

MATERIAL SAFETY DATA SHEET

Product Trade Name: N-FLOW 408

Revision Date: 04-Jan-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: N-FLOW 408
Synonyms: None
Chemical Family: Not applicable
Application: Additive

Manufacturer/Supplier: Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Ethyl lactate	97-64-3	60 - 100%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye and skin irritation. May cause eye, skin, and respiratory irritation. May be harmful if swallowed. Combustible.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin: Wash with soap and water. Get medical attention if irritation persists.

Eyes: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	115
Flash Point/Range (C):	46
Flash Point Method:	ISO 3678 CC
Autoignition Temperature (F):	752
Autoignition Temperature (C):	400
Flammability Limits in Air - Lower (%):	1.5
Flammability Limits in Air - Upper (%):	11.4

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Use water spray to cool fire exposed surfaces.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 2, Reactivity 0
HMS Ratings: Health 2, Flammability 2, Physical Hazard 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Contain spill with sand or other inert materials. Scoop up and remove. Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 12 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator.

Hand Protection Impervious rubber gloves. Nitrile gloves. Neoprene gloves. Butyl rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Characteristic
pH:	7.4 (10%)
Specific Gravity @ 20 C (Water=1):	1.03
Density @ 20 C (lbs./gallon):	8.58
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	309
Boiling Point/Range (C):	154
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	5
Vapor Density (Air=1):	4.07
Percent Volatiles:	100
Evaporation Rate (Butyl Acetate=1):	0.22
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	-0.18
Molecular Weight (g/mole):	118.13

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation.
Skin Contact	May cause skin irritation.
Eye Contact	Causes severe eye irritation May cause permanent eye damage.
Ingestion	Irritation of the mouth, throat, and stomach.
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: > 5000 mg/kg (Rat)
Dermal Toxicity: LD50: > 2000 mg/kg (Rabbit)
Inhalation Toxicity: LC50: > 2500 mg/m³/4-hour (rat)
Primary Irritation Effect: Not determined
Carcinogenicity Not determined
Genotoxicity: Not determined
**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined
Persistence/Degradability Readily biodegradable
Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined
Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1192, Ethyl Lactate, 3, III, (46.1 C)
NAERG 129

Canadian TDG

Ethyl Lactate, 3, UN1192, III, (46.1 C)

ADR

UN1192,Ethyl Lactate, 3, III

Air Transportation

ICAO/IATA

UN1192,Ethyl Lactate, 3, III

Sea Transportation

IMDG

UN1192,Ethyl Lactate, 3, III, (46.1 C)

EmS F-E, S-D

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Ignitability D001
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B2 Flammable Liquids D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****