen, MN. 55317
Non-Emergency calls: 1-800-347-4572
Contact person: AEHMSDS@henkel.com

1.4. Emergency telephone number

Chemical Emergency
Call CHEMTREC Day or Night
Within USA and Canada: 1-800-424-9300
Outside USA and Canada: +1 703-527-3887 (Collect Calls Accepted)

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
OSHA defined hazards Not classified.

Label elements

Hazard symbol None.
Signal word Not applicable.
Hazard statement Not applicable.
Precautionary statement
Prevention Observe good industrial hygiene practices.
Response Wash thoroughly after handling.
Storage Store away from incompatible materials.
Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information This product is not hazardous according to OSHA 29 CFR 1910.1200 requirements, therefore a hazard label does not apply.

3. Composition/information on ingredients

Mixtures

The manufacturer lists no ingredients as hazardous according to OSHA 29 CFR 1910.1200.

4. First-aid measures

Inhalation Move to fresh air. Get medical attention if symptoms occur.
Skin contact Wash skin with soap and water. Get medical attention if irritation persists after washing.
Eye contact Flush thoroughly with water. If irritation occurs, get medical assistance.
Ingestion Rinse mouth thoroughly. Get medical attention if any discomfort occurs.

Most important symptoms/effects, acute and delayed	Under normal conditions of intended use, this material does not pose a risk to health.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Get medical attention if any discomfort develops.

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	None.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
General fire hazards	This product is not flammable.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Avoid contact with skin and eyes. For personal protection, see Section 8 of the SDS.
Methods and materials for containment and cleaning up	Sweep up or gather material and place in appropriate container for disposal. For waste disposal, see Section 13 of the SDS.
Environmental precautions	Environmental manager must be informed of all major spillages.

7. Handling and storage

Precautions for safe handling	Provide adequate ventilation. Avoid contact with skin and eyes. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8).
Conditions for safe storage, including any incompatibilities	Store in closed original container in a dry place. Store away from incompatible materials.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum oxide (CAS 1344-28-1)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum oxide (CAS 1344-28-1)	TWA	1 mg/m ³	Respirable fraction.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Follow standard monitoring procedures.
Appropriate engineering controls	Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Risk of contact: Wear approved safety goggles.
Skin protection	
Hand protection	Use suitable protective gloves if risk of skin contact. Suitable gloves can be recommended by the glove supplier.
Other	If prolonged or repeated contact is likely, chemical resistant clothing is recommended.
Respiratory protection	In case of inadequate ventilation, use respiratory protection.

Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Gray.
Odor	Slight.
Odor threshold	Not relevant.
pH	Not relevant.
Melting point/freezing point	Not relevant.
Initial boiling point and boiling range	Not relevant.
Flash point	Not relevant.
Evaporation rate	Not relevant.
Flammability (solid, gas)	Not relevant.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not relevant.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not relevant.
Auto-ignition temperature	Not relevant.
Decomposition temperature	Not relevant.
Viscosity	Not available.
Other information	
Bulk density	Not relevant.
Density	2.80 (25 °C)
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
VOC (Weight %)	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	None.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Vapors may irritate throat and respiratory system and cause coughing.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	May cause eye irritation on direct contact.
Ingestion	Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics Under normal conditions of intended use, this material does not pose a risk to health.

Information on toxicological effects

Acute toxicity Under normal conditions of intended use, this material does not pose a risk to health.

Skin corrosion/irritation Not classified.

Serious eye damage/eye irritation Not classified.

Respiratory or skin sensitization

Respiratory sensitization Not classified.

Skin sensitization Not classified.

Germ cell mutagenicity Not classified.

Carcinogenicity Not classified.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicity Not classified.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not classified.

Chronic effects None known.

Further information None known.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous.

Persistence and degradability No data available.

Bioaccumulative potential No data available.

Mobility in soil The product is insoluble in water.

Other adverse effects None known.

13. Disposal considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose of in accordance with local regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

Contaminated packaging Since emptied containers retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminum oxide	1344-28-1	80-90

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Aluminum oxide (CAS 1344-28-1)

US. New Jersey Worker and Community Right-to-Know Act

Aluminum oxide (CAS 1344-28-1)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminum oxide (CAS 1344-28-1)

US. Rhode Island RTK

Aluminum oxide (CAS 1344-28-1)

US. California Proposition 65

Not Listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-February-2014

Revision date 12-October-2015

Version # 07

NFPA ratings



References

ESIS (European chemical Substances Information System)
 Registry of Toxic Effects of Chemical Substances (RTECS)
 HSDB® - Hazardous Substances Data Bank

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