

Handy Flo 801 Flux Binder, DF 801, and X5233

Safety Data Sheet

1. Product and Company Identification

Manufacturer

Lucas-Milhaupt, Inc.
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Emergency Phone Number

Chemtrec: 800-424-9300

SDS Number: 273

Product Codes: 83-801 (Handy Flo 801), 84-209

Product Use(s): Flux binder for metal joining

2. Hazards Identification

Classification(s)

Acute Toxicity, Oral: Hazard Category 4
Eye Damage/Irritation: Hazard Category 2B
Skin Corrosion/Irritation: Hazard Category 2

Label Symbol(s): Exclamation point

Label Signal Word(s): Warning

Label Hazard Statement(s)

Harmful if swallowed.
Causes skin and eye irritation.

Label Precautionary Statement(s)

Wear protective gloves and eye/face protection.
Wash hands thoroughly after handling.

IF IN EYES: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.

IF ON SKIN: Wash with plenty of water. If irritation occurs, get medical advice/attention. Take off contaminated clothing and wash it before reuse.

IF SWALLOWED: Rinse mouth. Call a Poison Control Center or doctor if you feel unwell.

Do not eat, drink, or smoke when using this product.
Dispose of contents/container in accordance with applicable regulations.
The acute toxicities of <5% of the product's ingredients are unknown.



3. Composition/Information on Ingredients

Ingredient	CAS Number	%	Impurities
Dimethylamine hydrochloride	506-58-2	15-20	None known
Hydrotreated light distillate	64742-47-8	60-80	None known

4. First Aid Measures

Eye

Flush affected areas with water for at least 15 minutes. Seek medical assistance if necessary.

Skin

Remove contaminated clothing, and wash affected area with large quantities of water for at least five minutes. Seek medical attention if necessary.

Ingestion

Do not induce vomiting unless so instructed by medical personnel. Seek immediate medical assistance. Do not attempt to give anything by mouth to an unconscious or convulsive person.

Inhalation

If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

Note to Physician or Poison Control Center

If ingested, the component hydrotreated light distillate may cause gastrointestinal irritation, nausea, and vomiting. No components are absorbed through the skin, although irritation or dermatitis may occur.

5. Fire Fighting Measures

Extinguishing Media

Use dry chemical, foam, or carbon dioxide. Do not use water.

Fire and Explosion Hazards

This product may ignite if exposed to sources of ignition above its flash point and/or temperatures exceeding its autoignition point. If it is present in a fire or explosion, potential decomposition byproducts may include carbon monoxide, smoke, oxides of nitrogen, and irritant combustion byproducts.

Fire Fighting Instructions

If fighting a fire in which this product is present, wear a self-contained breathing apparatus with full-facepiece operated in pressure-demand or other positive pressure mode.

6. Accidental Release Measures

Methods and Materials

Isolate spilled product and transfer to impervious containers.

Personal Precautions

Avoid contact with skin, eyes, and mucous membranes. Wear appropriate protective equipment (e.g., gloves, chemical goggles) during cleanup.

Environmental Precautions

Prevent spills from entering sewers or contaminating soil.

7. Handling and Storage

Handling Precautions

Avoid contact with skin and clothing, using protective equipment as needed.

Work and Hygiene Practices

To prevent ingestion following use of the product, wash hands and face before eating, drinking, applying cosmetics, or using tobacco. Remove contaminated clothing or protective equipment before entering eating/drinking areas.

Storage Precautions

Keep containers tightly closed. Store in a cool place away from sources of ignition and incompatible materials (see Section #10).

8. Exposure Controls and Personal Protection

Ingredients - Exposure Limits

Dimethylamine hydrochloride

ACGIH TLVs: 5 ppm TWA; 15 ppm STEL (as dimethylamine)

OSHA PEL: 10 ppm TWA (as dimethylamine)

Hydrotreated light distillate

No specific ACGIH TLV(s)

OSHA PEL: 500 ppm TWA

Manufacturer's recommended OEL: 1,200 mg/m³ TWA

Ingredients - Biological Limits

Dimethylamine hydrochloride

No ACGIH BEI(s) or other biological limit(s)

Hydrotreated light distillate

No ACGIH BEI(s) or other biological limit(s)

Engineering Controls

Use dilution or local exhaust ventilation adequate to maintain concentrations of all components and their byproducts to within their applicable standards.

Eye/Face Protection

Where there is potential for eye contact, wear safety glasses with side shields, chemical goggles, and/or a face shield.

Skin Protection

Wear appropriate protective gloves and clothing to prevent skin injuries from the hazards of brazing and/or for prolonged or repeated contact with the product. Avoid flammable fabrics.

Respiratory Protection

If an exposure level to a component(s) exceeds an applicable standard, use a NIOSH-approved respirator having a configuration (facepiece, filter media, assigned protection factor, etc.) effective for the concentration of the component(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036, USA).

9. Physical and Chemical Properties

Appearance: white paste
Odor: mineral spirits
Odor threshold: not determined
pH: not applicable
Melting point: not applicable
Freezing point: not determined
Boiling point: >424F./218C.
Boiling range: 424-295F./218-257C.
Flash Point: >200F./94C.
Evaporation Rate: <0.01 (n-butyl acetate = 1.0)
Flammability Class: IIIB
Lower Explosive Limit: approx. 0.6
Upper Explosive Limit: approx. 5.0
Vapor pressure: <1 mm Hg @ 25C.
Vapor density: approx. not determined
Relative density (H2O): approx. 0.8
Solubility (H2O): insoluble
Oil-water partition coefficient: not determined
Autoignition Point: >392F./200C.
Decomposition temperature: not determined
Viscosity: not determined

10. Stability and Reactivity

Reactivity: none reasonably foreseeable
Stability: stable
Hazardous Polymerization: will not occur
Risk of Dangerous Reactions: Some components of the product may decompose at elevated temperatures.

Incompatible Materials

Strong oxidizing agents.

Potential Hazardous Decomposition Products

Carbon monoxide, carbon dioxide, ammonia, smoke, and irritant decomposition byproducts.

11. Toxicological Information

This product has not been tested for toxicology by the manufacturer.

Ingredients - Toxicological Data

Dimethylamine hydrochloride
LD50: >1,070 mg/kg (oral/rat) LC50: No data available
Hydrotreated light distillate
LD50: >15,000 mg/kg (oral/rat) LC50: No data available

Primary Routes(s) of Entry

Ingestion; inhalation.

Eye Hazards

This product may cause eye irritation.

Skin Hazards

Skin contact may cause mild irritation or defatting of the skin.

Ingestion Hazards

Ingestion of may cause nausea, vomiting, diarrhea, abdominal pain, gastrointestinal irritation, cramps, and central nervous system depression.

Inhalation Hazards

Inhalation of toxicologically-significant quantities of the components is unlikely when the product is used in accordance with instructions and specified protective measures (see Section #8). If the product is heated to elevated temperatures, vapors of the component hydrocarbon may irritate the nose, throat, and upper respiratory system.

Symptoms Related to Overexposure

Irritation of the nose, throat, and respiratory tract.

Delayed Effects from Long Term Overexposure

Ingestion may aggravate pre-existing diseases of the gastrointestinal system.

Carcinogenicity

The product contains no chemicals classified as potential or demonstrated carcinogens by IARC, NTP, or OSHA.

Germ Cell Mutagenicity

The product contains no chemicals determined to be germ cell mutagens.

Reproductive Effects

The product contains no components determined to be damaging to fertility or the unborn child.

Acute Toxicity Estimates

LD50 (oral): >1,000 mg/kg
LD50 (dermal): no data available
LC50: no data available

Interactive Effects of Components: no data available

12. Ecological Information

No ecological data is available for the product. Ecological data for the components is as follows:

Dimethylamine hydrochloride

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, Microorganisms, Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Hydrotreated light distillate

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, Microorganisms, Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Ozone Depletion Potential: This product contains no ingredients listed in the Annexes to the Montréal Protocol on Substances that Deplete the Ozone Layer.

13. Disposal Considerations

Do not discharge waste product into sanitary or storm sewers or allow it to contaminate soil. Consult applicable Federal, State/ Provincial, and local regulations.

14. Transport Information

Transport is not regulated by USDOT, TDG (Canada), IATA, or IMO.

15. Regulatory Information

United States Regulatory Information

All components of this product are listed on the EPA's TSCA inventory.

SARA Hazard Classes: Acute Health Hazard

SARA Section 313 Notification: This product contains no ingredients in concentrations >1% (for carcinogens >0.1%) regulated under Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 or 40 CFR 372.

Canadian Regulatory Information

All components of this product are listed on either the Domestic Substances List (DSL) or the Nondomestic Substances List (NDSL).

WHMIS Class(es) and Division(s): D2B

Components on Ingredients Disclosure List: none

This product has been classified according to the hazard criteria of the CPR and this SDS contains all of the information required by the CPR.

16. Other Information

HMIS Ratings (Legend)

Health - 2 (moderate hazard)
Flammability - 1 (slight hazard)
Physical Hazard - 0 (minimal hazard)
PPE - see Note

Note: Lucas-Milhaupt, Inc. recommends use of protective eyewear and gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its ratings be used only in conjunction with a fully implemented HMIS program,

and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

NFPA Ratings

Health - 2 Flammability - 1 Reactivity - 0

Preparation Information

Date of Preparation: 7 July 2014

Date of Prior SDS: 28 August 2013

Disclaimer

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Lucas-Milhaupt, Inc.