Alloy 62-719

Safety Data Sheet

1. Product and Company Identification

Manufacturer

Lucas-Milhaupt, Inc.
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Emergency Phone Number

Chemtrec: 800-424-9300

SDS Number: 216
Product Code: 62-719
Product Use(s): Alloy for brazing and other metallurgical processes

2. Hazards Identification

Classification(s)

Flammable Solid: Hazard Category 1
Substances Which, in Contact with Water, Emit Flammable Gases:
Hazard Category 2

Label Symbol(s): Flame

Label Signal Word(s): Danger

Label Hazard Statement(s)

Flammable solid.
In contact with water releases flammable gases.

Label Precautionary Statement(s)

Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting equipment.
Do not allow contact with water.
Handle under inert gas.
Protect from moisture.
Wear protective gloves and eye/face protection.

IN CASE OF FIRE: Use dry sand, dry clay, dry limestone, or Class D fire extinguishers. Do not use carbon dioxide, halogenated agents, or water.
Brush off loose particles from skin and immerse in cool water or wrap in wet bandages.

Store in a dry place in a closed container.
Dispose of contents/container in accordance with applicable regulations.
The acute toxicities of 89-91% of the product’s ingredients are unknown.

3. Composition/Information on Ingredients

Ingredient	CAS Number	%	Impurities
Aluminum	7429-90-5	73-78	None known
Copper	7440-50-8	3-5	None known
Silicon	7440-21-3	9-11	None known
Zinc	7440-66-6	9-11	None known

4. First Aid Measures

Eye

Flush affected areas with water for at least fifteen minutes. Seek medical assistance if necessary.

Skin

Remove contaminated clothing. Wash affected area with large quantities of water for at least five minutes. Seek medical attention if necessary. Launder or dry-clean clothing before reuse.

Ingestion

If subject is conscious, induce vomiting. If unconscious or convulsive, seek immediate medical assistance. Do not give anything by mouth to an unconscious or convulsive person.

Inhalation

If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

Note to Physician or Poison Control Center

No components are acutely toxic by ingestion or inhalation. If the product were swallowed, contact with moisture may release flammable hydrogen gas. If in contact with the skin, moisture on the skin may also release hydrogen gas.

5. Fire Fighting Measures

Fire and Explosion Hazards

This product may ignite if exposed to flame, moisture, or by reaction with incompatible materials (see Section #10). If present in a fire or explosion, it may emit fumes of the constituent metals or their oxides. Powders containing aluminum and zinc can also form explosive mixtures in a dust cloud in air. Avoid static discharges where powder may be present.

Extinguishing Media

Use dry sand, dry clay, dry limestone, or Class D fire extinguishers. Do not use carbon dioxide, halogenated agents, or water.

Fire Fighting Instructions

If fighting a fire in which this product is present, wear a self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode.

6. Accidental Release Measures

Methods and Materials

Avoid contact with water and generation of airborne dust. If the product is spilled, clean up spillage with a brush, using non-sparking equipment. Only vacuum cleaners approved for use with combustible metal dusts should be used. Piping, hoses, and attachments should be electrically-conductive and grounded.

Personal Precautions

Avoid contact with skin, eyes, and mucous membranes.

Environmental Precautions

Prevent spills from entering sewers or contaminating soil.

7. Handling and Storage

Handling Precautions

Avoid handling product where there is the potential for static discharge.

Work and Hygiene Practices

To prevent ingestion following use of the product, wash hands and face before eating, drinking, applying cosmetics, or using tobacco. Remove contaminated clothing or protective equipment before entering eating/drinking areas.

Storage Precautions

Store away from incompatible materials (see Section #10).

8. Exposure Controls and Personal Protection

Ingredients - Exposure Limits

Aluminum
- ACGIH TLV: 1 mg/m3 TWA (respirable fraction)
- OSHA PELs: 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

Copper
- ACGIH TLVs: 0.2 mg/m3 TWA (fume); 1 mg/m3 TWA (dusts and mists)
- OSHA PELs: 0.1 mg/m3 TWA (fume); 1 mg/m3 TWA (dusts and mists)

Silicon
- No ACGIH TLV(s)
- OSHA PELs: 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

Zinc
- ACGIH TLVs (as ZnO): 2 mg/m3 TWA; 10 mg/m3 STEL (respirable fractions)
- OSHA PEL: 5 mg/m3 TWA (as respirable fraction of ZnO dust or fume)

Ingredients – Biological Limits

Aluminum
- No ACGIH BEI(s) or other biological limit(s)

Copper
- No ACGIH BEI(s) or other biological limit(s)

Silicon
- No ACGIH BEI(s) or other biological limit(s)

Zinc
- No ACGIH BEI(s) or other biological limit(s)

Engineering Controls

Use dilution or local exhaust ventilation adequate to maintain concentrations of all components and their byproducts to within their applicable standards.

Eye/Face Protection

Wear eye protection adequate to prevent eye contact with the product and eye injury if products are used with a flame. Plastic-frame spectacles with side shields are recommended.

Skin Protection

Wear appropriate protective gloves and clothing to prevent skin injury if the product is used with a flame and/or for prolonged contact with the product. Avoid flammable fabrics.

Respiratory Protection

If an exposure level to a component(s) exceeds an applicable standard, use a NIOSH-approved respirator having a configuration (facepiece, filter media, assigned protection factor, etc.) effective for the concentration of the component(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036, USA).

9. Physical and Chemical Properties

Appearance: silver-gray metal powder
Odor: none
Odor threshold: not applicable
pH: not applicable
Melting Point: not determined
Freezing point: not applicable
Boiling point/boiling range: not determined
Flash Point: not applicable
Evaporation Rate: not applicable
Flammability Class: not applicable
Lower Explosive Limit: not applicable
Upper Explosive Limit: not applicable
Vapor pressure: not applicable
Vapor density: not applicable
Relative density (H2O): not determined
Solubility (H2O): insoluble
Oil-water partition coefficient: not applicable
Autoignition Point: not applicable
Decomposition temperature: not applicable
Viscosity: not applicable

10. Stability and Reactivity

Reactivity: none reasonably foreseeable
Stability: stable
Hazardous Polymerization: will not occur
Risk of Dangerous Reactions: Contact with incompatible materials, static, moisture, and flames.

Incompatible Materials

Acetylene; ammonium nitrate; halogens; ethylene oxide; chlorine trifluoride; oxygen difluoride; hydrazine mononitrate; hydrazoic acid; hydrogen sulfide; peroxides; azides; bromates, chlorates, and iodates of alkali metals and

alkali earth metals; antimony trichloride; arsenic trichloride; halogens; carbon disulfide; carbon tetrachloride; halogenated hydrocarbons; chromic anhydride; copper oxide; diborane; performic acid; phosgene; silver chloride; sulfates; alkali carbonates; cesium and rubidium carbides; cobaltic fluoride; iodine pentafluoride; silver fluoride; calcium; sodium; potassium; barium dioxide; barium nitrate; hydroxylamine; manganese chloride; nitric acid; selenium; lead oxide; phosphorus.

Hazardous Decomposition Products

Heating to elevated temperatures may liberate metal/metal oxide fumes.

11. Toxicological Information

This product has not been tested for toxicology by the manufacturer.

Ingredients - Toxicological Data

Aluminum
- LD50: No data available
- LC50: No data available

Copper
- LD50: No data available
- LC50: No data available

Silicon
- LD50: 3,160 mg/kg (oral/rat)
- LC50: No data available

Zinc
- LD50: No data available
- LC50: No data available

Primary Routes(s) of Entry

Ingestion; inhalation.

Eye Hazards

Eye contact with finely-divided forms of product may cause irritation, conjunctivitis, and/or ulceration of the cornea.

Skin Hazards

Skin contact with finely-divided forms of product may cause irritation, discoloration, and/or contact dermatitis.

Ingestion Hazards

Ingestion may cause nausea, vomiting, and gastrointestinal irritation.

Inhalation Hazards

Inhalation of toxicologically-significant quantities of the components is unlikely when the product is used in accordance with instructions and specified protective measures (see Section #8).

Symptoms Related to Overexposure

Pre-existing pulmonary diseases (e.g., bronchitis, asthma) may be aggravated by inhalation overexposure, particularly as fume.

Delayed Effects from Long Term Overexposure

Chronic overexposure by inhalation may aggravate pre-existing diseases of the respiratory system.

Carcinogenicity

The product contains no chemicals classified as potential or demonstrated carcinogens by IARC, NTP, or OSHA.

Germ Cell Mutagenicity

The product contains no chemicals determined to be germ cell mutagens.

Reproductive Effects

The product contains no chemicals determined to be damaging to fertility or to the unborn child.

Acute Toxicity Estimates

LD50 (oral): no data available
LD50 (dermal): no data available
LC50: no data available

Interactive Effects of Components: no data available

12. Ecological Information

No ecological data is available for the products. Available ecological data for the components is as follows:

Aluminum

Acute Toxicity to Fish: NOEC >100 mg/l. for 4 d. (freshwater fish)
Acute Toxicity to Invertebrates: NOEC >100 mg/l. for 48 h. (Daphnia)
Acute Toxicity to Plants: NOEC >100 mg/l. for 3 d. (Algae)
No data available for Aquatic Toxicity to Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Copper

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, or Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Silicon

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, or Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Zinc

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, or Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Ozone Depletion Potential: The product contains no ingredients listed in the Annexes to the Montréal Protocol on Substances that Deplete the Ozone Layer.

13. Disposal Considerations

Do not discharge waste product into sanitary or storm sewers or allow it to contaminate soil. Consult applicable Federal, State/Provincial, and local regulations.

14. Transport Information

UN Number: 1436
Proper Shipping Name: Zinc powder, mixture
Hazard Class(es): 4.3
Packing Group: I
DOT Shipping Label: DANGEROUS WHEN WET
Environmental Hazards: not applicable
Transport in Bulk: not applicable
Special Precautions: not applicable

15. Regulatory Information

United States Regulatory Information

All components of this product are listed on the EPA's TSCA inventory.

SARA Hazard Classes: Chronic Health Hazard; Fire Hazard

SARA Section 313 Notification

This product contains these components at concentrations >1% (>0.1% for carcinogens subject to Section 313 of the Emergency Preparedness and Community Right-to-Know Act (EPCRA) of 1986 and of 40CFR, Part 372:

1. Aluminum (CASRN 7429-90-5)
2. Copper (CASRN 7440-50-8)
3. Zinc, dust or fume (CASRN 7440-66-6)

Canadian Regulatory Information

All components of this product are listed on either the Domestic Substances List (DSL) or the Nondomestic Substances List (NDSL).

WHMIS Class(es) and Division(s): B4, B6, D2B
Components on Ingredients Disclosure List:

1. Aluminum, elemental (CASRN 7429-90-5)
2. Copper, elemental (CASRN 7440-50-8)

This product has been classified according to the hazard criteria of the CPR and this SDS contains all of the information required by the CPR.

16. Other Information

HMIS Ratings

Health – 1* (slight chronic hazard)
Flammability – 3 (serious hazard)
Physical Hazard – 2 (moderate hazard)
PPE - see Note

Note: Lucas-Milhaupt, Inc. recommends use of protective eyewear and gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its ratings be used only in conjunction with a fully implemented HMIS program, and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

NFPA Ratings

Health - 1 Flammability - 3 Reactivity - 2

Preparation Information

Date of Preparation: 29 January 2015
Date of Prior SDS: 12 November 2009

Disclaimer

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Lucas-Milhaupt, Inc.