



SAFETY DATA SHEET

Revision Date 07/24/2015

REVISION NUMBER: 3

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name RI-780

Other means of identification

Product code 104540

Synonyms NONE

Recommended use of the chemical and restrictions on use

Recommended Use Corrosion inhibitor.

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

See Distributor information.

Importer

Rochester Midland Limited
5353 John Lucas Drive
Suite 103
Burlington, ON L7L 6G5
Canada

Distributor

Rochester Midland Corporation
155 Paragon Drive
Rochester, New York 14624 USA

Emergency telephone number

EMERGENCY TELEPHONE

INFOTRAC: 1-800-535-5053
OUTSIDE U.S.: +1-352-323-3500
CANUTEC: 613-996-6666

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)
This chemical is considered hazardous by the WHMIS 2015 Hazardous Products Regulation.

Specific target organ toxicity (repeated exposure)	Category 1
Flammable liquids	Category 3

Label elements

Emergency Overview

DANGER

Hazard statements

Causes damage to organs through prolonged or repeated exposure
Flammable liquid and vapor

**Appearance** Clear Amber**Physical state** Liquid**Odor** Hydrocarbon**Precautionary Statements - Prevention**

Do not breathe dust/fume/gas/mist/vapors/spray
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use explosion-proof electrical/ventilating/lighting/equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

No information available

Other Information

3. COMPOSITION/INFORMATION ON INGREDIENTS

PRODUCT COMPOSITION	CAS No.	%	TRADE SECRET
Solvent naphtha (petroleum), medium aliphatic	64742-88-7	90 - 100	*
ALOX 165	PROPRIETARY	1 - 10	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice	Immediately call a POISON CENTER or doctor/physician.
Eye contact	IF IN EYES: Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
Inhalation	IF INHALED: Remove to fresh air.

Ingestion IF SWALLOWED: Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water fog, carbon dioxide, foam, dry chemical.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

FLAMMABLE.

Explosion data

Sensitivity to Mechanical Impact NONE.

Sensitivity to Static Discharge NONE.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool exposed containers with water spray.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear adequate personal protective equipment, see Section 8, Exposure Controls/Personal Protection. Remove all sources of ignition. Evacuate personnel to safe areas. Ventilate affected area.

Environmental precautions

Environmental precautions Keep out of drains, sewers, streams, or other bodies of water. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dike to collect large liquid spills. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Flammable. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Emptied containers may retain hazardous properties. Do not cut, puncture or weld on or near the container. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only in well-ventilated areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Do not store near heat, sparks or flame. Vapors are heavier than air and may tend to collect in low or poorly ventilated areas resulting in possible fire and/or inhalation hazard. Observe proper grounding procedures to prevent fire hazard from static accumulation and discharge.
Incompatible materials	Strong acids. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines
Appropriate engineering controls

ENGINEERING CONTROLS Showers
 Eyewash stations
 Ventilation systems. Required when spraying large amounts or applying in confined area.
 Use non-sparking equipment. No smoking or open lights.

Individual protection measures, such as personal protective equipment

Eye/face protection Safety glasses are recommended to minimize eye contact.

Skin and body protection Chemical resistant gloves are recommended to minimize skin contact. Appropriate protective clothing as needed to prevent skin contact. It is the responsibility of the end user of this product to determine level of PPE required that is consistent with safe use of this product.

RESPIRATORY PROTECTION Use NIOSH approved organic vapor respirator as needed if spray mist or vapors exceed PEL or TLV.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Hydrocarbon
Appearance	Clear Amber	Odor threshold	No information available
Color	Amber		
Property	Values	Remarks • Method	
pH	7	+/- 1	
Melting point/freezing point	No information available		
Boiling point / boiling range	155 °C / 311 °F		
Flash point	48 °C / 119 °F		
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	8.5%		
Lower flammability limit:	2.6%		
Vapor pressure	No information available		
Vapor density	No information available		
Specific gravity	0.78		
Water solubility	No information available		
Solubility in other solvents	No information available		
Partition coefficient	No information available		
Autoignition temperature	> 229 °C / 444 °F		
Decomposition temperature	No information available		
Kinematic viscosity	No information available		
Dynamic viscosity	No information available		
Explosive properties	No information available		

Oxidizing properties No information available

Other Information

Softening point No information available

VOC (EPA METH.24) (G/L): 718

Density 6.5 lbs/gal

Bulk density No information available

10. STABILITY AND REACTIVITY

REACTIVITY

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

CONDITIONS TO AVOID

Avoid all sources of ignition; heat, sparks and open flames. Extremes of temperature and direct sunlight.

Incompatible materials

Strong acids. Strong bases.

Hazardous Decomposition Products

Carbon dioxide (CO₂). Carbon Monoxide. Fumes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information No data available.

Inhalation No data available.

Eye contact May cause slight irritation.

Skin contact Prolonged contact may lead to irritation and dermatitis.

Ingestion Large amounts may cause irritation, nausea, diarrhea.

PRODUCT COMPOSITION	Oral LD50	Dermal LD50	Inhalation LC50
Solvent naphtha (petroleum), medium aliphatic 64742-88-7	> 5000 mg/kg (Rat)	= 3000 mg/kg (Rabbit)	> 5.28 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive Toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure. Central nervous system.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 82000 mg/kg
 ATEmix (dermal) 79079 mg/kg
 ATEmix (inhalation-dust/mist) 37.5 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

PRODUCT COMPOSITION	Algae/aquatic plants	Fish	Crustacea
Solvent naphtha (petroleum), medium aliphatic 64742-88-7	450: 96 h Pseudokirchneriella subcapitata mg/L EC50	800: 96 h Pimephales promelas mg/L LC50 static	100: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DEPT. OF TRANSPORTATION

Proper shipping name Not Regulated by DOT

TDG

Not Regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
 DSL/NDSL Complies
 EINECS/ELINCS Complies
 ENCS Complies
 IECSC Complies
 KECL Complies
 PICCS Complies

AICS

Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

ACUTE HEALTH HAZARD	YES
CHRONIC HEALTH HAZARD	YES
FIRE HAZARD	YES
Sudden release of pressure hazard	No
REACTIVE HAZARD	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION**NFPA**

Health hazards 1

Flammability 2

Instability 0

Physical and Chemical Properties -

HMIS

Health hazards 1

Flammability 2

Physical hazards 0

Personal protection B

Revision Date

07/24/2015

Revision Note

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

***** END OF SDS *****