



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Wind Threadlocker W1235, Medium Strength

Product Identification Numbers

70-0066-6826-6, 70-0066-6827-4, 70-0066-6854-8

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Renewable Energy Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Causes damage to organs through prolonged or repeated exposure:

nervous system |

respiratory system |

Precautionary Statements**Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Get medical advice/attention if you feel unwell.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

1% of the mixture consists of ingredients of unknown acute dermal toxicity.

6% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Triethylene Glycol Dimethacrylate	109-16-0	30 - 60 Trade Secret *
Aromatic Hydrocarbon (NJTSRN: 044499600-6702)	Trade Secret*	10 - 30
Polyester Resin	Trade Secret*	5 - 10
Amorphous Treated Silica	68909-20-6	5 - 10
Hydroxypropyl Methacrylate	27813-02-1	5 - 10 Trade Secret *
Cumene Hydroperoxide	80-15-9	1 - 5 Trade Secret *
Dimethyl Siloxane, reaction product with Silica	67762-90-7	1 - 5
Saccharin	81-07-2	0.5 - 1.5
Acrylic Acid	79-10-7	0.1 - 1
Titanium Dioxide	13463-67-7	0.1 - 1 Trade Secret *

Ethylene Glycol	107-21-1	0.1 - 1
1-acetyl-2-phenylhydrazine	114-83-0	0.1 - 1 Trade Secret *
N,N-DIMETHYL-O-TOLUIDINE	609-72-3	< 0.3
4-METHYL-N,N-DIETHYLANILINE	613-48-9	< 0.3
HYDROQUINONE	123-31-9	0.05 - 0.15

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion
Oxides of Nitrogen	During Combustion
Oxides of Sulfur	During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial or professional use only. Do not use in a confined area with minimal air exchange. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylene Glycol	107-21-1	ACGIH	CEIL(as aerosol):100 mg/m3	A4: Not class. as human carcin
Ethylene Glycol	107-21-1	CMRG	CEIL(as vapor and aerosol):100 mg/m3	
HYDROQUINONE	123-31-9	ACGIH	TWA:1 mg/m3	Dermal Sensitizer, A3: Confirmed animal carcin.
HYDROQUINONE	123-31-9	CMRG	STEL:4 mg/m3	
HYDROQUINONE	123-31-9	OSHA	TWA:2 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m3	
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Hydroxypropyl Methacrylate	27813-02-1	CMRG	CEIL:3 ppm	

Dimethyl Siloxane, reaction product with Silica	67762-90-7	CMRG	CEIL:5 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
SILICA, AMORPHOUS	68909-20-6	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
Acrylic Acid	79-10-7	Manufacturer determined	STEL:5 ppm(15 mg/m3)	
Acrylic Acid	79-10-7	ACGIH	TWA:2 ppm	A4: Not class. as human carcin, Skin Notation
Cumene Hydroperoxide	80-15-9	AIHA	TWA:6 mg/m3(1 ppm)	Skin Notation

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Thixotropic Liquid
Odor, Color, Grade:	Blue liquid with mild odor.
Odor threshold	<i>Not Applicable</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>=400 °F [@ 760 mm]
Flash Point	>=212 °F [<i>Test Method</i> : Closed Cup]
Evaporation rate	<i>No Data Available</i>
Evaporation rate	Negligible
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	0.01 mmHg [@ 20 °C]
Vapor Density	1.01 [<i>Ref Std</i> : AIR=1]
Density	1.1 - 1.15 g/ml [@ 20 °C]
Specific Gravity	1.1 - 1.15 [@ 20 °C] [<i>Ref Std</i> : WATER=1]
Solubility in Water	Negligible
Solubility- non-water	<i>Not Applicable</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>Not Applicable</i>
Viscosity	2,500 - 4,000 centipoise [@ 20 °C] [<i>Test Method</i> : Brookfield]
Hazardous Air Pollutants	<=2.0 % weight [<i>Test Method</i> : Calculated]
Volatile Organic Compounds	<=30 g/l [<i>Test Method</i> : tested per EPA method 24] [<i>Details</i> : EU VOC content]
Percent volatile	0.7 % [<i>Test Method</i> : ACS METHOD]
VOC Less H2O & Exempt Solvents	<=30 g/l [<i>Test Method</i> : tested per EPA method 24]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Light

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE > 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Triethylene Glycol Dimethacrylate	Dermal	Professio	LD50 estimated to be > 5,000 mg/kg

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Triethylene Glycol Dimethacrylate	Ingestion	Rat	LD50 10,837 mg/kg
Amorphous Treated Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Treated Silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Treated Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 11,200 mg/kg
Cumene Hydroperoxide	Dermal	Rat	LD50 500 mg/kg
Cumene Hydroperoxide	Inhalation- Vapor (4 hours)	Rat	LC50 1.4 mg/l
Cumene Hydroperoxide	Ingestion	Rat	LD50 382 mg/kg
Dimethyl Siloxane, reaction product with Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, reaction product with Silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Dimethyl Siloxane, reaction product with Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Saccharin	Ingestion	Mouse	LD50 17,000 mg/kg
Acrylic Acid	Dermal	Rabbit	LD50 295 mg/kg
Acrylic Acid	Inhalation- Dust/Mist (4 hours)	Rat	LC50 3.8 mg/l
Acrylic Acid	Ingestion	Rat	LD50 1,250 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Ethylene Glycol	Ingestion	Human	LD50 1,600 mg/kg
Ethylene Glycol	Inhalation- Dust/Mist (4 hours)	Other	LC50 estimated to be 5 - 12.5 mg/l
Ethylene Glycol	Dermal	Rabbit	9,530 mg/kg
1-acetyl-2-phenylhydrazine	Dermal		LD50 estimated to be 200 - 1,000 mg/kg
1-acetyl-2-phenylhydrazine	Ingestion	Mouse	LD50 270 mg/kg
N,N-DIMETHYL-O-TOLUIDINE	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
N,N-DIMETHYL-O-TOLUIDINE	Inhalation- Dust/Mist		LC50 estimated to be 1 - 5 mg/l
N,N-DIMETHYL-O-TOLUIDINE	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
HYDROQUINONE	Dermal	Rat	LD50 > 4,800 mg/kg
HYDROQUINONE	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Triethylene Glycol Dimethacrylate	Guinea pig	Mild irritant
Amorphous Treated Silica	Rabbit	No significant irritation
Cumene Hydroperoxide	Rabbit	Corrosive
Dimethyl Siloxane, reaction product with Silica	Rabbit	No significant irritation
Acrylic Acid	Rabbit	Corrosive
Titanium Dioxide	Rabbit	No significant irritation
Ethylene Glycol	Rabbit	Minimal irritation
HYDROQUINONE	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Triethylene Glycol Dimethacrylate	Professio	Moderate irritant

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Amorphous Treated Silica	Rabbit	No significant irritation
Cumene Hydroperoxide	Rabbit	Corrosive
Dimethyl Siloxane, reaction product with Silica	Rabbit	No significant irritation
Acrylic Acid	Rabbit	Corrosive
Titanium Dioxide	Rabbit	No significant irritation
Ethylene Glycol	Rabbit	Mild irritant
HYDROQUINONE	Professio nal judgeme nt	Severe irritant

Skin Sensitization

Name	Species	Value
Triethylene Glycol Dimethacrylate	Human and animal	Sensitizing
Amorphous Treated Silica	Human and animal	Not sensitizing
Dimethyl Siloxane, reaction product with Silica	Human and animal	Not sensitizing
Acrylic Acid	Guinea pig	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Human and animal	Not sensitizing
Ethylene Glycol	Human	Some positive data exist, but the data are not sufficient for classification
HYDROQUINONE	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Triethylene Glycol Dimethacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Amorphous Treated Silica	In Vitro	Not mutagenic
Cumene Hydroperoxide	In vivo	Not mutagenic
Cumene Hydroperoxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, reaction product with Silica	In Vitro	Not mutagenic
Acrylic Acid	In vivo	Not mutagenic
Acrylic Acid	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Ethylene Glycol	In Vitro	Not mutagenic
Ethylene Glycol	In vivo	Not mutagenic
HYDROQUINONE	In Vitro	Some positive data exist, but the data are not sufficient for classification
HYDROQUINONE	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Triethylene Glycol Dimethacrylate	Dermal	Mouse	Not carcinogenic
Amorphous Treated Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Dimethyl Siloxane, reaction product with Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Acrylic Acid	Ingestion	Rat	Not carcinogenic
Acrylic Acid	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Ethylene Glycol	Ingestion	Multiple animal species	Not carcinogenic
HYDROQUINONE	Dermal	Mouse	Not carcinogenic
HYDROQUINONE	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Triethylene Glycol Dimethacrylate	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
Triethylene Glycol Dimethacrylate	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
Triethylene Glycol Dimethacrylate	Ingestion	Not toxic to development	Mouse	NOAEL 1 mg/kg/day	1 generation
Amorphous Treated Silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Treated Silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Treated Silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Dimethyl Siloxane, reaction product with Silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, reaction product with Silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, reaction product with Silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Acrylic Acid	Ingestion	Not toxic to female reproduction	Rat	NOAEL 460 mg/kg/day	2 generation
Acrylic Acid	Ingestion	Not toxic to male reproduction	Rat	NOAEL 460 mg/kg/day	2 generation
Acrylic Acid	Inhalation	Not toxic to development	Rat	NOAEL 1.1 mg/l	during organogenesis
Acrylic Acid	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 53 mg/kg/day	2 generation
Ethylene Glycol	Ingestion	Not toxic to female reproduction	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	Not toxic to male reproduction	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years
Ethylene Glycol	Dermal	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL 3,549 mg/kg/day	during organogenesis
Ethylene Glycol	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	LOAEL 750 mg/kg/day	during organogenesis
Ethylene Glycol	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL 1,000 mg/kg/day	during organogenesis

HYDROQUINONE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
HYDROQUINONE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
HYDROQUINONE	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Cumene Hydroperoxide	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Cumene Hydroperoxide	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Acrylic Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Ethylene Glycol	Ingestion	heart nervous system kidney and/or bladder respiratory system	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	poisoning and/or abuse
HYDROQUINONE	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable
HYDROQUINONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Triethylene Glycol Dimethacrylate	Dermal	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 833 mg/kg/day	78 weeks
Triethylene Glycol Dimethacrylate	Dermal	blood	All data are negative	Mouse	NOAEL 833 mg/kg/day	78 weeks
Amorphous Treated Silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Cumene Hydroperoxide	Inhalation	nervous system respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	7 days
Cumene Hydroperoxide	Inhalation	heart liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.03 mg/l	90 days
Dimethyl Siloxane, reaction product with Silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.010 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure
Ethylene Glycol	Ingestion	kidney and/or bladder vascular system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	2 years
Ethylene Glycol	Ingestion	heart hematopoietic system liver immune system muscles	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	2 years

Ethylene Glycol	Ingestion	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 12,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	skin endocrine system bone, teeth, nails, and/or hair nervous system eyes	All data are negative	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years
HYDROQUINONE	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	40 days
HYDROQUINONE	Ingestion	bone marrow liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	9 weeks
HYDROQUINONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 50 mg/kg/day	15 months
HYDROQUINONE	Ocular	eyes	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cumene Hydroperoxide	80-15-9	1 - 5
Saccharin	81-07-2	0.5 - 1.5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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