



Safety Data Sheet

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This Safety Data Sheet (SDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a SDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

Document Group:	34-1164-2	Version Number:	3.00
Issue Date:	08/15/18	Supersedes Date:	02/22/17

Product identifier

3M™ Rubbing Compound PN 05973, 05974 Plus 3M™ Perfect-It™ EX AC Rubbing Compound PN 36063 Hang Tag

ID Number(s):

60-4550-9002-1, 60-4550-9036-9

7100144144, 7100143768

Recommended use

Automotive

Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

29-3593-0, 37-4756-5

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Document Group:	37-4756-5	Version Number:	2.00
Issue Date:	06/08/18	Supersedes Date:	01/23/18

SECTION 1: Identification

1.1. Product identifier

3M™ Perfect-It™ EX AC Rubbing Compound, 36058, 36060, 36061, 36062, 36063

Product Identification Numbers

60-4551-0222-2, 60-4551-0223-0, 60-4551-0224-8, 60-4551-0225-5, 60-4551-0226-3

1.2. Recommended use and restrictions on use

Recommended use

Automotive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Water	7732-18-5	40 - 70 Trade Secret *
Hydrotreated Light Petroleum Distillates	64742-47-8	10 - 30 Trade Secret *
Aluminum Oxide (non-fibrous)	1344-28-1	10 - 20 Trade Secret *
Glycerin	56-81-5	1 - 5 Trade Secret *
White Mineral Oil (Petroleum)	8042-47-5	1 - 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid eye contact. Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum Oxide (non-fibrous)	1344-28-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
Glycerin	56-81-5	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m ³	A3: Confirmed animal carcin., SKIN
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m ³	A4: Not class. as human carcin
Paraffin oil	8042-47-5	OSHA	TWA(as mist):5 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
 Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	White Liquid
Odor threshold	<i>No Data Available</i>
pH	7.5 - 9
Melting point	<i>No Data Available</i>
Boiling Point	<i>No Data Available</i>
Flash Point	No flash point
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	8.8 - 9 lb/gal
Specific Gravity	1.05 - 1.1 [Ref Std: WATER=1]
Solubility In Water	<i>No Data Available</i>

Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	30,000 - 35,000 centipoise
Hazardous Air Pollutants	0 lb HAPS/lb solids [<i>Test Method: Calculated</i>]
Molecular weight	<i>Not Applicable</i>
Volatile Organic Compounds	16.2 % weight [<i>Test Method: calculated per CARB title 2</i>]
Percent volatile	77.5 % weight
VOC Less H2O & Exempt Solvents	498 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrotreated Light Petroleum Distillates	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrotreated Light Petroleum Distillates	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3 mg/l
Hydrotreated Light Petroleum Distillates	Ingestion	Rat	LD50 > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Glycerin	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerin	Ingestion	Rat	LD50 > 5,000 mg/kg
White Mineral Oil (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Glycerin	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Glycerin	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Hydrotreated Light Petroleum Distillates	Guinea pig	Not classified
Glycerin	Guinea pig	Not classified
White Mineral Oil (Petroleum)	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Hydrotreated Light Petroleum Distillates	In Vitro	Not mutagenic
Aluminum Oxide (non-fibrous)	In Vitro	Not mutagenic
White Mineral Oil (Petroleum)	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Hydrotreated Light Petroleum Distillates	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide (non-fibrous)	Inhalation	Rat	Not carcinogenic
Glycerin	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification
White Mineral Oil (Petroleum)	Dermal	Mouse	Not carcinogenic
White Mineral Oil (Petroleum)	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Glycerin	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation
White Mineral Oil (Petroleum)	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hydrotreated Light Petroleum Distillates	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrotreated Light Petroleum Distillates	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Hydrotreated Light Petroleum Distillates	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Notavailable	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum Oxide (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Glycerin	Inhalation	respiratory system heart liver kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years
White Mineral Oil (Petroleum)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	liver immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days

Aspiration Hazard

Name	Value
Hydrotreated Light Petroleum Distillates	Aspiration hazard
White Mineral Oil (Petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Issue Date:	06/08/18	Supersedes Date:	01/23/18

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Document Group: 29-3593-0 **Version Number:** 5.03
Issue Date: 02/03/22 **Supersedes Date:** 06/14/21

SECTION 1: Identification

1.1. Product identifier

3M™ Rubbing Compound, 05973, 05974, 05968, 3900, 39002, 39002S, 39005

Product Identification Numbers

ID Number	UPC	ID Number	UPC
LB-K100-0959-1		LB-K100-0959-2	
LB-K100-0961-4		LB-K100-0960-9	00051131039001
LB-K100-0954-8	00051131059689	LB-K100-0933-1	00051131059733
LB-K100-0933-2	00051131059740	LB-K100-0961-0	00051131390027
LB-K100-0961-1	00051131390058	60-4550-5785-5	00051131059733
60-4550-5787-1	00051131059740	60-4550-5806-9	
60-4550-6559-3	00051131390027	60-4550-7122-9	00051131390058
60-4551-0213-1	00051131039001	60-4551-0214-9	00051131390027
60-4551-0215-6	00051131390027	60-4551-0216-4	00051131390058

7100177111, 7100169724, 7100159911, 7100168978, 7000120042, 7000021276, 7000120073

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Rubbing Compound

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements**Signal word**

Danger

Symbols

Health Hazard |

Pictograms**Hazard Statements**

Causes damage to organs through prolonged or repeated exposure:
respiratory system |

Precautionary Statements**General:**

Keep out of reach of children.

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.

Response:

Get medical advice/attention if you feel unwell.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

1% of the mixture consists of ingredients of unknown acute oral toxicity.

2% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Water	7732-18-5	30 - 60 Trade Secret *
Silica	7631-86-9	15 - 40 Trade Secret *
Hydrotreated Light Petroleum Distillates	64742-47-8	10 - 30 Trade Secret *
Kaolinite	1318-74-7	3 - 7 Trade Secret *
Solvent Dewaxed Heavy Paraffinic Distillate (Petroleum)	64742-65-0	1 - 5 Trade Secret *
Glycerin	56-81-5	< 2 Trade Secret *
Oleic Acid	112-80-1	< 2 Trade Secret *
Illite	12173-60-3	0.5 - 1.5 Trade Secret *
Hydrotreated Light Paraffinic Distillates (Petroleum)	64742-55-8	< 1 Trade Secret *
Poly(Oxyethylene)Sorbitan Monostearate	9005-67-8	0.1 - 1 Trade Secret *
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	64742-56-9	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade

secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Non-combustible. Use a fire fighting agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum, insoluble compounds	1318-74-7	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Glycerin	56-81-5	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m3	A3: Confirmed animal carcin., SKIN
Mineral oils (untreated and mildly treated)	64742-55-8	ACGIH	Limit value not established:	A2: Suspected human carcin., Cntrl all exposr-low as possib
Paraffin oil	64742-55-8	OSHA	TWA(as mist):5 mg/m3	
Mineral oils (untreated and mildly treated)	64742-56-9	ACGIH	Limit value not established:	A2: Suspected human carcin., Cntrl all exposr-low as possib
MINERAL OILS, HIGHLY-REFINED OILS	64742-56-9	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Paraffin oil	64742-56-9	OSHA	TWA(as mist):5 mg/m3	
Paraffin oil	64742-65-0	OSHA	TWA(as mist):5 mg/m3	
PETROLEUM DISTILLATES	64742-65-0	OSHA	TWA:2000 mg/m3(500 ppm)	
DUST, INERT OR NUISANCE	7631-86-9	OSHA	TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):5 mg/m3;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Tan

Odor

Slight Solvent

Odor threshold

No Data Available

pH

7.5 - 8.5

Melting point

Not Applicable

Boiling Point

98.3 °C

Flash Point

No flash point

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density	1.2 g/ml
Specific Gravity	1.2 [Ref Std:WATER=1]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	6,000 - 18,000 centipoise [Test Method:Brookfield] [Details:#6 Spindle]
Hazardous Air Pollutants	0.00002 lb HAPS/lb solids [Test Method:Calculated]
Molecular weight	No Data Available
Volatile Organic Compounds	213 g/l [Test Method:calculated SCAQMD rule 443.1]
Volatile Organic Compounds	15.2 % weight [Test Method:calculated per CARB title 2]
Percent volatile	58.3 % weight
VOC Less H2O & Exempt Solvents	415 g/l [Test Method:calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat
Sparks and/or flames

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	At Elevated Temperatures
Carbon dioxide	At Elevated Temperatures

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Carcinogenicity:

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Mineral Oils (Untreated and Mildly Treated)	64742-55-8	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Mineral Oils (Untreated and Mildly Treated)	64742-56-9	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Mineral oils, untreated or mildly treated	64742-55-8	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Mineral oils, untreated or mildly treated	64742-56-9	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Hydrotreated Light Petroleum Distillates	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydrotreated Light Petroleum Distillates	Inhalation-Vapor (4 hours)	Rat	LC50 > 12 mg/l
Hydrotreated Light Petroleum Distillates	Ingestion	Rat	LD50 > 5,000 mg/kg
Kaolinite	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolinite	Ingestion	Human	LD50 > 15,000 mg/kg
Solvent Dewaxed Heavy Paraffinic Distillate (Petroleum)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Solvent Dewaxed Heavy Paraffinic Distillate (Petroleum)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4 mg/l
Solvent Dewaxed Heavy Paraffinic Distillate (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
Oleic Acid	Dermal	Guinea pig	LD50 > 3,000 mg/kg
Oleic Acid	Ingestion	Rat	LD50 57,000 mg/kg
Glycerin	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerin	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly(Oxyethylene)Sorbitan Monostearate	Dermal		LD50 estimated to be > 5,000 mg/kg
Poly(Oxyethylene)Sorbitan Monostearate	Ingestion	Rat	LD50 > 62,640 mg/kg
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Dermal	Rabbit	LD50 > 5,000 mg/kg

Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4 mg/l
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Silica	Rabbit	No significant irritation
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Kaolinite	Professional judgement	No significant irritation
Oleic Acid	Rabbit	Minimal irritation
Glycerin	Rabbit	No significant irritation
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Silica	Rabbit	No significant irritation
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Kaolinite	Professional judgement	No significant irritation
Oleic Acid	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Silica	Human and animal	Not classified
Hydrotreated Light Petroleum Distillates	Guinea pig	Not classified
Glycerin	Guinea pig	Not classified
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Silica	In Vitro	Not mutagenic
Oleic Acid	In Vitro	Some positive data exist, but the data are not sufficient for classification
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	In vivo	Not mutagenic
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Kaolinite	Inhalation	Multiple	Not carcinogenic

		animal species	
Oleic Acid	Dermal	Mouse	Not carcinogenic
Oleic Acid	Ingestion	Rat	Not carcinogenic
Oleic Acid	Not Specified	Multiple animal species	Not carcinogenic
Glycerin	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Glycerin	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Kaolinite	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolinite	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Oleic Acid	Ingestion	liver immune system	Not classified	Rat	NOAEL 2,250 mg/kg/day	108 weeks
Oleic Acid	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 2,550 mg/kg/day	108 weeks
Glycerin	Inhalation	respiratory system heart liver kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Dermal	hematopoietic system liver kidney and/or bladder	Not classified	Rabbit	NOAEL 5,000 mg/kg/day	3 weeks

Aspiration Hazard

Name	Value
Hydrotreated Light Petroleum Distillates	Aspiration hazard
Solvent Dewaxed Light Paraffinic Distillates (Petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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