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SAFETY DATA SHEET		Revision Date: 05/23/2015
		Print Date: 8/4/2016
		SDS Number: R0300933
Synpower™ 75W90 GEAR OIL		Version: 1.0
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29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : Synpower™ 75W90
GEAR OIL

Recommended use of the chemical and restrictions on use

Details of the supplier of the safety data sheet Ashland P.O. Box 2219 Columbus, OH 43216 United States of America EHS Customer Requests@ashland.com	Emergency telephone number 1-800-ASHLAND (1-800-274-5263) Regulatory Information Number 1-800-325-3751 Product Information 614-790-3333
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SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Eye irritation : Category 2A

Skin sensitization : Category 1

GHS Label element

Hazard pictograms : 

Signal Word : Warning

Hazard Statements : May cause an allergic skin reaction.
Causes serious eye irritation.

Precautionary Statements : **Prevention:**
Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
Wash skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear eye protection/ face protection.
Wear protective gloves.
Response:
IF ON SKIN: Wash with plenty of soap and water.

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IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If skin irritation or rash occurs: Get medical advice/ attention.

If eye irritation persists: Get medical advice/ attention.

Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Defatter

Hazardous components

Chemical Name	CAS-No.	Classification	Concentration (%)
HEAVY PARAFFINIC DISTILLATE	64742-54-7	Asp. Tox. 1; H304	61.42
DI-TERT-BUTYL POLYSULFIDE	68937-96-2	Flam. Liq. 4; H227 Skin Sens. 1B; H317	4.99
WHITE MINERAL OIL	8042-47-5	Not a hazardous substance or mixture.	2.90
Phosphoric acid esters, amine salt	91745-46-9	Acute Tox. 4; H302 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Acute 2; H401 Aquatic Chronic 2; H411	1.99

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SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If breathed in, move person into fresh air.
If unconscious place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Remove contaminated clothing. If irritation develops, get medical attention.
If on skin, rinse well with water.
First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
Wash contaminated clothing before re-use.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
- If swallowed : Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : Acute aspiration of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Repeated aspiration of small quantities of mineral oil can produce chronic inflammation of the lungs (i.e. lipoid pneumonia) that may progress to pulmonary fibrosis. Symptoms are often subtle and radiological changes appear worse than clinical abnormalities. Occasionally, persistent cough, irritation of the upper respiratory tract, shortness of breath with exertion, fever, and bloody sputum occur. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.
Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
acne
stomach or intestinal upset (nausea, vomiting, diarrhea)
irritation (nose, throat, airways)
May cause an allergic skin reaction.
Causes serious eye irritation.
- Notes to physician : No hazards which require special first aid measures.

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SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : carbon dioxide and carbon monoxide
Hydrocarbons
Aldehydes
Sulphur oxides
Hydrogen chloride gas
Nitrogen oxides (NO_x)
Oxides of phosphorus
- Specific extinguishing methods :

Product is compatible with standard fire-fighting agents.
- Further information : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.

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SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Do not breathe vapours/dust.
Do not smoke.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Container hazardous when empty.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
WHITE MINERAL OIL	8042-47-5	REL	5 mg/m3 Mist.	NIOSH/GUID E
		STEL	10 mg/m3 Mist.	NIOSH/GUID E
		PEL	5 mg/m3 Mist.	OSHA_TRANS
		TWA	5 mg/m3 Mist.	TN OEL
		TWA	5 mg/m3 Inhalable fraction.	ACGIH

- Engineering measures** : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Hand protection

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- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Wear chemical splash goggles when there is the potential for exposure of the eyes to liquid, vapor or mist.
- Skin and body protection : Wear as appropriate:
 impervious clothing
 Safety shoes
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.
 Discard gloves that show tears, pinholes, or signs of wear.
 Wear resistant gloves (consult your safety equipment supplier).
- Hygiene measures : Wash hands before breaks and at the end of workday.
 When using do not eat or drink.
 When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state : liquid
- Odour : mild
- Odour Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : > 390 °F / > 199 °C
 Method: Cleveland open cup
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Upper explosion limit : 6 %(V)
 Calculated Explosive Limit
- Lower explosion limit : 1 %(V)
 Calculated Explosive Limit
- Vapour pressure : 1.3333333 hPa (20 °C)
 Calculated Vapor Pressure
- Relative vapour density : No data available
- Relative density : No data available
- Density : 0.86 g/cm³ (15.56 °C)

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Solubility(ies)
 Water solubility : No data available

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Thermal decomposition : No data available

Viscosity
 Viscosity, dynamic : No data available

Viscosity, kinematic : 100 mm²/s (40 °C)

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Product will not undergo hazardous polymerization.

Conditions to avoid : excessive heat
 Exposure to sunlight.

Incompatible materials : Iron
 steel
 Strong acids
 Strong oxidizing agents

Hazardous decomposition products : carbon dioxide and carbon monoxide
 Hydrocarbons
 Hydrogen chloride gas
 Nitrogen oxides (NO_x)
 Oxides of phosphorus
 Sulphur oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
 Skin contact
 Eye Contact

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Ingestion

Acute toxicity

Not classified based on available information.

Components:

HEAVY PARAFFINIC DISTILLATE:

Acute oral toxicity : LD 50 (Rat): > 15 g/kg

Acute dermal toxicity : LD 50 (Rabbit): > 5 g/kg

DI-TERT-BUTYL POLYSULFIDE:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402

WHITE MINERAL OIL:

Acute oral toxicity : LD 50 (Rat): 50,000 mg/kg

Acute dermal toxicity : LD 50 (Rabbit): > 2,000 mg/kg
Assessment: Not classified as acutely toxic by dermal absorption under GHS.

Phosphoric acid esters, amine salt:

Acute oral toxicity : LD 50 (Rat): 2,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Product:

Remarks: May cause skin irritation in susceptible persons.

Components:

HEAVY PARAFFINIC DISTILLATE:

Result: Mildly irritating to skin

DI-TERT-BUTYL POLYSULFIDE:

Result: Slightly to moderately irritating to skin

WHITE MINERAL OIL:

Result: Not irritating to skin

Phosphoric acid esters, amine salt:

Result: Mildly irritating to skin

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin., Causes serious eye irritation.

Components:

HEAVY PARAFFINIC DISTILLATE:

Result: Not irritating to eyes

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DI-TERT-BUTYL POLYSULFIDE:

Result: Slightly irritating to eyes

WHITE MINERAL OIL:

Result: Not irritating to eyes

Phosphoric acid esters, amine salt:

Result: Severely irritating to eyes

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

Components:

DI-TERT-BUTYL POLYSULFIDE:

Test Type: Maximisation Test (GPMT)

Species: Guinea pig

Assessment: The product is a skin sensitiser, sub-category 1B.

Method: OECD Test Guideline 406

Phosphoric acid esters, amine salt:

Assessment: May cause sensitisation by skin contact.

Germ cell mutagenicity

Not classified based on available information.

Components:

DI-TERT-BUTYL POLYSULFIDE:

Genotoxicity in vitro : Test Type: in vitro assay
Result: Positive results were obtained in some in vitro tests.

Genotoxicity in vivo : Test Type: Micronucleus test
Test species: Mouse
Cell type: Bone marrow
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Components:

HEAVY PARAFFINIC DISTILLATE:

May be fatal if swallowed and enters airways.

Further information

Product:

Remarks: No data available

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**Carcinogenicity:
IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

HEAVY PARAFFINIC DISTILLATE:

Toxicity to fish : LL50 (Fish): > 100 mg/l

Toxicity to daphnia and other aquatic invertebrates : EL50 (Aquatic invertebrates): > 10,000 mg/l

Toxicity to algae : EL50 (Algae, algal mat (Algae)): > 100 mg/l

Toxicity to fish (Chronic toxicity) : NOEC (Fish): 10 mg/l

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Aquatic invertebrates): 10 mg/l

DI-TERT-BUTYL POLYSULFIDE:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Water flea (Daphnia magna)): 0.24 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (microalgae)): 2.45 mg/l
End point: Growth inhibition
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (microalgae)): 0.1 mg/l
End point: Growth inhibition
Exposure time: 72 h

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Test Type: static test
Method: OECD Test Guideline 201

Phosphoric acid esters, amine salt:
Ecotoxicology Assessment
Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Persistence and degradability

Components:

DI-TERT-BUTYL POLYSULFIDE:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 13 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

DI-TERT-BUTYL POLYSULFIDE:

Partition coefficient: n- : log Pow: 5.6 (20 °C)
octanol/water pH: 7

Mobility in soil

Components:

No data available

Other adverse effects

No data available

Product:

Additional ecological : An environmental hazard cannot be excluded in the event of
information unprofessional handling or disposal., Toxic to aquatic life with
long lasting effects.

Components:

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

General advice : The product should not be allowed to enter drains, water
courses or the soil.
Do not contaminate ponds, waterways or ditches with
chemical or used container.
Send to a licensed waste management company.

Dispose of in accordance with all applicable local, state and
federal regulations.

Contaminated packaging : Empty remaining contents.

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Dispose of as unused product.
 Empty containers should be taken to an approved waste handling site for recycling or disposal.
 Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

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*ORM = ORM-D, CBL = COMBUSTIBLE LIQUID

Marine pollutant	yes
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Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 Component(s)SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

HEAVY PARAFFINIC DISTILLATE	64742-54-7	50.00 - 70.00 %
VISCOSITY MODIFIER	Not Assigned	20.00 - 30.00 %
DI-TERT-BUTYL POLYSULFIDE	68937-96-2	1.00 - 5.00 %
WHITE MINERAL OIL	8042-47-5	1.00 - 5.00 %

New Jersey Right To Know

HEAVY PARAFFINIC DISTILLATE	64742-54-7	50.00 - 70.00 %
VISCOSITY MODIFIER	Not Assigned	20.00 - 30.00 %
DI-TERT-BUTYL POLYSULFIDE	68937-96-2	1.00 - 5.00 %
WHITE MINERAL OIL	8042-47-5	1.00 - 5.00 %
LUBRICANT ADDITIVE	Not Assigned	1.00 - 5.00 %

California Prop 65 : Proposition 65 warnings are not required for this product based on the results of a risk assessment.

The components of this product are reported in the following inventories:

- TSCA : On TSCA Inventory
- DSL : All components of this product are on the Canadian DSL.
- AUSTR : On the inventory, or in compliance with the inventory
- NZIOC : Not in compliance with the inventory

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- ENCS : On the inventory, or in compliance with the inventory
- KECL : On the inventory, or in compliance with the inventory
- PICCS : On the inventory, or in compliance with the inventory
- IECSC : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECL (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)

SECTION 16. OTHER INFORMATION

Further information

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NFPA:	HMIS III:						
<p>Flammability</p> <p>Health: 1, Flammability: 1, Instability: 0, Special hazard.</p>	<table border="1"> <tr> <td>HEALTH</td> <td>2</td> </tr> <tr> <td>FLAMMABILITY</td> <td>1</td> </tr> <tr> <td>PHYSICAL HAZARD</td> <td></td> </tr> </table> <p>0 = not significant, 1 = Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	HEALTH	2	FLAMMABILITY	1	PHYSICAL HAZARD	
HEALTH	2						
FLAMMABILITY	1						
PHYSICAL HAZARD							

NFPA Flammable and Combustible Liquids Classification
Combustible Liquid Class IIIB

Full text of H-Statements referred to under sections 2 and 3.

- H227 Combustible liquid.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H401 Toxic to aquatic life.
- H411 Toxic to aquatic life with long lasting effects.

Sources of key data used to compile the Safety Data Sheet
Ashland internal data including own and sponsored test reports

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The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists
 BEI : Biological Exposure Index
 CAS : Chemical Abstracts Service (Division of the American Chemical Society).
 CMR : Carcinogenic, Mutagenic or Toxic for Reproduction
 FG : Food grade
 GHS : Globally Harmonized System of Classification and Labeling of Chemicals.
 H-statement : Hazard Statement
 IATA : International Air Transport Association.
 IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization
 ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"
 IMDG : International Maritime Code for Dangerous Goods
 ISO : International Organization for Standardization
 logPow : octanol-water partition coefficient
 LCxx : Lethal Concentration, for xx percent of test population
 LDxx : Lethal Dose, for xx percent of test population.
 ICxx : Inhibitory Concentration for xx of a substance
 Ecxx : Effective Concentration of xx
 N.O.S.: Not Otherwise Specified
 OECD : Organization for Economic Co-operation and Development
 OEL : Occupational Exposure Limit
 P-Statement : Precautionary Statement
 PBT : Persistent , Bioaccumulative and Toxic
 PPE : Personal Protective Equipment
 STEL : Short-term exposure limit
 STOT : Specific Target Organ Toxicity
 TLV : Threshold Limit Value
 TWA : Time-weighted average
 vPvB : Very Persistent and Very Bioaccumulative
 WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act
 DOT : Department of Transportation
 FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act
 HMIRC : Hazardous Materials Information Review Commission
 HMIS : Hazardous Materials Identification System
 NFPA : National Fire Protection Association
 NIOSH : National Institute for Occupational Safety and Health
 OSHA : Occupational Safety and Health Administration
 PMRA : Health Canada Pest Management Regulatory Agency
 RTK : Right to Know

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WHMIS : Workplace Hazardous Materials Information System