

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

PETROFREE® SF

Revision Date: 04-Jan-2011

Revision Number: 7

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product Name PETROFREE® SF

Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Base Oil
Uses Advised Against No information available

Details of the supplier of the safety data sheet

Halliburton Manufacturing Services, Ltd.
Halliburton House, Howemoss Crescent
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

Emergency telephone number

+44 1224 795277 or +1 281 575 5000

Emergency telephone §45 - (EC)1272/2008	
Europe	112
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): + 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Aspiration Category	Category 1- (H304)
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Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

2. HAZARDS IDENTIFICATION

Classification Xn - Harmful.
Risk Phrases R65 Harmful: may cause lung damage if swallowed.

Label Elements

Hazard Pictograms



Signal Word Danger

Hazard Statements
 H304 - May be fatal if swallowed and enters airways

Contains

Substances Isomerized alpha olefins **CAS Number** Proprietary

Precautionary Statements - EU (§28, 1272/2008)
 P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 P331 - Do NOT induce vomiting

Other Hazards

None known

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	EINECS	CAS Number	PERCENT	EEC Classification	EU - CLP Substance Classification	REACH No.
Isomerized alpha olefins	Listed	Proprietary	60 - 100%	Xn; R65	Asp. Tox. 1, H304	No data available

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Skin Wash with soap and water. Get medical attention if irritation persists.
Ingestion Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.

Most important symptoms and effects, both acute and delayed
 May be harmful if swallowed. May cause lung damage if swallowed.

4. FIRST AID MEASURES

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. FIREFIGHTING MEASURES

Extinguishing mediaó

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

Special hazards arising from the substance of mixture

Special Exposure Hazards

Decomposition in fire may produce toxic gases.

Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment.

See Section 12 for additional information

Environmental precautions

Prevent from entering sewers, waterways, or low areas.

Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

Reference to other sections

See Section 12 for additional information.

7. HANDLING AND STORAGE

Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

Conditions for safe storage, including any incompatibilities

Store away from oxidizers. Store away from acids. Keep container closed when not in use. Product has a shelf life of 12 months.

Specific End Use(s)

Exposure Scenario No information available

Other Guidelines No information available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Substances	EU	UK OEL	Netherlands	France OEL	Germany MAK/TRK
Isomerized alpha olefins	Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

Substances	Italy	Poland	Hungary	Czech Republic	Denmark
Isomerized alpha olefins	Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) 0.001 mg/l

Exposure controls

Engineering Controls

Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment

Respiratory Protection

Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator.

Hand Protection

Impervious rubber gloves.

Skin Protection

Rubber apron.

Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls

No information available

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State: Liquid

Color: Brown

Odor: Hydrocarbon

Odor Threshold: No information available

Property

Values

Remarks/ Method

pH:	No data available
Melting Point/Range	No data available
Freezing Point/Range (C):	< -15
Boiling Point/Range	>271°C
Flash Point	No data available > 130°C
PMCC	
upper flammability limit	3.4%
lower flammability limit	0.4%
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	0.75
Water Solubility	Insoluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	227°C
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

Other information

VOC Content (%)

No data available

10. STABILITY AND REACTIVITY

Reactivity

Not applicable

Chemical Stability

Stable

Possibility of Hazardous Reactions

Will Not Occur

Conditions to Avoid

Keep away from heat, sparks and flame.

Incompatible Materials

Strong oxidizers. Strong acids. Strong alkalis.

Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

11. TOXICOLOGICAL INFORMATION

Information on Toxicological Effects

Acute Toxicity

<p>Inhalation</p> <p>Eye Contact</p> <p>Skin Contact</p> <p>Ingestion</p>	<p>May cause respiratory irritation.</p> <p>May cause eye irritation.</p> <p>May cause skin irritation.</p> <p>Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.</p>
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Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Substances	LD50 Oral	LD50 Dermal	LC50 Inhalation
Isomerized alpha olefins	> 5050	> 5000 mg/kg	> 2.1 mg/l

12. ECOLOGICAL INFORMATION

Toxicity
Ecotoxicity Effects

Substances	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Isomerized alpha olefins	EC50: >1000 mg/l (Skeletonema costatum)	LC50: >1000 mg/l (Cyprinodon variegatus)	No information available	EC50: >1000 mg/l (Mysidopsis bahia)

Persistence and degradability

Readily biodegradable

Bioaccumulative potential

No information available

Substances	Log Pow
Isomerized alpha olefins	> 4

Mobility in soil

No information available

Results of PBT and vPvB assessment

No information available.

Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Method

Contaminated Packaging

Disposal should be made in accordance with federal, state, and local regulations.
Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

14. TRANSPORT INFORMATION**IMDG/IMO**

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

RID

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

ADR

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

Special Precautions for User None
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture****International Inventories**

EINECS Inventory This product, and all its components, complies with EINECS
US TSCA Inventory All components listed on inventory or are exempt.
Canadian DSL Inventory Product contains one or more components not listed on the inventory.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) Not determined.

Chemical Safety Assessment

No information available

16. OTHER INFORMATION

Full text of R-phrases referred to under Sections 2 and 3
R65 Harmful: may cause lung damage if swallowed.

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 04-Jan-2011
Revision Note: Not applicable

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

16. OTHER INFORMATION

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet