

## MATERIAL SAFETY DATA SHEET

**Product Trade Name:** N,N,-di-n-hexyl-acrylamide

**Revision Date:** 03-Jan-2012

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Trade Name:** N,N,-di-n-hexyl-acrylamide  
**Synonyms:** None  
**Chemical Family:** Amide  
**Application:** Additive  
This product can only be used under the TSCA 5(h)(3) Research Exemption.

**Manufacturer/Supplier** Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000

**Prepared By** Chemical Compliance  
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### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
N,N,-di-n-hexyl-acrylamide	35143-36-3	60 - 100%	Not applicable	Not applicable

### 3. HAZARDS IDENTIFICATION

**Hazard Overview** May cause eye and respiratory irritation.

### 4. FIRST AID MEASURES

**Inhalation** If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Skin** Wash with soap and water.

**Eyes** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

**Ingestion** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician** Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

**Fire Extinguishing Media** Water fog, carbon dioxide, foam, dry chemical.

**Special Exposure Hazards** Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential. Decomposition in fire may produce toxic gases.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 1, Flammability 1, Reactivity 0

**HMS Ratings:** Health 1, Flammability 1, Reactivity 0

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment. Avoid creating and breathing dust.

**Environmental Precautionary Measures** Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning / Absorption** Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

**Storage Information** Store in a cool, dry location.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** Use in a well ventilated area.

**Respiratory Protection** Dust/mist respirator. (95%)

**Hand Protection** Impervious rubber gloves.

**Skin Protection** Normal work coveralls.

**Eye Protection** Wear safety glasses or goggles to protect against exposure.

**Other Precautions** None known.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Color:	Colorless
Odor:	Odorless
pH:	Not Determined
Specific Gravity @ 20 C (Water=1):	Not Determined

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Slightly soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	239.4

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation.
Skin Contact	None known.
Eye Contact	May cause eye irritation.
Ingestion	None known
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined

<b>Primary Irritation Effect:</b>	Not determined
<b>Carcinogenicity</b>	Not determined
<b>Genotoxicity:</b>	Not determined
<b>Reproductive / Developmental Toxicity:</b>	Not determined

## 12. ECOLOGICAL INFORMATION

<b>Mobility (Water/Soil/Air)</b>	Not determined
<b>Persistence/Degradability</b>	Not determined
<b>Bio-accumulation</b>	Not determined

### Ecotoxicological Information

<b>Acute Fish Toxicity:</b>	Not determined
<b>Acute Crustaceans Toxicity:</b>	Not determined
<b>Acute Algae Toxicity:</b>	Not determined

<b>Chemical Fate Information</b>	Not determined
<b>Other Information</b>	Not applicable

## 13. DISPOSAL CONSIDERATIONS

<b>Disposal Method</b>	Bury in a licensed landfill according to federal, state, and local regulations.
<b>Contaminated Packaging</b>	Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

**DOT**  
Not restricted

**Canadian TDG**  
Not restricted

**ADR**  
Not restricted

### Air Transportation

**ICAO/IATA**  
Not restricted

### Sea Transportation

**IMDG**  
Not restricted

## Other Transportation Information

Labels: None

### 15. REGULATORY INFORMATION

#### US Regulations

<b>US TSCA Inventory</b>	Product contains one or more components not listed on the inventory.
<b>EPA SARA Title III Extremely Hazardous Substances</b>	Not applicable
<b>EPA SARA (311,312) Hazard Class</b>	None
<b>EPA SARA (313) Chemicals</b>	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
<b>EPA CERCLA/Superfund Reportable Spill Quantity</b>	Not applicable.
<b>EPA RCRA Hazardous Waste Classification</b>	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
<b>California Proposition 65</b>	All components listed do not apply to the California Proposition 65 Regulation.
<b>MA Right-to-Know Law</b>	Does not apply.
<b>NJ Right-to-Know Law</b>	Does not apply.
<b>PA Right-to-Know Law</b>	Does not apply.

#### Canadian Regulations

<b>Canadian DSL Inventory</b>	Product contains one or more components not listed on the inventory.
<b>WHMIS Hazard Class</b>	Un-Controlled

### 16. OTHER INFORMATION

**The following sections have been revised since the last issue of this MSDS**  
Not applicable

**Additional Information** For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

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**\*\*\*END OF MSDS\*\*\***