



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B

Product Identification Numbers

62-2645-8530-8, 62-2645-9530-7

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1A.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms

**Hazard Statements**

Causes serious eye damage.

Causes skin irritation.

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

2% of the mixture consists of ingredients of unknown acute oral toxicity.

14% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
polyether polyol	9082-00-2	20 - 50 Trade Secret *
propoxylated trimethylolpropane	25723-16-4	15 - 40 Trade Secret *
amorphous silica	7631-86-9	1 - 10 Trade Secret *
1-4-cyclohexanedimethanol	105-08-8	1 - 10 Trade Secret *
aluminum oxide	1344-28-1	0.1 - 5 Trade Secret *
calcium oxide	1305-78-8	0.1 - 5 Trade Secret *
isophorone diamine	2855-13-2	0.1 - 5 Trade Secret *
potassium oxide	12136-45-7	0.1 - 5 Trade Secret *
sodium oxide	1313-59-3	<= 1 Trade Secret *
m-xylene-.alpha.alpha'.-diamine	1477-55-0	<= 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially

available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
calcium oxide	1305-78-8	ACGIH	TWA:2 mg/m3	
calcium oxide	1305-78-8	OSHA	TWA:5 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
aluminum oxide	1344-28-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
aluminum oxide	1344-28-1	CMRG	TWA:1 fiber/cc	
m-xylene-.alpha.alpha'.-diamine	1477-55-0	ACGIH	CEIL:0.1 mg/m3	Skin Notation
amorphous silica	7631-86-9	CMRG	TWA(as respirable dust):3 mg/m3	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Fluoroelastomer

Polyvinyl Chloride

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Viscous
Odor, Color, Grade:	Slight ammonia like odor, milky white.
Odor threshold	No Data Available
pH	Not Applicable
Melting point	No Data Available
Boiling Point	>=390 °F
Flash Point	>=290 °F [Test Method: Tagliabue Closed Cup]
Evaporation rate	<=1 [Ref Std: WATER=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	Not Applicable
Vapor Density	>=1 [Ref Std: AIR=1]
Density	1.054 g/ml
Specific Gravity	1.0 - 1.2 [Ref Std: WATER=1]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Viscosity	4,000 - 5,000 centipoise
Hazardous Air Pollutants	0 % weight [Test Method: Calculated]
VOC Less H2O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1] [Details:

VOC Less H₂O & Exempt Solvents

when used as intended with Part A]
 32 g/l [Test Method: calculated SCAQMD rule 443.1] [Details:
 as supplied]

VOC Less H₂O & Exempt Solvents

0 % [Test Method: calculated SCAQMD rule 443.1] [Details:
 when used as intended with Part A]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
 Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
polyether polyol	Dermal	Rabbit	LD50 > 5,000 mg/kg
polyether polyol	Ingestion	Rat	LD50 > 10,000 mg/kg
propoxylated trimethylolpropane	Dermal	Rat	LD50 > 2,000 mg/kg
propoxylated trimethylolpropane	Ingestion	Rat	LD50 > 2,500 mg/kg
amorphous silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
amorphous silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
amorphous silica	Ingestion	Rat	LD50 > 5,110 mg/kg
aluminum oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
aluminum oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
aluminum oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
isophorone diamine	Dermal	Rat	LD50 > 2,000 mg/kg
isophorone diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 estimated to be 1 - 5 mg/l
isophorone diamine	Ingestion	Rat	LD50 1,030 mg/kg
sodium oxide	Ingestion		LD50 estimated to be 50 - 300 mg/kg
calcium oxide	Ingestion	Rat	LD50 > 2,500 mg/kg
m-xylene-.alpha.alpha'.-diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-xylene-.alpha.alpha'.-diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-xylene-.alpha.alpha'.-diamine	Ingestion	Rat	LD50 980 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
propoxylated trimethylolpropane	Rabbit	No significant irritation
amorphous silica	Rabbit	No significant irritation
aluminum oxide	Rabbit	No significant irritation
isophorone diamine	official classification	Corrosive
calcium oxide	Human	Corrosive
m-xylene-.alpha.alpha'.-diamine	Rat	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
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propoxylated trimethylolpropane	Rabbit	Mild irritant
amorphous silica	Rabbit	No significant irritation
aluminum oxide	Rabbit	No significant irritation
isophorone diamine	Rabbit	Corrosive
calcium oxide	Rabbit	Corrosive
m-xylene-.alpha.alpha'.-diamine	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
amorphous silica	Human and animal	Not sensitizing
isophorone diamine	Guinea pig	Sensitizing
m-xylene-.alpha.alpha'.-diamine	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
amorphous silica	In Vitro	Not mutagenic
aluminum oxide	In Vitro	Not mutagenic
isophorone diamine	In Vitro	Not mutagenic
isophorone diamine	In vivo	Not mutagenic
calcium oxide	In Vitro	Not mutagenic
m-xylene-.alpha.alpha'.-diamine	In Vitro	Not mutagenic
m-xylene-.alpha.alpha'.-diamine	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
amorphous silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
aluminum oxide	Inhalation	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
amorphous silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
amorphous silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
amorphous silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
isophorone diamine	Ingestion	Not toxic to female reproduction	Rat	NOAEL 160 mg/kg/day	90 days
isophorone diamine	Ingestion	Not toxic to male reproduction	Rat	NOAEL 160 mg/kg/day	90 days
isophorone diamine	Ingestion	Not toxic to development	Rat	NOAEL 250 mg/kg/day	during gestation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not toxic to female reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not toxic to male reproduction	Rat	NOAEL 450 mg/kg	1 generation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not toxic to development	Rat	NOAEL 450 mg/kg/day	1 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
isophorone diamine	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	LOAEL 0.002 mg/l	2 weeks
calcium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Not available	NOAEL Not available	occupational exposure
m-xylene-.alpha.alpha'.-diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
amorphous silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
aluminum oxide	Inhalation	pneumoconiosis pulmonary fibrosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
isophorone diamine	Ingestion	hematopoietic system liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 160 mg/kg/day	13 weeks
m-xylene-.alpha.alpha'.-diamine	Ingestion	endocrine system blood bone marrow	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 600 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
aluminum oxide	1344-28-1	0.1 - 5
aluminum oxide (ALUMINUM OXIDE (FIBROUS FORMS ONLY))	1344-28-1	0.1 - 5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification**

Health: 3 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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