HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

HR-12

Revision Date: 26-Sep-2013 Revision Number: 13

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product Identifier

Product Name HR-12

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Cement Retarder

Sector of use SU2 - Mining, (including offshore industries)

Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents,

other unspecific

Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure

arises

1.3 Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4 Emergency telephone number

+44 1224 795277 or +1 281 575 5000

| Emergency telephone - §4 | 45 - (EC)1272/2008 | | | |
|--------------------------|---|--|--|--|
| Europe | 112 | | | |
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 | | | |
| France | ORFILA (FR): + 01 45 42 59 59 | | | |
| Germany | Poison Center Berlin (DE): +49 030 30686 790 | | | |
| Italy | Poison Center, Milan (IT): +39 02 6610 1029 | | | |
| Netherlands | National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals) | | | |
| Norway | Poisons Information (NO):+ 47 22 591300 | | | |
| Poland | Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97 | | | |
| Spain | Poison Information Service (ES): +34 91 562 04 20 | | | |
| United Kingdom | NHS Direct (UK): +44 0845 46 47 | | | |

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Not classified

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

Classification Not Classified

Risk Phrases None

2.2 Label Elements
Not classified

Hazard Pictograms

Signal Word Not Hazardous

Hazard Statements

Not Classified

Precautionary Statements - EU (§28, 1272/2008)

Not Classified

Contains

Substances CAS Number
Contains no hazardous substances Mixture

2.3 Other Hazards

None known

3. COMPOSITION/INFORMATION ON INGREDIENTS

| Substances | EINECS | CAS Number | PERCENT (w/w) | EEC Classification | EU - CLP Substance Classification | REACH No. |
|-------------|----------------|------------|------------------|-----------------------|--------------------------------------|-------------------|
| Contains no | Not applicable | Mixture | 60 - 100% | Not applicable | Not applicable | No data available |
| hazardous | | | | | | |
| substances | | | | | | |

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

4.1 Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15

minutes and get medical attention if irritation persists.

Skin Wash with soap and water.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and

seek medical attention. Never give anything by mouth to an unconscious

person.

4.2 Most Important symptoms and effects, both acute and delayed

No significant hazards expected.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Special Exposure Hazards

Decomposition in fire may produce toxic gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

5.3 Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment.
See Section 8 for additional information

6.2 Environmental precautions

None known.

6.3 Methods and material for containment and cleaning up

Scoop up and remove.

6.4 Reference to other sections

See Section 8 and 13 for additional information.

7. HANDLING AND STORAGE

7.1 Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Avoid dust accumulations.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

7.2 Conditions for safe storage, including any incompatibilities

Keep container closed when not in use. Keep from freezing. Product has a shelf life of 60 months.

7.3 Specific End Use(s)

Exposure Scenario No information available Other Guidelines No information available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

| Exposure Limits | |
|-----------------|--|
|-----------------|--|

| Substances | CAS Number | EU | UK OEL | Netherlands | France OEL |
|-----------------------|------------|----------------|----------------|----------------|----------------|
| Contains no hazardous | Mixture | Not applicable | Not applicable | Not applicable | Not applicable |
| substances | | | | | |

| Substances | CAS Number | Germany MAK/TRK | Spain | Portugal | Finland |
|-----------------------|------------|-----------------|----------------|----------------|----------------|
| Contains no hazardous | Mixture | Not applicable | Not applicable | Not applicable | Not applicable |
| substances | | | | | |

| Substances | CAS Number | Austria | Ireland | Switzerland | Norway |
|-----------------------|------------|----------------|----------------|----------------|----------------|
| Contains no hazardous | Mixture | Not applicable | Not applicable | Not applicable | Not applicable |
| substances | | | | | |

| Substances | CAS Number | Italy | Poland | Hungary | Czech Republic |
|----------------------------------|------------|----------------|----------------|----------------|----------------|
| Contains no hazardous substances | Mixture | Not applicable | Not applicable | Not applicable | Not applicable |

| Substances | CAS Number | Denmark | |
|----------------------------------|------------|----------------|--|
| Contains no hazardous substances | Mixture | Not applicable | |

Derived No Effect Level (DNEL) Worker

No information available.

General Population

Predicted No Effect Concentration (PNEC)

No information available.

8.2 Exposure controls

Engineering ControlsUse in a well ventilated area.

Personal protective equipment

Respiratory Protection Not normally necessary.

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions None known.

Environmental Exposure Controls No information available

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Physical State: Powder Color: Brown

Odor: Slight Odor Threshold: No information available

<u>Property</u> <u>Values</u>

Remarks/ - Method

pH: 5.0 (+/-1) @ 10% Freezing Point/Range > 130 °C Melting Point/Range No data available **Boiling Point/Range** No data available **Flash Point** No data available **Evaporation rate** No data available **Vapor Pressure** No data available **Vapor Density** No data available

Specific Gravity 0.55

Water SolubilitySoluble in waterSolubility in other solventsNo data availablePartition coefficient: n-octanol/waterNo data availableAutoignition TemperatureNo data availableDecomposition TemperatureNo data availableViscosityNo data available

Explosive PropertiesNo information availableOxidizing PropertiesNo information available

9.2 Other information

VOC Content (%) No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

Not applicable

10.2 Chemical Stability

Stable

10.3 Possibility of Hazardous Reactions

Will Not Occur

10.4 Conditions to Avoid

None anticipated

10.5 Incompatible Materials

Strong oxidizers.

10.6 Hazardous Decomposition Products

Oxides of sulfur. Carbon monoxide and carbon dioxide.

11. TOXICOLOGICAL INFORMATION

11.1 Information on Toxicological Effects

Acute Toxicity

Inhalation None known.

Eye Contact May cause mild eye irritation.

Skin Contact Not irritating to skin in rabbits.

Ingestion None known

Chronic Effects/CarcinogenicityNo data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

| Substances | CAS Number | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-----------------------|---------------|-------------------|-------------------|-------------------|
| Contains no hazardous | Mixture | No data available | No data available | No data available |
| substances | | | | |

12. ECOLOGICAL INFORMATION

12.1 Toxicity Effects

| Substances | CAS Number | Toxicity to Algae | Toxicity to Fish | Toxicity to Microorganisms | Daphnia Magna (Water Flea) |
|-------------|---------------|--------------------------|--------------------------|-------------------------------|----------------------------|
| Contains no | Mixture | No information available | No information available | No information available | No information available |
| hazardous | | | | | |
| substances | | | | | |

12.2 Persistence and degradability

No information available

12.3 Bioaccumulative potential

No information available

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Disposal Method Contaminated Packaging Bury in a licensed landfill according to federal, state, and local regulations. Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

IMDG/IMO

UN Number:
UN Proper Shipping Name:
Not restricted.
Not restricted
Not applicable
Packing Group:
Not applicable
Not applicable
Not applicable

RID

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

ADR

UN Number:

UN Proper Shipping Name:

Transport Hazard Class(es):

Packing Group:

Environmental hazard:

Not restricted.

Not applicable

Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

Special Precautions for User None

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

All of the components in the product are on the following Inventory lists: All of the components in the product are on the following Inventory lists:.

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory All components listed on inventory or are exempt.

Canadian DSL Inventory All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

15.2 Chemical Safety Assessment

No information available

16. OTHER INFORMATION

Full text of R-phrases referred to under Sections 2 and 3

None

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 26-Sep-2013

Revision Note Not applicable

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet