

## MATERIAL SAFETY DATA SHEET

Product Trade Name: **HALAD® 447LM**

Revision Date: 04-Jan-2011

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: HALAD® 447LM  
Synonyms: None  
Chemical Family: Blend  
Application: Fluid Loss Additive

Manufacturer/Supplier: Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance  
Telephone: 1-580-251-4335  
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### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Polyvinyl alcohol	9002-89-5	5 - 10%	Not applicable	Not applicable
Calcium sulfate	7778-18-9	1 - 5%	10 mg/m <sup>3</sup>	15 mg/m <sup>3</sup>

### 3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory irritation. May be harmful if swallowed.

### 4. FIRST AID MEASURES

**Inhalation**: If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Skin**: Wash with soap and water. Get medical attention if irritation persists.

**Eyes**: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

**Ingestion**: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician**: Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

**Fire Extinguishing Media** Water fog, carbon dioxide, foam, dry chemical.

**Special Exposure Hazards** Decomposition in fire may produce toxic gases.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 1, Flammability 0, Reactivity 0  
**HMS Ratings:** Health 1, Flammability 0, Reactivity 0

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment.

**Environmental Precautionary Measures** Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning / Absorption** Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Avoid contact with eyes, skin, or clothing. Avoid breathing vapors.

**Storage Information** Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 24 months.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** Use in a well ventilated area.

**Respiratory Protection** Dust/mist respirator. (95%)

**Hand Protection** Impervious rubber gloves.

**Skin Protection** Normal work coveralls.

**Eye Protection** Wear safety glasses or goggles to protect against exposure.

**Other Precautions** Eyewash fountains and safety showers must be easily accessible.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Off white
Odor:	Mild
pH:	5
Specific Gravity @ 20 C (Water=1):	1.041
Density @ 20 C (lbs./gallon):	8.67

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Bulk Density @ 20 C (lbs/ft <sup>3</sup> ):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation.
Skin Contact	May cause skin irritation.
Eye Contact	May cause eye irritation.
Ingestion	In large amounts: May cause abdominal pain, vomiting, nausea, and diarrhea. May reduce blood's ability to transport oxygen.
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	Contains polyvinyl alcohol (PVA). PVA has produced local cancers in experimental animals when PVA sponges were implanted under the skin. Implanted powder, however, did not produce any local cancers.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined

**Primary Irritation Effect:** Not determined  
**Carcinogenicity** Not determined  
**Genotoxicity:** Not determined  
**Reproductive / Developmental Toxicity:** Not determined

## 12. ECOLOGICAL INFORMATION

**Mobility (Water/Soil/Air)** Not determined  
**Persistence/Degradability** Not determined  
**Bio-accumulation** Not determined

### Ecotoxicological Information

**Acute Fish Toxicity:** Not determined  
**Acute Crustaceans Toxicity:** Not determined  
**Acute Algae Toxicity:** Not determined

**Chemical Fate Information** Not determined  
**Other Information** Not applicable

## 13. DISPOSAL CONSIDERATIONS

**Disposal Method** Disposal should be made in accordance with federal, state, and local regulations.  
**Contaminated Packaging** Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

**DOT**  
Not restricted

**Canadian TDG**  
Not restricted

**ADR**  
Not restricted

### Air Transportation

**ICAO/IATA**  
Not restricted

### Sea Transportation

**IMDG**  
Not restricted

## Other Transportation Information

Labels: None

### 15. REGULATORY INFORMATION

#### US Regulations

<b>US TSCA Inventory</b>	All components listed on inventory or are exempt.
<b>EPA SARA Title III Extremely Hazardous Substances</b>	Not applicable
<b>EPA SARA (311,312) Hazard Class</b>	Acute Health Hazard
<b>EPA SARA (313) Chemicals</b>	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
<b>EPA CERCLA/Superfund Reportable Spill Quantity</b>	Not applicable.
<b>EPA RCRA Hazardous Waste Classification</b>	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
<b>California Proposition 65</b>	All components listed do not apply to the California Proposition 65 Regulation.
<b>MA Right-to-Know Law</b>	One or more components listed.
<b>NJ Right-to-Know Law</b>	Does not apply.
<b>PA Right-to-Know Law</b>	One or more components listed.

#### Canadian Regulations

<b>Canadian DSL Inventory</b>	All components listed on inventory or are exempt.
<b>WHMIS Hazard Class</b>	Un-Controlled

### 16. OTHER INFORMATION

#### The following sections have been revised since the last issue of this MSDS

Not applicable

<b>Additional Information</b>	For additional information on the use of this product, contact your local Halliburton representative.  For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
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\*\*\*END OF MSDS\*\*\*