



Material Safety Data Sheet

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PRODUCT NAME: 92-AV610-3 and 92-AV620-3, 3 Core Joint
MANUFACTURER: 3M
DIVISION: Electrical Markets Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/20/14
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Document Group: 29-6788-3

ID Number(s):

GE-7000-2133-2, GE-7000-2134-0

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

29-6285-0

Revision Changes:

Section 16: Disclaimer (first paragraph) information was modified.
Section 16: Disclaimer (second paragraph) information was modified.
Kit: Component heading paragraph information was modified.
Kit initial issue message information was modified.
Section 16: Web address information was modified.
Section 1: Address information was modified.
Copyright information was modified.
Telephone header information was modified.
Company Telephone information was modified.

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|------------------------|-----------|-------------------------|----------|
| Document Group: | 29-6285-0 | Version Number: | 2.00 |
| Issue Date: | 04/29/14 | Supersedes Date: | 05/11/11 |

SECTION 1: Identification

1.1. Product identifier

P55/1 Lubricant

Product Identification Numbers

LH-A100-0969-9

1.2. Recommended use and restrictions on use

Recommended use

Electrical

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Electrical Markets Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

Precautionary Statements

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|-------------|----------|
| 1,1,2,3,3,3-HEXAFLUORO-1-PROPENE, OXIDIZED, POLYMD. | 69991-67-9 | 95 - 100 |
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | 112945-52-5 | <= 5 |

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

No need for first aid is anticipated.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbonyl Fluoride
Carbon monoxide
Carbon dioxide
Hydrogen Fluoride
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Avoid skin contact with hot material. Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

During heating:

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|--|---|
| General Physical Form: | Liquid |
| Specific Physical Form: | Paste |
| Odor, Color, Grade: | Odorless white grease |
| Odor threshold | <i>No Data Available</i> |
| pH | <i>Not Applicable</i> |
| Melting point | <i>Not Applicable</i> |
| Boiling Point | 270 °C [<i>Details: MITS data (per supplier info)</i>] |
| Flash Point | Flash point > 93 °C (200 °F) |
| Evaporation rate | <i>No Data Available</i> |
| Flammability (solid, gas) | Not Applicable |
| Flammable Limits(LEL) | <i>Not Applicable</i> |
| Flammable Limits(UEL) | <i>Not Applicable</i> |
| Vapor Pressure | <=0.01 mmHg |
| Vapor Density | <i>No Data Available</i> |
| Density | 1.99 g/cm ³ |
| Specific Gravity | Approximately 1.99 Units not avail. or not appl. [<i>Ref Std: WATER=1</i>] [<i>Details: Ref Std: 1 = water</i>] |
| Solubility in Water | Nil |
| Solubility- non-water | <i>No Data Available</i> |
| Partition coefficient: n-octanol/ water | <i>No Data Available</i> |
| Decomposition temperature | <i>No Data Available</i> |
| Viscosity | <i>No Data Available</i> |
| Average particle size | <i>No Data Available</i> |
| Bulk density | <i>No Data Available</i> |
| Hazardous Air Pollutants | <i>No Data Available</i> |
| Molecular weight | <i>No Data Available</i> |
| Volatile Organic Compounds | <i>No Data Available</i> |
| Percent volatile | 0.00 % |
| Softening point | <i>No Data Available</i> |
| VOC Less H₂O & Exempt Solvents | <i>No Data Available</i> |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Not determined

10.5. Incompatible materials

Strong acids

Strong bases

Reactive metals

No Data Available

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No health effects are expected.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|--------------------------------|---------|---|
| Overall product | Ingestion | | No data available; calculated ATE > 5,000 mg/kg |
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Ingestion | Rat | LD50 > 5,110 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|---|------------------|-----------------|
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Human and animal | Not sensitizing |

Respiratory Sensitization

| Name | Species | Value |
|------|---------|-------|
| | | |

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|---------------|
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---|---------------|---------|--|
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|-----------|----------------------------------|---------|-----------------------|----------------------|
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Ingestion | Not toxic to female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Ingestion | Not toxic to male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Ingestion | Not toxic to development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|------|-------|-----------------|-------|---------|-------------|-------------------|
| | | | | | | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|------------|--------------------------------|-----------------------|---------|---------------------|-----------------------|
| SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE | Inhalation | respiratory system silicosis | All data are negative | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

| Name | Value |
|------|-------|
| | |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 1 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

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