

MATERIAL SAFETY DATA SHEET

Product Trade Name: INVERMUL® LA

Revision Date: 03-Dec-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: INVERMUL® LA

Synonyms: None

Chemical Family: Blend

Application: Emulsifier

Manufacturer/Supplier Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Carboxylic acid terminated fatty polyamide	Proprietary	10 - 30%	Not applicable	Not applicable
Diethylene glycol monobutyl ether	112-34-5	1 - 5%	Not applicable	Not applicable
Ethylene glycol monobutyl ether	111-76-2	1 - 5%	TWA: 20 ppm	50 ppm
Diesel fuel	68334-30-5	10 - 30%	TWA: 100 mg/m ³	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. Potential carcinogen. Combustible.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion	Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	156
Flash Point/Range (C):	69
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 2, Reactivity 0
HMIS Ratings: Health 2, Flammability 2, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 12 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor respirator with a dust/mist filter. (A2P2/P3) In high concentrations, supplied air respirator or a self-contained breathing apparatus.

Hand Protection Impervious rubber gloves.

Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Black
Odor:	Fatty acid
pH:	4-7
Specific Gravity @ 20 C (Water=1):	0.92-0.95
Density @ 20 C (lbs./gallon):	7.8
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Slightly soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	390-470
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Hydrocarbons. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
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Symptoms related to exposure

Acute Toxicity	
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.

Eye Contact
Skin Contact
Ingestion

May cause severe eye irritation.

May cause skin irritation.

Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.

Chronic Effects/Carcinogenicity

Contains petroleum distillates which have been shown to cause skin cancer in laboratory animals.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Carboxylic acid terminated fatty polyamide	Proprietary	> 2020 mg/kg (Rat)	> 2000 mg/kg (Rat)	No data available
Diethylene glycol monobutyl ether	112-34-5	3384 mg/kg (Rat)	2700 mg/kg (Rabbit)	No data available
Ethylene glycol monobutyl ether	111-76-2	470 mg/kg (Rat) 1414 mg/kg (Guinea pig) 1746 mg/kg (Rat)	220 mg/kg (Rabbit) 2270 mg/kg (Rat) 200 mg/kg (Guinea pig) >2000 mg/kg (Rabbit) 841 mg/kg (Rabbit) 435 mg/kg (Rabbit) >2000 mg/kg (Guinea pig) >2000 mg/kg (Rat)	450 ppm (Rat) 4 h 2.174 mg/L (Rat) 4 h
Diesel fuel	68334-30-5	5000 mg/kg (Rat)	2000 mg/kg (Rabbit)	4.6 mg/L (Rat) 4 h

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: TLM48: 33.9 mg/l (Acartia tonsa)
Acute Algae Toxicity: EC50: 8.4 mg/l (Skeletonema costatum)

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Carboxylic acid terminated fatty polyamide	Proprietary	EC50(72h): > 100 mg/L (growth rate) (Pseudokirchnerella subcapitata)	LC50(96h): > 100 mg/L (Danio rerio)	EC50(3h): > 100 mg/L (respiration rate) (Activated sludge)	IC50(48h): > 100 mg/L (Daphnia magna)
Diethylene glycol monobutyl ether	112-34-5	EC50: > 100 mg/L (Desmodesmus subspicatus)	LC50: 1300 mg/L (Lepomis macrochirus)	EC10: >1997 mg/L (Activated sludge, industrial)	EC50: > 100 mg/L (Daphnia magna)
Ethylene glycol monobutyl ether	111-76-2	EC50: 839.56 mg/l (Skeletonema costatum) EC50(72h): 911 mg/L (biomass) EC50: > 500 mg/l (Scenedesmus subspicatus) NOEC(72h): 88 mg/L (biomass)(Pseudokirchnerella subcapitata)	LC50: > 1000 mg/l (Scophthalmus maximus juvenile) LC50(96h): 1474 mg/L (Oncorhynchus mykiss) NOAC(21d): > 100mg/L (Danio rerio)	TT/EC3(48h): 463 mg/L (Uronema parduzci) TT/EC3(72h): 73 mg/L (Entosiphon sulcatum) TT/EC3(16h): 700 mg/L (Pseudomonas putida)	EC50: >1000 mg/L (Daphnia magna) EC50 (48h): 1800 mg/L (Daphnia magna) EC50: 1875 mg/l (Daphnia magna) NOEC(21d)(reproduction): 100 mg/L (Daphnia magna)
Diesel fuel	68334-30-5	No information available	No information available	No information available	No information available

12.2 Persistence and degradability

No information available

12.3 Bioaccumulative potential

No information available

Substances	Log Pow
Carboxylic acid terminated fatty polyamide	2.4
Diethylene glycol monobutyl ether	1.0
Ethylene glycol monobutyl ether	0.81

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

DOT (Bulk)

NA1993, Combustible Liquid, N.O.S., Combustible Liquid, III
(Contains Diesel, Ethylene Glycol Monobutyl Ether)

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B3 Combustible Liquids D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional Information	For additional information on the use of this product, contact your local Halliburton representative. For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
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END OF MSDS