

MATERIAL SAFETY DATA SHEET

Product Trade Name: PETROFREE® SYSTEM with BARACARB®

Revision Date: 03-Jan-2012

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone
Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone
Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: PETROFREE® SYSTEM with BARACARB®
Synonyms: None
Chemical Family: Blend
UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Mud System

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Calcium carbonate	471-34-1	30 - 60%	TWA: 10 mg/m ³	TWA: 10 mg/m ³	10 mg/m ³
Fatty acid ester	Proprietary	30 - 60%	Not applicable	Not applicable	Not applicable

2. COMPOSITION/INFORMATION ON INGREDIENTS

Calcium chloride	10043-52-4	5 - 10%	Not applicable	Not applicable	Not applicable
Crystalline silica, quartz	14808-60-7	0 - 1%	TWA: 0.1 mg/m ³	TWA: 0.2 mg/m ³	TWA: 0.025 mg/m ³

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview

CAUTION! - ACUTE HEALTH HAZARD

May cause eye and skin irritation. May be harmful if swallowed.

DANGER! - CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

Risk Phrases

None

HSNO Classification

Not Determined

4. FIRST AID MEASURES

Inhalation

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin

Wash with soap and water. Get medical attention if irritation persists.

Eyes

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion

Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.

Notes to Physician

Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

Special Exposure Hazards

Use water spray to cool fire exposed surfaces. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures	None known.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.
Storage Information	Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Product has a shelf life of 36 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.
Respiratory Protection	Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), or equivalent respirator when using this product.
Hand Protection	Impervious rubber gloves.
Skin Protection	Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Yellow to brown
Odor:	Mild
pH:	9-10
Specific Gravity @ 20 C (Water=1):	1.39
Density @ 20 C (kg/l):	1.39
Bulk Density @ 20 C (kg/m³):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	> 179
Flash Point Method:	PMCC
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined

9. PHYSICAL AND CHEMICAL PROPERTIES

Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
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Symptoms related to exposure Inhalation

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Skin Contact	May cause mild skin irritation.
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Eye Contact	May cause eye irritation.
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Ingestion	Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.
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Aggravated Medical Conditions	Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.
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Chronic Effects/Carcinogenicity Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Prolonged or repeated application of a similar product to the skin of laboratory mice without washing between applications resulted in increased incidence of skin tumors. It is suspected that tumors may be due in part to severely irritated conditions from continuous contact with the product.

Other Information For further information consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).

Toxicity Tests

Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Refer to <u>IARC Monograph 68, Silica, Some Silicates and Organic Fibres</u> (June 1997).
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	BOD(28 Day): 81% of COD
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	TLM48: > 50000 mg/l (Acartia tonsa)
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
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Other Information	Not applicable
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13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
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Contaminated Packaging	Follow all applicable national or local regulations.
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14. TRANSPORT INFORMATION

Land Transportation

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels:	None
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15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory	Product contains one or more components not listed on inventory.
New Zealand Inventory of Chemicals	This product does not comply with NZIOC
US TSCA Inventory	All components listed on inventory or are exempt.
EINECS Inventory	This product, and all its components, complies with EINECS

Classification	Crystalline silica is not classified as a carcinogen in EU Council Directives 67/548/EEC and 88/379/EEC.
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Risk Phrases	None
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Safety Phrases	None
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16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS