



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Bondo Bumper Repair Kit Part B, 280

#### Product Identification Numbers

41-3701-1518-4

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Automotive, Automotive Body Repair

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive Aftermarket
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1C.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 2.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Corrosion | Exclamation mark | Health Hazard |

**Pictograms**



**Hazard Statements**

Causes severe skin burns and eye damage.  
 May cause an allergic skin reaction.  
 Suspected of damaging fertility or the unborn child.

**Precautionary Statements**

**General:**

Keep out of reach of children.

**Prevention:**

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Do not breathe dust/fume/gas/mist/vapors/spray.  
 Wear protective gloves, protective clothing, and eye/face protection.  
 Wash thoroughly after handling.  
 Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 IF ON SKIN: Wash with plenty of soap and water.  
 Immediately call a POISON CENTER or doctor/physician.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Wash contaminated clothing before reuse.  
 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

May cause chemical gastrointestinal burns. Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Mercaptan-Terminated Epoxy Curing Agent NJ 800938-5952	Trade Secret*	40 - 70 Trade Secret *
Nepheline Syenite	37244-96-5	10 - 30 Trade Secret *
Fatty acids, tall-oil, polymers with C18-unsatd. fatty acid dimers and triethylenetetramine	68082-29-1	5 - 10 Trade Secret *

Tris(2,4,6-Dimethylaminomonomethyl)Phenol	90-72-2	3 - 7 Trade Secret *
Phenol, 4-Nonyl-, Branched	84852-15-3	1 - 5 Trade Secret *
Synthetic Amorphous Silica, Fumed, Crystalline Free	112945-52-5	1 - 5 Trade Secret *
Triethylenetetramine	112-24-3	0.5 - 1.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Eliminate all ignition sources if safe to do so. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Place in a closed container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Triethylenetetramine	112-24-3	AIHA	TWA:6 mg/m <sup>3</sup> (1 ppm)	SKIN
SILICA, AMORPHOUS	112945-52-5	OSHA	TWA concentration:0.8 mg/m <sup>3</sup> ;TWA:20 millions of particles/cu. ft.	
Nepheline Syenite	37244-96-5	CMRG	TWA(respirable):5 mg/m <sup>3</sup>	
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	90-72-2	CMRG	TWA:5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face

protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Neoprene

Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Boots - Nitrile

Apron – Nitrile

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	Slight yellowish tint mild amine odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	149.00 °C
<b>Flash Point</b>	>=101 °C [ <i>Test Method:</i> Closed Cup]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.233 g/ml
<b>Specific Gravity</b>	1.233 [ <i>Ref Std:</i> WATER=1]
<b>Solubility In Water</b>	<i>No Data Available</i>
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	320,000 - 400,000 centipoise
<b>Hazardous Air Pollutants</b>	0 lb HAPS/lb solids [ <i>Test Method:</i> Calculated]
<b>Volatile Organic Compounds</b>	10 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Volatile Organic Compounds</b>	0.9 % weight [ <i>Test Method:</i> calculated per CARB title 2]
<b>Percent volatile</b>	0.9 % weight

VOC Less H2O &amp; Exempt Solvents

10 g/l [*Test Method:* calculated SCAQMD rule 443.1]**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Sparks and/or flames  
Heat

**10.5. Incompatible materials**

Strong oxidizing agents  
Strong acids  
Alkali and alkaline earth metals

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Hydrogen Sulfide	Not Specified

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause additional health effects (see below).

**Additional Health Effects:**

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Additional Information:**

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Mercaptan-Terminated Epoxy Curing Agent NJ 800938-5952	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan-Terminated Epoxy Curing Agent NJ 800938-5952	Ingestion	Rat	LD50 2,600 mg/kg
Nepheline Syenite	Dermal		LD50 estimated to be > 5,000 mg/kg
Nepheline Syenite	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Fatty acids, tall-oil, polymers with C18-unsatd. fatty acid dimers and triethylenetetramine	Dermal	Rat	LD50 > 2,000 mg/kg
Fatty acids, tall-oil, polymers with C18-unsatd. fatty acid dimers and triethylenetetramine	Ingestion	Rat	LD50 > 5,000 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Synthetic Amorphous Silica, Fumed, Crystalline Free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic Amorphous Silica, Fumed, Crystalline Free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Rat	LD50 > 5,110 mg/kg
Phenol, 4-Nonyl-, Branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
Phenol, 4-Nonyl-, Branched	Ingestion	Rat	LD50 1,531 mg/kg
Triethylenetetramine	Dermal	Rabbit	LD50 550 mg/kg
Triethylenetetramine	Ingestion	Rat	LD50 2,500 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Nepheline Syenite	Professional judgement	No significant irritation
Fatty acids, tall-oil, polymers with C18-unsatd. fatty acid dimers and triethylenetetramine	In vitro data	Irritant
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Synthetic Amorphous Silica, Fumed, Crystalline Free	Rabbit	No significant irritation
Phenol, 4-Nonyl-, Branched	Rabbit	Corrosive

Triethylenetetramine	Rabbit	Corrosive
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### Serious Eye Damage/Irritation

Name	Species	Value
Nepheline Syenite	Professional judgement	Mild irritant
Fatty acids, tall-oil, polymers with C18-unsatd. fatty acid dimers and triethylenetetramine	Rabbit	Corrosive
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Synthetic Amorphous Silica, Fumed, Crystalline Free	Rabbit	No significant irritation
Phenol, 4-Nonyl-, Branched	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive

### Skin Sensitization

Name	Species	Value
Fatty acids, tall-oil, polymers with C18-unsatd. fatty acid dimers and triethylenetetramine	Mouse	Sensitizing
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Guinea pig	Some positive data exist, but the data are not sufficient for classification
Synthetic Amorphous Silica, Fumed, Crystalline Free	Human and animal	Not sensitizing
Phenol, 4-Nonyl-, Branched	Guinea pig	Not sensitizing
Triethylenetetramine	Guinea pig	Sensitizing

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	In Vitro	Not mutagenic
Synthetic Amorphous Silica, Fumed, Crystalline Free	In Vitro	Not mutagenic
Phenol, 4-Nonyl-, Branched	In Vitro	Not mutagenic
Phenol, 4-Nonyl-, Branched	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Synthetic Amorphous Silica, Fumed, Crystalline Free	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Phenol, 4-Nonyl-, Branched	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	28 days
Phenol, 4-Nonyl-, Branched	Ingestion	Toxic to female reproduction	official classifica	NOAEL Not available	

Phenol, 4-Nonyl-, Branched	Ingestion	Toxic to development	official classification	NOAEL Not available	
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**Lactation**

Name	Route	Species	Value
Phenol, 4-Nonyl-, Branched	Ingestion	Rat	Does not cause effects on or via lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	skin   liver   nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	28 days
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	auditory system   hematopoietic system   eyes	All data are negative	Rat	NOAEL 125 mg/kg/day	28 days
Synthetic Amorphous Silica, Fumed, Crystalline Free	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Phenol, 4-Nonyl-, Branched	Ingestion	endocrine system   hematopoietic system   liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	28 days
Phenol, 4-Nonyl-, Branched	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	90 days
Phenol, 4-Nonyl-, Branched	Ingestion	heart   bone, teeth, nails, and/or hair   immune system   muscles   nervous system   respiratory system	All data are negative	Rat	NOAEL 150 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

**This material contains a chemical which requires export notification under TSCA Section 12[b]:**

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Phenol, 4-Nonyl-, Branched (Phenol, 4-nonyl-, branched)	84852-15-3	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed
Phenol, 4-Nonyl-, Branched (Phenol, nonyl-)	84852-15-3	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed
Phenol, 4-Nonyl-, Branched	84852-15-3	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed

**This material contains a chemical subject to a proposed EPA Significant New Use Rule (TSCA Section 5)**

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Reference</u>
Phenol, 4-Nonyl-, Branched	84852-15-3	79 FR 59186

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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