HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

MF-1

Revision Date: 06-Feb-2014 Revision Number: 15

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product Identifier

Product Name MF-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Thinner

Sector of use SU2 - Mining, (including offshore industries)

Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents,

other unspecific

Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure

arises

1.3 Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4 Emergency telephone number

+44 1224 795277 or +1 281 575 5000

Emergency telephone - §	45 - (EC)1272/2008
Europe	112
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

REGULATION (EC) No 1272/2008

REGOLATION (EG) NO 12122000			
Acute Oral Toxicity	Category 4 - H302		
Serious Eye Damage / Eye Irritation	Category 2 - H319		

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

Classification Xn - Harmful.

Risk Phrases R22 Harmful if swallowed.

R36 Irritating to eyes.

2.2 Label Elements

Hazard Pictograms



Signal Word Warning

Hazard Statements

H319 - Causes serious eye irritation

H302 - Harmful if swallowed

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

P301+ P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

P330 - Rinse mouth

Contains

SubstancesCAS NumberSodium acid pyrophosphate7758-16-9

2.3 Other Hazards

None known

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	EINECS	CAS Number	PERCENT (w/w)	EEC Classification	EU - CLP Substance Classification	REACH No.
Sodium acid pyrophosphate	231-835-0	7758-16-9	60 - 100%	Xn; R22 Xi; R36	Eye Irrit. 2 (H319) Acute Tox 4 (H302)	No data available

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

4.1 Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15

minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and

seek medical attention. Never give anything by mouth to an unconscious

person.

4.2 Most Important symptoms and effects, both acute and delayed

May cause eye irritation. May be harmful if swallowed.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Special Exposure Hazards

Not applicable.

5.3 Advice for firefighters

Special Protective Equipment for Fire-Fighters

Not applicable.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.

See Section 8 for additional information

6.2 Environmental precautions

None known.

6.3 Methods and material for containment and cleaning up

Scoop up and remove.

6.4 Reference to other sections

See Section 8 and 13 for additional information.

7. HANDLING AND STORAGE

7.1 Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry location. Product has a shelf life of 60 months.

7.3 Specific End Use(s)

Exposure Scenario No information available Other Guidelines No information available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Exposure Limits

Substances CAS	S Number	EU	UK OEL	Netherlands	France OEL
Sodium acid pyrophosphate 775	58-16-9	Not applicable	10 mg/m ³	Not applicable	Not applicable

Substances	CAS Number	Germany MAK/TRK	Spain	Portugal	Finland
Sodium acid pyrophosphate	7758-16-9	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Sodium acid pyrophosphate	7758-16-9	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
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Sodium acid pyrophosphate 7758-16-9 Not applicable Not applicable Not applicable Not applicable

Substances	CAS Number	Denmark
Sodium acid pyrophosphate	7758-16-9	Not applicable

Derived No Effect Level (DNEL)

No information available.

Worker

General Population

Predicted No Effect Concentration (PNEC)

No information available.

8.2 Exposure controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment

Respiratory Protection Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.
Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

Environmental Exposure Controls No information available

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Physical State: Solid Color: White

Odor: Odorless Odor Threshold: No information available

<u>Property</u> <u>Values</u>

Remarks/ - Method

pH: 4.3

Freezing Point/Range
Melting Point/Range
No data available
Boiling Point/Range
No data available
Boiling Point/Range
No data available
Flash Point
No data available
Evaporation rate
No data available
Vapor Pressure
No data available
Vapor Density
No data available

Specific Gravity 1.04

Soluble in water **Water Solubility** Solubility in other solvents No data available No data available Partition coefficient: n-octanol/water **Autoignition Temperature** No data available **Decomposition Temperature** No data available No data available Viscosity **Explosive Properties** No information available **Oxidizing Properties** No information available

9.2 Other information

Molecular Weight 223.96

VOC Content (%) No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

Not applicable

10.2 Chemical Stability

Stable

10.3 Possibility of Hazardous Reactions

Will Not Occur

10.4 Conditions to Avoid

None anticipated

10.5 Incompatible Materials

Strong oxidizers.

10.6 Hazardous Decomposition Products

Oxides of phosphorus.

11. TOXICOLOGICAL INFORMATION

11.1 Information on Toxicological Effects

Acute Toxicity

Inhalation May cause mild respiratory irritation.

Eye Contact May cause eye irritation. **Skin Contact** May cause mild skin irritation.

Ingestion None known

Number

CAS Number

CAS Number

Sodium acid pyrophosphate 7758-16-9

Sodium acid pyrophosphate 7758-16-9

Sodium acid pyrophosphate 7758-16-9

Substances

Substances

Chronic Effects/CarcinogenicityNo data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation	
Sodium acid	7758-16-9	1800 mg/kg (Rat)	No data available	0.58 mg/L (Rat) 4 h	
pyrophosphate					
Substances	CAS Number	Skin corrosion/irritation			
Sodium acid pyrophosphate	7758-16-9	Non-irritating to the skin (rabbit)			
Substances	CAS Number	Eye damage/irritation			
Sodium acid pyrophosphate	7758-16-9	Irritating to eyes. (rabbit)			
Substances	CAS Number	Skin Sensitization			
Sodium acid pyrophosphate	7758-16-9	Did not cause sensitization on lab	oratory animals (mouse)		
Substances	CAS Number	Respiratory Sensitization			
Sodium acid pyrophosphate	7758-16-9	No information available			
Substances	CAS Number	Mutagenic Effects			
Sodium acid pyrophosphate	7758-16-9	Not mutagenic in AMES Test. In v show mutagenic effects	tro tests did not show mutageni	c effects In vivo tests did no	
Substances	CAS Number	Carcinogenic Effects			
Sodium acid pyrophosphate	7758-16-9	Did not show carcinogenic effects	in animal experiments (similar s	substances)	
Substances	CAS	Reproductive Toxicity			

Substances CAS		Aspiration hazard
Numbe	er	
Sodium acid pyrophosphate 7758-1	6-9	Not applicable

No significant toxicity observed in animal studies at concentration requiring classification.

No significant toxicity observed in animal studies at concentration requiring classification.

STOT - single exposure

STOT - repeated exposure

No information available

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Ecotoxicity Effects

	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Sodium acid pyrophosphate	7758-16-9	No information available	LC50(48h): > 1500 mg/L (Goldorfen)	No information available	No information available

12.2 Persistence and degradability

The methods for determining biodegradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

Substances	PBT and vPvB assessment
Sodium acid pyrophosphate	Not PBT/vPvB

12.6 Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Disposal Method
Contaminated Packaging

Bury in a licensed landfill according to federal, state, and local regulations.

Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

IMDG/IMO

UN Number:
UN Proper Shipping Name:
Not restricted.
Not restricted
Not applicable
Packing Group:
Not applicable
Not applicable
Not applicable

RID

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

<u>ADR</u>

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted

Transport Hazard Class(es): Not applicable Packing Group: Not applicable Environmental hazard: Not applicable

Special Precautions for User None

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

All of the components in the product are on the following Inventory lists: All of the components in the product are on the

following Inventory lists:.

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory

All components listed on inventory or are exempt.

Canadian DSL Inventory

All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

15.2 Chemical Safety Assessment

No information available

16. OTHER INFORMATION

Full text of R-phrases referred to under Sections 2 and 3

R22 Harmful if swallowed.

R36 Irritating to eyes.

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 06-Feb-2014

Revision Note Not applicable

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet