Material Safety Data Sheet

PRODUCT NAME: 3536/3536TK/3536SK 3M™ ESPE™ KETAC™ CEM PLUS AUTOMIX CEMENT
MANUFACTURER: 3M
DIVISION: 3M ESPE Dental Products
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/20/14
Supercedes Date: 11/08/12
Document Group: 31-4087-8

ID Number(s):

70-2010-8891-4, 70-2010-8892-2, 70-2010-8922-7

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

31-4086-0, 31-4085-2

Reason for Reissue: Added/Deleted stock numbers.

Revision Changes:
Section 16: Disclaimer (first paragraph) information was modified.
Section 16: Disclaimer (second paragraph) information was modified.
Kit: Component heading paragraph information was modified.
Kit: Component document group number(s) information was modified.
Section 16: Web address information was modified.
Section 1: Address information was modified.
Copyright information was modified.
Telephone header information was modified.
Company Telephone information was modified.

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3M USA SDSs are available at www.3M.com

Safety Data Sheet

Document Group:	31-4086-0	**Version Number:**	3.00
Issue Date:	02/25/16	**Supercedes Date:**	10/20/14

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ KETAC™ CEM PLUS CEMENT PASTE B

Product Identification Numbers
LE-F100-1294-7

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Cement
Restrictions on use
For use only by dental professionals

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols

Exclamation mark |

Pictograms

Hazard Statements
Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
SILANE TREATED CERAMIC	444758-98-9	30 - 40 Trade Secret *
COPOLYMER OF ACRYLIC AND ITACONIC ACIDS	25948-33-8	20 - 30 Trade Secret *
2-HYDROXYETHYL METHACRYLATE (HEMA)	868-77-9	10 - 20 Trade Secret *
WATER	7732-18-5	5 - 15 Trade Secret *
GLYCEROL 1,3 DIMETHACRYLATE	1830-78-0	1 - 5 Trade Secret *
POTASSIUM DIPHOSPHATE	7778-77-0	1 - 5 Trade Secret *
POTASSIUM PERSULFATE	7727-21-1	1 - 5 Trade Secret *
GLYCERYL METHACRYLATE	5919-74-4	< 1 Trade Secret *
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	128-37-0	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate

commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m3	A4: Not class. as human carcin
PERSULFATE COMPOUNDS	7727-21-1	ACGIH	TWA(as persulfate):0.1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection

Respiratory protection is not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Clear to slight yellow color, characteristic odor.
Odor threshold	*No Data Available*
pH	*No Data Available*

Melting point	*Not Applicable*
Boiling Point	*Not Applicable*
Flash Point	No flash point
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1.5 g/cm3
Specific Gravity	1.5 [*Ref Std:* WATER=1]
Solubility in Water	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Volatile Organic Compounds	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
May be harmful if swallowed.
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
SILANE TREATED CERAMIC	Dermal		LD50 estimated to be > 5,000 mg/kg
SILANE TREATED CERAMIC	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
COPOLYMER OF ACRYLIC AND ITACONIC ACIDS	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
COPOLYMER OF ACRYLIC AND ITACONIC ACIDS	Ingestion	Rat	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE (HEMA)	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Rat	LD50 5,564 mg/kg
GLYCEROL 1,3 DIMETHACRYLATE	Ingestion	similar compounds	LD50 300-2000 mg/kg
POTASSIUM DIPHOSPHATE	Dermal	Rabbit	LD50 > 4,640 mg/kg
POTASSIUM DIPHOSPHATE	Ingestion	Rat	LD50 > 4,640 mg/kg
POTASSIUM PERSULFATE	Dermal	Rabbit	LD50 > 10,000 mg/kg
POTASSIUM PERSULFATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 10.7 mg/l
POTASSIUM PERSULFATE	Ingestion	Rat	LD50 1,130 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
SILANE TREATED CERAMIC	similar compounds	No significant irritation

2-HYDROXYETHYL METHACRYLATE (HEMA)	Rabbit	Minimal irritation
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
SILANE TREATED CERAMIC	similar compounds	Mild irritant
2-HYDROXYETHYL METHACRYLATE (HEMA)	Rabbit	Moderate irritant
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
SILANE TREATED CERAMIC	similar compounds	Some positive data exist, but the data are not sufficient for classification
2-HYDROXYETHYL METHACRYLATE (HEMA)	Human and animal	Sensitizing
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Human	Some positive data exist, but the data are not sufficient for classification

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2-HYDROXYETHYL METHACRYLATE (HEMA)	In vivo	Not mutagenic
2-HYDROXYETHYL METHACRYLATE (HEMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	In Vitro	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
SILANE TREATED CERAMIC	Inhalation	similar compounds	Some positive data exist, but the data are not sufficient for classification
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	Not toxic to female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	Not toxic to male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation

2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
COPOLYMER OF ACRYLIC AND ITACONIC ACIDS	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 5,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED CERAMIC	Inhalation	pulmonary fibrosis	Some positive data exist, but the data are not sufficient for classification	similar compounds	NOAEL Not available	
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 420 mg/kg/day	40 days
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	31-4086-0	**Version Number:**	3.00
Issue Date:	02/25/16	**Supercedes Date:**	10/20/14

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3M USA SDSs are available at www.3M.com

Safety Data Sheet

Document Group:	31-4085-2	**Version Number:**	2.00
Issue Date:	10/20/14	**Supercedes Date:**	11/08/12

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ KETAC™ CEM PLUS CEMENT PASTE A

Product Identification Numbers
LE-F100-1294-6

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Cement
Restrictions on use
For use only by dental professionals

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M ESPE Dental Products
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms

Hazard Statements
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
SILANE TREATED FILLER	None	70 - 80 Trade Secret *
WATER	7732-18-5	10 - 20 Trade Secret *
2-HYDROXYETHYL METHACRYLATE (HEMA)	868-77-9	5 - 10 Trade Secret *
SILANE TREATED SILICA	68909-20-6	1 - 5 Trade Secret *
4-(DIMETHYLAMINO)-BENZENEETHANOL	50438-75-0	< 1 Trade Secret *
TITANIUM DIOXIDE	13463-67-7	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m3	
TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Off-white to slight yellow, characteristic odor
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*No Data Available*
Boiling Point	*No Data Available*
Flash Point	No flash point
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1.5 g/cm3

Specific Gravity	1.5 [*Ref Std:* WATER=1]
Solubility in Water	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Volatile Organic Compounds	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:
Contains a chemical or chemicals which can cause cancer.

Ingredient	C.A.S. No.	Class Description	Regulation
TITANIUM DIOXIDE	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE (HEMA)	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Rat	LD50 5,564 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-HYDROXYETHYL METHACRYLATE (HEMA)	Rabbit	Minimal irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
2-HYDROXYETHYL METHACRYLATE (HEMA)	Rabbit	Moderate irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
2-HYDROXYETHYL METHACRYLATE (HEMA)	Human and animal	Sensitizing
SILANE TREATED SILICA	Human and animal	Not sensitizing

TITANIUM DIOXIDE	Human and animal	Not sensitizing

Respiratory Sensitization

Name	Species	Value

Germ Cell Mutagenicity

Name	Route	Value
2-HYDROXYETHYL METHACRYLATE (HEMA)	In vivo	Not mutagenic
2-HYDROXYETHYL METHACRYLATE (HEMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system | silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.010 mg/l	2 years
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit **http://3M.com/Transportinfo** or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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