



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Fused Silica Castables AR & AR Fine Casting

Product Identification Numbers

98-0090-0257-1, 98-0090-0258-9, 98-0090-0259-7, 98-0213-3228-7, 98-0213-3229-5

1.2. Recommended use and restrictions on use

Recommended use

Industrial Grade Casting

1.3. Supplier's details

MANUFACTURER: Ceradyne, Inc.
DIVISION: Ceradyne, Inc.
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-800-364-3577

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Reproductive Toxicity: Category 1A.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
Causes skin irritation.
May damage fertility or the unborn child.

Precautionary Statements

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear eye/face protection.
Wear protective gloves.
Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

49% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Amorphous Fused Silica	60676-86-0	50 - 75
Aluminum Oxide	1344-28-1	0 - 18
Frit	65997-18-4	5 - 10
Aluminate, calcium (1:1)	12004-88-5	0 - 2
Aluminate, calcium (1:12)	12005-57-1	0 - 2
Calcium Aluminum Oxide	12042-68-1	Trade Secret *
Lithium Carbonate	554-13-2	Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Material will not burn. Non-combustible. Use a fire fighting agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Use wet sweeping compound or water to avoid dusting. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using

this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum, insoluble compounds	12004-88-5	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
Aluminum, insoluble compounds	12005-57-1	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
Aluminum, insoluble compounds	12042-68-1	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
Aluminum Oxide	1344-28-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
SILICA, AMORPHOUS	60676-86-0	OSHA	TWA concentration:0.8 mg/m ³ ;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Powder
Odor, Color, Grade:	Odorless off-white powder
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	723 °C
Boiling Point	1310 °C
Flash Point	No flash point
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	2.3 - 2.4 g/cm ³
Specific Gravity	2.3 - 2.4 [Ref Std: WATER=1]
Solubility In Water	<i>No Data Available</i>
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	At Elevated Temperatures
Carbon dioxide	At Elevated Temperatures
Toxic Vapor, Gas, Particulate	At Elevated Temperatures

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Vapors from heated material may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Amorphous Fused Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Fused Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Fused Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Aluminum Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Lithium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Lithium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.2 mg/l
Lithium Carbonate	Ingestion	Rat	LD50 525 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Amorphous Fused Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Lithium Carbonate	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Amorphous Fused Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Lithium Carbonate	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Amorphous Fused Silica	Human and animal	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Amorphous Fused Silica	In Vitro	Not mutagenic
Aluminum Oxide	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Amorphous Fused Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide	Inhalation	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Amorphous Fused Silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Fused Silica	Inhalation	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Fused Silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Lithium Carbonate	Ingestion	Toxic to development	Human	NOAEL Not available	

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Lithium Carbonate	Ingestion	nervous system	Causes damage to organs	Human	LOAEL 500 mg/day	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Amorphous Fused Silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pneumoconiosis pulmonary fibrosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact manufacturer for more information

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Aluminum Oxide	1344-28-1	0 - 18

15.2. State Regulations

Contact manufacturer for more information

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact manufacturer for more information

15.4. International Regulations

Contact manufacturer for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 0 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: *2 Flammability: 0 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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