

MATERIAL SAFETY DATA SHEET

Product Trade Name: **INHIBITED 7.5% HYDROCHLORIC ACID AND 10% FE-1A BLEND**

Revision Date: 03-Jan-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: INHIBITED 7.5% HYDROCHLORIC ACID AND 10% FE-1A BLEND

Synonyms: None

Chemical Family: Acid

Application: Solvent

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Acetic anhydride	108-24-7	5 - 10%	1 ppm	5 ppm
Acetic acid	64-19-7	1 - 5%	10 ppm	10 ppm
Hydrochloric acid	7647-01-0	5 - 10%	2 ppm	5 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin burns. May cause respiratory irritation. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined	Min: > 200
Flash Point/Range (C):	Not Determined	Min: > 93
Flash Point Method:	Not Determined	
Autoignition Temperature (F):	Not Determined	
Autoignition Temperature (C):	Not Determined	
Flammability Limits in Air - Lower (%):	Not Determined	
Flammability Limits in Air - Upper (%):	Not Determined	
Fire Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.	
Special Exposure Hazards	May form explosive mixtures with strong alkalis. Decomposition in fire may produce toxic gases. Reaction with steel and certain other metals generates flammable hydrogen gas.	
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.	
NFPA Ratings:	Health 3, Flammability 0, Reactivity 0	
HMIS Ratings:	Health 3, Flammability 0, Reactivity 0	

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.
Storage Information	Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	Organic vapor/acid gas respirator with a dust/mist filter.
Hand Protection	Impervious rubber gloves.
Skin Protection	Full protective chemical resistant clothing.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless

9. PHYSICAL AND CHEMICAL PROPERTIES

Odor:	Acrid
pH:	0.5
Specific Gravity @ 20 C (Water=1):	Not Determined
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	15
Freezing Point/Range (C):	-10
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	100
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong alkalis. Strong oxidizers.
Hazardous Decomposition Products	Flammable hydrogen gas. Chlorine. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation.
Skin Contact	May cause skin burns.
Eye Contact	May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach.
Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	Prolonged, excessive exposure may cause erosion of the teeth.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined

Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, II
RQ (Hydrochloric Acid - 15153 kg.)
NAERG 154

Canadian TDG

Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, UN3264, II

ADR

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, II

Air Transportation

ICAO/IATA

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S., 8, II

INHIBITED 7.5% HYDROCHLORIC ACID AND 10% FE-1A BLEND

Page 4 of 6

(Contains Hydrochloric Acid, Acetic Acid)
RQ (Hydrochloric Acid - 15153 kg.)

Sea Transportation

IMDG

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, II
RQ (Hydrochloric Acid - 15153 kg.)
EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 3539 Gallons based on Hydrochloric acid (CAS: 7647-01-0).
EPA RCRA Hazardous Waste Classification	Corrosivity D002 If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****