



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Adhesion Promoter K540NTUV

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Automotive - Industrial/Professional use, Adhesion Promoter

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1A.

Aspiration Hazard: Category 1.

Specific Target Organ Toxicity (single exposure): Category 2.

Specific Target Organ Toxicity (central nervous system): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Flame | Exclamation mark | Health Hazard |

##### Pictograms



### Hazard Statements

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause an allergic skin reaction.

May be fatal if swallowed and enters airways.

May cause drowsiness or dizziness.

May cause damage to organs:  
respiratory system |

### Precautionary Statements

#### Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If skin irritation or rash occurs: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Do NOT induce vomiting.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

IF exposed or concerned: Call a POISON CENTER or doctor/physician.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

#### Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

### 2.3. Hazards not otherwise classified

None.

1% of the mixture consists of ingredients of unknown acute oral toxicity.

3% of the mixture consists of ingredients of unknown acute inhalation toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
METHYLCYCLOHEXANE	108-87-2	55 - 70 Trade Secret *
N-BUTYL ACETATE	123-86-4	20 - 30 Trade Secret *
ISOPROPYL ALCOHOL	67-63-0	5 - 15 Trade Secret *
POLYAMIDEAMINE	Trade Secret*	1 - 5
CHLORINATED POLYOLEFIN	68609-36-9	1 - 5
P-TERT-BUTYLPHENYL GLYCIDYL ETHER	3101-60-8	< 0.2 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

##### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

##### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

##### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

##### If Swallowed:

Do not induce vomiting. Get immediate medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

#### Hazardous Decomposition or By-Products

##### Substance

Carbon monoxide

##### Condition

During Combustion

Carbon dioxide

During Combustion

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools.

Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial or professional use only. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
METHYLCYCLOHEXANE	108-87-2	ACGIH	TWA:400 ppm	
METHYLCYCLOHEXANE	108-87-2	OSHA	TWA:2000 mg/m3(500 ppm)	

N-BUTYL ACETATE	123-86-4	ACGIH	TWA:150 ppm;STEL:200 ppm	
N-BUTYL ACETATE	123-86-4	OSHA	TWA:710 mg/m <sup>3</sup> (150 ppm)	
ISOPROPYL ALCOHOL	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
ISOPROPYL ALCOHOL	67-63-0	OSHA	TWA:980 mg/m <sup>3</sup> (400 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	Solvent odor, straw color.
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>

<b>Boiling Point</b>	101 °C [ <i>Test Method</i> : Estimated] [ <i>Details</i> : based on methylcyclohexane]
<b>Flash Point</b>	-3.9 °C [ <i>Test Method</i> : Closed Cup]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	0.81 g/cm <sup>3</sup> [ <i>Ref Std</i> : WATER=1]
<b>Specific Gravity</b>	0.81 [ <i>Ref Std</i> : WATER=1]
<b>Solubility in Water</b>	<i>No Data Available</i>
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	265 °C [ <i>Test Method</i> : Estimated]
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	2 - 5 centipoise
<b>Hazardous Air Pollutants</b>	0 % weight [ <i>Test Method</i> : Calculated]
<b>Volatile Organic Compounds</b>	781.6 g/l [ <i>Test Method</i> : calculated SCAQMD rule 443.1] [ <i>Details</i> : Calculated]
<b>Percent volatile</b>	Approximately 97 % [ <i>Details</i> : Calculated]
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	781.7 g/l [ <i>Test Method</i> : calculated SCAQMD rule 443.1] [ <i>Details</i> : Calculated]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat  
Sparks and/or flames

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be

present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

##### Skin Contact:

Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion:

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
METHYLCYCLOHEXANE	Inhalation-Vapor (4 hours)	Mouse	LC50 26 mg/l
METHYLCYCLOHEXANE	Dermal	Rabbit	LD50 > 86,700 mg/kg
METHYLCYCLOHEXANE	Ingestion	Rat	LD50 > 3,200 mg/kg
N-BUTYL ACETATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
N-BUTYL ACETATE	Inhalation-	Rat	LC50 1.4 mg/l

	Dust/Mist (4 hours)		
N-BUTYL ACETATE	Inhalation- Vapor (4 hours)	Rat	LC50 > 20 mg/l
N-BUTYL ACETATE	Ingestion	Rat	LD50 > 8,800 mg/kg
ISOPROPYL ALCOHOL	Dermal	Rabbit	LD50 12,870 mg/kg
ISOPROPYL ALCOHOL	Inhalation- Vapor (4 hours)	Rat	LC50 72.6 mg/l
ISOPROPYL ALCOHOL	Ingestion	Rat	LD50 4,710 mg/kg
CHLORINATED POLYOLEFIN	Dermal	Guinea pig	LD50 > 1,000 mg/kg
CHLORINATED POLYOLEFIN	Ingestion	Rat	LD50 > 3,200 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
METHYLCYCLOHEXANE	Rabbit	Minimal irritation
N-BUTYL ACETATE	Rabbit	Minimal irritation
ISOPROPYL ALCOHOL	Multiple animal species	No significant irritation
CHLORINATED POLYOLEFIN	Guinea pig	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
METHYLCYCLOHEXANE	Rabbit	Mild irritant
N-BUTYL ACETATE	Rabbit	Moderate irritant
ISOPROPYL ALCOHOL	Rabbit	Severe irritant
CHLORINATED POLYOLEFIN	Profession- al judgeme- nt	Mild irritant

### Skin Sensitization

Name	Species	Value
N-BUTYL ACETATE	Multiple animal species	Not sensitizing
ISOPROPYL ALCOHOL	Guinea pig	Not sensitizing

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
N-BUTYL ACETATE	In Vitro	Not mutagenic
ISOPROPYL ALCOHOL	In Vitro	Not mutagenic
ISOPROPYL ALCOHOL	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
METHYLCYCLOHEXANE	Inhalation	Multiple animal species	Not carcinogenic
ISOPROPYL ALCOHOL	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
N-BUTYL ACETATE	Inhalation	Not toxic to female reproduction	Rat	NOAEL 7.1 mg/l	prematuring & during gestation
N-BUTYL ACETATE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 7.1 mg/l	prematuring & during gestation
ISOPROPYL ALCOHOL	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	during organogenesis
ISOPROPYL ALCOHOL	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 9 mg/l	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYLCYCLOHEXANE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
METHYLCYCLOHEXANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
N-BUTYL ACETATE	Inhalation	respiratory system	May cause damage to organs	Rat	LOAEL 2.6 mg/l	4 hours
N-BUTYL ACETATE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
N-BUTYL ACETATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	not available
ISOPROPYL ALCOHOL	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 13.4 mg/l	24 hours
ISOPROPYL ALCOHOL	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYLCYCLOHEXANE	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.6 mg/l	12 months
METHYLCYCLOHEXANE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 12 mg/l	10 weeks
N-BUTYL ACETATE	Inhalation	olfactory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.4 mg/l	14 weeks
N-BUTYL ACETATE	Inhalation	liver   kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 7.26 mg/l	13 days
ISOPROPYL ALCOHOL	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 12.3 mg/l	24 months
ISOPROPYL ALCOHOL	Inhalation	nervous system	All data are negative	Rat	NOAEL 12 mg/l	13 weeks

ISOPROPYL ALCOHOL	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	12 weeks
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**Aspiration Hazard**

Name	Value
METHYLCYCLOHEXANE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - Yes    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - No

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### SECTION 16: Other information

#### NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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