

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: MIRACLE BOND® REPAIR EPOXY

Synonyms: Part A- Resin

1.2. Intended Use of the Product

Use of the Substance/Mixture: General Purpose Epoxy

1.3. Name, Address, and Telephone of the Responsible Party

Company

Adhesives Technology Corp

450 E. Copans Rd.

Pompano Beach, FL 33064

Tel: 800-892-1880

www.atcepoxy.com

1.4. Emergency Telephone Number

Emergency Number : 800-255-3924
 ChemTel Inc.

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Skin Irrit. 2 H315

Eye Dam. 1 H318

Skin Sens. 1 H317

Aquatic Acute 2 H401

Aquatic Chronic 2 H411

Full text of hazard classes and H-statements : see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word (GHS-US)

: Danger

Hazard Statements (GHS-US)

: H315 - Causes skin irritation.
 H317 - May cause an allergic skin reaction.
 H318 - Causes serious eye damage.
 H401 - Toxic to aquatic life.
 H411 - Toxic to aquatic life with long lasting effects.

Precautionary Statements (GHS-US)

: P261 - Avoid breathing dust.
 P264 - Wash hands, forearms and face thoroughly after handling.
 P272 - Contaminated work clothing must not be allowed out of the workplace.
 P273 - Avoid release to the environment.
 P280 - Wear eye protection, protective clothing, protective gloves.
 P302+P352 - If on skin: Wash with plenty of water.
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 - Immediately call a doctor.
 P321 - Specific treatment (see Section 4 on this SDS).
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
 P362+P364 - Take off contaminated clothing and wash it before reuse.
 P391 - Collect spillage.
 P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

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2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

Name	Product Identifier	%	GHS US classification
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	(CAS-No.) 25085-99-8	40 - 70	Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Trade Secret 1*	(CAS-No.) Trade Secret	10 - 30	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 3, H402 Aquatic Chronic 3, H412
Limestone	(CAS-No.) 1317-65-3	10 - 30	Not classified
Trade Secret 2*	(CAS-No.) Trade Secret	3 - 7	Not classified
Titanium dioxide	(CAS-No.) 13463-67-7	<= 3	Not classified

Full text of H-phrases: see section 16

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

First-aid Measures After Skin Contact: Remove contaminated clothing. Obtain medical attention if irritation/rash develops or persists. Immediately drench affected area with water for at least 15 minutes.

First-aid Measures After Eye Contact: Immediately rinse with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries: Skin sensitization. Causes skin irritation. Causes serious eye damage.

Symptoms/Injuries After Inhalation: Prolonged exposure may cause irritation.

Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction. Redness, pain, swelling, itching, burning, dryness, and dermatitis.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions will not occur under normal conditions.

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5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Titanium oxides. Silica compounds. Calcium oxides.

Other Information: Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not get in eyes, on skin, or on clothing. Do not breathe dust.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Recover the product by vacuuming, shoveling or sweeping. Transfer spilled material to a suitable container for disposal. Clean up spills immediately and dispose of waste safely. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid breathing dust. Do not get in eyes, on skin, or on clothing.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

General Purpose Epoxy

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Titanium dioxide (13463-67-7)		
USA ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	2.4 mg/m ³ (CIB 63-fine) 0.3 mg/m ³ (CIB 63-ultrafine, including engineered nanoscale)
USA IDLH	US IDLH (mg/m ³)	5000 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust)
Limestone (1317-65-3)		
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)

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8.2. Exposure Controls

Appropriate Engineering Controls

: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

: Gloves. Protective clothing. Protective goggles.



Materials for Protective Clothing

: Chemically resistant materials and fabrics.

Hand Protection

: Wear protective gloves.

Eye and Face Protection

: Chemical safety goggles.

Skin and Body Protection

: Wear suitable protective clothing.

Respiratory Protection

: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: White, viscous paste
Odor	: No data available
Odor Threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting Point	: No data available
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: No data available
Solubility	: No data available
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

9.2. Other Information

VOC Content : See section 9 of Part B for VOC Content

SECTION 10: STABILITY AND REACTIVITY

- 10.1. Reactivity:** Hazardous reactions will not occur under normal conditions.
- 10.2. Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, and incompatible materials.
- 10.5. Incompatible Materials:** Strong acids, strong bases, strong oxidizers.
- 10.6. Hazardous Decomposition Products:** Does not decompose.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity (Oral): Not classified

Acute Toxicity (Dermal): Not classified

Acute Toxicity (Inhalation): Not classified

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Trade Secret 1	
LD50 Oral Rat	1134 mg/kg
ATE (Dermal)	1,100.00 mg/kg body weight
ATE (Gases)	4,500.00 ppmV/4h
ATE (Vapors)	11.00 mg/l/4h
ATE (Dust/Mist)	1.50 mg/l/4h
Titanium dioxide (13463-67-7)	
LD50 Oral Rat	> 10000 mg/kg

Skin Corrosion/Irritation: Causes skin irritation.

Serious Eye Damage/Irritation: Causes serious eye damage.

Respiratory or Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Titanium dioxide (13463-67-7)	
IARC group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: Prolonged exposure may cause irritation.

Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction. Redness, pain, swelling, itching, burning, dryness, and dermatitis.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General : Toxic to aquatic life with long lasting effects.

Trade Secret 1	
LC50 Fish 1	13 mg/l
NOEC Chronic Algae	29 mg/l

12.2. Persistence and Degradability

MIRACLE BOND® REPAIR EPOXY	
Persistence and Degradability	May cause long-term adverse effects in the environment.

12.3. Bioaccumulative Potential

MIRACLE BOND® REPAIR EPOXY	
Bioaccumulative Potential	Not established.

12.4. Mobility in Soil No additional information available

12.5. Other Adverse Effects

Other Information : Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Additional Information: Container may remain hazardous when empty. Continue to observe all precautions.

Ecology - Waste Materials: Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

Proper Shipping Name : ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S. (Oxiranes)

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Hazard Class : 9
Identification Number : UN3077
Label Codes : 9
Packing Group : III
Marine Pollutant : Marine pollutant
ERG Number : 171



14.2. In Accordance with IMDG

Proper Shipping Name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Oxiranes)
Hazard Class : 9
Identification Number : UN3077
Packing Group : III
Label Codes : 9
EmS-No. (Fire) : F-A
EmS-No. (Spillage) : S-F
Marine Pollutant : Marine pollutant



14.3. In Accordance with IATA

Proper Shipping Name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Oxiranes)
Packing Group : III
Identification Number : UN3077
Hazard Class : 9
Label Codes : 9
ERG Code (IATA) : 9L



SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

MIRACLE BOND® REPAIR EPOXY	
SARA Section 311/312 Hazard Classes	Health hazard - Respiratory or skin sensitization Health hazard - Skin corrosion or Irritation Health hazard - Serious eye damage or eye irritation
Trade Secret 1	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	TP - TP - indicates a substance that is the subject of a proposed Section 4 test rule under TSCA.
Titanium dioxide (13463-67-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Trade Secret 2	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
Limestone (1317-65-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

15.2. US State Regulations

Titanium dioxide (13463-67-7)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
Limestone (1317-65-3)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

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California Proposition 65



WARNING: This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov.

Chemical Name (CAS No.)	Carcinogenicity	Developmental Toxicity	Female Reproductive Toxicity	Male Reproductive Toxicity
Titanium dioxide (13463-67-7)	X			

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest Revision : 07/30/2019

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200
The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

GHS Full Text Phrases:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhalation) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Aquatic Chronic 2	Hazardous to the aquatic environment - Chronic Hazard Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization, Category 1
H302	Harmful if swallowed
H312	Harmful in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 0 Minimal Hazard

Physical : 0 Minimal Hazard

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: MIRACLE BOND® REPAIR EPOXY

Synonyms: Part B- Hardener

1.2. Intended Use of the Product

Use of the Substance/Mixture: General Purpose Epoxy

1.3. Name, Address, and Telephone of the Responsible Party

Company

Adhesives Technology Corp

450 E. Copans Rd.

Pompano Beach, FL 33064

Tel: 800-892-1880

www.atcepoxy.com

1.4. Emergency Telephone Number

Emergency Number : 800-255-3924
 ChemTel Inc.

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Skin Corr. 1C H314

Eye Dam. 1 H318

Skin Sens. 1 H317

Aquatic Chronic 2 H411

Full text of hazard classes and H-statements: see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word (GHS-US)

: Danger

Hazard Statements (GHS-US)

: H314 - Causes severe skin burns and eye damage.
 H317 - May cause an allergic skin reaction.
 H318 - Causes serious eye damage.
 H411 - Toxic to aquatic life with long lasting effects.

Precautionary Statements (GHS-US)

: P260 - Do not breathe mist, spray, vapors.
 P264 - Wash hands, forearms, and exposed areas thoroughly after handling.
 P272 - Contaminated work clothing must not be allowed out of the workplace.
 P273 - Avoid release to the environment.
 P280 - Wear eye protection, protective clothing, protective gloves, respiratory protection.
 P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 - Immediately call a poison center or doctor.
 P321 - Specific treatment (see Section 4 on this SDS).
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
 P363 - Wash contaminated clothing before reuse.
 P391 - Collect spillage.

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P405 - Store locked up.

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

Name	Product Identifier	%	GHS US classification
Limestone	(CAS-No.) 1317-65-3	10 - 40	Not classified
Trade Secret 3*	(CAS-No.) Trade Secret	10 - 30	Aquatic Chronic 2, H411
1,5-Pentanediamine, 2-methyl-	(CAS-No.) 15520-10-2	5 - 20	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Inhalation), H331 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Corr. 1B, H314 Eye Dam. 1, H318
Trade Secret 4*	(CAS-No.) Trade Secret	5 - 20	Not classified
2,4,6-Tri(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2	0.1 - 5	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Acute 3, H402
Trade Secret 5*	(CAS-No.) Trade Secret	0.1 - 5	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
Iron oxide (Fe ₃ O ₄)	(CAS-No.) 1317-61-9	<= 3	Comb. Dust
Trade Secret 6*	(CAS-No.) Trade Secret	<= 0.1	Flam. Liq. 3, H226 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

Full text of H-phrases: see section 16

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.

First-aid Measures After Skin Contact: Immediately remove contaminated clothing. Immediately flush skin with plenty of water for at least 30 minutes. Get immediate medical advice/attention.

First-aid Measures After Eye Contact: Immediately rinse with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries: Skin sensitization. Causes severe skin burns and eye damage.

Symptoms/Injuries After Inhalation: May be corrosive to the respiratory tract.

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Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction. Causes severe irritation which will progress to chemical burns.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

Chronic Symptoms: Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Nitrogen oxides. Carbon oxides (CO, CO₂). Calcium oxides. Iron oxides.

Other Information: Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not get in eyes, on skin, or on clothing. Do not breathe vapor, mist or spray.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment. Collect spillage.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill. Cautiously neutralize spilled liquid.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: May release corrosive vapors.

Precautions for Safe Handling: Do not breathe mist, spray, vapors. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not get in eyes, on skin, or on clothing. Handle empty containers with care because they may still present a hazard.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store in original container or corrosive resistant and/or lined container. Store locked up/in a secure area.

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Incompatible Materials: Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

General Purpose Epoxy

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Limestone (1317-65-3)		
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
Trade Secret 4		
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	3 fibers/cm ³ (fibers ≤3.5 μm in diameter & ≥10μm in length), TWA 5mg/m ³ (total)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ total dust, 5 mg/m ³ , respirable fraction 8 hr

8.2. Exposure Controls

Appropriate Engineering Controls

: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Personal Protective Equipment

: Gloves. Protective clothing. Protective goggles. Face shield. Insufficient ventilation: wear respiratory protection.



Materials for Protective Clothing

: Corrosion-proof clothing.

Hand Protection

: Wear protective gloves.

Eye and Face Protection

: Chemical safety goggles and face shield.

Skin and Body Protection

: Wear suitable protective clothing.

Respiratory Protection

: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Liquid
Appearance	: Grey, viscous liquid
Odor	: No data available
Odor Threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting Point	: No data available
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: No data available
Solubility	: No data available

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Partition Coefficient: N-Octanol/Water : No data available

Viscosity : No data available

9.2. Other Information

VOC Content : 17 g/l (tested per EPA CFR 40, Part 60, method 24)

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity: May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

10.2. Chemical Stability: Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

10.4. Conditions to Avoid: Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials: Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products: Thermal decomposition generates: Corrosive vapors.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity (Oral): Not classified

Acute Toxicity (Dermal): Not classified

Acute Toxicity (Inhalation): Not classified

1,5-Pentanediamine, 2-methyl- (15520-10-2)	
LD50 Oral Rat	1690 mg/kg
LC50 Inhalation Rat	2.9 mg/l (Exposure time: 1 h)
ATE (Gases)	700.00 ppmV/4h
ATE (Vapors)	2.90 mg/l/4h
ATE (Dust/Mist)	2.90 mg/l/4h
Trade Secret 3	
LD50 Oral Rat	2100 - 6700 mg/kg
LD50 Dermal Rabbit	> 7940 mg/kg
LC50 Inhalation Rat	> 2.5 mg/l (Exposure time: 6 h)
ATE (Oral)	2,100.00 mg/kg body weight
2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2)	
LD50 Oral Rat	1200 mg/kg
LD50 Dermal Rat	1280 mg/kg
Trade Secret 5 (Trade Secret)	
LD50 Oral Rat	1570 mg/kg
LD50 Dermal Rabbit	4290 mg/kg
LC50 Inhalation Rat	> 7.35 mg/l/4h
LC50 Inhalation Rat	7.35 mg/l/4h
ATE (Dermal)	4,290.00 mg/kg body weight
Trade Secret 6	
LD50 Oral Rat	> 7000 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
LC50 Inhalation Rat	> 5.04 mg/l/4h
Iron oxide (Fe3O4) (1317-61-9)	
LD50 Oral Rat	> 10000 mg/kg

Skin Corrosion/Irritation: Causes severe skin burns and eye damage.

Serious Eye Damage/Irritation: Causes serious eye damage.

Respiratory or Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Trade Secret 4	
IARC group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

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Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May be corrosive to the respiratory tract.

Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction. Causes severe irritation which will progress to chemical burns.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

Chronic Symptoms: Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General : Toxic to aquatic life with long lasting effects.

2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2)	
ErC50 (Algae)	84 mg/l
NOEC Chronic Algae	6.25 g/l
Trade Secret 5 (Trade Secret)	
LC50 Fish 1	934 mg/l (Danio rerio)
EC50 Daphnia 1	331 mg/l
ErC50 (Algae)	1000 mg/l (Scenedesmus subspicatus)
NOEC Chronic Fish	934 mg/l (Danio rerio)
NOEC Chronic Crustacea	94 mg/l (Daphnia magna)
Trade Secret 6	
EC50 Daphnia 1	2 mg/l (Exposure time: 48 h - Species: Mysisidopsis bahia)
Iron oxide (Fe3O4) (1317-61-9)	
LC50 Fish 1	>= 10000 mg/l (96h, Brachydanio rerio; OECD 203)

12.2. Persistence and Degradability

MIRACLE BOND® REPAIR EPOXY	
Persistence and Degradability	May cause long-term adverse effects in the environment.

12.3. Bioaccumulative Potential

MIRACLE BOND® REPAIR EPOXY	
Bioaccumulative Potential	Not established.
Trade Secret 3	
Log Pow	> 4 (at 22 °C)

12.4. Mobility in Soil No additional information available

12.5. Other Adverse Effects

Other Information : Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Additional Information: Container may remain hazardous when empty. Continue to observe all precautions.

Ecology - Waste Materials: Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

The limited quantity exception can be used for the transportation of this item. Certain restrictions may apply in regards to sizes and packaging. For further information, refer to the applicable transportation of dangerous goods regulation.

Proper Shipping Name : AMINES, LIQUID, CORROSIVE, N.O.S. (2-Methylpentamethylenediamine)
Hazard Class : 8
Identification Number : UN2735
Label Codes : 8



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Packing Group : III
Marine Pollutant : Marine pollutant
ERG Number : 153

14.2. In Accordance with IMDG

Proper Shipping Name : AMINES, LIQUID, CORROSIVE, N.O.S. (2-Methylpentamethylenediamine)
Hazard Class : 8
Identification Number : UN2735
Packing Group : III
Label Codes : 8
EmS-No. (Fire) : F-A
EmS-No. (Spillage) : S-B
Marine Pollutant : Marine pollutant



14.3. In Accordance with IATA

Proper Shipping Name : AMINES, LIQUID, CORROSIVE, N.O.S. (2-Methylpentamethylenediamine)
Packing Group : III
Identification Number : UN2735
Hazard Class : 8
Label Codes : 8
ERG Code (IATA) : 8L



SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

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SARA Section 311/312 Hazard Classes	Health hazard - Respiratory or skin sensitization Health hazard - Serious eye damage or eye irritation Health hazard - Skin corrosion or Irritation
1,5-Pentanediamine, 2-methyl- (15520-10-2)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Trade Secret 3	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Trade Secret 5 (Trade Secret)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Trade Secret 6	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Iron oxide (Fe3O4) (1317-61-9)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Limestone (1317-65-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Trade Secret 4	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. US State Regulations

Limestone (1317-65-3)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest Revision : 07/30/2019
Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200

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The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

GHS Full Text Phrases:

Acute Tox. 3 (Inhalation)	Acute toxicity (inhalation) Category 3
Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Aquatic Chronic 2	Hazardous to the aquatic environment - Chronic Hazard Category 2
Asp. Tox. 1	Aspiration hazard Category 1
Comb. Dust	Combustible Dust
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 3	Flammable liquids Category 3
Skin Corr. 1B	Skin corrosion/irritation Category 1B
Skin Corr. 1C	Skin corrosion/irritation Category 1C
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization, Category 1
Skin Sens. 1B	Skin sensitization, category 1B
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H226	Flammable liquid and vapour
H302	Harmful if swallowed
H304	May be fatal if swallowed and enters airways
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H331	Toxic if inhaled
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H411	Toxic to aquatic life with long lasting effects

HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 0 Minimal Hazard

Physical : 0 Minimal Hazard

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)