HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

HR-817

Revision Date: 09-Dec-2014 Revision Number: 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name HR-817

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Cement Retarder

Sector of use Refer to the Annex for a listing of uses.

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN

United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 1224 795277 or +1 281 575 5000

| Emergency telephone - §4 | 45 - (EC)1272/2008 | | | | | | |
|--------------------------|---|--|--|--|--|--|--|
| Europe | 112 | | | | | | |
| Croatia | Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health) | | | | | | |
| Cyprus | +210 7793777 | | | | | | |
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 | | | | | | |
| France | ORFILA (FR): + 01 45 42 59 59 | | | | | | |
| Germany | Poison Center Berlin (DE): +49 030 30686 790 | | | | | | |
| Italy | Poison Center, Milan (IT): +39 02 6610 1029 | | | | | | |
| Netherlands | National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals) | | | | | | |
| Norway | Poisons Information (NO):+ 47 22 591300 | | | | | | |
| Poland | Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97 | | | | | | |
| Romania | +40 21 318 36 06 | | | | | | |
| Spain | Poison Information Service (ES): +34 91 562 04 20 | | | | | | |
| United Kingdom | NHS Direct (UK): +44 0845 46 47 | | | | | | |

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Serious Eye Damage / Eye Irritation Category 1 - H318

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R/H-phrases mentioned in this Section, see Section 16

Classification Xi - Irritant.

Risk Phrases R41 Risk of serious damage to eyes.

2.2. Label Elements

Hazard Pictograms



Signal Word Danger

Hazard Statements

H318 - Causes serious eye damage

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

Contains

SubstancesCAS NumberTartaric acid87-69-4

2.3. Other Hazards

None known

SECTION 3: Composition/information on Ingredients

3.2. Mixtures Mixture

| Substances | EINECS | CAS Number | PERCENT (w/w) | EEC Classification | EU - CLP Substance Classification | REACH No. |
|---------------|-----------|------------|------------------|-----------------------|--------------------------------------|------------------|
| Tartaric acid | 201-766-0 | 87-69-4 | 10 - 30% | Xi; R41 | Eye Dam. 1 (H318) | 01-2119537204-47 |

For the full text of the R/H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 15 minutes. Get

immediate medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and

seek medical attention. Never give anything by mouth to an unconscious

person.

4.2. Most Important symptoms and effects, both acute and delayed

May cause severe eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid creating and breathing dust. Use appropriate protective equipment.

See Section 8 for additional information

6.2. Environmental precautions

None known.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

7.2. Conditions for safe storage, including any incompatibilities

Store away from oxidizers. Store in a cool, dry location. Keep container closed when not in use.

7.3. Specific End Use(s)

Exposure Scenario Please refer to the attached Annex for a listing of exposure scenarios.

Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

| Substances | CAS Number | EU | UK | Netherlands | France |
|---------------|------------|----------------|----------------|----------------|----------------|
| Tartaric acid | 87-69-4 | Not applicable | Not applicable | Not applicable | Not applicable |

| Substances | CAS Number | Germany | Spain | Portugal | Finland |
|---------------|------------|----------------|----------------|----------------|----------------|
| Tartaric acid | 87-69-4 | Not applicable | Not applicable | Not applicable | Not applicable |

| Substances | CAS Number | Austria | Ireland | Switzerland | Norway |
|---------------|------------|----------------|-------------------------------|-------------|----------------|
| Tartaric acid | 87-69-4 | Not applicable | Not applicable Not applicable | | Not applicable |
| | • | | | * | |

| Substances | CAS Number | Italy | Poland | Hungary | Czech Republic |
|------------|------------|-------|--------|---------|----------------|

| Tartaric acid | 87-69-4 | Not applicable | Not applicable | Not applicable | Not applicable |
|---------------|---------|----------------|----------------|----------------|----------------|

| Substances | CAS Number | Denmark | Romania | Croatia | Cyprus |
|---------------|------------|----------------|----------------|----------------|----------------|
| Tartaric acid | 87-69-4 | Not applicable | Not applicable | Not applicable | Not applicable |

Derived No Effect Level (DNEL)

No information available.

Worker

| Substances | Long-term | Acute / short | Long-term | Acute / short | Long-term | Acute / short | Long-term | Acute / short | Hazards for |
|---------------|-----------------------|---------------|----------------|----------------|------------|---------------|----------------|----------------|---------------|
| | exposure - | term | exposure - | term | exposure - | term | exposure - | term | the eyes - |
| | systemic | exposure - | local effects, | exposure - | systemic | exposure - | local effects, | exposure - | local effects |
| | effects, | systemic | Inhalation | local effects, | effects, | systemic | Dermal | local effects, | |
| | Inhalation | effects, | | Inhalation | Dermal | effects, | | Dermal | |
| | | Inhalation | | | | Dermal | | | |
| Tartaric acid | 5.2 mg/m ³ | Not available | Not available | Not available | 2.9 mg/kg | Not available | Not available | Not available | Not available |
| | | | | | bw/day | | | | |

General Population

| Substances | Long-term | Acute / | Long-term | Acute / | Long-term | Acute / | Long-term | Acute / | Long-term | Acute / | Hazards |
|---------------|-----------------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-----------|
| | exposure - | short term | exposure - | short term | exposure - | short term | exposure - | short term | exposure - | short term | for the |
| | systemic | exposure - | local | exposure - | systemic | exposure - | local | exposure - | systemic | exposure - | eyes - |
| | effects, | systemic | effects, | local | effects, | systemic | effects, | local | effects, | local | local |
| | Inhalation | effects, | Inhalation | effects, | Dermal | effects, | Dermal | effects, | Oral | effects, | effects |
| | | Inhalation | | Inhalation | | Dermal | | Dermal | | Oral | |
| Tartaric acid | 1.3 mg/m ³ | Not | Not | Not | 1.5 mg/kg | Not | Not | Not | 8.1 mg/kg | Not | Not |
| | | available | available | available | bw/day | available | available | available | bw/day | available | available |

Predicted No Effect Concentration (PNEC)

No information available.

| Substances | Freshwater | Marine water | | 5 | | | Air | | Secondary |
|---------------|-------------|--------------|---|---------------------------------------|-------------|-------------------|---------------|--------|--------------|
| | | | | treatment plant | , | (marine water) | | | poisoning |
| Tartaric acid | 0.3125 mg/L | 0.3125 mg/L | | | 1.141 mg/kg | , , | Not available | 0.0449 | No potential |
| | | g, = | J | · · · · · · · · · · · · · · · · · · · | 1. | dw | | | for |
| | | | | | | | | | bio-accumul |
| | | | | | | | | | ation |

8.2. Exposure controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure. **Other Precautions** Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls No information available

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Powder Color: White

Odor: Odorless Odor Threshold: No information available

Property Values

Remarks/ - Method

pH: 2.7 (1%)

Freezing Point/Range No data available Melting Point/Range No data available **Boiling Point/Range** No data available **Flash Point** No data available **Evaporation rate** No data available **Vapor Pressure** No data available **Vapor Density** No data available 1.37

Specific Gravity

Water Solubility Soluble in water Solubility in other solvents No data available No data available Partition coefficient: n-octanol/water No data available **Autoignition Temperature Decomposition Temperature** No data available No data available **Viscosity Explosive Properties** No information available **Oxidizing Properties** No information available

9.2. Other information

No data available **VOC Content (%)**

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not applicable

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong alkalis.

10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation None known.

Eye Contact Causes severe eye irritation.

Skin Contact None known. Ingestion None known

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are

chronic health hazards.

Toxicology data for the components

| Substances | CAS Number | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|---------------|---------------|-------------------------------|--------------------|-------------------|
| Tartaric acid | 87-69-4 | > 2000 and < 5000 mg/kg (Rat) | > 2000 mg/kg (Rat) | No data available |

| o anotanio o o | CAS Number | Skin corrosion/irritation |
|----------------|---------------|--|
| Tartaric acid | 87-69-4 | Non-irritating to the skin (rabbit) (in vitro) |

| Substances | CAS Number | Eye damage/irritation |
|---------------|---------------|--|
| Tartaric acid | 87-69-4 | Eve. rabbit: Causes severe eve irritation. |

| | CAS Number | Skin Sensitization |
|---------------|---------------|---|
| Tartaric acid | 87-69-4 | Did not cause sensitization on laboratory animals (mouse) |

| Substances | CAS Number | Respiratory Sensitization | |
|---------------|---------------|--|--|
| Tartaric acid | 87-69-4 | No information available | |
| | | | |
| Substances | CAS Number | Mutagenic Effects | |
| Tartaric acid | 87-69-4 | The weight of evidence from available in vitro and in vivo studies indicates that this substance is no expected to be mutagenic. | |
| Substances | CAS | Carcinogenic Effects | |
| | Number | | |
| Tartaric acid | 87-69-4 | Did not show carcinogenic effects in animal experiments (rat) (similar substances) | |
| | | | |
| Substances | CAS Number | Reproductive toxicity | |
| Tartaric acid | 87-69-4 | Did not show teratogenic effects in animal experiments. | |
| - | | | |
| Substances | CAS Number | STOT - single exposure | |
| Tartaric acid | 87-69-4 | No significant toxicity observed in animal studies at concentration requiring classification. | |
| Substances | CAS Number | STOT - repeated exposure | |
| Tartaric acid | 87-69-4 | No significant toxicity observed in animal studies at concentration requiring classification. | |
| Substances | CAS Number | Aspiration hazard | |
| Tartaric acid | 87-69-4 | Not applicable | |

SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

| Substances | CAS Number | Toxicity to Algae | Toxicity to Fish | Toxicity to Microorganisms | Toxicity to Invertebrates |
|---------------|---------------|--|--|---|---|
| Tartaric acid | 87-69-4 | E(B)C50: 2575.2 mg/l (Skeletonema costatum) E(R)C50: 1198 mg/l (Skeletonema costatum) EC50: 791.25 mg/L (Skeletonema costatum) EC50 (72h) 51.4043 mg/L (Pseudokirchnerella subcapitata) | maximus) LC50 (96h) > 100 mg/L (Danio rerio) | EC50 (3h) > 1000 mg/L (Activated sludge) | TLM96: 330-1000 ppm (Crangon crangon) EC50: 46.04 - 165.37 mg/L (Ceriodaphnia dubia) LC50: 3753.85 (Acartia tonsa) EC50 (48h) 93.313 mg/L (Daphnia magna) |

12.2. Persistence and degradability

| Substances | CAS Number | Persistence and Degradability |
|---------------|------------|-----------------------------------|
| Tartaric acid | 87-69-4 | Readily biodegradable (85% @ 28d) |

12.3. Bioaccumulative potential

Does not bioaccumulate

| Substances | CAS Number | Log Pow |
|---------------|------------|---------|
| Tartaric acid | 87-69-4 | -1 |

12.4. Mobility in soil
No information available

| Substances | Mobility |
|---------------|--------------------------|
| Tartaric acid | No information available |

12.5. Results of PBT and vPvB assessment

No information available.

| Substances | PBT and vPvB assessment |
|---------------|-------------------------|
| Tartaric acid | Not PBT/vPvB |

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

RID

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:
Not applicable
Not applicable
Not applicable
Not applicable

ADR

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

14.1. UN Number: Not restricted

14.2. UN Proper Shipping Name: Not restricted

14.3. Transport Hazard Class(es): Not applicable

14.4. Packing Group: Not applicable

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory
All components listed on inventory or are exempt.
Canadian DSL Inventory
All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

WGK 0: Generally not water endangering.

Classes (WGK)

15.2. Chemical Safety Assessment

Yes

SECTION 16: Other Information

Full text of R-phrases referred to under Sections 2 and 3

R41 Risk of serious damage to eyes.

Full text of H-Statements referred to under sections 2 and 3

H318 - Causes serious eye damage

Key or legend to abbreviations and acronyms

bw - body weight

CAS - Chemical Abstracts Service

CLP - REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification,

Labelling and Packaging of substances and mixtures

EC - European Commission

EC10 - Effective Concentration 10%

EC50 - Effective Concentration 50%

EEC - European Economic Community

ErC50 - Effective Concentration growth rate 50%

IBC Code - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 - Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL0 – Lethal Loading 0%

LL50 - Lethal Loading 50%

MARPOL - International Convention for the Prevention of Pollution from Ships

mg/kg - milligram/kilogram

mg/L - milligram/liter

NIOSH - National Institute for Occupational Safety and Health

NOEC - No Observed Effect Concentration

NTP - National Toxicology Program

OEL - Occupational Exposure Limit

PBT - Persistent Bioaccumulative and Toxic

PC - Chemical Product category

PEL - Permissible Exposure Limit

ppm - parts per million

PROC - Process category

REACH - REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the

Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL - Short Term Exposure Limit

SU - Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 09-Dec-2014

Revision Note

Update to Format SECTION: 8

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet