

# HALLIBURTON

## MATERIAL SAFETY DATA SHEET

**Product Trade Name:** HR-12

**Revision Date:** 15-Aug-2013

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Trade Name:** HR-12  
**Synonyms:** None  
**Chemical Family:** Lignosulfonate  
**Application:** Cement Retarder

**Manufacturer/Supplier:** Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000

**Prepared By:** Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Modified lignosulfonate	Proprietary	60 - 100%	Not applicable	Not applicable

### 3. HAZARDS IDENTIFICATION

**Hazard Overview:** May cause eye and respiratory irritation. Airborne dust may be explosive.

### 4. FIRST AID MEASURES

**Inhalation:** If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Skin:** Wash with soap and water.

**Eyes:** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

**Ingestion:** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician:** Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	> 150
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

**Fire Extinguishing Media** Water fog, carbon dioxide, foam, dry chemical.

**Special Exposure Hazards** Decomposition in fire may produce toxic gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 1, Flammability 1, Reactivity 0  
**HMIS Ratings:** Health 1, Flammability 1, Reactivity 0

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment.

**Environmental Precautionary Measures** None known.

**Procedure for Cleaning / Absorption** Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Avoid dust accumulations.

**Storage Information** Keep container closed when not in use. Keep from freezing. Product has a shelf life of 60 months.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** Use in a well ventilated area.

**Respiratory Protection** Not normally necessary.

**Hand Protection** Normal work gloves.

**Skin Protection** Normal work coveralls.

**Eye Protection** Chemical goggles; also wear a face shield if splashing hazard exists.

**Other Precautions** None known.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical State:</b>	Powder
<b>Color:</b>	Brown
<b>Odor:</b>	Slight
<b>pH:</b>	5.0 (+/-1) @ 10%
<b>Specific Gravity @ 20 C (Water=1):</b>	0.55
<b>Density @ 20 C (lbs./gallon):</b>	4.59
<b>Bulk Density @ 20 C (lbs/ft3):</b>	34.34
<b>Boiling Point/Range (F):</b>	Not Determined
<b>Boiling Point/Range (C):</b>	Not Determined
<b>Freezing Point/Range (F):</b>	Not Determined
<b>Freezing Point/Range (C):</b>	> 130
<b>Vapor Pressure @ 20 C (mmHg):</b>	Not Determined
<b>Vapor Density (Air=1):</b>	Not Determined
<b>Percent Volatiles:</b>	Not Determined
<b>Evaporation Rate (Butyl Acetate=1):</b>	Not Determined
<b>Solubility in Water (g/100ml):</b>	Soluble
<b>Solubility in Solvents (g/100ml):</b>	Not Determined
<b>VOCs (lbs./gallon):</b>	Not Determined
<b>Viscosity, Dynamic @ 20 C (centipoise):</b>	Not Determined
<b>Viscosity, Kinematic @ 20 C (centistokes):</b>	Not Determined
<b>Partition Coefficient/n-Octanol/Water:</b>	Not Determined
<b>Molecular Weight (g/mole):</b>	Not Determined

## 10. STABILITY AND REACTIVITY

<b>Stability Data:</b>	Stable
<b>Hazardous Polymerization:</b>	Will Not Occur
<b>Conditions to Avoid</b>	None known.
<b>Incompatibility (Materials to Avoid)</b>	Strong oxidizers.
<b>Hazardous Decomposition Products</b>	Oxides of sulfur. Carbon monoxide and carbon dioxide.
<b>Additional Guidelines</b>	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

<b>Principle Route of Exposure</b>	Eye or skin contact, inhalation.
<b><u>Symptoms related to exposure</u></b>	
<b>Inhalation</b>	None known.
<b>Skin Contact</b>	Not irritating to skin in rabbits.
<b>Eye Contact</b>	May cause mild eye irritation.
<b>Ingestion</b>	None known
<b>Aggravated Medical Conditions</b>	None known.
<b>Chronic Effects/Carcinogenicity</b>	No data available to indicate product or components present at greater than 1% are chronic health hazards.

**Other Information**                      None known.

### **Toxicity Tests**

**Oral Toxicity:**                      LD50: > 15000 mg/kg (Rat)

**Dermal Toxicity:**                Not determined

**Inhalation Toxicity:**            Not determined

**Primary Irritation Effect:**      Not determined

**Carcinogenicity**                 Not determined

**Genotoxicity:**                    Not determined

**Reproductive /  
Developmental Toxicity:**        Not determined

## **12. ECOLOGICAL INFORMATION**

**Mobility (Water/Soil/Air)**        Not determined

**Persistence/Degradability**      Inherently biodegradable

**Bio-accumulation**                Not applicable

### **Ecotoxicological Information**

**Acute Fish Toxicity:**            Not classified as toxic to fish (OECD 203)

**Acute Crustaceans Toxicity:**    TLM96: > 3300 ppm (Crangon crangon)

**Acute Algae Toxicity:**         Not determined

**Chemical Fate Information**      Not determined

**Other Information**                Not applicable

## **13. DISPOSAL CONSIDERATIONS**

**Disposal Method**                 Bury in a licensed landfill according to federal, state, and local regulations.

**Contaminated Packaging**        Follow all applicable national or local regulations.

## **14. TRANSPORT INFORMATION**

### **Land Transportation**

**DOT**  
Not restricted

**Canadian TDG**  
Not restricted

**ADR**  
Not restricted

## **Air Transportation**

**ICAO/IATA**  
Not restricted

## **Sea Transportation**

**IMDG**  
Not restricted

## **Other Transportation Information**

**Labels:** None

## **15. REGULATORY INFORMATION**

### **US Regulations**

**US TSCA Inventory** All components listed on inventory or are exempt.

**EPA SARA Title III Extremely Hazardous Substances** Not applicable

**EPA SARA (311,312) Hazard Class** Acute Health Hazard

**EPA SARA (313) Chemicals** This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

**EPA CERCLA/Superfund Reportable Spill Quantity** Not applicable.

**EPA RCRA Hazardous Waste Classification** If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

**California Proposition 65** All components listed do not apply to the California Proposition 65 Regulation.

**MA Right-to-Know Law** Does not apply.

**NJ Right-to-Know Law** Does not apply.

**PA Right-to-Know Law** Does not apply.

### **Canadian Regulations**

**Canadian DSL Inventory** All components listed on inventory or are exempt.

**WHMIS Hazard Class** D2B Toxic Materials

## **16. OTHER INFORMATION**

**The following sections have been revised since the last issue of this SDS**

Section 7. Handling and Storage

**Additional Information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

**Disclaimer Statement**

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**\*\*\*END OF MSDS\*\*\***