



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Instant Adhesive Accelerator AC452, Amber

Product Identification Numbers

62-6195-0860-9, 62-6195-0865-8, 62-6195-3760-8, 62-6195-7560-8

1.2. Recommended use and restrictions on use

Recommended use

Adhesive activator

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Carcinogenicity: Category 1B.

Specific Target Organ Toxicity (single exposure): Category 2.

Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

Causes serious eye irritation.
May cause drowsiness or dizziness.
May cause cancer.

May cause damage to organs:
blood or blood-forming organs |

Precautionary Statements

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Keep container tightly closed.
Use explosion-proof electrical/ventilating/lighting equipment.
Do not breathe dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wear protective gloves and eye/face protection.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF exposed or concerned: Get medical advice/attention.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Keep cool.
Keep container tightly closed.
Store locked up in a well-ventilated place.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO₂ (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with

methylene blue should be consider as part of the medical management.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Acetone	67-64-1	90 - 99 Trade Secret *
N,N-Dimethyl-p-Toluidine	99-97-8	1 - 10 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO2 (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be consider as part of the medical management.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

Oxides of Nitrogen

During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with water. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Acetone	67-64-1	ACGIH	TWA:250 ppm;STEL:500 ppm	A4: Not class. as human

				carcin
Acetone	67-64-1	OSHA	TWA:2400 mg/m3(1000 ppm)	
N,N-Dimethyl-p-Toluidine	99-97-8	AIHA	TWA:0.5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Fluoroelastomer

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Amber liquid solvent odor
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>= 56 °C
Flash Point	-4 °F [<i>Test Method: Closed Cup</i>]
Evaporation rate	Negligible
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	2.6 % volume
Flammable Limits(UEL)	12.8 % volume

Vapor Pressure	185 mmHg [@ 20 °C]
Vapor Density	2 [Ref Std: AIR=1]
Density	0.79 g/ml
Specific Gravity	0.79 [Ref Std: WATER=1]
Solubility in Water	Complete
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	465 °C
Decomposition temperature	No Data Available
Viscosity	1 - 10 centipoise [@ 73.4 °F]
Hazardous Air Pollutants	0 % weight [Test Method: Calculated]
VOC Less H2O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose

and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalized weakness.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
N,N-Dimethyl-p-Toluidine	99-97-8	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
N,N-Dimethyl-p-Toluidine	Dermal	Rabbit	LD50 > 2,000 mg/kg
N,N-Dimethyl-p-Toluidine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.4 mg/l
N,N-Dimethyl-p-Toluidine	Ingestion	Rat	LD50 1,650 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Acetone	Mouse	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
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Acetone	Rabbit	Severe irritant
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Skin Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Acetone	Not Specified	Multiple animal species	Not carcinogenic
N,N-Dimethyl-p-Toluidine	Ingestion	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Acetone	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 5.2 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Dermal	eyes	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	3 weeks

Acetone	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart liver	All data are negative	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	All data are negative	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	All data are negative	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	All data are negative	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin bone, teeth, nails, and/or hair	All data are negative	Mouse	NOAEL 11,298 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective

regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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