



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Aerospace Sealant AC-240 B-1/2 PMF

Product Identification Numbers

70-0052-0132-5, 70-0052-0134-1, 70-0052-0140-8, 70-0052-0141-6, 70-0052-0145-7, 70-0052-0146-5

1.2. Recommended use and restrictions on use

Recommended use

For industrial or professional use only., Sealant

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Aerospace and Commercial Transportation Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms



Hazard Statements

Causes damage to organs through prolonged or repeated exposure:
 nervous system |
 respiratory system |

Precautionary Statements

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.
 Do not eat, drink or smoke when using this product.
 Wash thoroughly after handling.

Response:

Get medical advice/attention if you feel unwell.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYSULFIDE RUBBER	68611-50-7	50 - 60
CALCIUM CARBONATE	471-34-1	25 - 35
HYDROGENATED TERPHENYL	61788-32-7	1 - 5 Trade Secret *
MANGANESE DIOXIDE	1313-13-9	1 - 5 Trade Secret *
TITANIUM DIOXIDE	13463-67-7	1 - 5 Trade Secret *
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	2530-83-8	0.1 - 3
SODIUM HYDROXIDE	1310-73-2	< 0.3
QUARTZ SILICA	14808-60-7	< 0.3 Trade Secret *
FERBAM	14484-64-1	< 0.06

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion
Oxides of Sulfur	During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SODIUM HYDROXIDE	1310-73-2	ACGIH	CEIL:2 mg/m ³	
SODIUM HYDROXIDE	1310-73-2	CMRG	TWA:2 mg/m ³	
SODIUM HYDROXIDE	1310-73-2	OSHA	TWA:2 mg/m ³	
MANGANESE COMPOUNDS	1313-13-9	OSHA	CEIL(as Mn):5 mg/m ³	
MANGANESE, INORGANIC COMPOUNDS	1313-13-9	ACGIH	TWA(as Mn, inhalable fraction):0.1 mg/m ³ ;TWA(as Mn, respirable fraction):0.02 mg/m ³	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m ³	
TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m ³	
FERBAM	14484-64-1	ACGIH	TWA(inhalable fraction):5 mg/m ³	A4: Not class. as human carcin
FERBAM	14484-64-1	OSHA	TWA(as total dust):15 mg/m ³	
QUARTZ SILICA	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m ³	A2: Suspected human carcin.
QUARTZ SILICA	14808-60-7	OSHA	TWA concentration(as total dust):0.3 mg/m ³ ;TWA concentration(respirable):0.1 mg/m ³ (2.4 millions of particles/cu. ft.)	
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	2530-83-8	CMRG	TWA:5 ppm	
CALCIUM CARBONATE	471-34-1	CMRG	TWA:10 mg/m ³ ;STEL:20 mg/m ³	
Limestone	471-34-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
HYDROGENATED TERPHENYL	61788-32-7	ACGIH	TWA:0.5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Sulphurous odor; Gray paste
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	<i>No Data Available</i>
Flash Point	>=200 °F [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Specific Gravity	1.61 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Volatile Organic Compounds	1.8 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
VOC Less H2O & Exempt Solvents	1.8 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Reducing agents
Strong bases
Strong acids

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTAL AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
QUARTZ SILICA	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
TITANIUM DIOXIDE	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
POLYSULFIDE RUBBER	Dermal	Rat	LD50 > 7,800 mg/kg
POLYSULFIDE RUBBER	Ingestion	Rat	LD50 > 5,000 mg/kg
CALCIUM CARBONATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM CARBONATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3.0 mg/l
CALCIUM CARBONATE	Ingestion	Rat	LD50 6,450 mg/kg
MANGANESE DIOXIDE	Dermal	Rat	LD50 2,000 mg/kg
MANGANESE DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.5 mg/l
MANGANESE DIOXIDE	Ingestion	Rat	LD50 > 2,197 mg/kg
HYDROGENATED TERPHENYL	Dermal	Rabbit	LD50 6,800 mg/kg
HYDROGENATED TERPHENYL	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 11.1 mg/l
HYDROGENATED TERPHENYL	Ingestion	Rat	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg
3-(TRIMETHOXY-SILYL)PROPYL GLYCIDYL ETHER	Dermal	Rabbit	LD50 4,000 mg/kg
3-(TRIMETHOXY-SILYL)PROPYL GLYCIDYL ETHER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(TRIMETHOXY-SILYL)PROPYL GLYCIDYL ETHER	Ingestion	Rat	LD50 7,010 mg/kg
QUARTZ SILICA	Dermal		LD50 estimated to be > 5,000 mg/kg
QUARTZ SILICA	Ingestion		LD50 estimated to be > 5,000 mg/kg
FERBAM	Dermal	Rabbit	LD50 > 4,000 mg/kg
FERBAM	Ingestion	Rat	LD50 1,130 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
3-(TRIMETHOXY-SILYL)PROPYL GLYCIDYL ETHER	Rabbit	Mild irritant
QUARTZ SILICA	Professional judgement	No significant irritation
SODIUM HYDROXIDE	Rabbit	Corrosive
FERBAM	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Rabbit	Corrosive
SODIUM HYDROXIDE	Rabbit	Corrosive
FERBAM	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
POLYSULFIDE RUBBER		Not sensitizing
HYDROGENATED TERPHENYL	Human	Not sensitizing
TITANIUM DIOXIDE	Human and animal	Not sensitizing
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Guinea pig	Some positive data exist, but the data are not sufficient for classification
SODIUM HYDROXIDE	Human	Not sensitizing
FERBAM	Guinea pig	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
HYDROGENATED TERPHENYL	In vivo	Not mutagenic
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	In vivo	Not mutagenic
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	In Vitro	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In Vitro	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In vivo	Some positive data exist, but the data are not sufficient for classification
SODIUM HYDROXIDE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic
3-(TRIMETHOXYSILYL)PROPYL GLYCIDYL ETHER	Dermal	Mouse	Not carcinogenic
QUARTZ SILICA	Inhalation	Human and animal	Carcinogenic
FERBAM	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	pre mating & during gestation
HYDROGENATED TERPHENYL	Ingestion	Not toxic to female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation

HYDROGENATED TERPHENYL	Ingestion	Not toxic to male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
HYDROGENATED TERPHENYL	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	2 generation
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
FERBAM	Ingestion	Not toxic to female reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Not toxic to male reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 11 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
FERBAM	Ingestion	Rat	Causes effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
SODIUM HYDROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
HYDROGENATED TERPHENYL	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.5 mg/l	90 days
HYDROGENATED TERPHENYL	Ingestion	endocrine system blood liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 144 mg/kg/day	14 weeks
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.010 mg/l	2 years
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
QUARTZ SILICA	Inhalation	silicosis	Causes damage to organs	Human	NOAEL Not available	occupational

			through prolonged or repeated exposure		available	exposure
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Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
MANGANESE DIOXIDE (MANGANESE COMPOUNDS)	1313-13-9	1 - 5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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