

MATERIAL SAFETY DATA SHEET

Product Trade Name: HII-600

Revision Date: 29-Oct-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: HII-600
Synonyms: None
Chemical Family: Inorganic acid Blend
Application: Corrosion Inhibitor Intensifier

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Glycol ether	Proprietary	10 - 30%	Not applicable	Not applicable
Hydrochloric acid	7647-01-0	10 - 30%	2 ppm	5 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory burns. May be harmful if swallowed. Combustible.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin: In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes: In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	146
Flash Point/Range (C):	63.3
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May form explosive mixtures with strong alkalis. Decomposition in fire may produce toxic gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways. Vapors are heavier than air and may accumulate in low areas. Vapors may travel along the ground to be ignited at distant locations.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 2, Reactivity 0
HMIS Ratings: Health 3, Flammability 2, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Isolate area and remove sources of friction, impact, heat, low level electrical current, and RF energy. Contain spill with sand or other inert materials. Remove ignition sources and work with non-sparking tools. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 60 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor/acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless to pale yellow
Odor:	Odorless
pH:	0.61 (10%)
Specific Gravity @ 20 C (Water=1):	1.372
Density @ 20 C (lbs./gallon):	11.43
Bulk Density @ 20 C (lbs/ft³):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	-16
Freezing Point/Range (C):	-27
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong alkalis.
Hazardous Decomposition Products	Flammable hydrogen gas. Chlorine. Hydrogen sulfide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Acute Toxicity

Inhalation

Causes severe respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.

Eye Contact

May cause eye burns.

Skin Contact

May cause skin burns.

Ingestion

Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Glycol ether	Proprietary	3250 µL/kg (Rat) 2504 mg/kg (Rat)	3550 mg/kg (Rabbit) 4 mL/kg (Rabbit)	No data available
Hydrochloric acid	7647-01-0	700 mg/kg (Rat) 238-277 mg/kg (Rat)	5010 mg/kg (Rabbit) >5010 mg/kg (Rabbit) 1449 mg/kg (Mouse)	3124 ppm (Rat) 1 h 3.2 mg/L (Mouse) 8.3 mg/L (aerosol) 1405 ppm (Rat) 554 ppm (Mouse)

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Glycol ether	Proprietary	No information available	LC50: 3,400 mg/l (Pimephales promelas)	No information available	LC50: 3,600 mg/l
Hydrochloric acid	7647-01-0	EC50: 4.7 (pH) (Chlorella vulgaris) 72 h	LC50: 282 mg/L (Gambusia affinis) LC50: 20.5 mg/L (Lepomis macrochirus) LC50: 3.25 – 3.5 (pH) (Lepomis macrochirus) 96 h	EC50(3h): >= 5 <= 5.5 pH (Activated Sludge)	EC50: 4.9 (pH) (Daphnia magna) 48 h

12.2 Persistence and degradability

No information available

12.3 Bioaccumulative potential

No information available

Substances	Log Pow
Glycol ether	0.49

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1789, Hydrochloric Acid Solution , 8 , II
NAERG 157

Canadian TDG

Hydrochloric Acid Solution , 8 , UN1789 , II

ADR

UN1789, Hydrochloric Acid Solution , 8 , II

Air Transportation**ICAO/IATA**

UN1789, Hydrochloric Acid Solution , 8 , II

Sea Transportation**IMDG**

UN1789, Hydrochloric Acid Solution , 8 , II
EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION**US Regulations**

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 1592 Gallons based on Hydrochloric acid (CAS: 7647-01-0).
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class E Corrosive Material
B3 Combustible Liquids

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

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*****END OF MSDS*****