

## MATERIAL SAFETY DATA SHEET

Product Trade Name: **MO-95**

Revision Date: 03-Jan-2013

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: MO-95  
Synonyms: None  
Chemical Family: Organic acid  
Application: Gelling Agent

Manufacturer/Supplier: Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance  
Telephone: 1-580-251-4335  
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### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Proprietary		60 - 100%	Not applicable	Not applicable

### 3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory burns. May be harmful if swallowed.

### 4. FIRST AID MEASURES

**Inhalation** If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

**Skin** In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

**Eyes** In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

**Ingestion** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician** Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	329
Flash Point/Range (C):	165
Flash Point Method:	COC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

**Fire Extinguishing Media** Water fog, carbon dioxide, foam, dry chemical.

**Special Exposure Hazards** Decomposition in fire may produce toxic gases.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 2, Flammability 1, Reactivity 0  
**HMIS Ratings:** Health 2, Flammability 1, Physical Hazard 0

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment.

**Environmental Precautionary Measures** Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning / Absorption** Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

**Storage Information** Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 24 months.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** Use in a well ventilated area.

**Respiratory Protection** If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Not normally necessary.

**Hand Protection** Impervious rubber gloves.

**Skin Protection** Rubber apron.

**Eye Protection** Chemical goggles; also wear a face shield if splashing hazard exists.

**Other Precautions** Eyewash fountains and safety showers must be easily accessible.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Amber
Odor:	Alcohol
pH:	1-2
Specific Gravity @ 20 C (Water=1):	1.0132
Density @ 20 C (lbs./gallon):	8.44
Bulk Density @ 20 C (lbs/ft3):	63
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	< 1
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	1
Evaporation Rate (Butyl Acetate=1):	< 1
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Soluble in isopropanol
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong alkalis.
Hazardous Decomposition Products	Oxides of phosphorus. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation.
Skin Contact	Causes severe skin irritation. May cause skin burns.
Eye Contact	Causes severe eye irritation May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.
Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
Other Information	None known.

## Toxicity Tests

<b>Oral Toxicity:</b>	Not determined
<b>Dermal Toxicity:</b>	Not determined
<b>Inhalation Toxicity:</b>	Not determined
<b>Primary Irritation Effect:</b>	Not determined
<b>Carcinogenicity</b>	Not determined
<b>Genotoxicity:</b>	Not determined
<b>Reproductive / Developmental Toxicity:</b>	Not determined

## 12. ECOLOGICAL INFORMATION

<b>Mobility (Water/Soil/Air)</b>	Not determined
<b>Persistence/Degradability</b>	Not determined
<b>Bio-accumulation</b>	Not determined

### Ecotoxicological Information

<b>Acute Fish Toxicity:</b>	Not determined
<b>Acute Crustaceans Toxicity:</b>	Not determined
<b>Acute Algae Toxicity:</b>	Not determined

<b>Chemical Fate Information</b>	Not determined
<b>Other Information</b>	Not applicable

## 13. DISPOSAL CONSIDERATIONS

<b>Disposal Method</b>	Disposal should be made in accordance with federal, state, and local regulations.
<b>Contaminated Packaging</b>	Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

#### DOT

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Phosphate Esters), 8, III  
NAERG 153

#### Canadian TDG

Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Phosphate Esters), 8, UN3265, III

#### ADR

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Phosphate Esters), 8, III

## Air Transportation

### ICAO/IATA

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S., 8, III  
(Contains Phosphate Esters)

## Sea Transportation

### IMDG

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Phosphate Esters), 8, III  
EmS F-A, S-B

## Other Transportation Information

Labels: Corrosive

## 15. REGULATORY INFORMATION

### US Regulations

<b>US TSCA Inventory</b>	Product contains one or more components not listed on the inventory.
<b>EPA SARA Title III Extremely Hazardous Substances</b>	Not applicable
<b>EPA SARA (311,312) Hazard Class</b>	Acute Health Hazard
<b>EPA SARA (313) Chemicals</b>	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
<b>EPA CERCLA/Superfund Reportable Spill Quantity</b>	Not applicable.
<b>EPA RCRA Hazardous Waste Classification</b>	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:  Corrosivity D002
<b>California Proposition 65</b>	All components listed do not apply to the California Proposition 65 Regulation.
<b>MA Right-to-Know Law</b>	Does not apply.
<b>NJ Right-to-Know Law</b>	Does not apply.
<b>PA Right-to-Know Law</b>	Does not apply.

### Canadian Regulations

<b>Canadian DSL Inventory</b>	All components listed on inventory or are exempt.
<b>WHMIS Hazard Class</b>	E Corrosive Material

## 16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS  
Not applicable

**Additional Information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

**Disclaimer Statement**

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**\*\*\*END OF MSDS\*\*\***