



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M (TM) Wind Hybrid Sealant W2340, Gray (RAL 7038)

Product Identification Numbers

70-0066-8655-7

1.2. Recommended use and restrictions on use

Recommended use

Sealant

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Renewable Energy Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

May cause an allergic skin reaction.
May damage fertility or the unborn child.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Limestone	1317-65-3	15 - 40 Trade Secret *
Calcium Carbonate	471-34-1	15 - 40 Trade Secret *
Polyether	Trade Secret*	10 - 30 Trade Secret *
Diisodecyl Phthalate	68515-49-1	5 - 10 Trade Secret *
Titanium Dioxide	13463-67-7	< 10 Trade Secret *
Non-aromatic Hydrocarbons	64742-47-8	3 - 7 Trade Secret *
Alkylsulfonic phenyl ester	91082-17-6	< 4 Trade Secret *
Carbon Black	1333-86-4	< 3 Trade Secret *
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	1760-24-3	0.1 - 1 Trade Secret *
Dioctyltinbis(acetylacetonate)	54068-28-9	0.1 - 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide
Irritant Vapors or Gases
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Limestone	1317-65-3	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m ³	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	CMRG	TWA:0.5 mg/m ³	
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m ³	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m ³	
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m ³	
Calcium Carbonate	471-34-1	CMRG	TWA:10 mg/m ³ ;STEL:20 mg/m ³	
Limestone	471-34-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
JET FUELS (NON-AEROSOL), AS TOTAL HYDROCARBON VAPOR	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m ³	A3: Confirmed animal carcin., Skin Notation
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m ³	A3: Confirmed animal carcin., Skin Notation
Non-aromatic Hydrocarbons	64742-47-8	CMRG	TWA:165 ppm	
Diisodecyl Phthalate	68515-49-1	CMRG	TWA:5 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Slight odor
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Boiling Point	> 120 °C
Flash Point	No flash point
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	1.65 g/cm ³
Specific Gravity	<i>No Data Available</i>
Solubility in Water	Negligible
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	> 200 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Hazardous Air Pollutants	0 % weight [<i>Test Method: Calculated</i>]
VOC Less H₂O & Exempt Solvents	1.32 % [<i>Test Method: tested per EPA method 24</i>]

VOC Less H2O & Exempt Solvents
Solids Content

22.0 g/l [*Test Method:* tested per EPA method 24]
99 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Alcohols

Water

Amines

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Diisodecyl Phthalate	Dermal	Rabbit	LD50 > 3,160 mg/kg
Diisodecyl Phthalate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 12.5 mg/l
Diisodecyl Phthalate	Ingestion	Rat	LD50 > 9,700 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Non-aromatic Hydrocarbons	Dermal	Rabbit	LD50 > 3,160 mg/kg
Non-aromatic Hydrocarbons	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3 mg/l
Non-aromatic Hydrocarbons	Ingestion	Rat	LD50 > 5,000 mg/kg
Alkylsulfonic phenyl ester	Dermal	Rat	LD50 > 1,055 mg/kg
Alkylsulfonic phenyl ester	Ingestion	Rat	LD50 > 15,825 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	Inhalation-	Rat	LC50 >1.49, <2.44 mg/l

	Dust/Mist (4 hours)		
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	Ingestion	Rat	LD50 1,897 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Calcium Carbonate	Rabbit	No significant irritation
Limestone	Rabbit	No significant irritation
Diisodecyl Phthalate	Rabbit	Minimal irritation
Titanium Dioxide	Rabbit	No significant irritation
Non-aromatic Hydrocarbons	Rabbit	Mild irritant
Alkylsulfonic phenyl ester	Human and animal	No significant irritation
Carbon Black	Rabbit	No significant irritation
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Calcium Carbonate	Rabbit	No significant irritation
Limestone	Rabbit	No significant irritation
Diisodecyl Phthalate	Rabbit	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
Non-aromatic Hydrocarbons	Rabbit	Mild irritant
Alkylsulfonic phenyl ester	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Diisodecyl Phthalate	Guinea pig	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Human and animal	Not sensitizing
Non-aromatic Hydrocarbons	Guinea pig	Not sensitizing
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	Multiple animal species	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Diisodecyl Phthalate	In Vitro	Not mutagenic
Diisodecyl Phthalate	In vivo	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Non-aromatic Hydrocarbons	In Vitro	Not mutagenic
Alkylsulfonic phenyl ester	In Vitro	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
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Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Non-aromatic Hydrocarbons	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Calcium Carbonate	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematemg & during gestation
Limestone	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematemg & during gestation
Diisodecyl Phthalate	Ingestion	Not toxic to female reproduction	Rat	NOAEL 927 mg/kg/day	2 generation
Diisodecyl Phthalate	Ingestion	Not toxic to male reproduction	Rat	NOAEL 929 mg/kg/day	2 generation
Diisodecyl Phthalate	Ingestion	Toxic to development	Rat	NOAEL 38 mg/kg/day	2 generation
Alkylsulfonic phenyl ester	Ingestion	Not toxic to female reproduction	Rat	NOAEL 530 mg/kg/day	1 generation
Alkylsulfonic phenyl ester	Ingestion	Not toxic to development	Rat	NOAEL 530 mg/kg/day	1 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Calcium Carbonate	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
Limestone	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
Non-aromatic Hydrocarbons	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Non-aromatic Hydrocarbons	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Calcium Carbonate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Limestone	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Diisodecyl Phthalate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.5 mg/l	2 weeks
Diisodecyl Phthalate	Inhalation	hematopoietic system liver	All data are negative	Rat	NOAEL 0.5 mg/l	2 weeks

Diisodecyl Phthalate	Inhalation	kidney and/or bladder	All data are negative	Rat	NOAEL 0.5 mg/l	2 generation
Diisodecyl Phthalate	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 686 mg/kg/day	90 days
Diisodecyl Phthalate	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	90 days
Diisodecyl Phthalate	Ingestion	heart	All data are negative	Rat	NOAEL 500 mg/kg/day	90 days
Diisodecyl Phthalate	Ingestion	hematopoietic system	All data are negative	Dog	NOAEL 320 mg/kg/day	90 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure
Alkylsulfonic phenyl ester	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,490 mg/kg/day	90 days
Carbon Black	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
Non-aromatic Hydrocarbons	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact manufacturer for more information

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations

Contact manufacturer for more information

15.3. Chemical Inventories

Contact manufacturer for more information

15.4. International Regulations

Contact manufacturer for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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