SAFETY DATA SHEET



1. Identification

Product identifier MILPRO® 810CF

METALWORKING OIL

Other means of identification

SDS number Not applicable
Product code B00640

Recommended use METALWORKING OIL

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC

3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

Emergency telephone

number

Emergency telephone

number (outside USA)

513-458-8100

1-800-424-9300 (CHEMTREC)

1-703-527-3887 (CHEMTREC)

Supplier

Company name Milacron Canada Corp.

Address 1175 Appleby Line Road, Unit B-1

905-319-1919

Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

Emergency telephone

number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Aspiration hazard Category 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement May be fatal if swallowed and enters airways.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting.

Storage Store locked up.

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Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES		64742-53-6	≤95
Other components below reportable	e levels		≤10

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal Inhalation

conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact Rinse with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated

clothing before reuse.

Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical Eye contact

attention if irritation develops and persists.

Rinse mouth thoroughly. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head Ingestion

low so that stomach content doesn't get into the lungs. Call a physician or poison control center

immediately.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed

Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause

temporary irritation.

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are Suitable extinguishing media

appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment

and precautions for firefighters

Wear suitable protective equipment.

Fire fighting

equipment/instructions

Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. In the Specific methods

event of fire and/or explosion do not breathe fumes.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

ACGIH

	Туре	Value
SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6)	TWA	5 mg/m3

In case of insufficient ventilation, wear suitable respiratory equipment.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection

Respiratory protection

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear suitable protective clothing.

Wear appropriate thermal protective clothing, when necessary.

Thermal hazards

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

CLEAR Appearance Liquid. Physical state **Form** Liquid. Not available. Color **CHEMICAL** Odor **Odor threshold** Not available.

Material name: MILPRO® 810CF SDS Canada

рΗ Not Applicable

Melting point/freezing point < 0 °F (< -17.8 °C)

Initial boiling point and boiling

range

Not Applicable

Flash point 210 °F (98.9 °C) Cleveland Open Cup

Evaporation rate Not Applicable Not applicable. Flammability (solid, gas) Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

(%)

Not available.

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available. Vapor pressure Not available.

Vapor density Not available. Not available. Relative density

Solubility(ies)

Insoluble in Water Solubility (water) Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available. **Decomposition temperature** Not available.

Viscosity 10.5 cSt @ 100°F (38°C) ≤ 20.5 mm²/s @ 40°C

Other information

Explosive properties Not explosive. Combustible IIIB Flash point class **Oxidizing properties** Not oxidizing

Specific gravity 0.892

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible

materials.

Incompatible materials Acids. Oxidizing agents.

Hazardous decomposition

products

Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Not classified. Inhalation Not classified. Skin contact Not classified. Eye contact

Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious Ingestion

chemical pneumonia.

Symptoms related to the

physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Material name: MILPRO® 810CF SDS Canada Acute toxicity Not classified.

Components Species Test Results

SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6)

Acute Dermal

Liquid

LD50 Rabbit > 2000 mg/kg

Inhalation

Mist

LC50 Rat 5.7 mg/l, 4 hr

Oral

Liquid

LD50 Rat > 5000 mg/kg

Skin corrosion/irritation
Serious eye damage/eye

Not classified. Not classified.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization Not classified.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated

No

exposure

Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Not classified.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components Species Test Results

SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6)

Aquatic

Acute

Fish EC50 Fish > 100 mg/l

Chronic

Fish NOEC Fish > 100 mg/l

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

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Material name: MILPRO® 810CF SDS Canada

^{*} Estimates for product may be based on additional component data not shown.

^{*} Estimates for product may be based on additional component data not shown.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No

Material name: MILPRO® 810CF SDS Canada

Country(s) or region Inventory name On inventory or exempt (yes/no)*

New Zealand New Zealand Inventory

Philippines Philippine Inventory of Chemicals and Chemical Substances Yes

(PICCS)

Toxic Substances Control Act (TSCA) Inventory United States & Puerto Rico Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

12-16-2016 Issue date

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Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge.

> information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Product and Company Identification: Product and Company Identification **Revision information**

Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties

Transport Information: Proper Shipping Name/Packing Group

Regulatory Information: United States

Material Attributes & Uses: Experimental Data: Experimental Data

HazReg Data: North America

GHS: Classification

Material name: MILPRO® 810CF SDS Canada