HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

NFC-13

Revision Date: 03-Jan-2012 Revision Number: 6

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product Name NFC-13

Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Additive

Uses Advised Against No information available

Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN

United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

Emergency telephone number

+44 1224 795277 or +1 281 575 5000

Emergency telephone §45	- (EC)1272/2008				
Europe	112				
Denmark	Poison Control Hotline (DK): +45 82 12 12 12				
France	ORFILA (FR): + 01 45 42 59 59				
Germany	Poison Center Berlin (DE): +49 030 30686 790				
Italy	Poison Center, Milan (IT): +39 02 6610 1029				
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)				
Norway	Poisons Information (NO):+ 47 22 591300				
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97				
Spain	Poison Information Service (ES): +34 91 562 04 20				
United Kingdom	NHS Direct (UK): +44 0845 46 47				

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture REGULATION (EC) No 1272/2008

Serious Eve Damage / Eve Irritation	Category 2 - (H319)

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

2. HAZARDS IDENTIFICATION

Classification Xi - Irritant.

Risk Phrases R36 Irritating to eyes.

Label Elements

Hazard Pictograms



Signal Word Warning

Hazard Statements

H319 - Causes serious eye irritation

Contains

Substances CAS Number Citric acid 77-92-9

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

Other Hazards

None known

Skin

Ingestion

3. COMPOSITION/INFORMATION ON INGREDIENTS						
Substances	EINECS	CAS Number	PERCENT	EEC Classification	EU - CLP Substance Classification	REACH No.
Citric acid	201-069-1	77-92-9	60 - 100%	Xi: R36	Eye Irrit. 2 (H319)	No data available

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of

water for at least 15 minutes and get medical attention immediately after flushing.

Wash with soap and water. Get medical attention if irritation persists.

Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

4. FIRST AID MEASURES

Most Important symptoms and effects, both acute and delayed

May cause eye irritation.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. FIREFIGHTING MEASURES

Extinguishing mediaó

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

Special hazards arising from the substance of mixture

Special Exposure Hazards

Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential. Decomposition in fire may produce toxic gases.

Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.

See Section 12 for additional information

Environmental precautions

Prevent from entering sewers, waterways, or low areas.

Methods and material for containment and cleaning up

Scoop up and remove.

Reference to other sections

See Section 12 for additional information.

7. HANDLING AND STORAGE

Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

Conditions for safe storage, including any incompatibilities

Store away from alkalis. Store away from oxidizers. Store in a cool, dry location.

Specific End Use(s)

Exposure Scenario No information available Other Guidelines No information available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Substances	EU	UK OEL	Netherlands	France OEL	Germany MAK/TRK
Citric acid	Not applicable	10 mg/m ³	Not applicable	Not applicable	Not applicable

Substances	Italy	Poland	Hungary	Czech Republic	Denmark
Citric acid	Not applicable				

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Derived No Effect Level (DNEL) No information available. **Predicted No Effect Concentration**

No information available.

(PNEC)

Exposure controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment

Respiratory Protection Dust/mist respirator. (N95, P2/P3)

Hand Protection Impervious rubber gloves. Normal work coveralls. **Skin Protection**

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists. **Other Precautions** Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls No information available

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

White **Physical State:** Solid Color:

Odor Threshold: No information available Odor: Odorless

Property Values

Remarks/ Method

pH:

Melting Point/Range No data available Freezing Point/Range (C): No data available **Boiling Point/Range** No data available Flash Point No data available **Evaporation rate** No data available No data available **Vapor Pressure** No data available **Vapor Density**

Specific Gravity 1.65

Water Solubility Soluble in water Solubility in other solvents No data available Partition coefficient: n-octanol/water No data available No data available **Autoignition Temperature Decomposition Temperature** No data available **Viscosity** No data available No information available **Explosive Properties** No information available **Oxidizing Properties**

Other information

Molecular Weight 192.13

VOC Content (%) No data available

10. STABILITY AND REACTIVITY

Reactivity Not applicable

Chemical Stability

Stable

Possibility of Hazardous Reactions

Will Not Occur

Conditions to Avoid

None anticipated

Incompatible Materials

Strong alkalis. Strong oxidizers.

Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

11. TOXICOLOGICAL INFORMATION

Information on Toxicological Effects

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

InhalationMay cause respiratory irritation.Eye ContactMay cause severe eye irritation.Skin ContactMay cause skin irritation.

Ingestion Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea,

and diarrhea.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1%

are chronic health hazards.

LD50 Oral: 11700 mg/kg (rat)

Substances	LD50 Oral	LD50 Dermal	LC50 Inhalation
Citric acid	11700 mg/kg	No data available	No data available

Test species: Rat

12. ECOLOGICAL INFORMATION

Toxicity

Ecotoxicity Effects

Substances	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Citric acid	No information available	No information available	No information available	TLM96: 100-330 ppm
				(Crangon crangon)

Persistence and degradability

Biodegradable.

Bioaccumulative potential

No information available

Mobility in soil

No information available

Results of PBT and vPvB assessment

No information available.

Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Method Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

IMDG/IMO

UN Number: Not restricted. UN Proper Shipping Name: Not restricted

14. TRANSPORT INFORMATION

Transport Hazard Class(es): Not applicable

RID

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

<u>ADR</u>

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

IATA/ICAO

UN Number: Not restricted. UN Proper Shipping Name: Not restricted Not restricted Not applicable

Special Precautions for User None

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory
Canadian DSL Inventory
All components listed on inventory or are exempt.
All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

Chemical Safety Assessment

No information available

16. OTHER INFORMATION

Full text of R-phrases referred to under Sections 2 and 3

R36 Irritating to eyes.

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 03-Jan-2012 **Revision Note** Not applicable

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

16. OTHER INFORMATION

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet