

SAFETY DATA SHEET**HOLEPLUG® 3/8**

Revision Date: 02-Apr-2015

Revision Number: 13

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name HOLEPLUG® 3/8

Other means of Identification

Synonyms: None
Product Code: HM003667

Recommended use of the chemical and restrictions on use

Recommended Use Fluid Loss Additive

Uses Advised Against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton/Baroid Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
New Zealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

E-Mail address: fdunexchem@halliburton.com

Emergency phone number

61 (08) 9455 8300

Australian Poisons Information Centre

24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods

according to the criteria of ADG.

Classification of the hazardous chemical

Carcinogenicity	Category 1A - H350
Specific Target Organ Toxicity - (Repeated Exposure)	Category 2 - H373

Label elements, including precautionary statements

Hazard Pictograms



Signal Word

Danger

Hazard Statements

H350i - May cause cancer by inhalation
H373 - May cause damage to organs through prolonged or repeated exposure if inhaled

Precautionary Statements

Prevention

P201 - Obtain special instructions before use
P202 - Do not handle until all safety precautions have been read and understood
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P281 - Use personal protective equipment as required

Response

P308 + P313 - IF exposed or concerned: Get medical advice/attention
P314 - Get medical attention/advice if you feel unwell

Storage

P405 - Store locked up

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains

Substances

Bentonite
Crystalline silica, quartz
Crystalline silica, cristobalite
Crystalline silica, tridymite

CAS Number

1302-78-9
14808-60-7
14464-46-1
15468-32-3

Other hazards which do not result in classification

None known

Australia Classification

For the full text of the H-phrases mentioned in this Section, see Section 16

Classification

T - Toxic.

Risk Phrases

R49 May cause cancer by inhalation.
R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Bentonite	1302-78-9	60 - 100%	
Crystalline silica, quartz	14808-60-7	1 - 5%	Carc. 2 (H351) STOT RE 1 (H372)
Crystalline silica, cristobalite	14464-46-1	0.1 - 1%	Carc. 2 (H351) STOT RE 1 (H372)
Crystalline silica, tridymite	15468-32-3	0.1 - 1%	Carc. 2 (H351) STOT RE 1 (H372)

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Symptoms caused by exposure

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

Medical Attention and Special Treatment

Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

Specific hazards arising from the chemical

Special Exposure Hazards

Not applicable.

Special protective equipment and precautions for fire fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.

6.2. Environmental precautions

None known.

6.3. Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities**Storage Information**

Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Do not reuse empty container. Product has a shelf life of 60 months.

Other Guidelines

No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring**Exposure Limits**

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Bentonite	1302-78-9	Not applicable	TWA: 1 mg/m ³
Crystalline silica, quartz	14808-60-7	TWA: 0.1 mg/m ³	TWA: 0.025 mg/m ³
Crystalline silica, cristobalite	14464-46-1	TWA: 0.1 mg/m ³	TWA: 0.025 mg/m ³
Crystalline silica, tridymite	15468-32-3	TWA: 0.1 mg/m ³	TWA: 0.05 mg/m ³

Appropriate engineering controls**Engineering Controls**

Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

Personal protective equipment (PPE)**Personal Protective Equipment**

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

Not normally needed. But if significant exposures are possible then the following respirator is recommended:

Dust/mist respirator. (N95, P2/P3)

Hand Protection

Normal work gloves.

Skin Protection

Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection

Wear safety glasses or goggles to protect against exposure.

Other Precautions

None known.

Environmental Exposure Controls

No information available

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Solid
Odor: Odorless

Color: Various
Odor Threshold: No information available

Property
Remarks/ - Method

Values

pH:

7.5

Freezing Point/Range

No data available

Melting Point/Range

No data available

Boiling Point/Range

No data available

Flash Point

No data available

Evaporation rate

No data available

Vapor Pressure

No data available

Vapor Density	No data available
Specific Gravity	2.12
Water Solubility	Insoluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available
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10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Hydrofluoric acid.

10.6. Hazardous Decomposition Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

11. Toxicological Information

Information on routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure**Most Important Symptoms/Effects**

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

Numerical measures of toxicity**Toxicology data for the components**

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Bentonite	1302-78-9	> 5000 mg/kg (Rat) > 2000 mg/kg (Rat)	>2000 mg/kg	> 5.27 mg/L (Rat) >200 mg/L (Rat) 1h
Crystalline silica, quartz	14808-60-7	>15,000 mg/kg (Human)	No data available	No data available
Crystalline silica, cristobalite	14464-46-1	>15,000 mg/kg (Human)	No data available	No data available
Crystalline silica, tridymite	15468-32-3	>15,000 mg/kg (Human)	No data available	No data available

Immediate, delayed and chronic health effects from exposure**Inhalation**

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact
Skin Contact
Ingestion

May cause mechanical irritation to eye.
 May cause mechanical skin irritation.
 None known.

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Exposure Levels

No data available

Interactive effects

Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.

Data limitations

No data available

Substances	CAS Number	Skin corrosion/irritation
Bentonite	1302-78-9	Non-irritating to the skin (Rabbit)
Crystalline silica, quartz	14808-60-7	Non-irritating to the skin
Crystalline silica, cristobalite	14464-46-1	Non-irritating to the skin
Crystalline silica, tridymite	15468-32-3	Non-irritating to the skin

Substances	CAS Number	Eye damage/irritation
Bentonite	1302-78-9	Non-irritating to the eye (Rabbit)
Crystalline silica, quartz	14808-60-7	Mechanical irritation of the eyes is possible.
Crystalline silica, cristobalite	14464-46-1	Mechanical irritation of the eyes is possible.
Crystalline silica, tridymite	15468-32-3	Mechanical irritation of the eyes is possible.

Substances	CAS Number	Skin Sensitization
Crystalline silica, quartz	14808-60-7	No information available.
Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

Substances	CAS Number	Respiratory Sensitization
Bentonite	1302-78-9	No information available
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	No information available

Crystalline silica, tridymite	15468-32-3	No information available
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Substances	CAS Number	Mutagenic Effects
Bentonite	1302-78-9	In vitro tests did not show mutagenic effects
Crystalline silica, quartz	14808-60-7	Not regarded as mutagenic.
Crystalline silica, cristobalite	14464-46-1	Not regarded as mutagenic.
Crystalline silica, tridymite	15468-32-3	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Bentonite	1302-78-9	Data are inconclusive or insufficient for classification.
Crystalline silica, quartz	14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.
Crystalline silica, cristobalite	14464-46-1	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.
Crystalline silica, tridymite	15468-32-3	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.

Substances	CAS Number	Reproductive toxicity
Bentonite	1302-78-9	No information available
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

Substances	CAS Number	STOT - single exposure
Bentonite	1302-78-9	No significant toxicity observed in animal studies at concentration requiring classification.
Crystalline silica, quartz	14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.
Crystalline silica, cristobalite	14464-46-1	No significant toxicity observed in animal studies at concentration requiring classification.
Crystalline silica, tridymite	15468-32-3	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Bentonite	1302-78-9	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)
Crystalline silica, cristobalite	14464-46-1	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)
Crystalline silica, tridymite	15468-32-3	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Substances	CAS Number	Aspiration hazard
Bentonite	1302-78-9	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable
Crystalline silica, cristobalite	14464-46-1	Not applicable
Crystalline silica, tridymite	15468-32-3	Not applicable

12. Ecological Information

Ecotoxicity

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Bentonite	1302-78-9	EC50 (72h) > 100 mg/L (freshwater algae)	TLM96 10,000 ppm (Oncorhynchus mykiss) LC50 (96h) 16,000 - 19,000 mg/L (Oncorhynchus mykiss) LC50 (24h) 2800 – 3200	No information available	EC50 (96h) 81.6 mg/L (Metacarcinus magister) EC50 (96h) 24.8 mg/L (Pandalus danae) EC50 (48h) > 100 mg/L (Daphnia magna)

			mg/L (black bass, warmouth bass, blue gill and sunfish)		
Crystalline silica, quartz	14808-60-7	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)
Crystalline silica, cristobalite	14464-46-1	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)
Crystalline silica, tridymite	15468-32-3	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Bentonite	1302-78-9	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, tridymite	15468-32-3	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Bentonite	1302-78-9	No information available
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Bentonite	1302-78-9	No information available
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

12.6. Other adverse effects**Endocrine Disruptor Information**

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

If practical, recover and reclaim, recycle, or reuse by the guidelines of an approved local reuse program. Should contaminated product become a waste, dispose of in a licensed industrial landfill according to federal, state, and local regulations.

Disposal of any contaminated packaging

Follow all applicable national or local regulations.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

UN Number: Not restricted
UN Proper Shipping Name: Not restricted

Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Special precautions during transport

None

HazChem Code

None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product**International Inventories****Australian AICS Inventory**

All components listed on inventory or are exempt.

New Zealand Inventory of Chemicals

All components listed on inventory or are exempt.

EINECS Inventory

This product, and all its components, complies with EINECS

US TSCA Inventory

All components listed on inventory or are exempt.

Canadian DSL Inventory

All components listed on inventory or are exempt.

Poisons Schedule number

None Allocated

16. Other information

Date of preparation or review

Revision Date: 02-Apr-2015

Revision Note Revision Note
SDS sections updated: 2

Full text of R-phrases referred to under Sections 2 and 3

R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

R49 May cause cancer by inhalation.

Full text of H-Statements referred to under sections 2 and 3

H350i - May cause cancer by inhalation

H372 - Causes damage to organs through prolonged or repeated exposure if inhaled

H373 - May cause damage to organs through prolonged or repeated exposure if inhaled

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abbreviations or acronyms used

bw – body weight CAS – Chemical Abstracts Service EC50 – Effective Concentration 50% LC50 – Lethal Concentration 50% LD50 – Lethal Dose 50% LL50 – Lethal Loading 50% mg/kg – milligram/kilogram mg/L – milligram/liter NOEC – No Observed Effect Concentration OEL – Occupational Exposure Limit PBT – Persistent Bioaccumulative and Toxic ppm – parts per million STEL – Short Term Exposure Limit TWA – Time-Weighted Average vPvB – very Persistent and very Bioaccumulative h - hour mg/m³ - milligram/cubic meter mm - millimeter mmHg - millimeter mercury w/w - weight/weight d - day

Key literature references and sources for datawww.ChemADVISOR.com/

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End of Safety Data Sheet