



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Wind Blade Protection Coating W4601 Part A

#### Product Identification Numbers

LC-H000-0290-0, LC-H000-0272-0, 41-9502-0061-2, 70-0067-9414-6, UU-0030-1390-9, UU-0030-9265-5

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Coating

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Renewable Energy Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Respiratory Sensitizer: Category 1A.

Skin Sensitizer: Category 1A.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Health Hazard |

##### Pictograms



**Hazard Statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.

**Precautionary Statements**

**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.  
In case of inadequate ventilation wear respiratory protection.  
Wear protective gloves.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.  
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

None.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Aliphatic polyisocyanate	9048-90-2	> 95 Trade Secret *
Hexamethylene diisocyanate	822-06-0	0.1 - 1 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable.

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not use in a confined area with minimal air exchange. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

**7.2. Conditions for safe storage including any incompatibilities**

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from amines.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
FREE ISOCYANATES	822-06-0	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	
Hexamethylene diisocyanate	822-06-0	CMRG	CEIL:0.02 ppm	
Hexamethylene diisocyanate	822-06-0	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber  
 Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Viscous liquid
<b>Odor, Color, Grade:</b>	Slight, Colourless, N/A
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	>=-24 °C
<b>Boiling Point</b>	>=180 °C
<b>Flash Point</b>	>=212 °F [ <i>Test Method: Closed Cup</i> ]
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	21 mbar [ <i>@ 21 °C</i> ]
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.090 g/cm <sup>3</sup>
<b>Specific Gravity</b>	1.090
<b>Solubility In Water</b>	<i>Not Applicable</i>
<b>Solubility- non-water</b>	Slight
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	415 °C
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	4,000 mPa-s [ <i>@ 23 °C</i> ]
<b>Percent volatile</b>	<i>No Data Available</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Not determined

### 10.5. Incompatible materials

Alcohols  
Amines  
Water

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

#### Skin Contact:

May be harmful in contact with skin.

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

No known health effects.

#### Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 2,000 - 5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE > 12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Aliphatic polyisocyanate	Dermal	Rat	LD50 > 2,000 mg/kg
Aliphatic polyisocyanate	Ingestion	Rat	LD50 > 5,000 mg/kg
Hexamethylene diisocyanate	Dermal	Rabbit	LD50 570 mg/kg
Hexamethylene diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.12 mg/l
Hexamethylene diisocyanate	Ingestion	Rat	LD50 710 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Hexamethylene diisocyanate	Rabbit	Corrosive

#### Serious Eye Damage/Irritation

Name	Species	Value
Hexamethylene diisocyanate	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
Hexamethylene diisocyanate	Multiple animal species	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
Hexamethylene diisocyanate	Human and animal	Sensitizing

**Germ Cell Mutagenicity**

Name	Route	Value
Hexamethylene diisocyanate	In Vitro	Not mutagenic
Hexamethylene diisocyanate	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Hexamethylene diisocyanate	Inhalation	Rat	Not carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Hexamethylene diisocyanate	Inhalation	Not toxic to female reproduction	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	Not toxic to development	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.014 mg/l	4 weeks

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hexamethylene diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Hexamethylene diisocyanate	Inhalation	blood	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hexamethylene diisocyanate	Inhalation	liver   kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.002 mg/l	3 weeks
Hexamethylene diisocyanate	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.0014 mg/l	4 weeks
Hexamethylene diisocyanate	Inhalation	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.0012 mg/l	2 years
Hexamethylene diisocyanate	Inhalation	nervous system	All data are negative	Rat	NOAEL 0.002 mg/l	7 weeks

Hexamethylene diisocyanate	Inhalation	heart	All data are negative	Rat	NOAEL 0.001 mg/l	90 days
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#### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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#### Reason for Reissue

Conversion to GHS format SDS.

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