



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

Catalyst Coated Membrane (CCM): Dispersed Catalysts - Anode / Cathode

#### Product Identification Numbers

44-0050-3079-4, 44-0050-3080-2, 98-0001-0587-8, 98-0001-0588-6, 98-0001-1114-0, 98-0001-1115-7, 98-0001-1129-8, 98-0001-1131-4

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Fuel Cell Electrode.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Corporate Funded
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

##### Pictograms

Not applicable.

#### 2.3. Hazards not otherwise classified

Do not use organic solvents near Fuel Cell Membrane. Solvent vapor may ignite and could generate hydrogen fluoride (HF) gas during combustion of the membrane. Hydrogen fluoride (HF) can be generated during laser converting processes. Use adequate ventilation.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Per Fluorosulfonic Acid (PFSA)	Trade Secret*	70 - 85
Polyester Film	None	1 - 15
Phenylenesulfonyl Polymer	Trade Secret*	5 - 20
Carbon	7440-44-0	1 - 15
Fluoropolymer	Trade Secret*	< 5
Sulfonic Acid	Trade Secret*	< 5
Platinum	7440-06-4	< 2

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

No need for first aid is anticipated.

**If Swallowed:**

No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**5.3. Special protective actions for fire-fighters**

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. Observe precautions from other sections.

**6.2. Environmental precautions**

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Store work clothes separately from other clothing, food and tobacco products.

### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Platinum	7440-06-4	ACGIH	TWA:1 mg/m <sup>3</sup>	
Carbon	7440-44-0	CMRG	TWA:3 fiber/cc	
Graphite	7440-44-0	ACGIH	TWA(respirable fraction):2 mg/m <sup>3</sup>	
Graphite	7440-44-0	OSHA	TWA:15 millions of particles/cu. ft.	
GRAPHITE SYNTHETIC	7440-44-0	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

No chemical protective gloves are required.

##### Respiratory protection

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure

levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Odor, Color, Grade:	Black film. Little or no odor.
Odor threshold	<i>Not Applicable</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	No flash point
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Specific Gravity	1.2
Solubility in Water	Nil
Solubility- non-water	<i>Not Applicable</i>
Partition coefficient: n-octanol/ water	<i>Not Applicable</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>Not Applicable</i>
Viscosity	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Not determined

### 10.5. Incompatible materials

Alcohols

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Oxidation, heat or reaction
Carbon dioxide	Oxidation, heat or reaction
Hydrogen Fluoride	Oxidation, heat or reaction

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be

present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

No known health effects.

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

No known health effects.

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Carbon	Dermal		LD50 estimated to be > 5,000 mg/kg
Carbon	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.1 mg/l
Carbon	Ingestion	Rat	LD50 > 2,000 mg/kg
Fluoropolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Carbon	Rabbit	No significant irritation
Fluoropolymer	Professional judgement	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Carbon	Rabbit	Mild irritant
Fluoropolymer	Professional judgement	No significant irritation

#### Skin Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Germ Cell Mutagenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Reproductive Toxicity**

#### **Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Target Organ(s)**

##### **Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

##### **Specific Target Organ Toxicity - repeated exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## **SECTION 12: Ecological information**

#### **Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

#### **Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## **SECTION 13: Disposal considerations**

#### **13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## **SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## **SECTION 15: Regulatory information**

#### **15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements. Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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