



SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture Liqui-Bond SA 1000

Registration number -

Synonyms None.

Issue date 29-March-2012

Version number 02

Revision date 10-September-2015

Supersedes date 29-March-2012

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Electrical insulation and heat conduction.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Manufacturer/Supplier The Bergquist Company

Address: 18930 West 78th Street
Chanhassen, MN. 55317

Non-Emergency calls: 1-800-347-4572

Contact person: AEHMSDS@henkel.com

1.4. Emergency telephone number

Chemical Emergency

Call CHEMTREC Day or Night

Within USA and Canada: 1-800-424-9300

Outside USA and Canada: +1 703-527-3887 (Collect Calls Accepted)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms None.

Signal word Not applicable.

Hazard statements Not applicable.

Precautionary statements

Prevention Observe good industrial hygiene practices.

Response Wash thoroughly after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information This product is not hazardous according to Regulation (EC) No 1272/2008 as amended, therefore a hazard label does not apply.

2.3. Other hazards Not a PBT or vPvB substance or mixture. Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye, mucous membranes and respiratory tract.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

The components are not hazardous or are below required disclosure limits.

SECTION 4: First aid measures

General information	Get medical attention if any discomfort develops.
4.1. Description of first aid measures	
Inhalation	Move to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Flush thoroughly with water. If irritation occurs, get medical assistance.
Ingestion	Rinse mouth thoroughly. Get medical attention if any discomfort occurs.
4.2. Most important symptoms and effects, both acute and delayed	Under normal conditions of intended use, this material does not pose a risk to health.
4.3. Indication of any immediate medical attention and special treatment needed	Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards	This product is not flammable.
5.1. Extinguishing media	
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
5.2. Special hazards arising from the substance or mixture	None.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Avoid contact with skin and eyes. For personal protection, see Section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away.
6.2. Environmental precautions	Environmental manager must be informed of all major spillages.
6.3. Methods and material for containment and cleaning up	Sweep up or gather material and place in appropriate container for disposal.
6.4. Reference to other sections	For personal protection, see Section 8 of the SDS. For waste disposal, see Section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Provide adequate ventilation. Avoid inhalation of dust and contact with skin and eyes. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8).
7.2. Conditions for safe storage, including any incompatibilities	Store in closed original container in a dry place. Store away from incompatible materials.
7.3. Specific end use(s)	Electrical insulation and heat conduction.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAK	5 mg/m ³	Respirable fraction.
		5 mg/m ³	Respirable fume.
		10 mg/m ³	Inhalable fraction.

Austria. MAK List

Components	Type	Value	Form
	STEL	20 mg/m3	Inhalable fraction.
		10 mg/m3	Respirable fume.
		10 mg/m3	Respirable fraction.

Belgium. Exposure Limit Values.

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3	Dust.
		1,5 mg/m3	Respirable fraction.

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAC	4 mg/m3	Respirable dust.
		10 mg/m3	Total dust.

Czech Republic. OELs. Government Decree 361

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	0,1 mg/m3	Respirable dust.

Denmark. Exposure Limit Values

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TLV	5 mg/m3	Total
		2 mg/m3	Respirable.

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Total dust.

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	VME	10 mg/m3

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Inhalable dust.
		1,5 mg/m3	Respirable dust.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	AGW	10 mg/m3	Inhalable fraction.
		1,25 mg/m3	Respirable fraction.

Greece. OELs (Decree No. 90/1999, as amended)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m3	Inhalable

Greece. OELs (Decree No. 90/1999, as amended)

Components	Type	Value	Form
		10 mg/m3	Respirable.

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Respirable.

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Ireland. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Total inhalable dust.

Italy. OELs

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.

Latvia. OELs. Occupational exposure limit values of chemical substances in work environment

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Decomposition aerosol.
		4 mg/m3	

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements (Hygiene Norm HN 23:2007)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m3	Inhalable fraction.
		2 mg/m3	Respirable fraction.

Norway. Administrative Norms for Contaminants in the Workplace

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TLV	10 mg/m3

Poland. MACs. Minister of Labour and Social Policy Regarding Maximum Allowable Concentrations and Intensities in Working Environment

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	2,5 mg/m3	Inhalable fraction.
		1,2 mg/m3	Respirable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	5 mg/m3	Aerosol
		1,2 ppm	Aerosol
	TWA	2 mg/m3	Aerosol
		0,5 ppm	Aerosol

Slovakia. OELs. Decree of the government of the Slovak Republic concerning protection of health in work with chemical agents

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Inhalable fraction.
		1,5 mg/m ³ 0,1 mg/m ³	Respirable fraction.

Spain. Occupational Exposure Limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m ³

Sweden. Occupational Exposure Limit Values

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m ³	Total dust.
		2 mg/m ³	Respirable dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	24 mg/m ³	Fume and respirable dust.
	TWA	3 mg/m ³	Respirable dust.
		3 mg/m ³	Fume and respirable dust.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Inhalable dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no-effect level (DNEL) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Risk of contact: Wear approved safety goggles.

Skin protection

- Hand protection Use suitable protective gloves if risk of skin contact. Suitable gloves can be recommended by the glove supplier.

- Other If prolonged or repeated contact is likely, chemical resistant clothing is recommended.

Respiratory protection In case of inadequate ventilation, use respiratory protection.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.

Environmental exposure controls Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Yellow paste.

Liqui-Bond SA 1000

2702 Version #: 02 Revision date: 10-September-2015 Issue date: 29-March-2012

SDS EU

5 / 8

Physical state	Solid.
Form	Paste.
Colour	Yellow
Odour	Slight.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	2,4
Solubility(ies)	Insoluble
Partition coefficient (n-octanol/water)	Not relevant.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not available.
Oxidizing properties	Not available.

9.2. Other information

Bulk density	2,4 at 25°C
---------------------	-------------

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	None.

SECTION 11: Toxicological information

General information	Under normal conditions of intended use, this material does not pose a risk to health.
----------------------------	--

Information on likely routes of exposure

Inhalation	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the mucous membranes and respiratory tract.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye.
Ingestion	Not likely, due to the form of the product.
Symptoms	Under normal conditions of intended use, this material does not pose a risk to health.

11.1. Information on toxicological effects

Acute toxicity	Under normal conditions of intended use, this material does not pose a risk to health.
Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.

Respiratory sensitisation	Not classified.
Skin sensitisation	Not classified.
Germ cell mutagenicity	Not classified.
Carcinogenicity	Not classified.
Reproductive toxicity	Not classified.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not classified.
Mixture versus substance information	None known.
Other information	None known.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous.
12.2. Persistence and degradability	No data available.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log Kow)	Not relevant.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	The product is insoluble in water.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.
Contaminated packaging	Since emptied containers retain product residue, follow label warnings even after container is emptied.
EU waste code	07 02 17 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

SECTION 14: Transport information

ADR

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

ADN

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not available.
---	----------------

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 on persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

Restrictions on use**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding, as amended

Not listed.

Other EU regulations**Directive 2012/18/EU on major accident hazards involving dangerous substances**

Not listed.

Directive 94/33/EC on the protection of young people at work

Not listed.

Other regulations

The product does not need to be labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

National regulations

Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information**List of abbreviations**

DNEL: Derived No-Effect Level.

PNEC: Predicted No-Effect Concentration.

PBT: Persistent, bioaccumulative and toxic.

vPvB: Very Persistent and very Bioaccumulative.

References

ESIS (European chemical Substances Information System)

Registry of Toxic Effects of Chemical Substances (RTECS)

HSDB® - Hazardous Substances Data Bank

Information on evaluation method leading to the classification of mixture

The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

Full text of any H-statements not written out in full under Sections 2 to 15

None.

Training information

Follow training instructions when handling this material.

Disclaimer

The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.