

MATERIAL SAFETY DATA SHEET

Product Trade Name: HF ACID 12%/3% WITH ISOPROPANOL

Revision Date: 03-Jan-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: HF ACID 12%/3% WITH ISOPROPANOL
Synonyms: None
Chemical Family: Inorganic acid
Application: Acid

Manufacturer/Supplier: Halliburton Energy Services
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Duncan, Oklahoma 73536-0431
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Isopropanol	67-63-0	5 - 10%	200 ppm	400 ppm
Hydrofluoric acid	7664-39-3	1 - 5%	0.5 ppm	3 ppm
Hydrochloric acid	7647-01-0	10 - 30%	2 ppm	5 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May cause headache, dizziness, and other central nervous system effects. May be fatal if swallowed. Repeated overexposure may cause liver and kidney effects.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and laundry before reuse. Wearing protective gloves, apply 2.5% calcium gluconate gel at burn site rubbing continuously.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Apply 1 to 2 drops of 0.5% Pontocaine Hydrochloride into open eye. Irrigate with 1.0% calcium gluconate in normal saline for 1 to 2 hours.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	96
Flash Point/Range (C):	35
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May be ignited by heat, sparks or flames. Fight fire from a safe distance and from a protected location. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 3, Reactivity 0

HMS Ratings: Health 3, Flammability 3, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear full protective gear. Reaction can be violent and harmful vapors may be released.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another.

Storage Information Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Do not store in containers made of fiberglass.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor/acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Pungent irritating
pH:	0.5
Specific Gravity @ 20 C (Water=1):	Not Determined
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	100
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong alkalis. Strong oxidizers. Contact with metals. Silicone bearing materials.
Hazardous Decomposition Products	Flammable hydrogen gas. Chlorine. Hydrogen fluoride. Hydrogen sulfide. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory burns. May cause lungs to fill with fluids. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	Causes skin burns which may not be immediately painful or visible. Effects on skin may be delayed for 24-48 hours. Harmful if absorbed through the skin.
Eye Contact	Causes eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May cause damage to bones and teeth. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.

Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	Prolonged or repeated exposure may result in fluorosis. Symptoms include nausea, vomiting, loss of appetite, diarrhea, and/or constipation. Fluorosis also results in bone density increase. Prolonged, excessive exposure may cause erosion of the teeth. Repeated overexposure may cause liver and kidney effects.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	TLM96: 200 ppm (Ceriodaphnia dubia)
Acute Algae Toxicity:	Not determined
Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN2920, Corrosive Liquid, Flammable, N.O.S. (Contains Hydrochloric Acid, Isopropanol), 8, (3), II, (31.3 C)
 RQ (Hydrofluoric Acid - 1513 kg.)
 NAERG 132

Canadian TDG

Corrosive Liquid, Flammable, N.O.S.(Contains Hydrochloric Acid, Isopropanol), 8, (3), UN2920, II, (31.3 C)

ADR

UN2920,Corrosive Liquid, Flammable, N.O.S.(Contains Hydrochloric Acid, Isopropanol), 8, (3), II

Air Transportation**ICAO/IATA**

UN2920,Corrosive Liquid, Flammable, N.O.S., 8, (3), II
(Contains Hydrochloric Acid, Isopropanol)
RQ (Hydrofluoric Acid - 1513 kg.)

Sea Transportation**IMDG**

UN2920,Corrosive Liquid, Flammable, N.O.S.(Contains Hydrochloric Acid, Isopropanol), 8, (3), II, (31.3 C)
RQ (Hydrofluoric Acid - 1513 kg.)
EmS F-E, S-C EmS F-A, S-B

Other Transportation Information

Labels: Corrosive
Flammable Liquid

15. REGULATORY INFORMATION**US Regulations**

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	CAS: 7664-39-3//Chemical Name: Hydrogen Fluoride///TPQ: 500
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Hydrogen Fluoride//7664-39-3 Isopropanol//67-63-0
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 367 Gallons based on Hydrofluoric acid (CAS: 7664-39-3).
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002 Ignitability D001

California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B2 Flammable Liquids D1B Toxic Materials E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****