HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: OFA-1 FOAMING AGENT

Revision Date: 04-Jan-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: OFA-1 FOAMING AGENT

Synonyms: None Chemical Family: Blend

Application: Oil Foaming Agent

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Xylene	1330-20-7	10 - 30%	100 ppm	100 ppm
Stoddard solvent	8052-41-3	10 - 30%	100 ppm	500 ppm
Aromatic naphtha	8030-30-6	10 - 30%	400 ppm	100 ppm
Kerosene	8008-20-6	10 - 30%	200 mg/m ³	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and

other central nervous system effects. May be harmful if swallowed. Potential

carcinogen. Flammable.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before

reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Get medical attention! If vomiting occurs, keep head lower than hips to prevent

aspiration.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): 80 Flash Point/Range (C): 26 **Flash Point Method: PMCC**

Autoignition Temperature (F): Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Water fog, carbon dioxide, foam, dry chemical. Fire Extinguishing Media

Special Exposure Hazards May be ignited by heat, sparks or flames. Fight fire from a safe distance and from a

protected location. Use water spray to cool fire exposed surfaces. Closed containers

may explode in fire. Decomposition in fire may produce toxic gases.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

NFPA Ratings: Health 1, Flammability 3, Reactivity 0 Health 1, Flammability 3, Reactivity 0 **HMIS Ratings:**

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in

enclosed areas.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Remove ignition sources and work with nonsparking tools. Contain spill with sand or other inert materials. Scoop up and

remove.

HANDLING AND STORAGE

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Do NOT consume **Handling Precautions**

> food, drink, or tobacco in contaminated areas. Wash hands after use, Launder contaminated clothing before reuse. Ground and bond containers when transferring

from one container to another.

Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container **Storage Information**

closed when not in use.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Use in a well ventilated area. Local exhaust ventilation should be used in areas **Engineering Controls**

without good cross ventilation.

Respiratory Protection Organic vapor respirator.

Positive pressure self-contained breathing apparatus in enclosed areas.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Chemical goggles; also wear a face shield if splashing hazard exists. **Eye Protection**

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color:Clear light yellowOdor:Aromatic hydrocarbon

pH: Not Determined

 Specific Gravity @ 20 C (Water=1):
 0.92

 Density @ 20 C (lbs./gallon):
 7.66

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 140
Boiling Point/Range (C): 60
Freezing Point/Range (F): -50
Freezing Point/Range (C): -45

Vapor Pressure @ 20 C (mmHg):Not DeterminedVapor Density (Air=1):Not DeterminedPercent Volatiles:Not DeterminedEvaporation Rate (Butyl Acetate=1):Not DeterminedSolubility in Water (g/100ml):Insoluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistrokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid Keep away from heat, sparks and flame.

Incompatibility (Materials to

Avoid)

Strong oxidizers.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation. May cause central nervous system depression

including headache, dizziness, drowsiness, incoordination, slowed reaction time,

slurred speech, giddiness and unconsciousness.

Skin Contact May cause skin irritation. May cause an allergic skin reaction.

Eye Contact May cause eye irritation.

Ingestion Aspiration into the lungs may cause chemical pneumonitis including coughing,

difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Aggravated Medical Conditions Skin disorders. Lung disorders.

Chronic Effects/Carcinogenicity Contains petroleum distillates which have been shown to cause skin cancer in

laboratory animals. Contains kerosene, a suspect animal skin carcinogen. A skin painting study with kerosene in mice has produced positive skin tumors. Prolonged or repeated exposure may cause liver, kidney, lungs, spleen, heart and adrenal

gland damage. May cause birth defects.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Resistant

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1993,Flammable Liquid, N.O.S.(Contains Kerosene, Xylene), 3, III, (26.7 C) RQ (Xylene - 284 kg.) NAERG 128

Canadian TDG

Flammable Liquid, N.O.S.(Contains Kerosene, Xylene), 3, UN1993, III, (26.7 C)

ADR

UN1993, Flammable Liquid, N.O.S. (Contains Kerosene, Xylene), 3, III

Air Transportation

ICAO/IATA

UN1993,Flammable Liquid, N.O.S., 3, III (Contains Kerosene, Xylene Solution) RQ (Xylene - 284 kg.)

Sea Transportation

IMDG

UN1993,Flammable Liquid, N.O.S.(Contains Kerosene, Xylene), 3, III, (26.7 C) RQ (Xylene - 284 kg.) EmS F-E, S-E

Other Shipping Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

CAS:1330-20-7//Chemical Name: Xylene///TPQ: 100

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

Fire Hazard

EPA SARA (313) Chemicals

This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:

Xylene//1330-20-7

EPA CERCLA/Superfund Reportable Spill Quantity

EPA Reportable Spill Quantity is 82 Gallons based on Xylene (CAS: 1330-20-7).

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Ignitability D001

California Proposition 65 All components listed

All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

OFA-1 FOAMING AGENT Page 5 of 6 NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory.

WHMIS Hazard Class B2 Flammable Liquids

D2A Very Toxic Materials D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

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or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS