

Permabraz 901

Safety Data Sheet

1. Product and Company Identification

Manufacturer

Lucas Milhaupt, Inc.
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Telephone: 414-769-6000
www.lucasmilhaupt.com

Emergency Phone Number

Chemtrec: 800-424-9300

SDS Number: 165

Product Code: 18-901

Product Use(s): Alloy for brazing and other metallurgical processes

2. Hazards Identification

Classification(s): None applicable

Label Symbol(s): None applicable

Label Signal Word(s): None applicable

Label Hazard Statement(s): None applicable

Label Precautionary Statement(s)

The acute toxicities of 9-11% of the product's ingredients are unknown.

3. Composition/Information on Ingredients

Ingredient	CAS Number	%	Impurities
Palladium	7440-05-3	9-11	None known
Silver	7440-22-4	89-91	None known

4. First Aid Measures

Eye

Flush affected areas with water for at least fifteen minutes. Seek medical assistance if necessary.

Skin

Remove contaminated clothing. Wash affected area with large quantities of water for at least five minutes. Seek medical attention if necessary. Launder or dry-clean clothing before reuse.

Ingestion

If subject is conscious, induce vomiting. If unconscious or convulsive, seek immediate medical assistance. Do not attempt to give anything by mouth to an unconscious or convulsive person.

Inhalation

If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

Note to Physician or Poison Control Center

No components are acutely toxic by ingestion, nor are any absorbed through the skin. Long-term chronic exposure may cause argyria.

5. Fire Fighting Measures

Fire and Explosion Hazards

This product is nonflammable and non-explosive. If present in a fire or explosion, it may emit fumes of the constituent metal or its oxide.

Extinguishing Media

Use dry chemical. Do not use water.

Fire Fighting Instructions

If fighting a fire in which this product are present, wear a self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode.

6. Accidental Release Measures

Methods and Materials

If a finely-divided form of product is spilled, clean up spillage so as to minimize dispersion of dust. Either wet sweeping or vacuuming using HEPA filtration is recommended.

Personal Precautions

Avoid contact with skin, eyes, and mucous membranes.

Environmental Precautions

Prevent spills from entering sewers or contaminating soil.

7. Handling and Storage

Handling Precautions

No special handling precautions are required.

Work and Hygiene Practices

To prevent ingestion following use of the product, wash hands and face before eating, drinking, applying cosmetics, or using tobacco. Remove contaminated clothing or protective equipment before entering eating/drinking areas.

Storage Precautions

Do not store in proximity to incompatible materials (see Section #10).

8. Exposure Controls and Personal Protection

Ingredients - Exposure Limits

Palladium

No ACGIH TLV(s)

No OSHA PEL(s)

Silver

ACGIH TLV: 0.1 mg/m³ TWA (metal)

OSHA PEL: 0.01 mg/m³ TWA

Ingredients - Biological Limits

Palladium

No ACGIH BEI(s) or other biological limit(s)

Silver

No ACGIH BEI(s) or other biological limit(s)

Engineering Controls

Use dilution or local exhaust ventilation adequate to maintain concentrations of all components and their byproducts to within their applicable standards.

Eye/Face Protection

Wear eye protection adequate to prevent eye contact with the product and injury if the product is used with a flame. Plastic-frame spectacles with side shields and filter lenses (shade #3/#4) are recommended.

Skin Protection

Wear protective gloves and clothing to prevent skin injuries if the product is used with a flame. Avoid flammable fabrics.

Respiratory Protection

If an exposure level to a component(s) exceeds an applicable standard, use a NIOSH-approved respirator having a configuration (facepiece, filter media, assigned protection factor, etc.) effective for the concentration of the component(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036, USA).

9. Physical and Chemical Properties

Appearance: lustrous white metal, various forms

Odor: none

Odor threshold: not applicable

pH: not applicable

Melting Point: not determined

Freezing point: not applicable

Boiling point/boiling range:

Flash Point: not applicable

Evaporation Rate: not applicable

Flammability Class: not applicable

Lower Explosive Limit: not applicable

Upper Explosive Limit: not applicable

Vapor pressure: not applicable

Vapor density: not applicable

Relative density (H₂O): 10.7

Solubility (H2O): insoluble
Oil-water partition coefficient: not applicable
Autoignition Point: not applicable
Decomposition temperature: not applicable
Viscosity: not applicable

10. Stability and Reactivity

Reactivity: none reasonably foreseeable
Stability: stable
Hazardous Polymerization: will not occur
Risk of Dangerous Reactions: silver can form an unstable acetylide in contact with acetylene gas.

Incompatible Materials

Acetylene; ammonia; nitric acid; ethylene imine; sulfuric acid; chlorine trifluoride; peroxides; peroxyformic acid; oxalic acid; tartaric acid; permonosulfuric acid; bromoazide; aluminum; hydrogen plus isopropyl alcohol; oxygen difluoride; sulfur.

Hazardous Decomposition Products

Heating to elevated temperatures may liberate metal/metal oxide fumes.

11. Toxicological Information

This product has not been tested for toxicology by the manufacturer.

Ingredients - Toxicological Data

Palladium

LD50: No data available

LC50: No data available

Silver

LD50: >2,000 mg/kg (oral/rat)

LC50: No data available

Primary Routes(s) of Entry

Ingestion; inhalation.

Eye Hazards

Eye contact with this product in finely-divided forms may cause irritation and/or argyria, a permanent gray discoloration of the eyes, skin, mucous membranes, and respiratory tract.

Skin Hazards

Skin contact with this product in finely-divided forms may cause irritation and/or argyria.

Ingestion Hazards

Ingestion of finely-divided forms of product may cause nausea, vomiting, and gastrointestinal irritation.

Inhalation Hazards

Inhalation of toxicologically-significant quantities of the components is unlikely when the product is used in accordance with instructions and specified protective measures (see Section #8).

Symptoms Related to Overexposure

Irritation to the nose, throat, and respiratory tract.

Delayed Effects from Long Term Overexposure

None are reasonably foreseeable.

Carcinogenicity

The product contains no chemicals classified as potential or demonstrated carcinogens by IARC, NTP, or OSHA.

Germ Cell Mutagenicity

The product contains no chemicals determined to be germ cell mutagens.

Reproductive Effects

The product contains no chemicals determined to be damaging to fertility or to the unborn child.

Acute Toxicity Estimates

LD50 (oral): >2,000 mg/kg

LD50 (dermal): no data available

LC50: no data available

Interactive Effects of Components: not applicable

12. Ecological Information

No ecological data is available for the product. Available ecological data for the components is as follows:

Palladium

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, or Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Silver

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, or Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Ozone Depletion Potential: This product contains no ingredients listed in the Annexes to the Montréal Protocol on Substances that Deplete the Ozone Layer.

13. Disposal Considerations

Do not discharge waste product into sanitary or storm sewers or allow it to contaminate soil. Consult applicable Federal, State/ Provincial, and local regulations.

14. Transport Information

Transport is not regulated by USDOT, TDG (Canada), IATA, or IMO.

15. Regulatory Information

United States Regulatory Information

All components of this product are listed on the EPA's TSCA inventory.

SARA Hazard Classes: Chronic Health Hazard

SARA Section 313 Notification

This product contains these components in concentrations >1% (>0.1% for carcinogens) subject to Section 313 of the Emergency Preparedness and Community Right-to-Know Act (EPCRA) of 1986 and of 40CFR, Part 372:

1. Silver (CASRN 7440-22-4)

Canadian Regulatory Information

All components of this product are listed in either the Domestic Substances List (DSL) or the Nondomestic Substances List (NDSL).

WHMIS Class(es) and Division(s): D2B

Component on Ingredients Disclosure List: Silver, elemental (CASRN 7440-22-4)

This product has been classified according to the hazard criteria of the CPR and this SDS contains all of the information required by the CPR.

16. Other Information

HMIS Ratings (Legend)

Health - 1* (slight chronic hazard)
Flammability - 0 (minimal hazard)
Physical Hazard - 0 (minimal hazard)
PPE - see Note

Note: Lucas-Milhaupt, Inc. recommends use of protective eyewear and gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its ratings be used only in conjunction with a fully implemented HMIS program, and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

NFPA Ratings

Health - 1 Flammability - 0 Reactivity - 0

Preparation Information

Date of Preparation:
Date of Prior SDS: 19 September 2005

Disclaimer

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Lucas-Milhaupt, Inc.