Material Safety Data Sheet *89-250-887/DD*

SECTION 1 - PRODUCT IDENTIFICATION AND USE

PRODUCT IDENTIFIER: ARCAIR PROTEX ALCLEAN CATALOG NUMBERS: 57-021-200, 57-014-000, 57-055-000 PRODUCT USE: Aluminum Cleaner and Deoxidizer MANUFACTURERS NAME: Dynaflux, Inc. EMERGENCY PHONE #: 800-334-4420 STREET ADDRESS: 241 Brown Farm Road CITY: Cartersville STATE: Georgia ZIP CODE: 30120 DISTRIBUTORS NAME: Victor Technologies EMERGENCY PHONE #: (940) 566-2000 STREET ADDRESS: 2800 Airport Road STATE: Texas ZIP CODE: 76207 CITY: Denton PREPARED BY: Terry Fulks DATE PREPARED: June 1989 PHONE NUMBER: (940) 566-2000 DATE REVISED: September 1, 2012 DOT Hazard Classification: Corrosive Liquid NOS, 8, UN1760, III SECTION 2 - HAZARDOUS INGREDIENTS

Inert	Balance			
Ammonium Bifluoride	1 - 5	1341-49-7	N.Est.	N.Est.
Phosphoric Acid	9 - 9.6	7664-38-2	1 mg/M3	1 mg/M3
HAZARDOUS INGREDIENTS	%/RANGE	CAS NUMBER	OSHA PEL	ACGIH TLV

SECTION 313. SUPPLIER INFORMATION THIS PRODUCT DOES [X] DOES NOT [] CONTAIN TOXIC CHEMICALS SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF THE EMERGENCY PLANNING AND COMMUNITY RIGHT-TO-KNOW ACT OF 1986 AND OF 40 CFR 372. CAS NUMBER CHEMICAL NAME %

hosphoric Acid	<10
1	nosphoric Acid

THIS INFORMATION MUST BE INCLUDED IN ALL MSDSs THAT ARE COPIED AND DISTRIBUTED FOR THIS PRODUCT.

SECTION 3 - PHYSICAL DATA

PHYSICAL STATE: Liquid ODOR AND APPEARANCE: Solvent/acidic, blue Liquid VAPOR PRESSURE(mm Hg): 17 VAPOR DENSITY(air=1): N.Av. EVAPORATION RATE: water BOILING POINT(F/C): 212F/100C FREEZING POINT(F/C): 13F/-10C pH: 2.5 SPECIFIC GRAVITY: 1.139 SOLUBILITY: Soluble

SECTION 4 - FIRE AND EXPLOSION DATA

FLAMMABILITY: Yes [] No [X] IF YES, MEANS OF EXTINCTION: N.App. FLASHPOINT(F/C) and METHOD: Beyond COC limits FLAMMABLE LIMIT: N.App. LEL: N.App. UEL: N.App. UNUSUAL FIRE AND EXPLOSION HAZARDS: None

N.App.: NON APPLICABLE; N.AV.: NOT AVAILABLE; N.EST.: NOT ESTABLISHED N.F.P.A. RATING SYSTEM: 0 - INSIGNIFICANT; 1 - SLIGHT; 2 - MODERATE; 3 - HIGH; 4 - EXTREME Health = 2 Flammability = 0 Self-Reactivity = 1 Special = none WHMIS CLASSIFICATION: CLASS "E" 89-250-887

Page 2

SECTION 5 - REACTIVITY DATA

CHEMICAL STABILITY: Yes [X] No [] IF NO, CONDITIONS TO AVOID: N.App. INCOMPATIBILITY WITH OTHER SUBSTANCES: Yes [] No [X] IF YES, WHICH ONES? Alkaline material neutralizes HAZARDOUS POLYMERIZATION: Will Occur [] Will Not Occur [X] CONDITIONS TO AVOID: N.App. HAZARDOUS DECOMPOSITION PRODUCTS: None known

SECTION 6 - HEALTH HAZARD DATA

ROUTE OF ENTRY: SKIN CONTACT [X] SKIN ABSORPTION [] EYE CONTACT [X] INHALATION [X] INGESTION [X] EFFECTS OF ACUTE/CHRONIC EXPOSURE TO PRODUCT: Unknown/unknown -- see first aid below TOXICITY: PHOSPHORIC ACID: Oral, Rat; LD50: 1530 Mg/Kg CARCINOGENICITY: Not Listed SIGNS AND SYMPTOMS OF EXPOSURE: Ingestion harmful by reason of acid burns and fluoride poisoning MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: Unknown EMERGENCY AND FIRST AID PROCEDURES: 1. INHALATION: Remove to fresh air; 2. EYES: Flush immediately with water - CONTACT PHYSICIAN; 3. SKIN: Wash immediately with soap and water. Contact physician if irritation persists; 4. INGESTION: DO NOT INDUCE VOMITING! Drink large amounts of milk or antacids - CONTACT PHYSICIAN!

SECTION 7 - PRECAUTIONS FOR SAFE HANDLING AND USE

LEAK AND SPILL PROCEDURE: Contain and avoid contact. Absorb in approved medium. Neutralize with bicarbonate. Flush area with water. WASTE DISPOSAL METHOD: Dispose of in accordance with regulations for inorganic wastes PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Store in acid resistant containers away from caustic materials OTHER PRECAUTIONS: KEEP AWAY FROM CHILDREN!!!

SECTION 8 - CONTROL MEASURES

RESPIRATORY PROTECTION: N.App. if used in open (non contained) areas. In enclosed areas, use supplied air, continuous flow respirator for exposures from 25 to 49mg/m3, above 49mg/m3, use positive pressure self contained breathing apparatus. GLOVES: Rubber RESPIRATOR: See above EYE: Chemical Goggles FOOTWEAR: N.App. CLOTHING: N.App. OTHER: N.App. VENTILATION: Local Mechanical exhaust to maintain below ACGIH TLV. SPECIAL: N.AP. WORK/HYGIENIC PRACTICES: Avoid contaminating food and smoking material by routine hygiene

THIS DATA IS OFFERED IN GOOD FAITH AS TYPICAL VALUES. THIS IS NEITHER AN EXPRESSED NOR IMPLIED PRODUCT SPECIFICATION. RECOMMENDED HANDLING PROCEDURES AND HYGIENE ARE BELIEVED TO BE ACCURATE, HOWEVER, THESE RECOMMENDATIONS SHOULD BE REVIEWED IN THE SPECIFIC CONTEXT OF INTENDED USE AND DETERMINED APPROPRIATE BY THE USER.